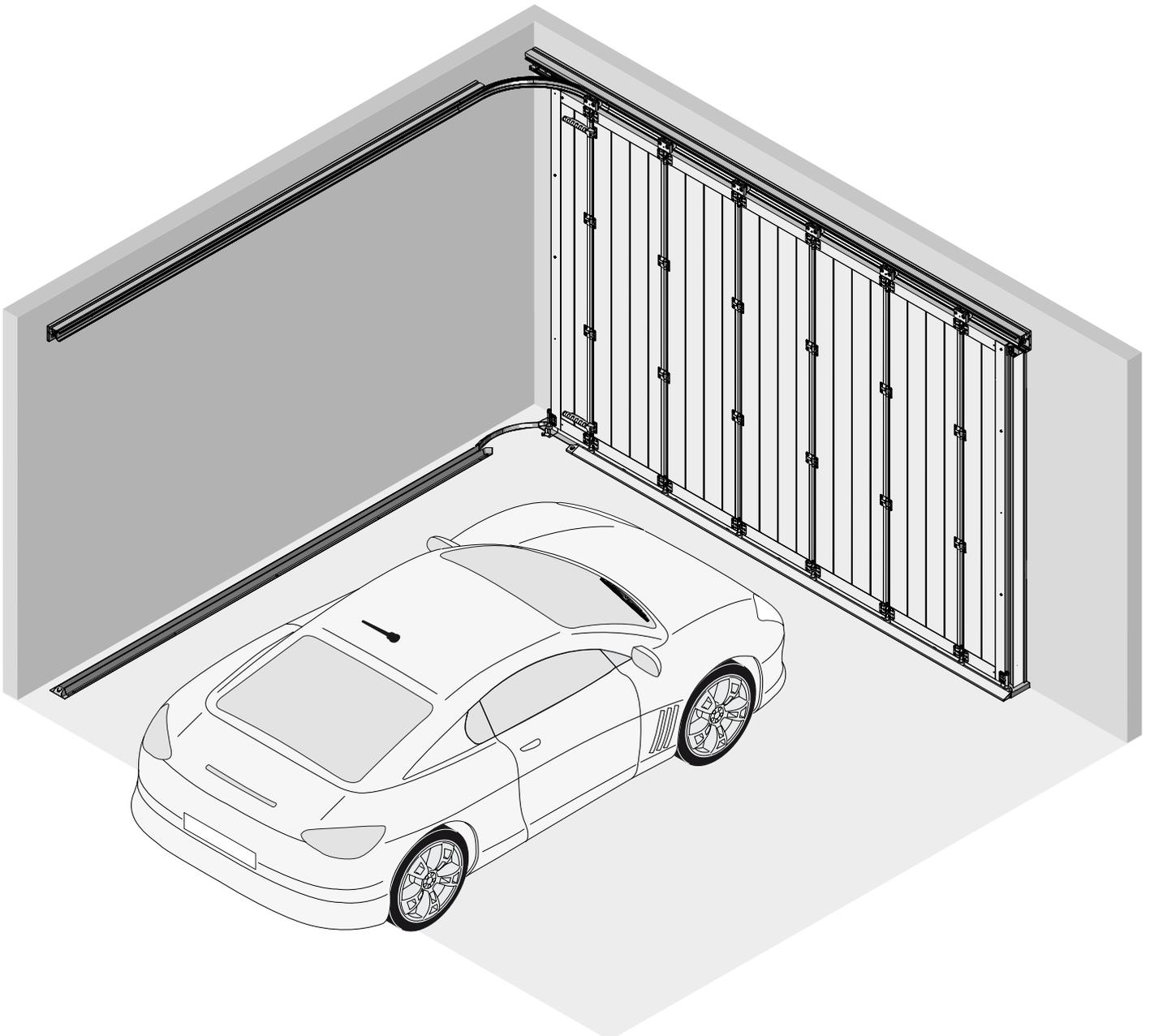


PORTE LATÉRALE

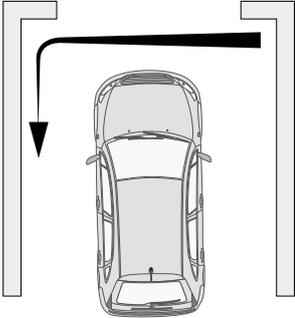
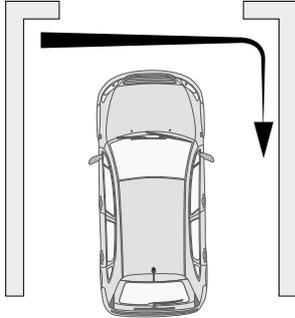
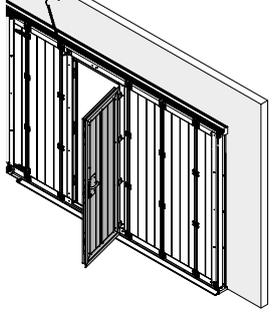
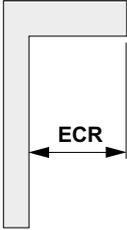
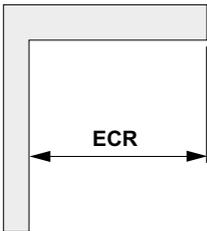
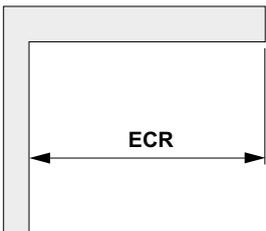
NOTICE DE POSE

Écoinçon refoulement : minimum 180 mm et maximum 495 mm

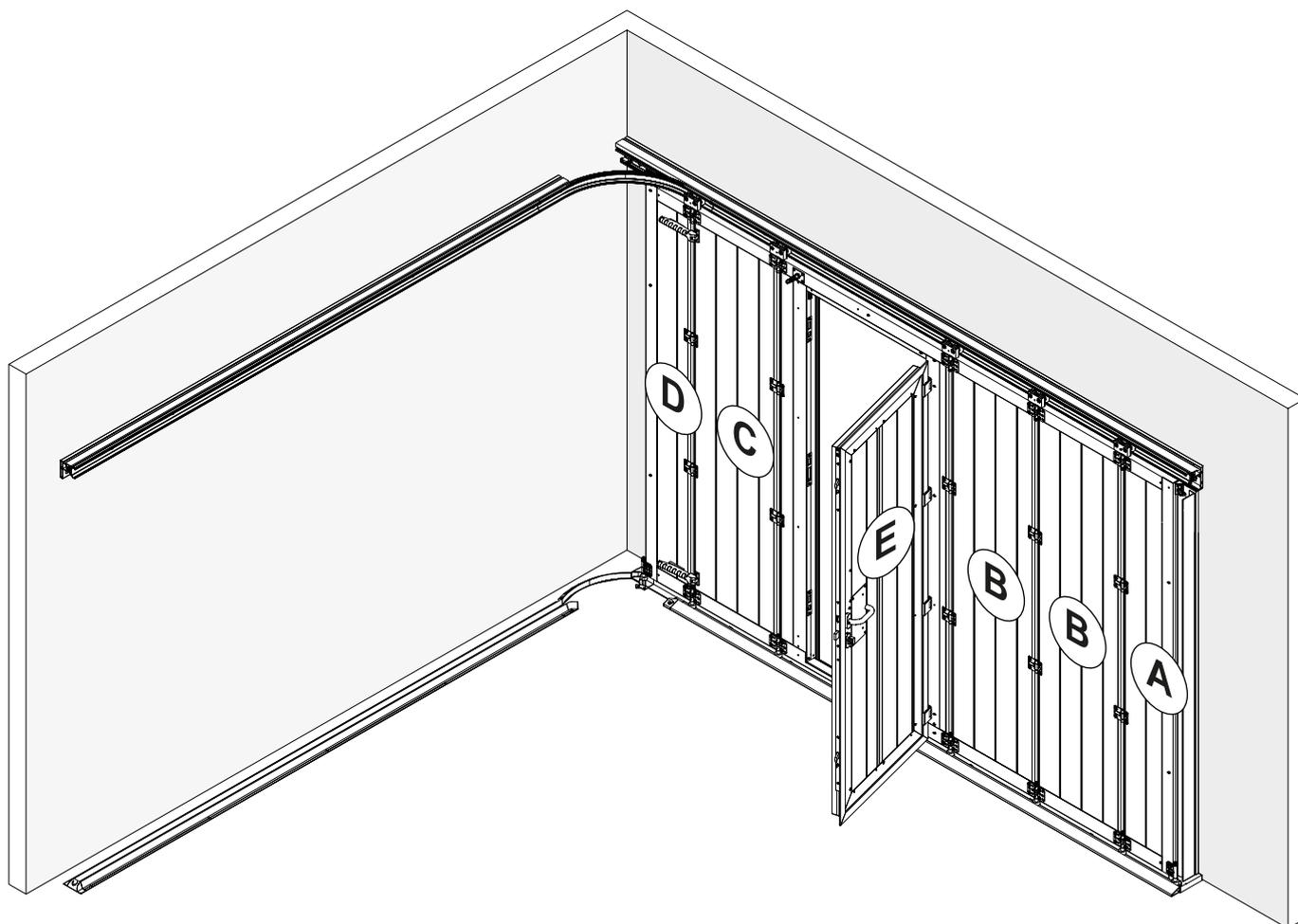
À motoriser sans serrure côté fermeture



Configuration de votre porte

<p>Écoinçon Côté Refoulement (ECR)</p>	<p>Refoulement gauche vue intérieure</p>  <p>Voir étapes 01 → 44</p>	<p>Refoulement droite vue intérieure</p>  <p>Voir étapes 45 → 88</p>	<p>Option portillon sécurité filaire</p>  <p>Voir étapes 104 → 109</p>
<p>Écoinçon S : de 180 à 320 mm</p> 	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<p>Écoinçon M : de 325 à 400 mm</p> 	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<p>Écoinçon L : de 405 à 495 mm</p> 	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Composition du tablier (Ouvrant)



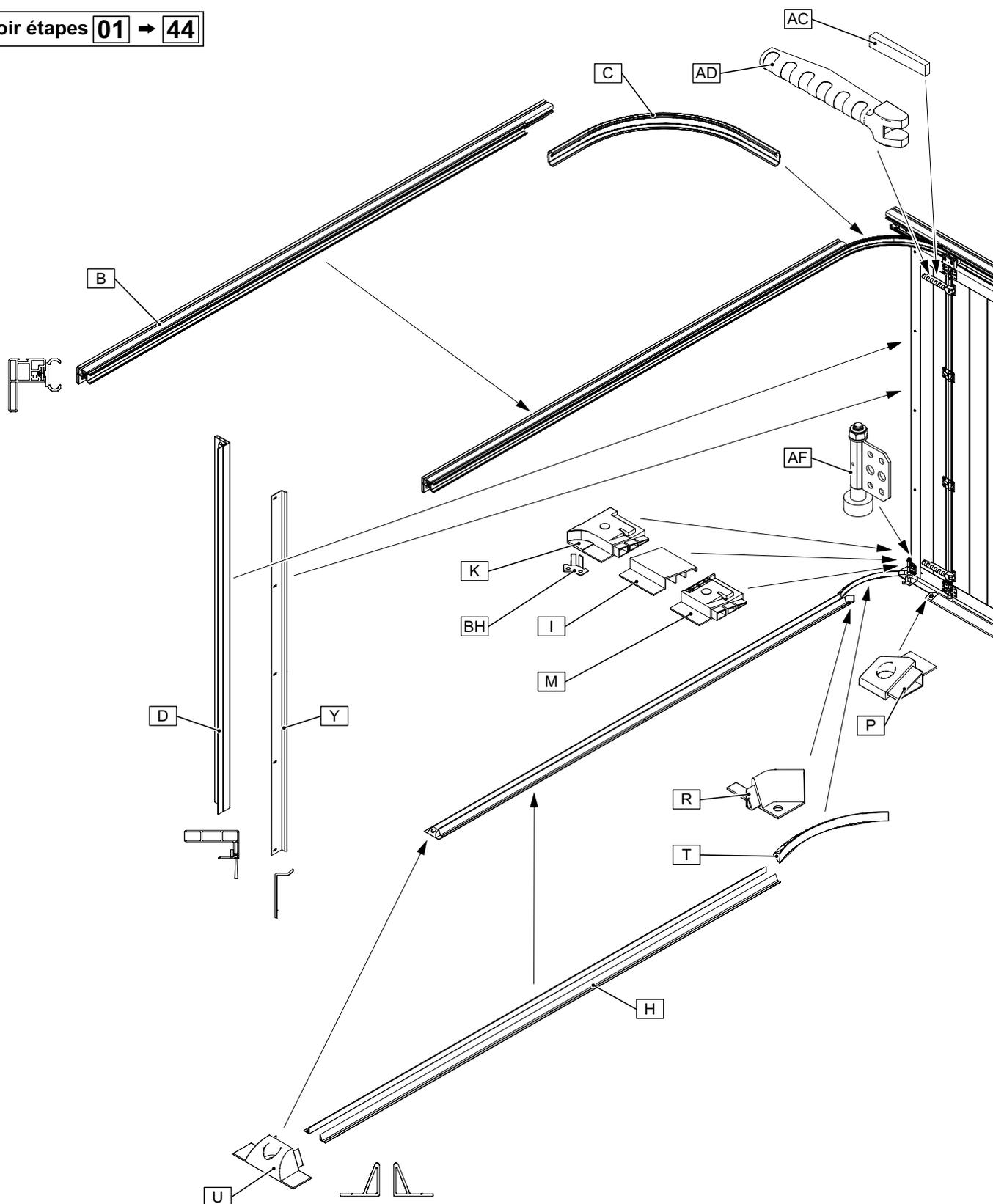
Type de section	Dénomination de la section	Nombre de sections
Type A =>	Section fermeture	
Type B =>	Section intermédiaire	
Type C =>	Section intermédiaire refoulement	
Type D =>	Section refoulement	
Type E =>	Section portillon	

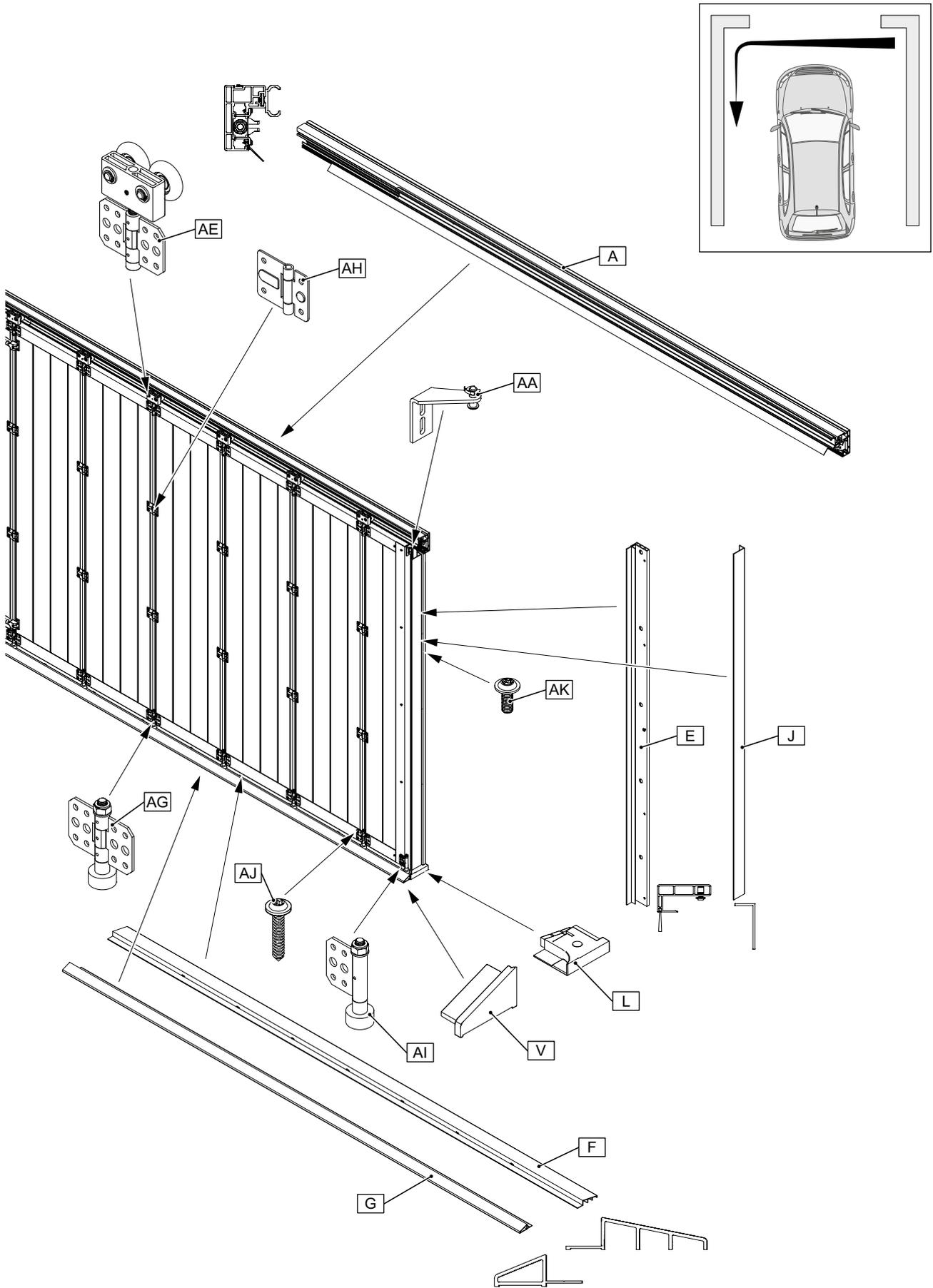
Contrôle des dimensions des réservations de la maçonnerie (chantier)

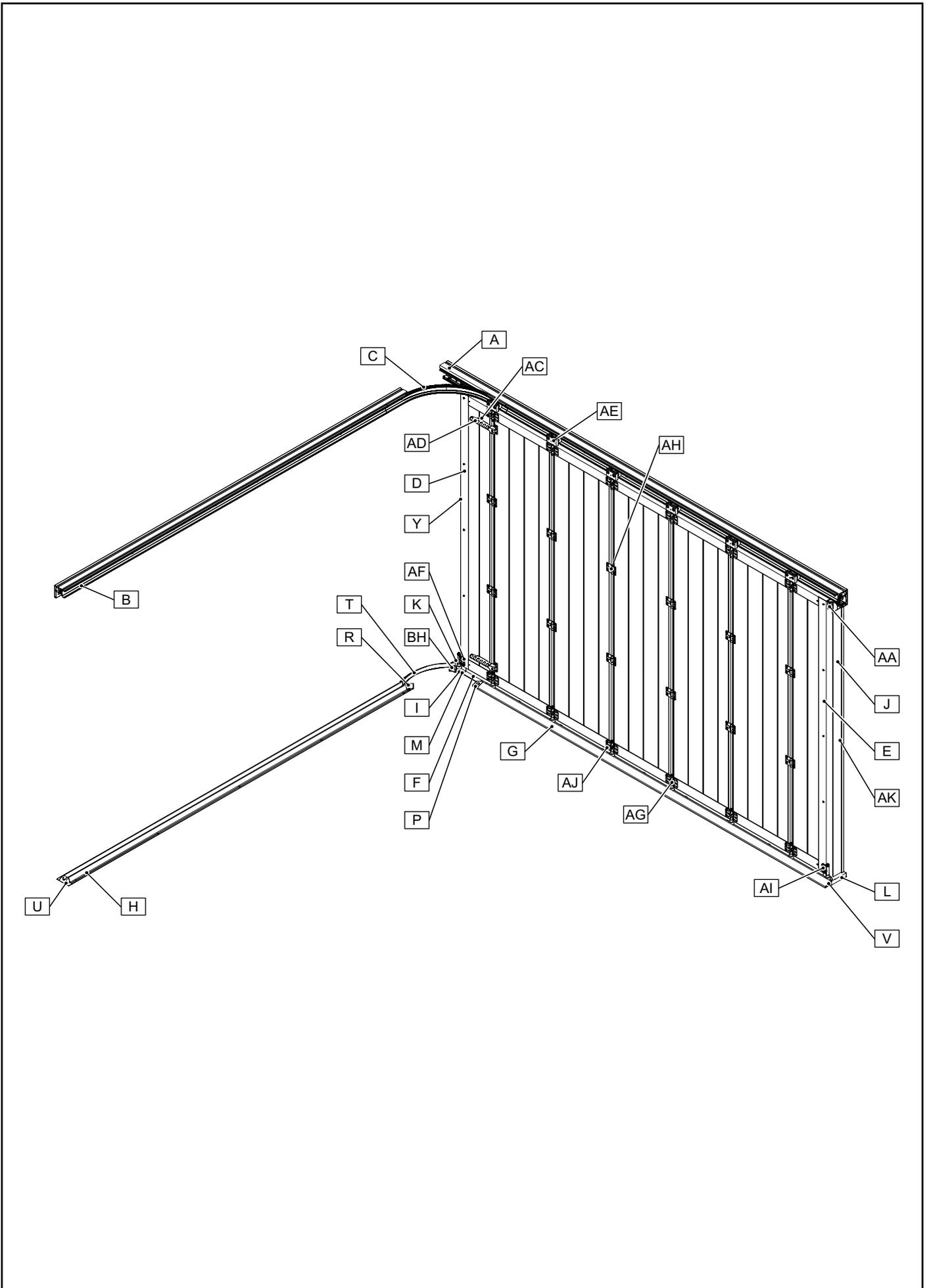
Largeur de baie	
Hauteur de baie	
Écoinçon refoulement	
Écoinçon fermeture	

Refoulement gauche vue intérieure

Voir étapes 01 → 44





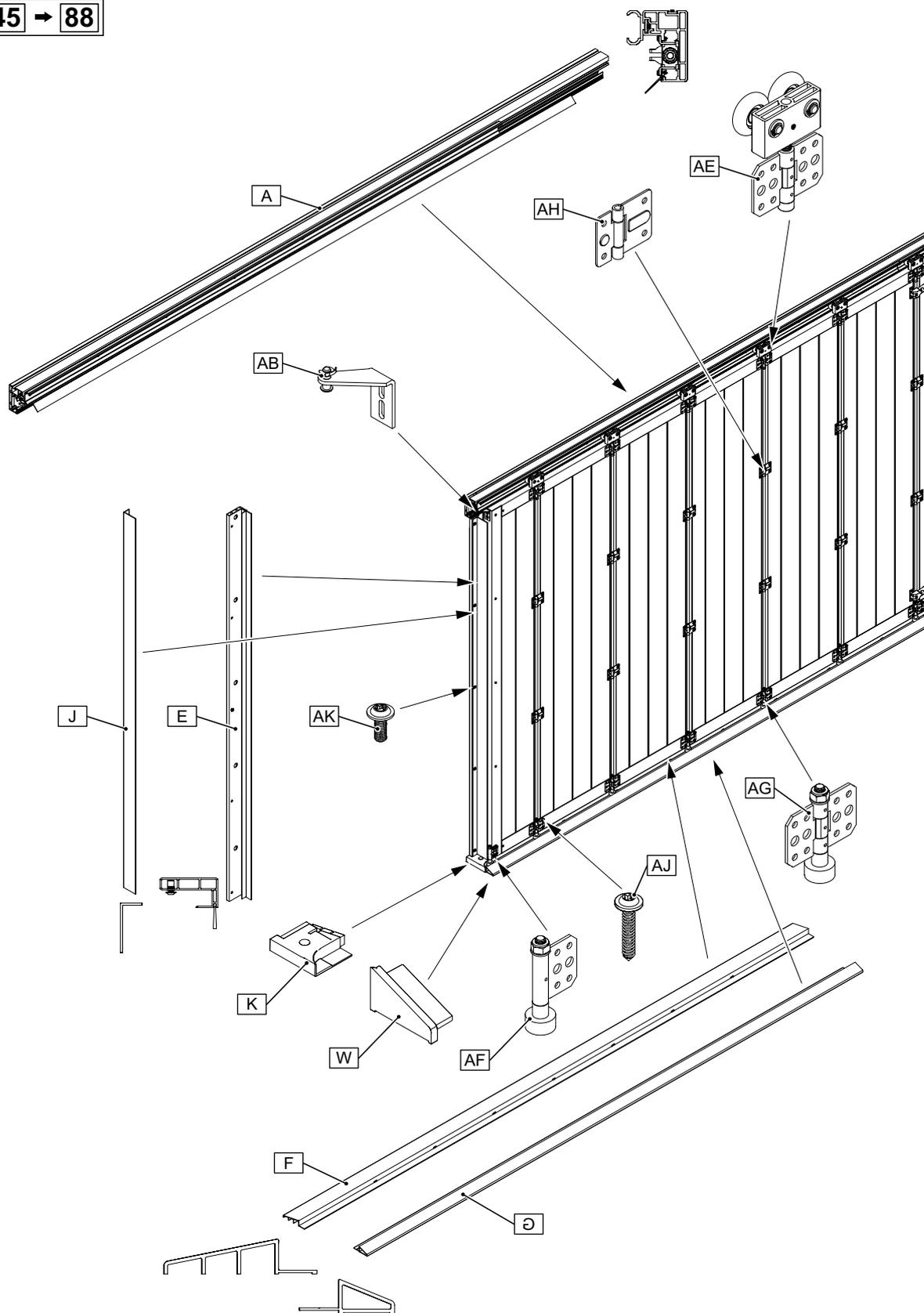


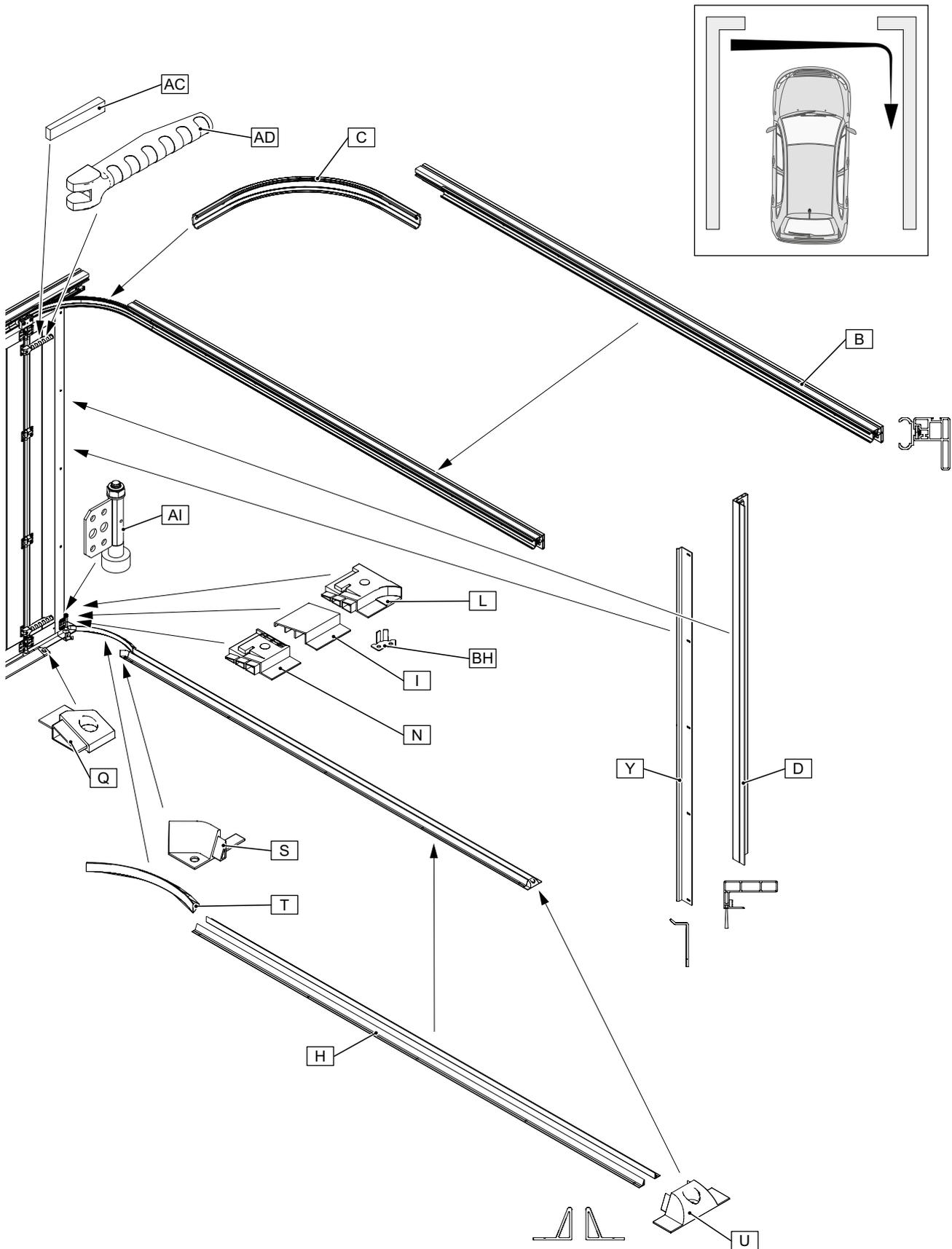
Repère	Désignation
A	Traverse haute huisserie
B	Traverse haute huisserie refoulement
C	Cintre haut
D	Montant d'huisserie côté refoulement
E	Montant d'huisserie côté fermeture
F	Seuil extérieur
G	Seuil intérieur
H	Rail bas refoulement
I	Complément seuil extérieur
J	Cornière fermeture huisserie
K	Embout cintré montant huisserie gauche
L	Embout cintré montant huisserie droite
M	Embout montant huisserie gauche
P	Embout seuil intérieur gauche
R	Embout rail bas refoulement gauche

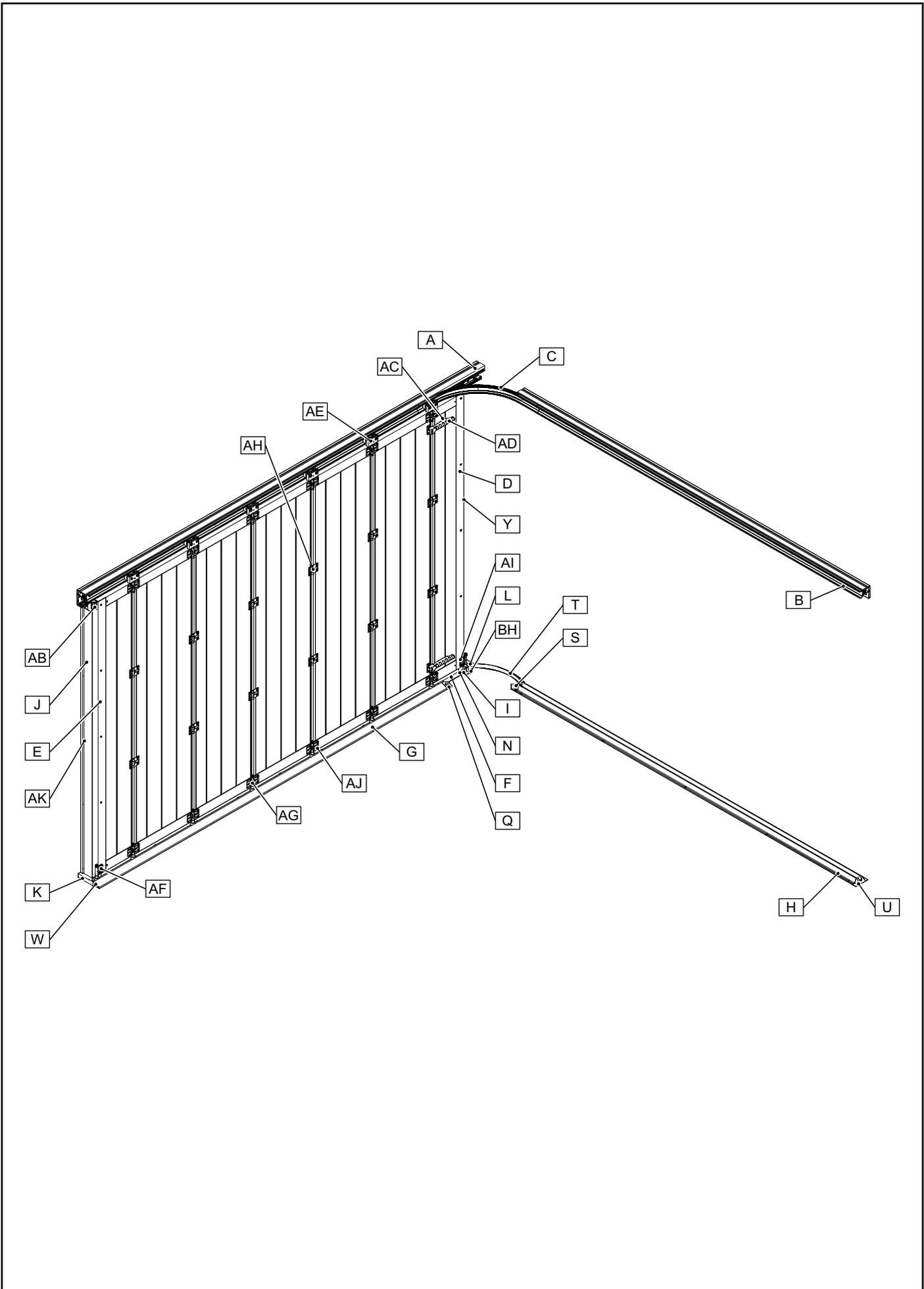
Repère	Désignation
T	Cintre bas
U	Embout rail bas refoulement
V	Embout finition seuil intérieur droit
Y	Cornière fermeture section refoulement
AA	Liaison chariot motorisation fermeture droite
AC	Cale plaqueur section refoulement
AD	Plaqueur section refoulement
AE	Galet haut intermédiaire
AF	Galet bas final gauche
AG	Galet bas intermédiaire
AH	Charnière intermédiaire
AI	Galet bas final droit
AJ	Vis Torx TBE 6,3x32
AK	Vis Torx TBE M6x16
BH	Guide galet bas écoinçon réduit

Refoulement droite vue intérieure

Voir étapes 45 → 88





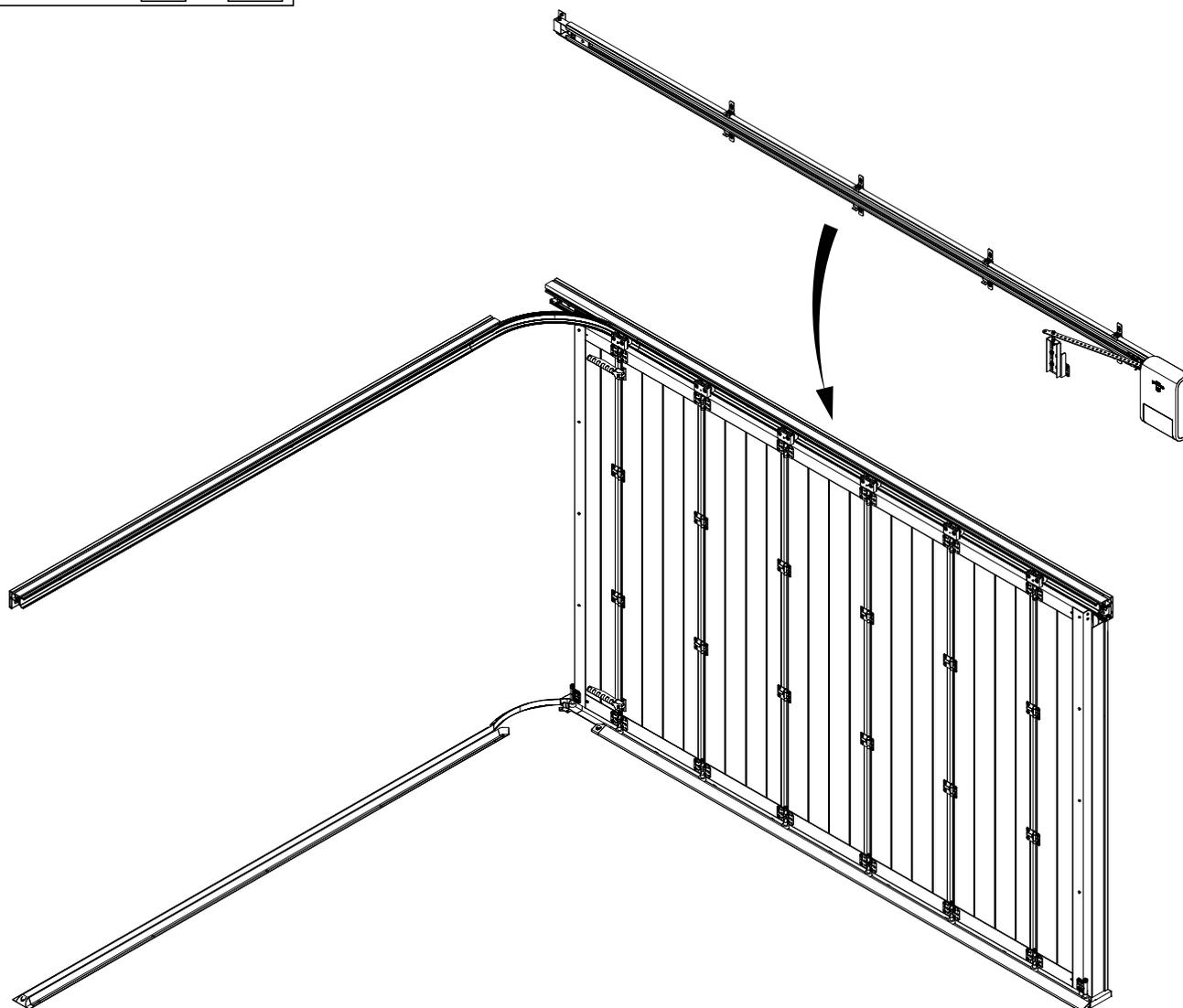


Repère	Désignation
A	Traverse haute huisserie
B	Traverse haute huisserie refoulement
C	Cintre haut
D	Montant d'huisserie côté refoulement
E	Montant d'huisserie côté fermeture
F	Seuil extérieur
G	Seuil intérieur
H	Rail bas refoulement
I	Complément seuil extérieur
J	Cornière fermeture huisserie
K	Embout cintré montant huisserie gauche
L	Embout cintré montant huisserie droite
N	Embout montant huisserie droite
Q	Embout seuil intérieur droite
S	Embout rail bas refoulement droite

Repère	Désignation
T	Cintre bas
U	Embout rail bas refoulement
V	Embout finition seuil intérieur droit
Y	Cornière fermeture section refoulement
AB	Liaison chariot motorisation fermeture gauche
AC	Cale plaqueur section refoulement
AD	Plaqueur section refoulement
AE	Galet haut intermédiaire
AF	Galet bas final gauche
AG	Galet bas intermédiaire
AH	Charnière intermédiaire
AI	Galet bas final droit
AJ	Vis Torx TBE 6,3x32
AK	Vis Torx TBE M6x16
BH	Guide galet bas écoinçon réduit

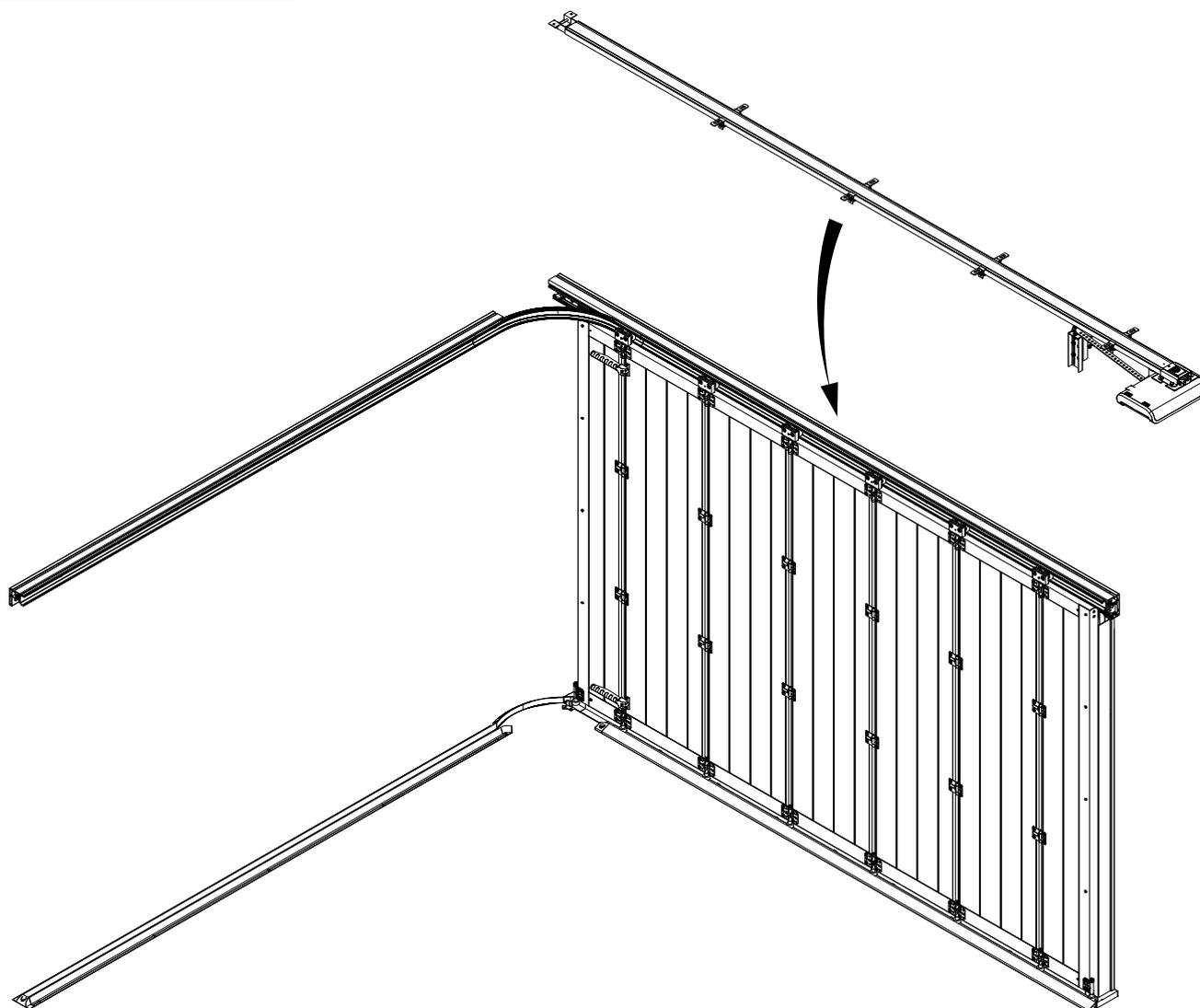
Option motorisation sans serrure côté fermeture au linteau

Voir étapes **89** → **95**



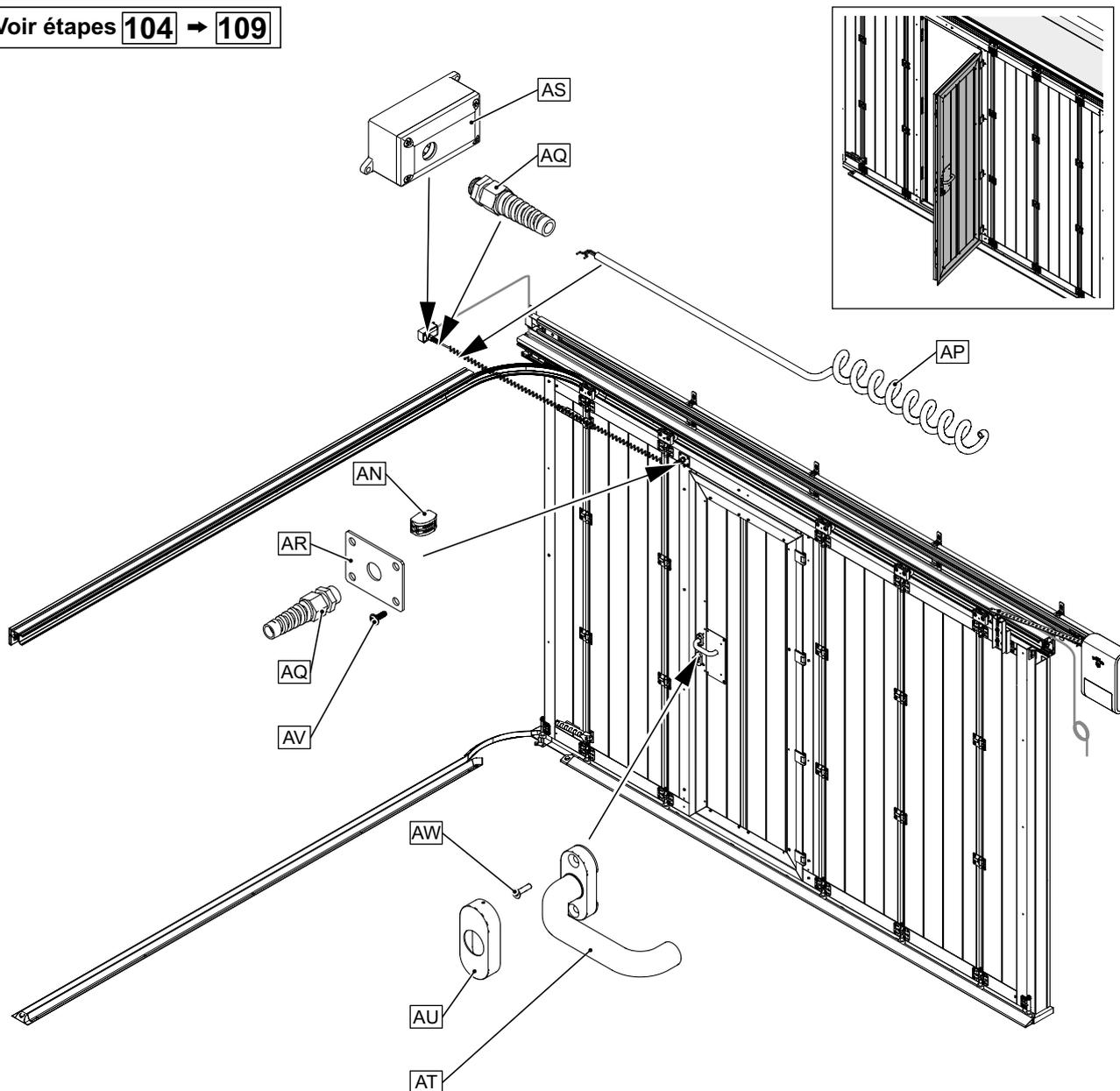
Option motorisation sans serrure côté fermeture au plafond

Voir étapes **96** → **102**



Option portillon sécurité filaire

Voir étapes **104** → **109**



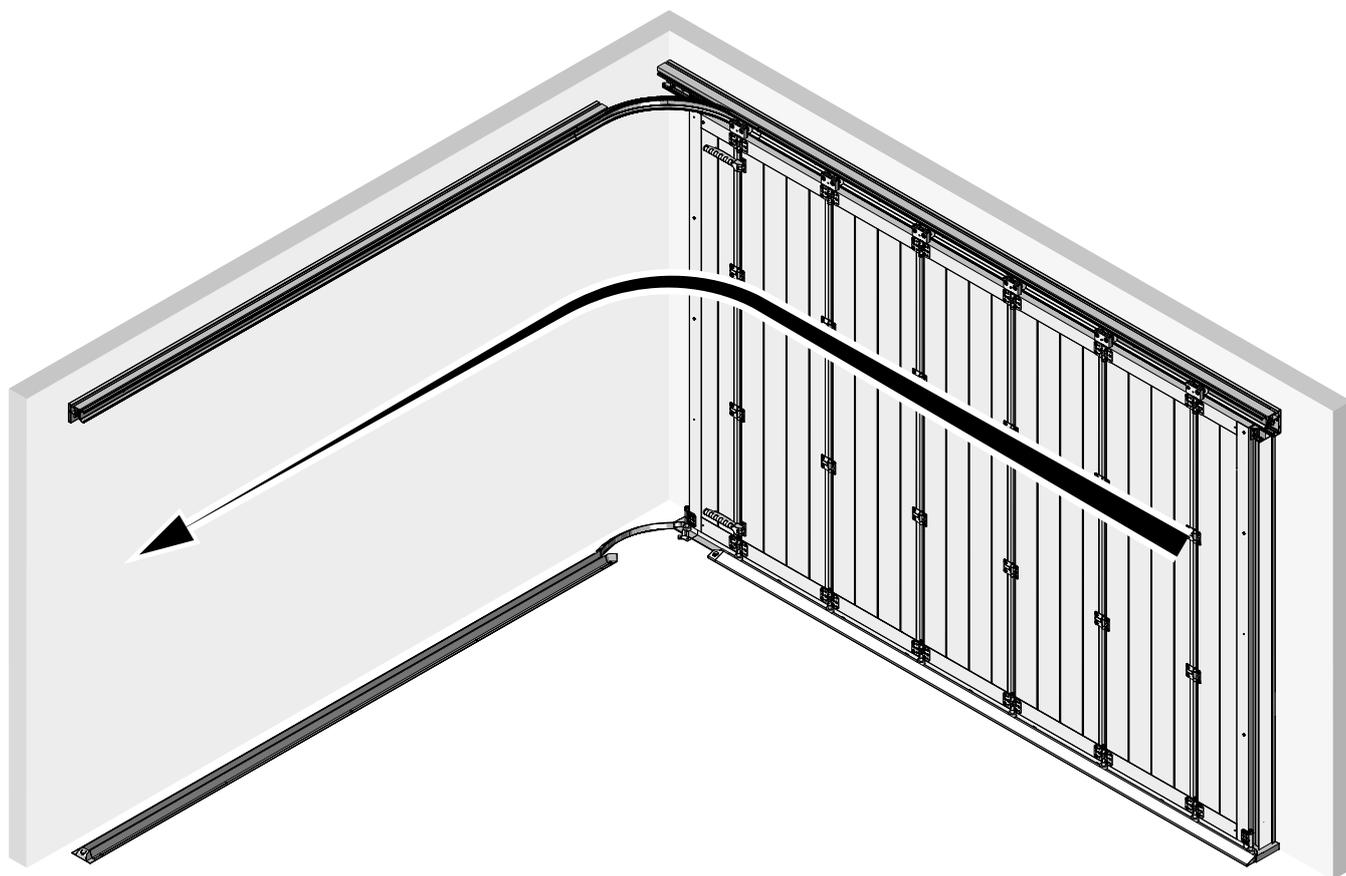
Repère	Désignation
AN	WAGO
AP	Cordon spiral
AQ	Presse-étoupe
AR	Plaque sécurité portillon
AS	Boîte dérivation
AT	Béquille intérieure
AU	Cache rosace béquille intérieure
AV	Vis Torx TBE M4x12
AW	Vis Torx TF M4x12

IMPORTANT : CHRONOLOGIE DE MONTAGE A RESPECTER IMPÉRATIVEMENT

-  • **Contrôle de la maçonnerie et des réservations (dimensions, niveaux, aplomb..).**
-  • **Déballage et contrôle des colis. Retirer les bois supérieurs de la caisse afin de ne pas abîmer les sections de la porte.**
- **Montage de l'huissierie.**
-  • **Assemblage des sections. Si option Décors, Hublots ou Portillons, vérifier la bonne position des sections concernées par rapport à l'accusé de réception de la commande.**
- **Assemblage de la motorisation.**
- **Branchement de la centrale de commande.**
-  • **Programmation de la motorisation.**
-  • **Tension de la chaîne.**
- **Contrôle manœuvre de secours.**

Montage porte refoulement à gauche

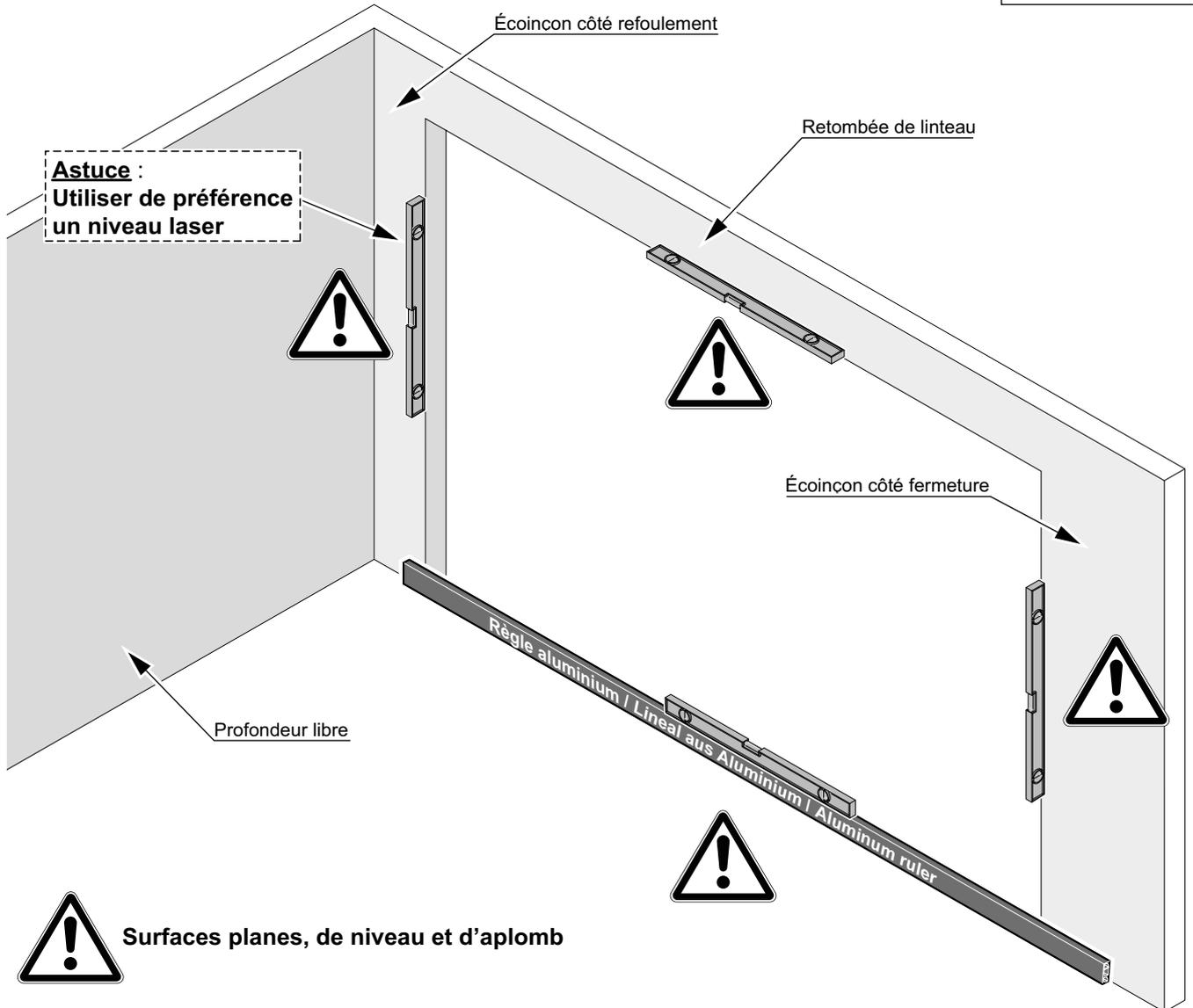
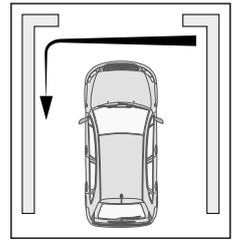
👁️ **01** → **44**



1

Contrôle de la maçonnerie

Vérification des dimensions de commande et des dimensions de la maçonnerie (écoinçon fermeture, écoinçon refoulement, retombée de linteau, largeur de baie, hauteur de baie...). Contrôler aussi les niveaux, l'aplomb...



Astuce :
Utiliser de préférence un niveau laser

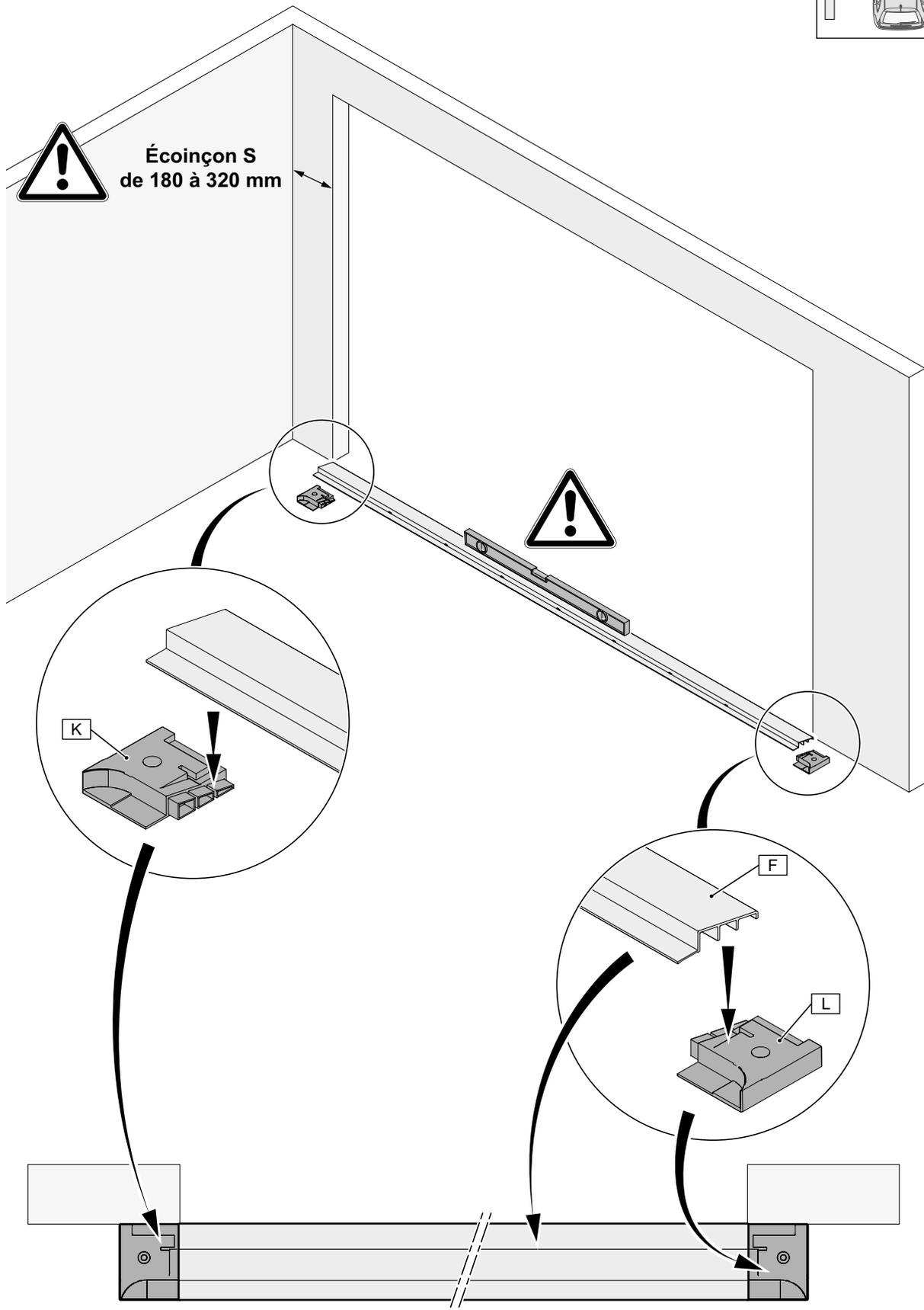
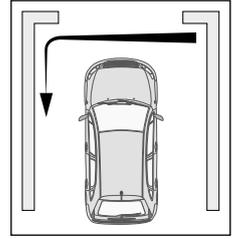


Surfaces planes, de niveau et d'aplomb

	Écoinçon S de 180 à 320 mm	Écoinçon M de 325 à 400 mm	Écoinçon L de 405 à 495 mm
Écoinçon Côté Refoulement (ECR)			
Étapes de montage	Voir étapes 02 → 03	Voir étapes 04 → 05	Voir étapes 06 → 07

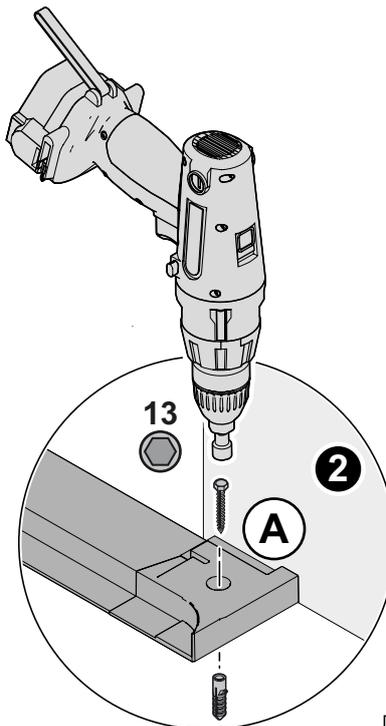
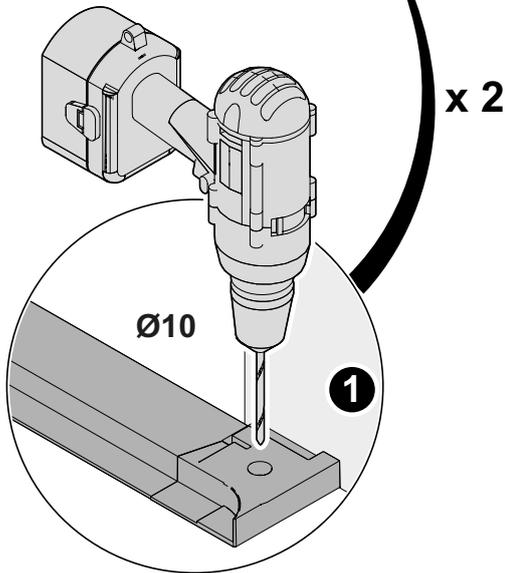
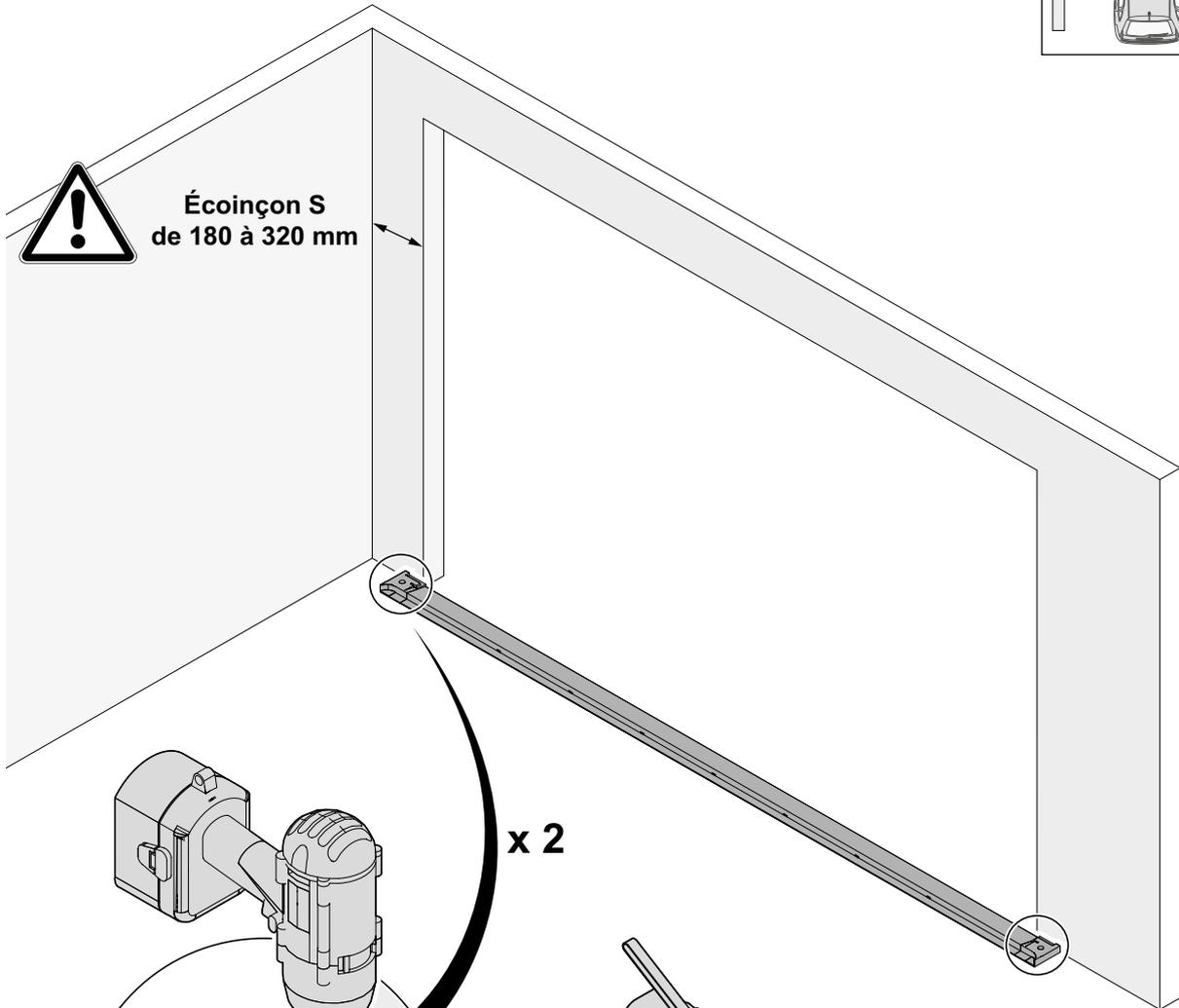
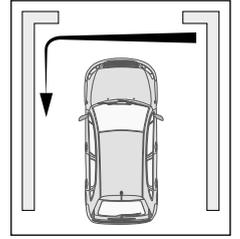
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Positionnement des embouts montants huisserie et du seuil



3

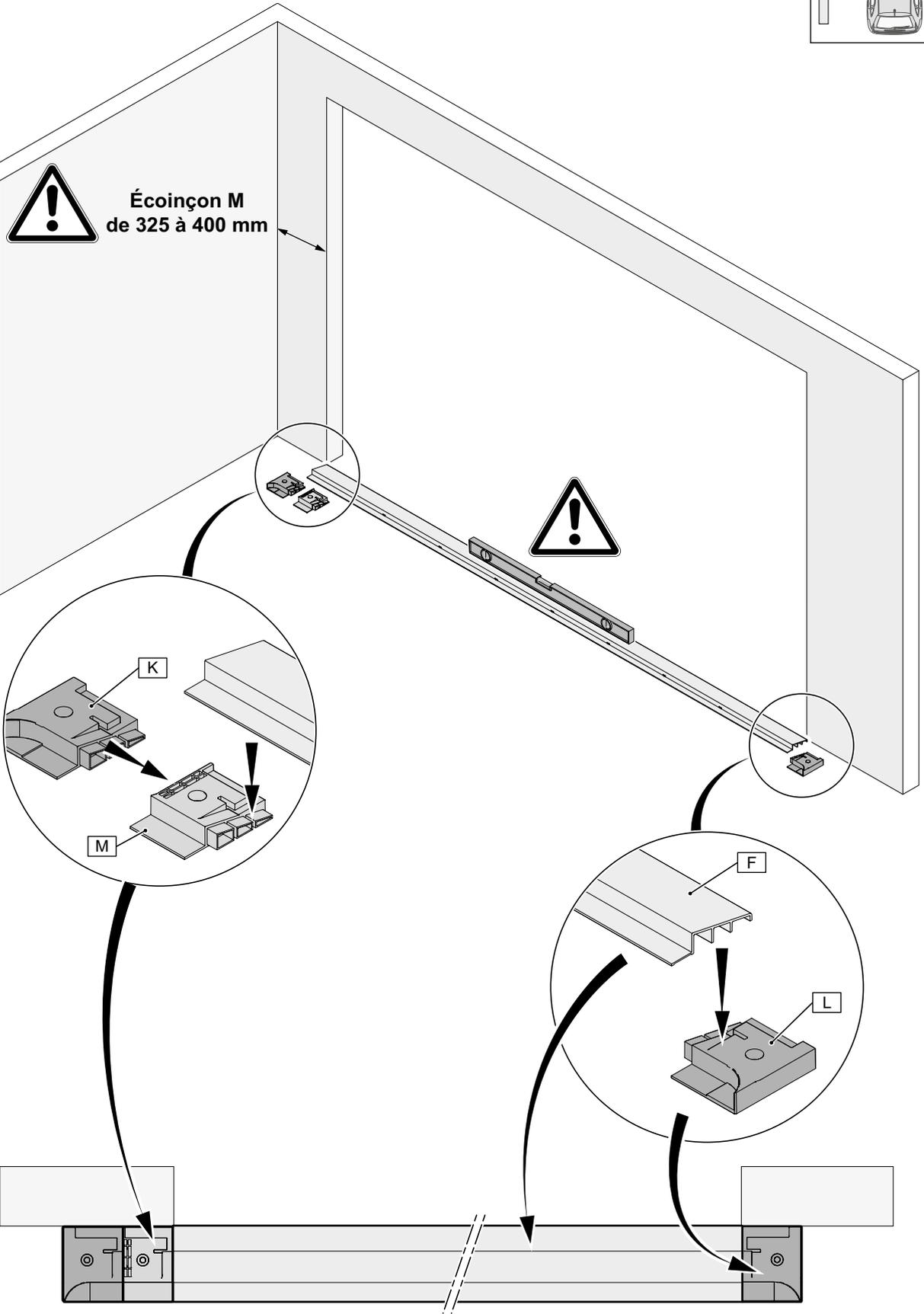
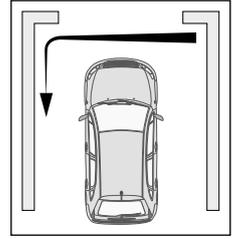
Fixation des embouts montants huisserie



Passer à l'étape **08**

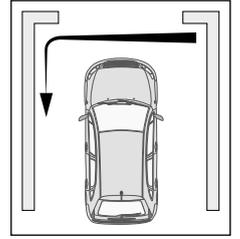
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Positionnement des embouts montants huisserie et du seuil

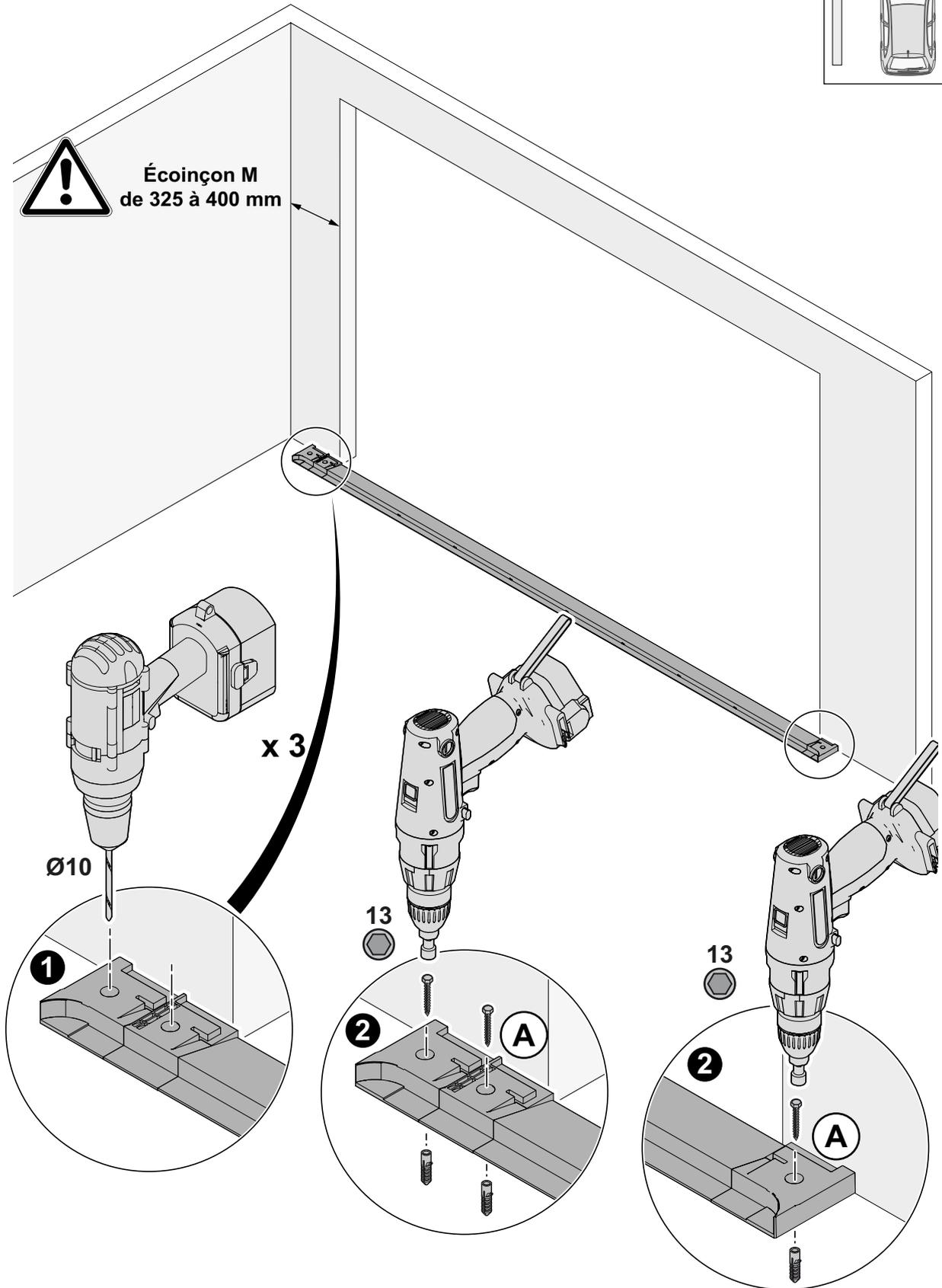


5

Fixation des embouts montants huisserie



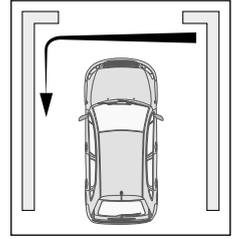
Écoinçon M
de 325 à 400 mm



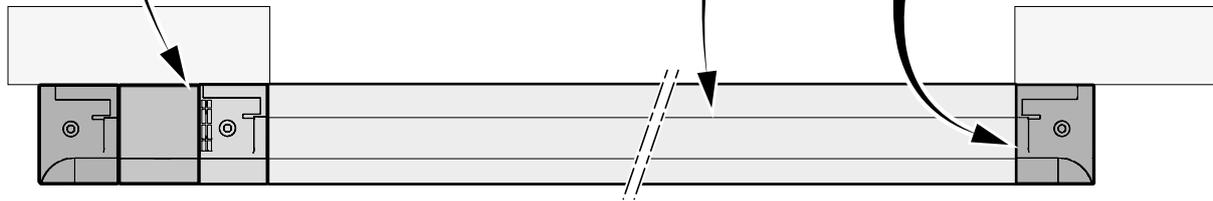
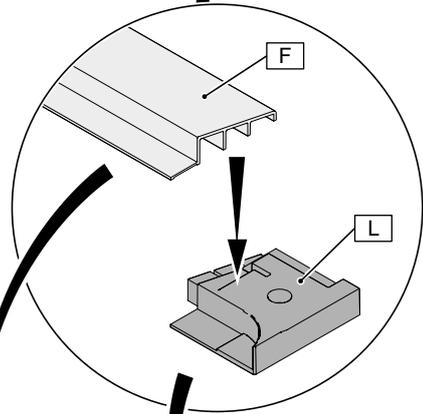
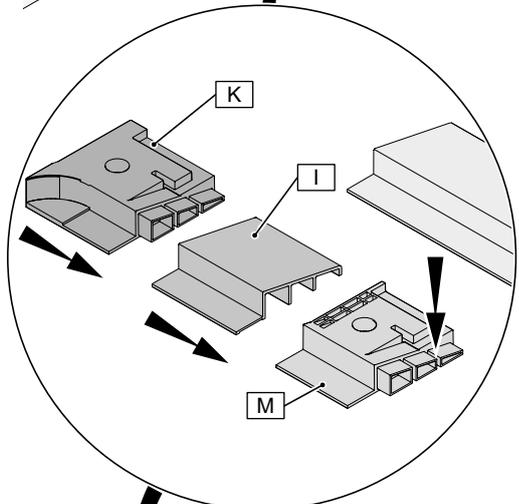
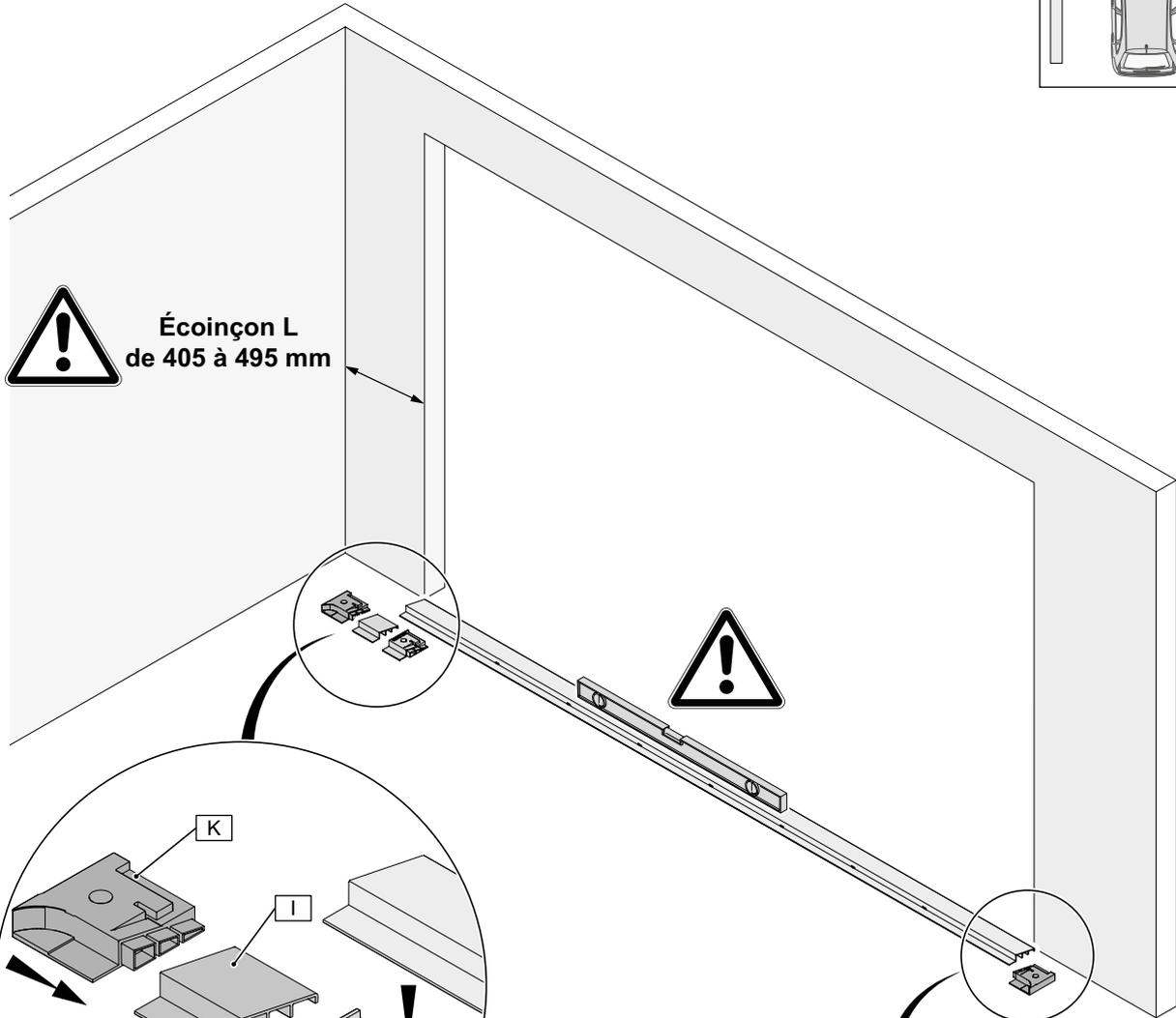
Passer à l'étape **08**

6

Positionnement des embouts montants huisserie et du seuil

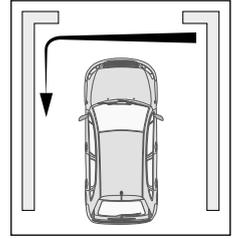


Écoinçon L
de 405 à 495 mm

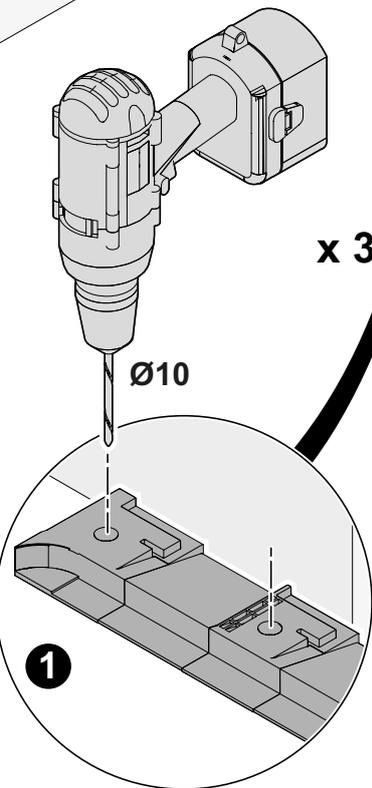


7

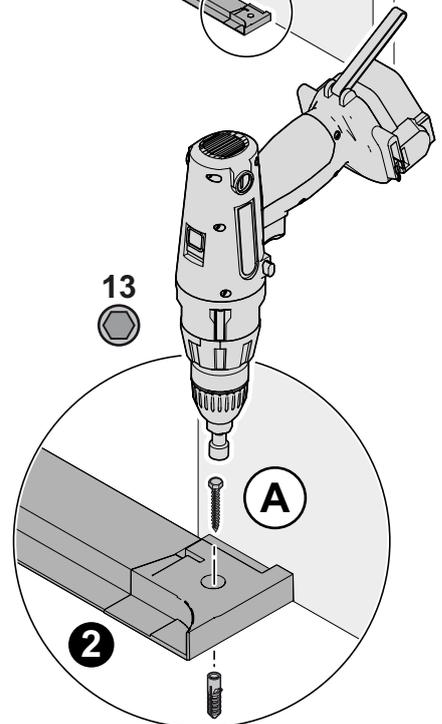
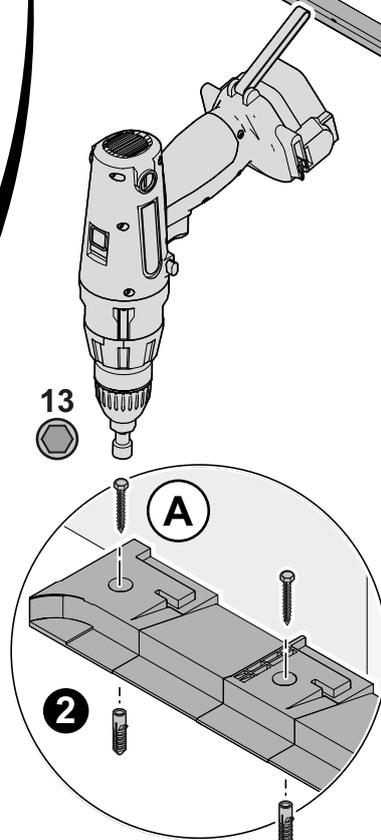
Fixation des embouts montants huisserie



Écoinçon L
de 405 à 495 mm

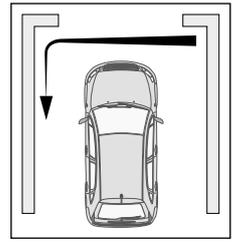


x 3

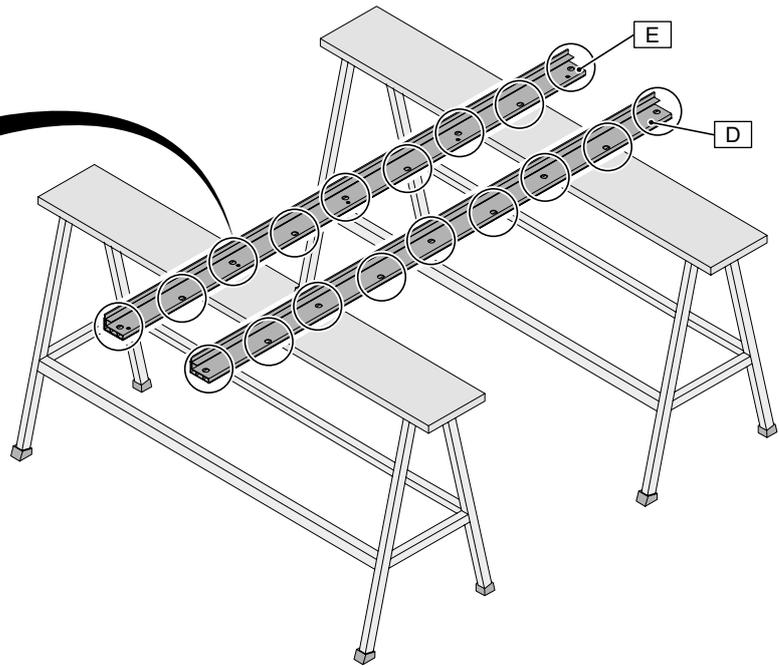
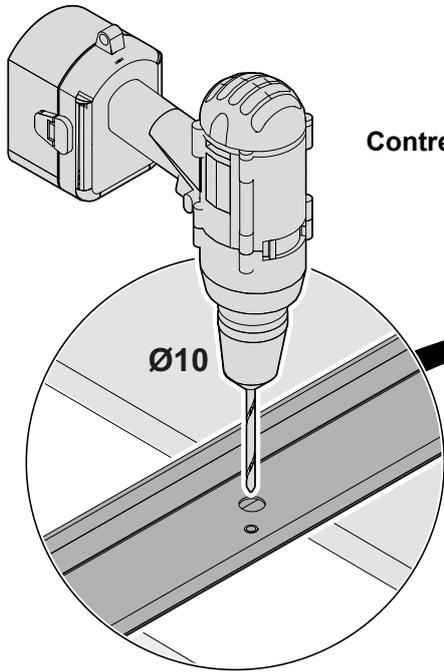


8

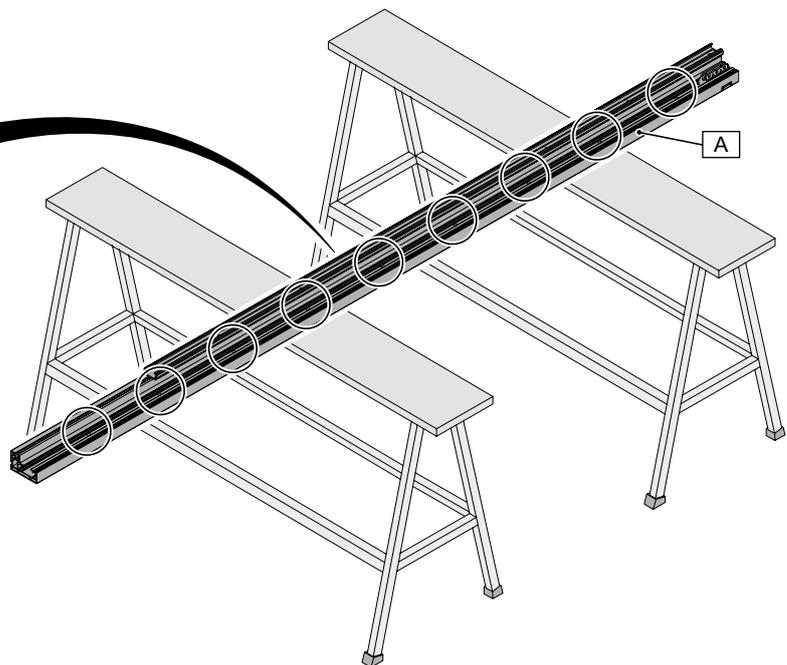
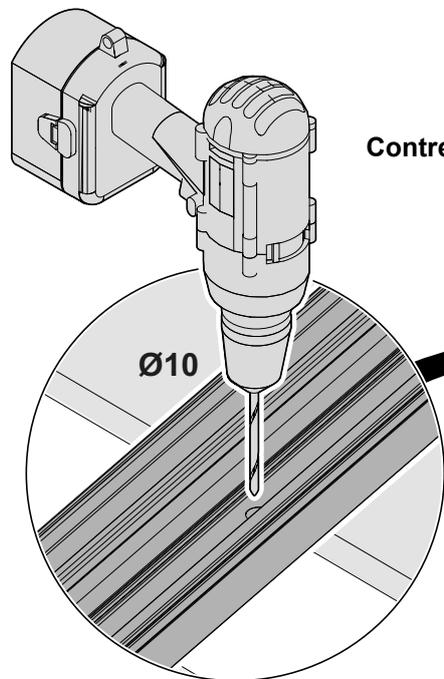
Option Kit habillage huisserie



Contre perçage des cornières habillage huisserie sur montants

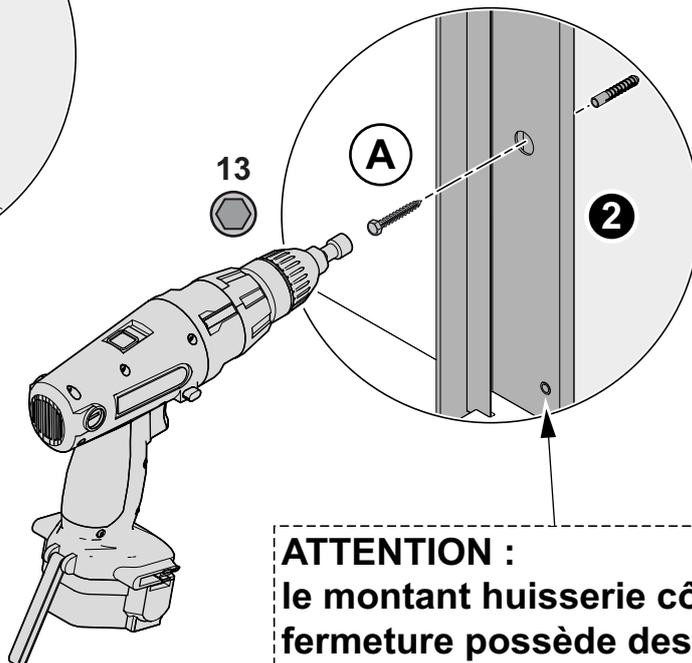
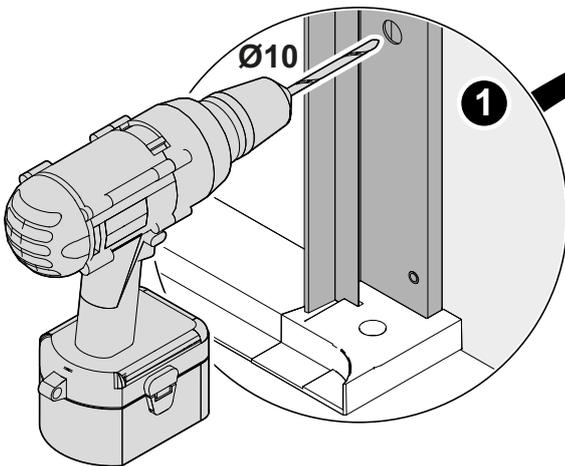
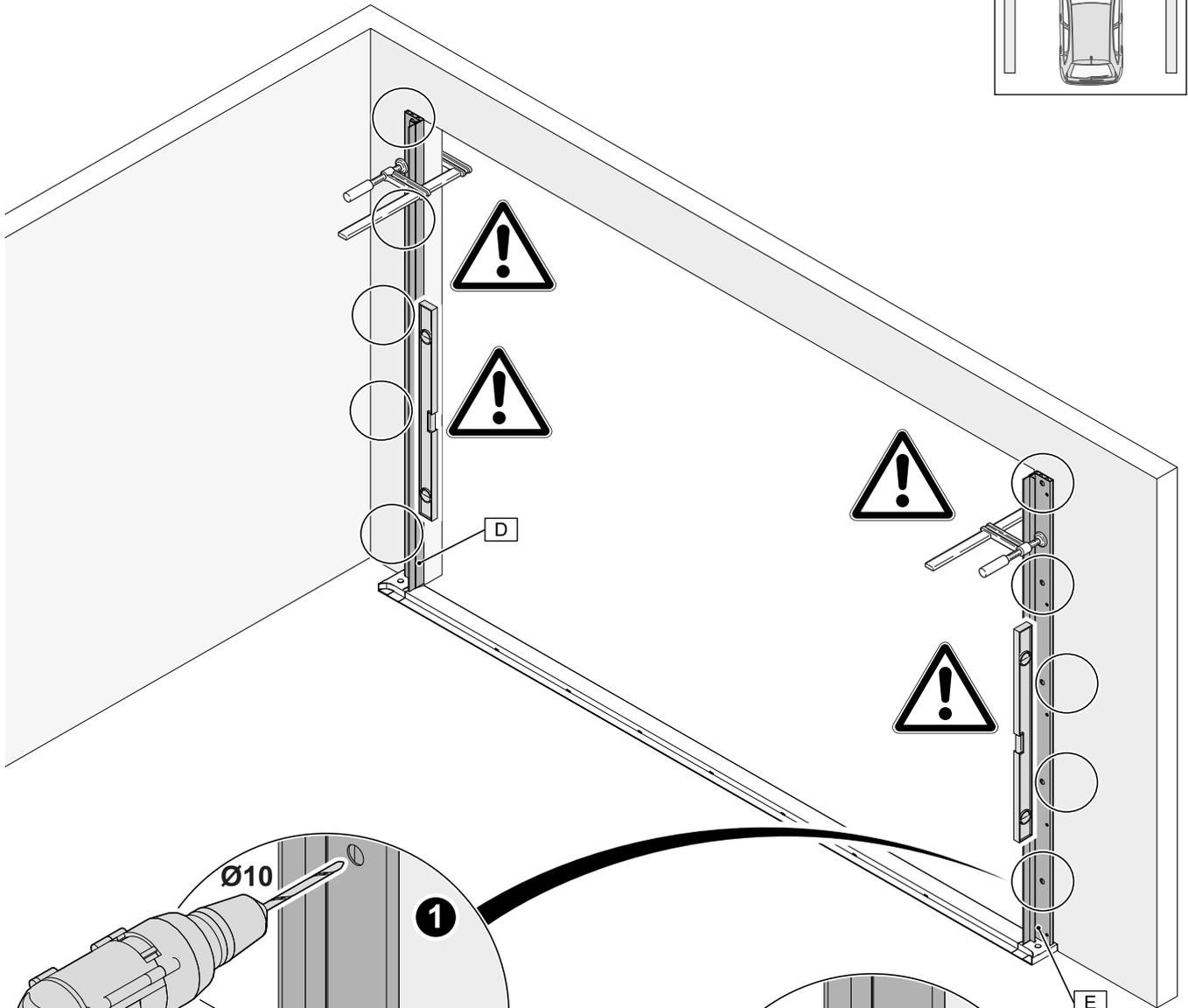
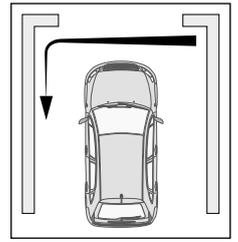


Contre perçage des cornières habillage traverse haute d'habillage



9

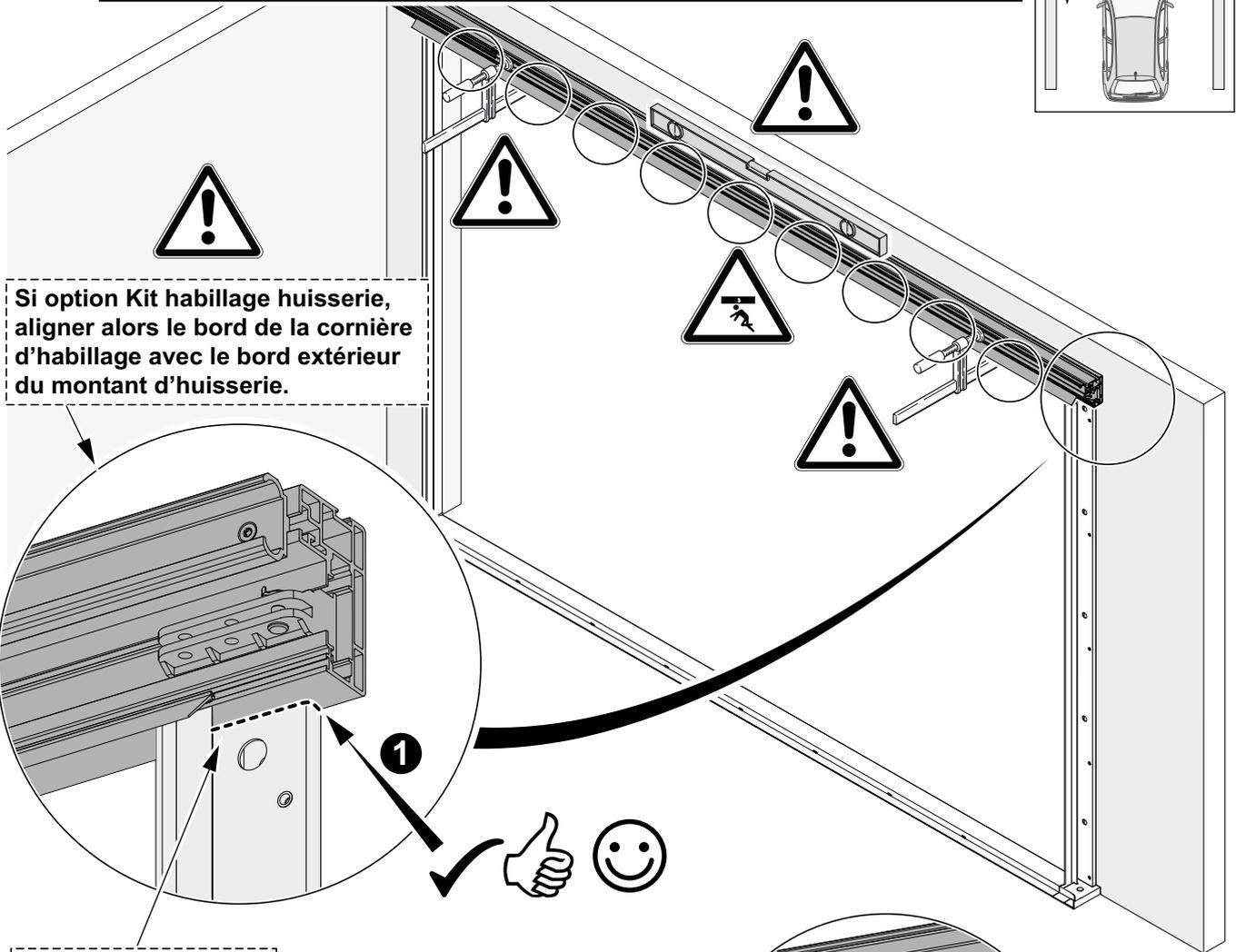
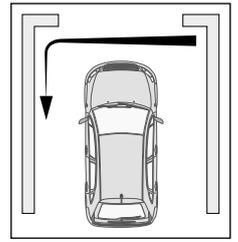
Perçage et fixation des montants huisserie



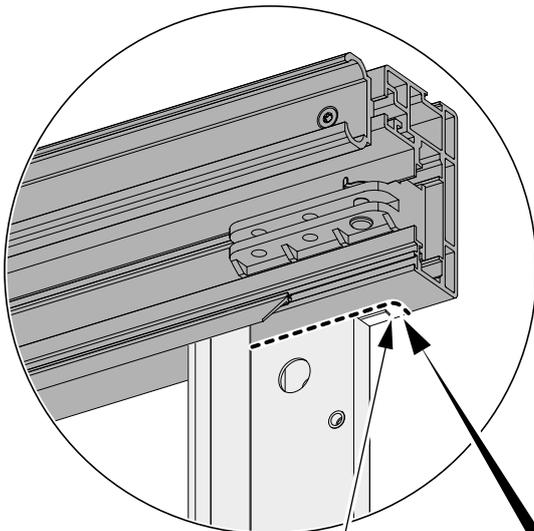
ATTENTION :
le montant huisserie côté
fermeture possède des inserts

10

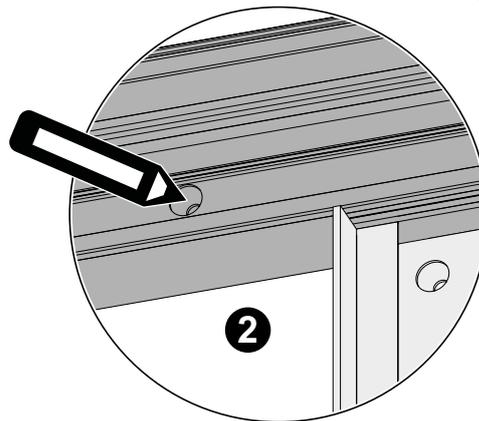
Positionnement de la traverse haute huisserie et repérage des perçages



Repère traverse haute d'huissierie aligné



Repère traverse haute d'huissierie non aligné

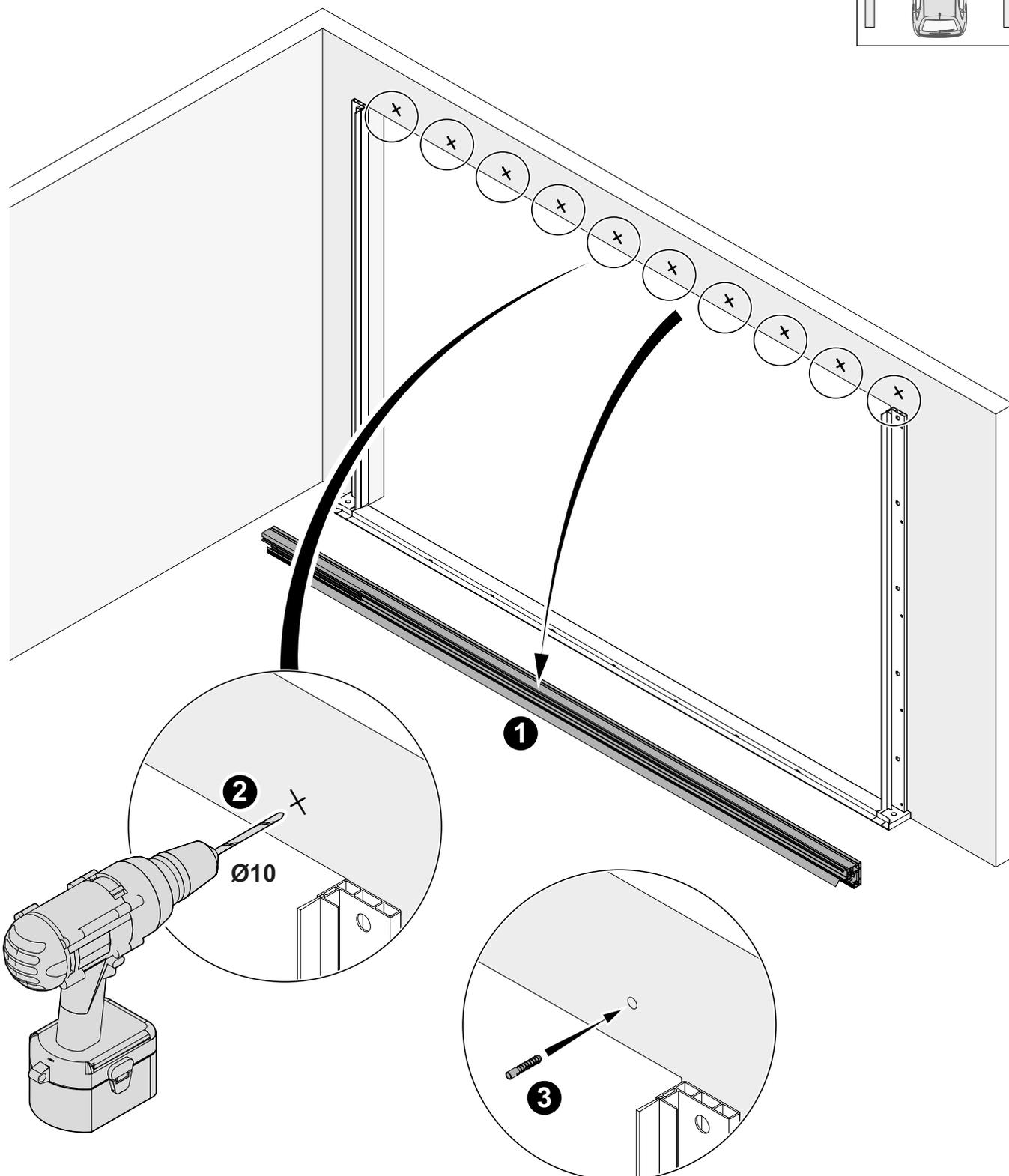
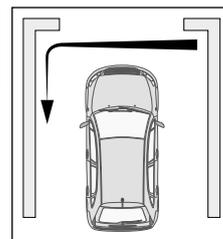


- 1** Positionner la traverse haute d'huissierie sur les montants d'huissierie.

ATTENTION : le repère de la traverse haute d'huissierie doit être aligné au montant d'huissierie.

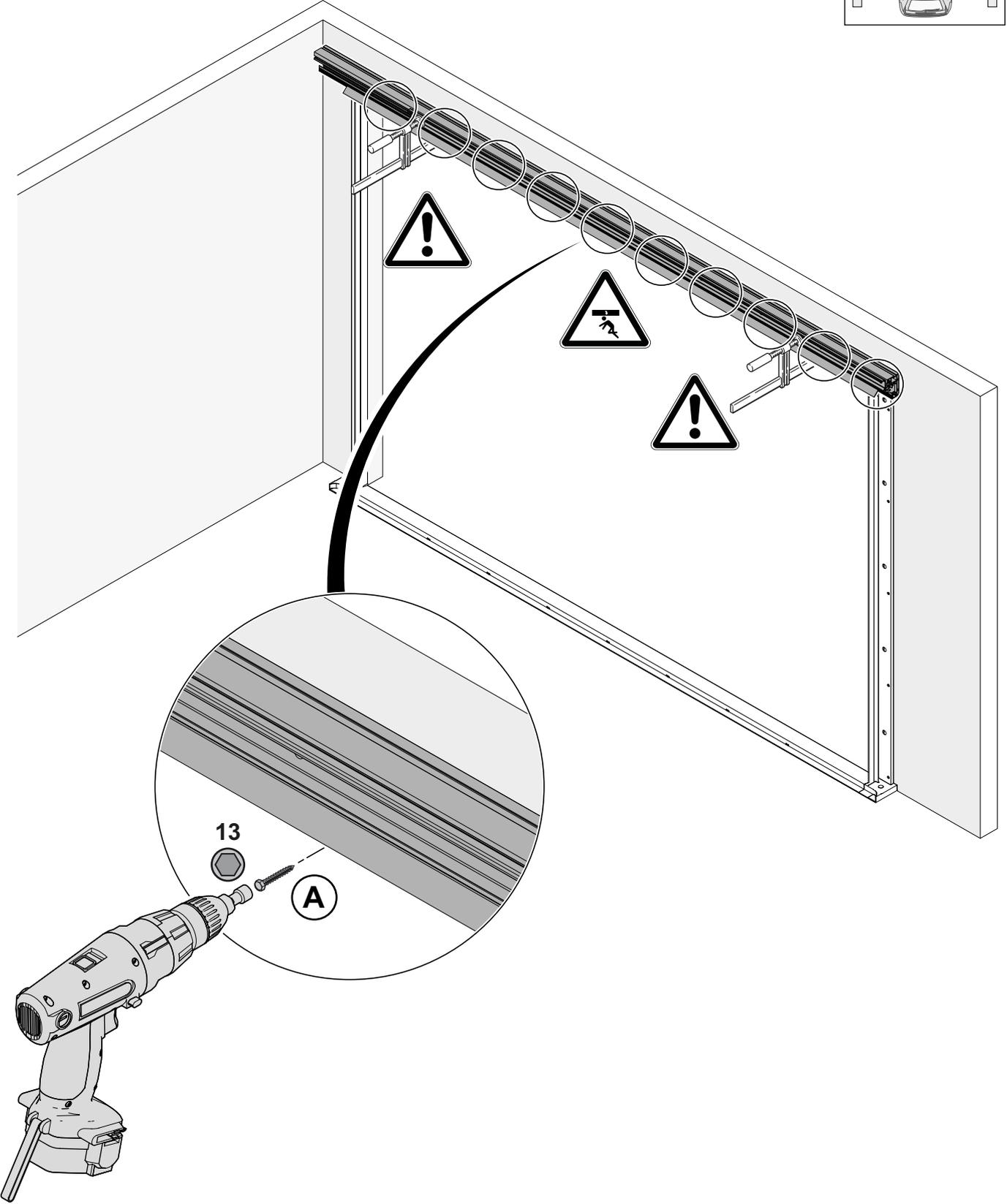
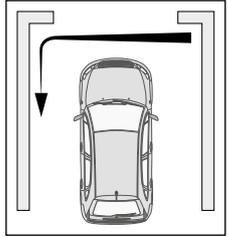
- 2** Repérer et tracer tous les trous de fixation de la traverse haute d'huissierie.



11**Perçage et fixation de la traverse haute huisserie**

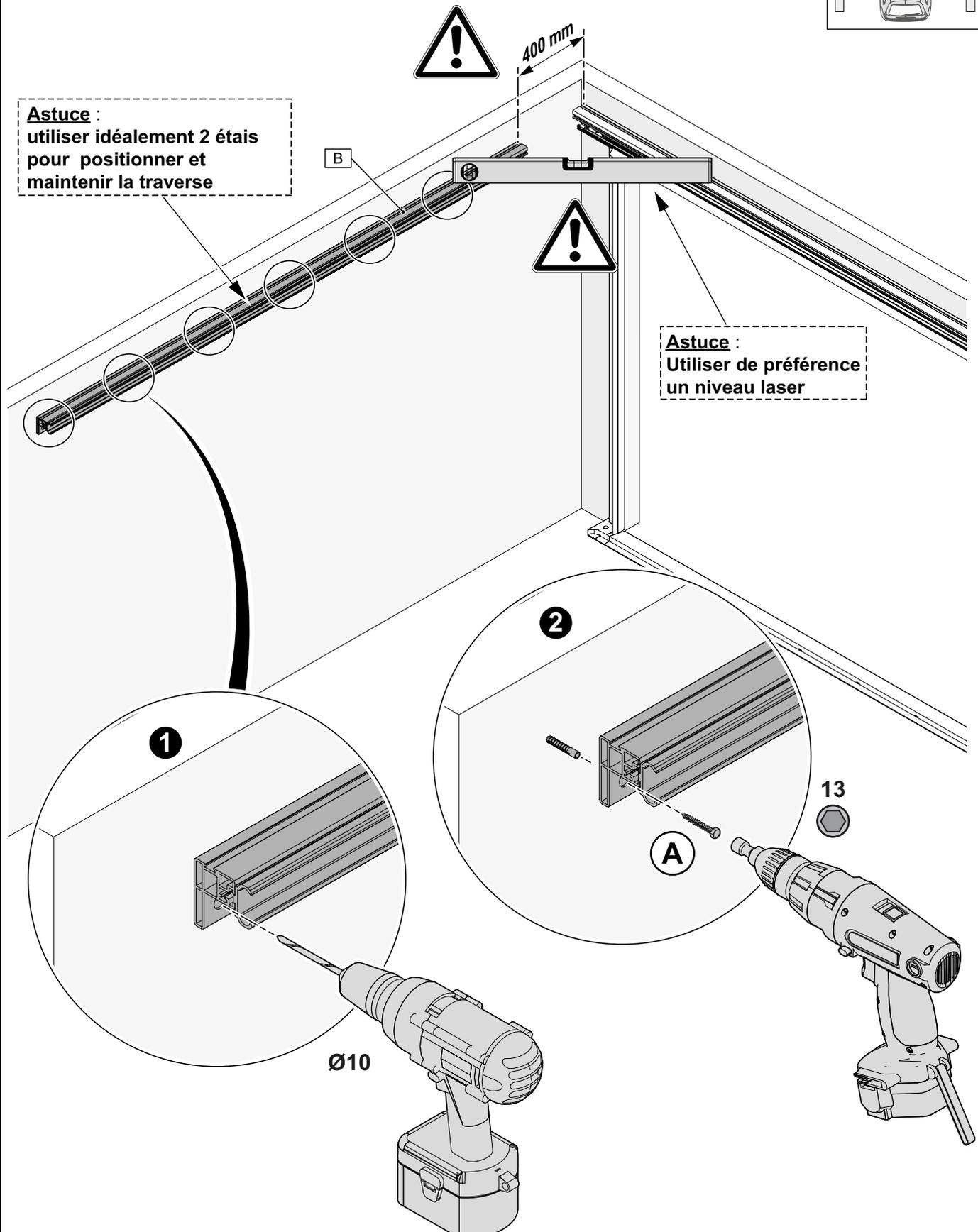
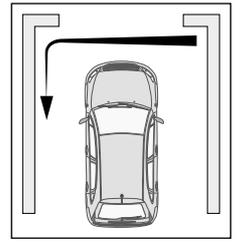
12

Fixation de la traverse haute huisserie



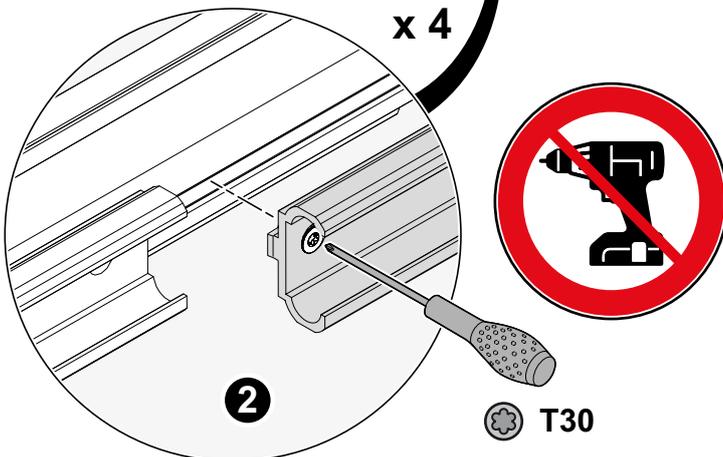
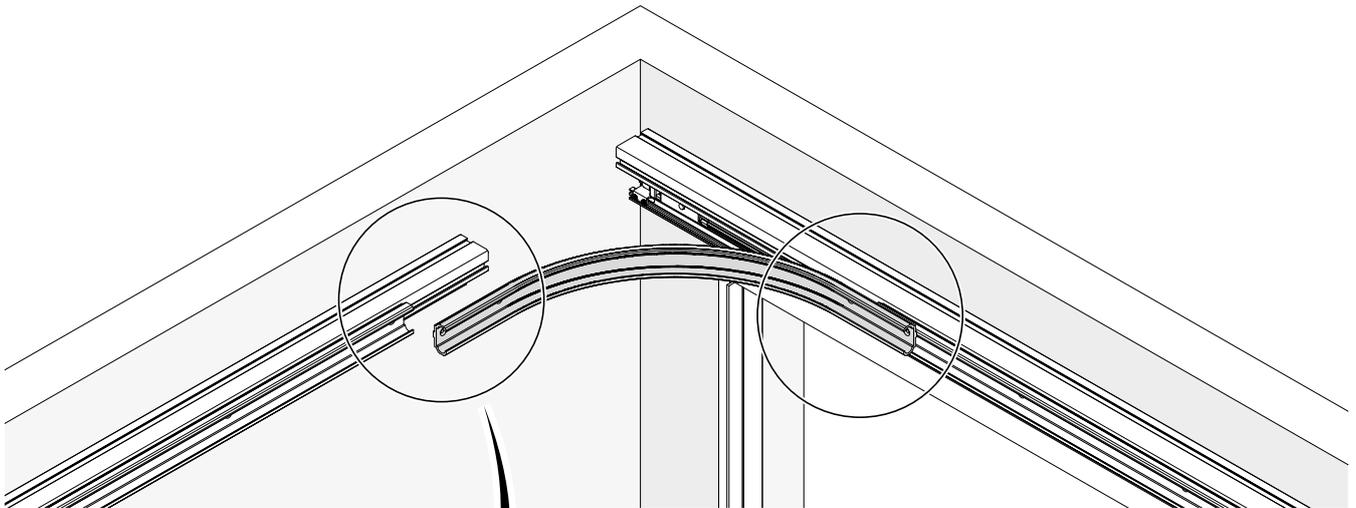
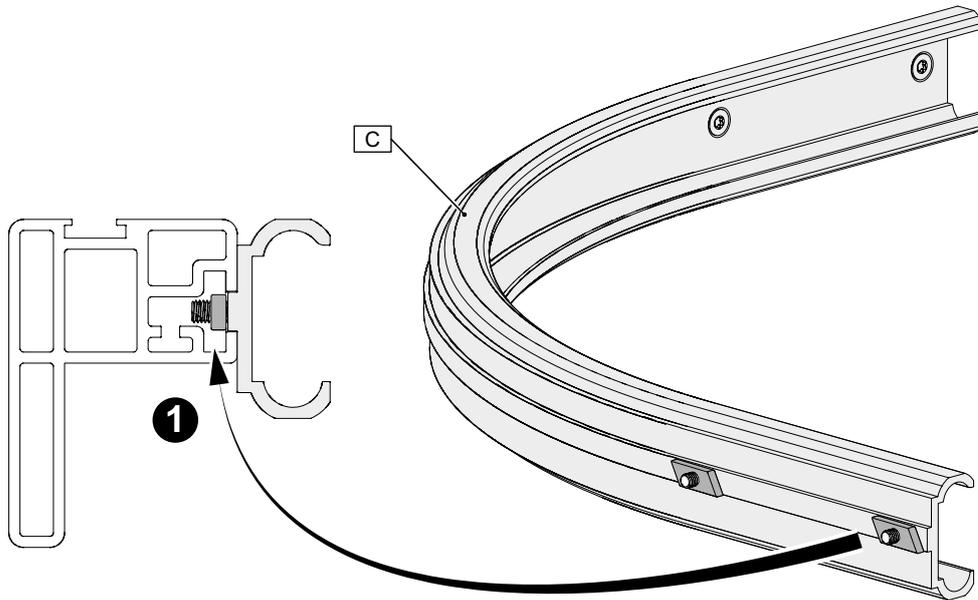
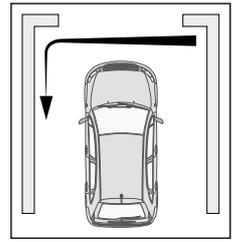
13

Positionnement, perçage et fixation de la traverse haute refoulement



14

Mise en place du cintre haut



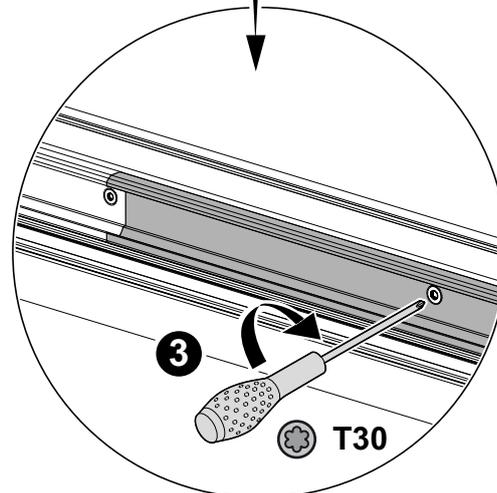
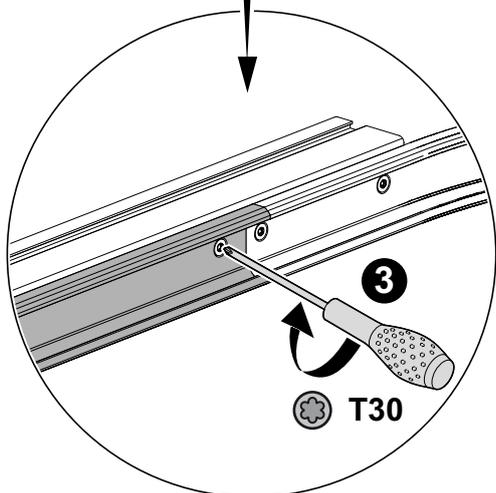
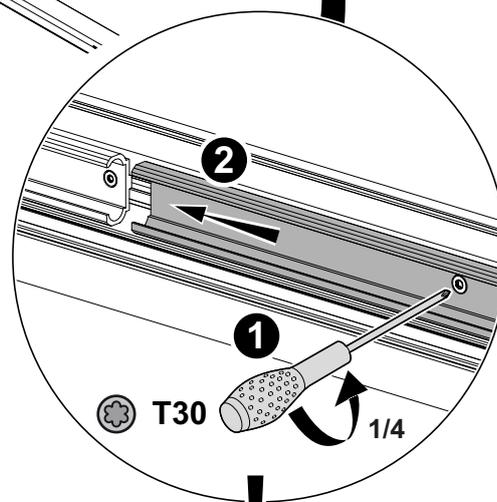
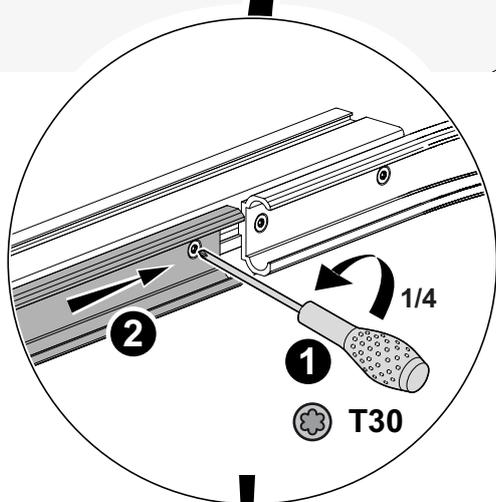
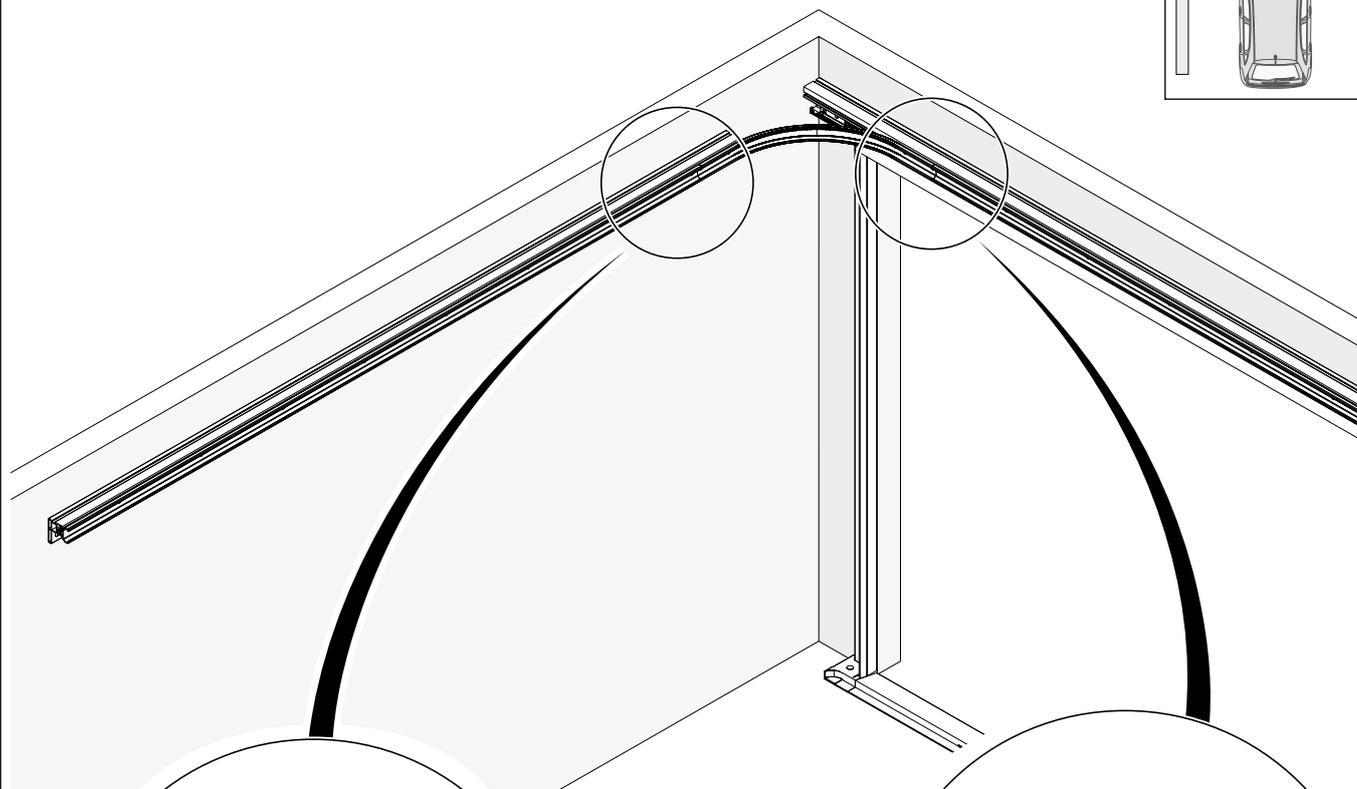
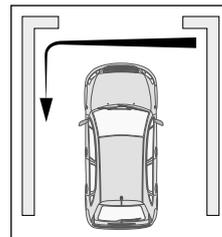
1 Mettre en position le cintre dans les deux traverses hautes. L'écrou losange vient se loger dans la rainure des profils.

ATTENTION : le cintre n'est pas symétrique. Vérifier l'alignement avec les rails avant de le fixer.

2 Serrer l'ensemble au tournevis.

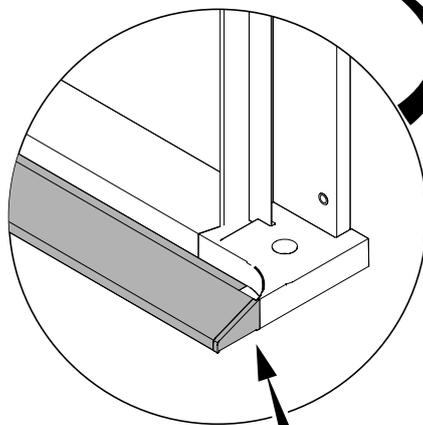
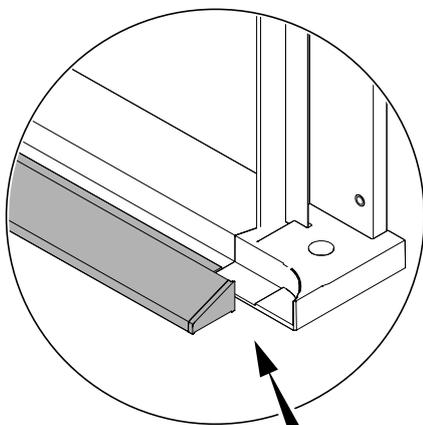
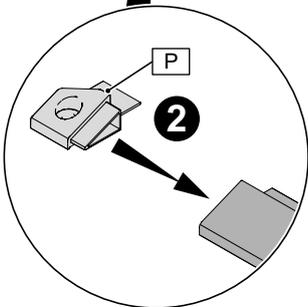
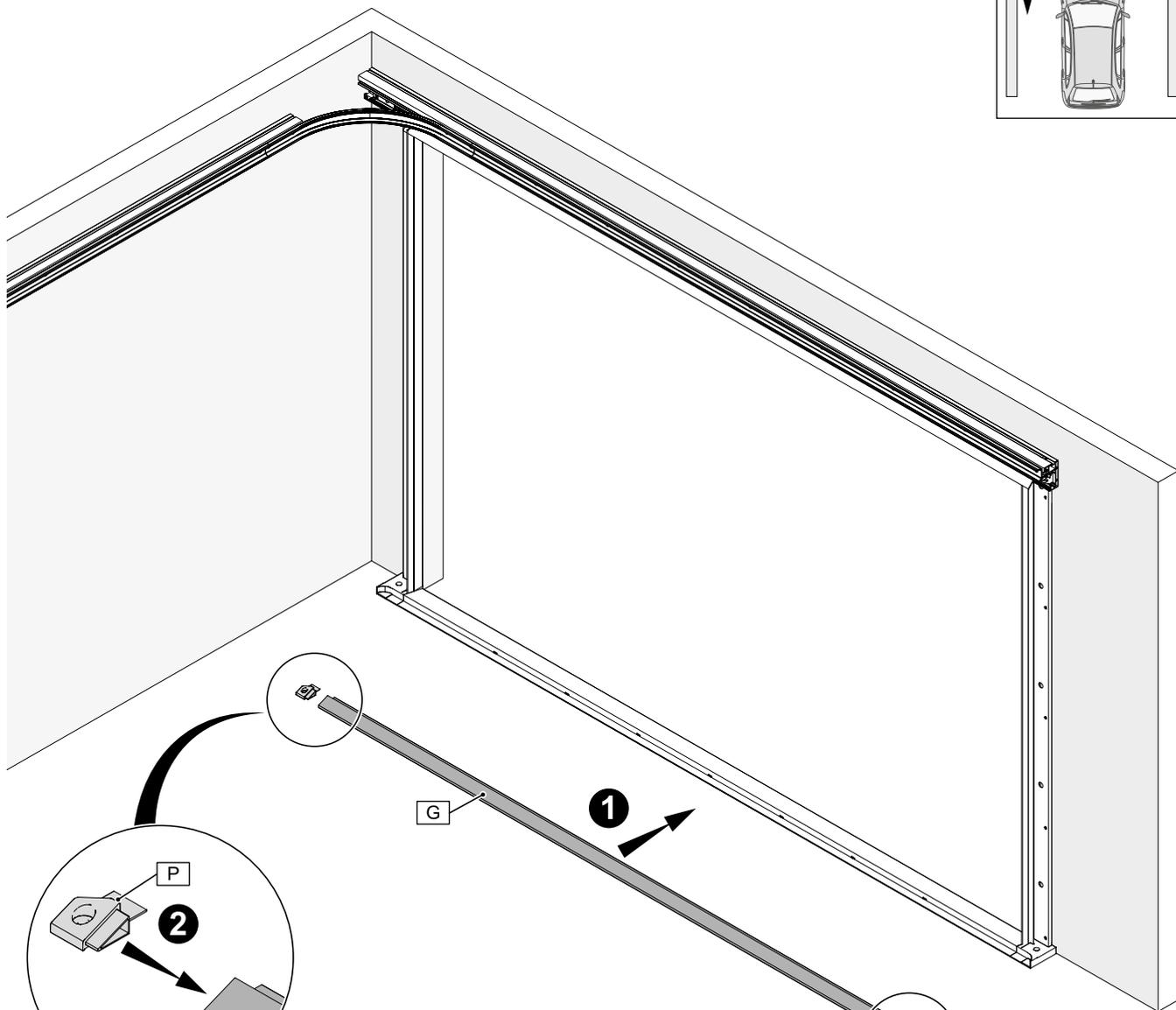
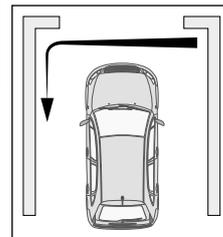
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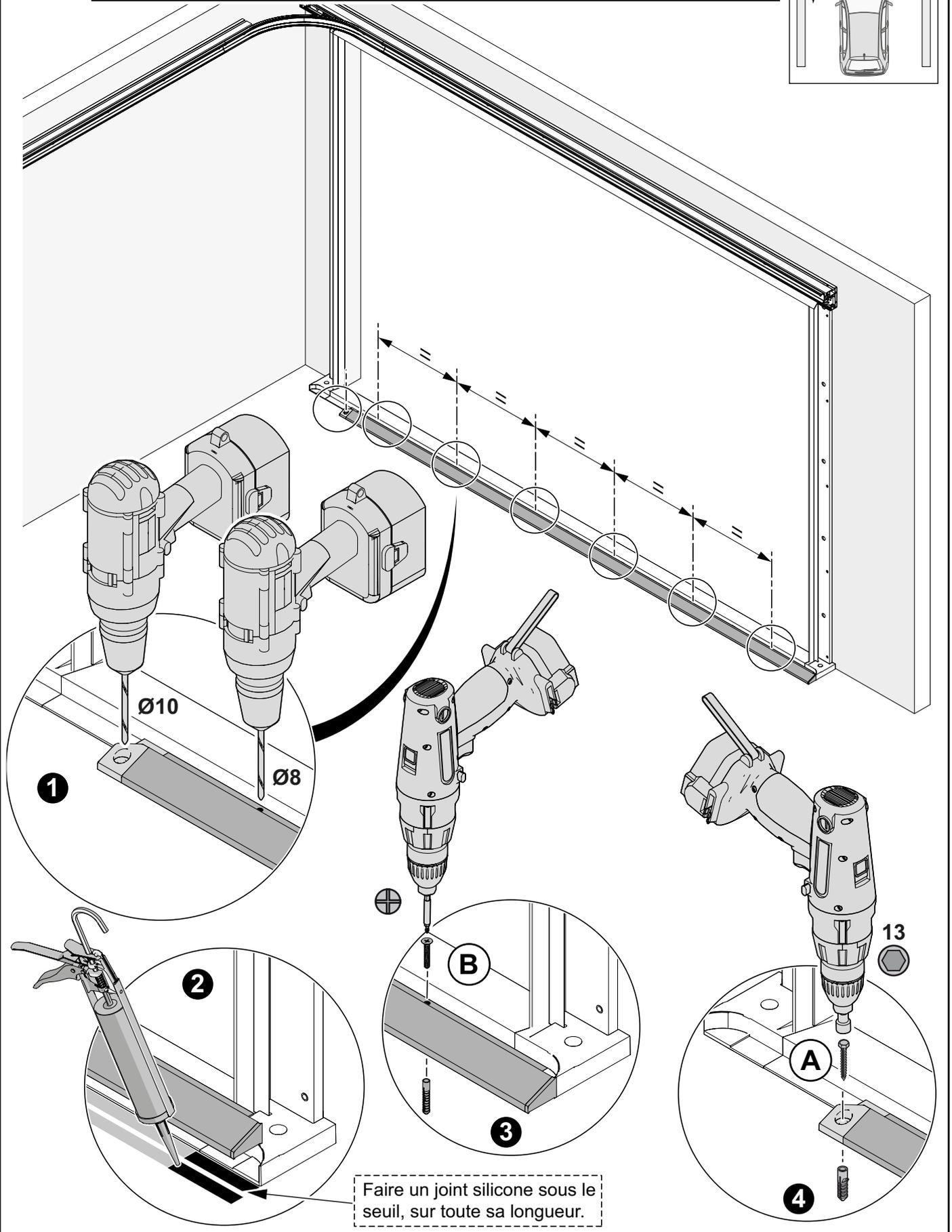
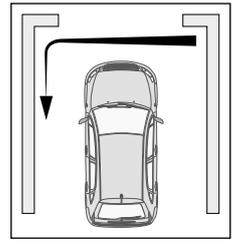
Réglage du cintre et des rails hauts huisserie



16

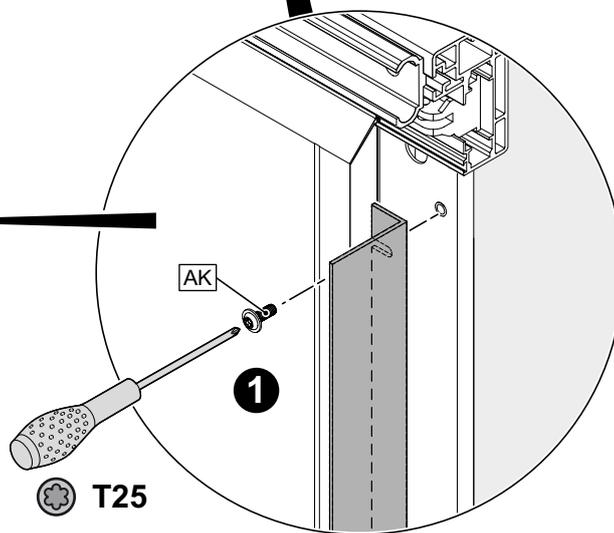
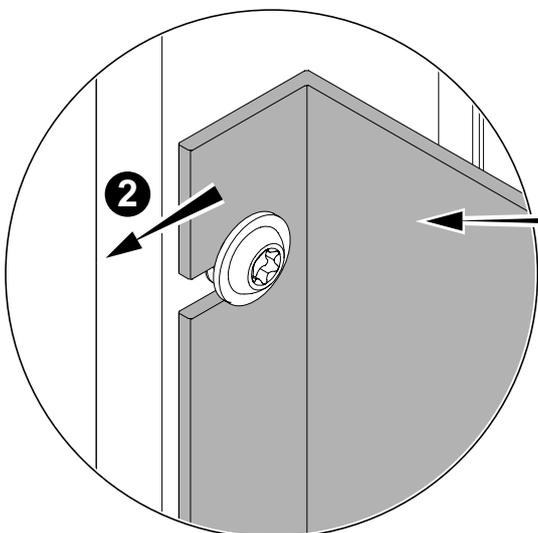
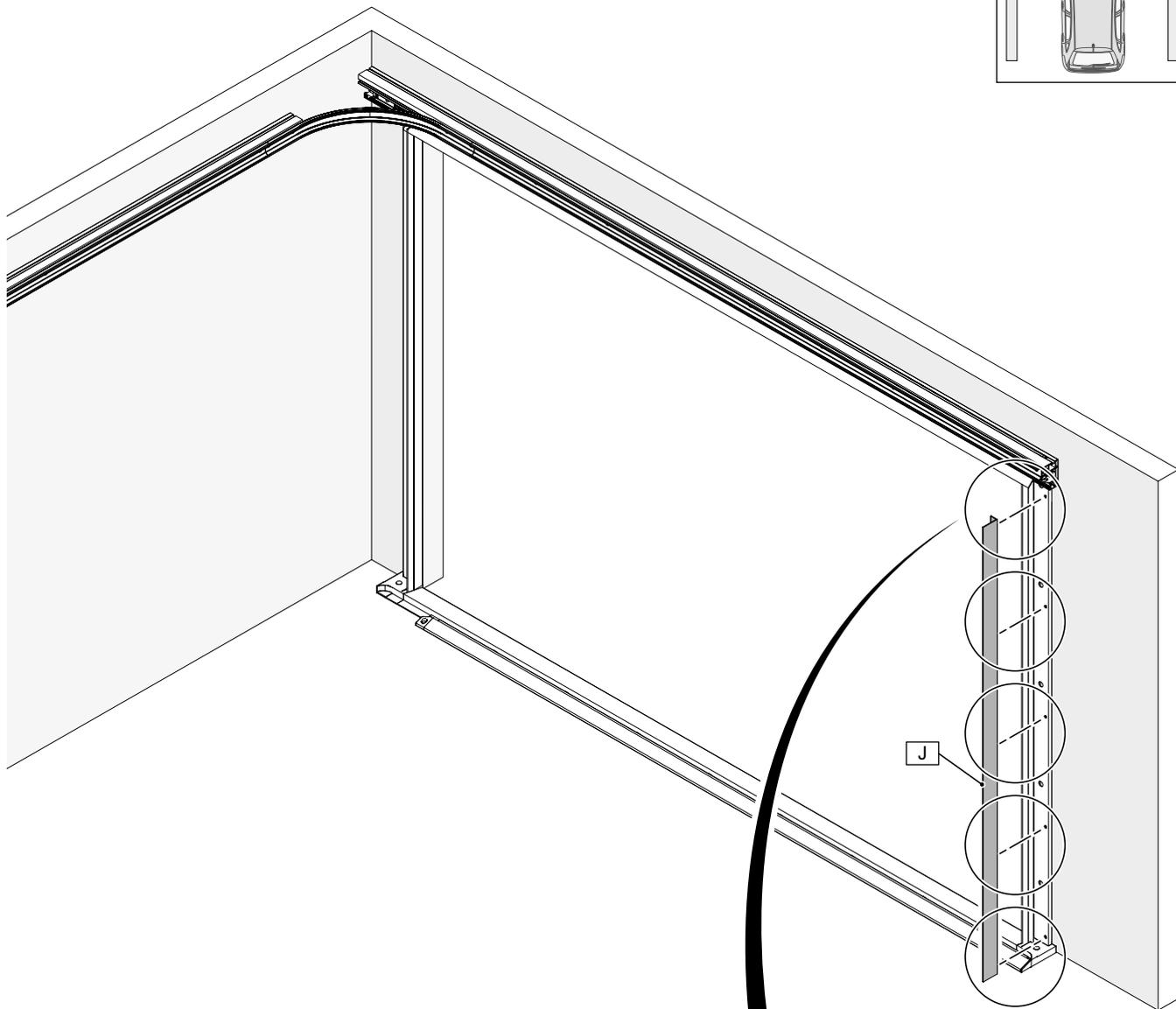
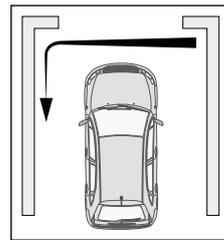
Positionnement des seuils de baie



17**Perçage, pose du joint d'étanchéité et fixation seuils de baie**

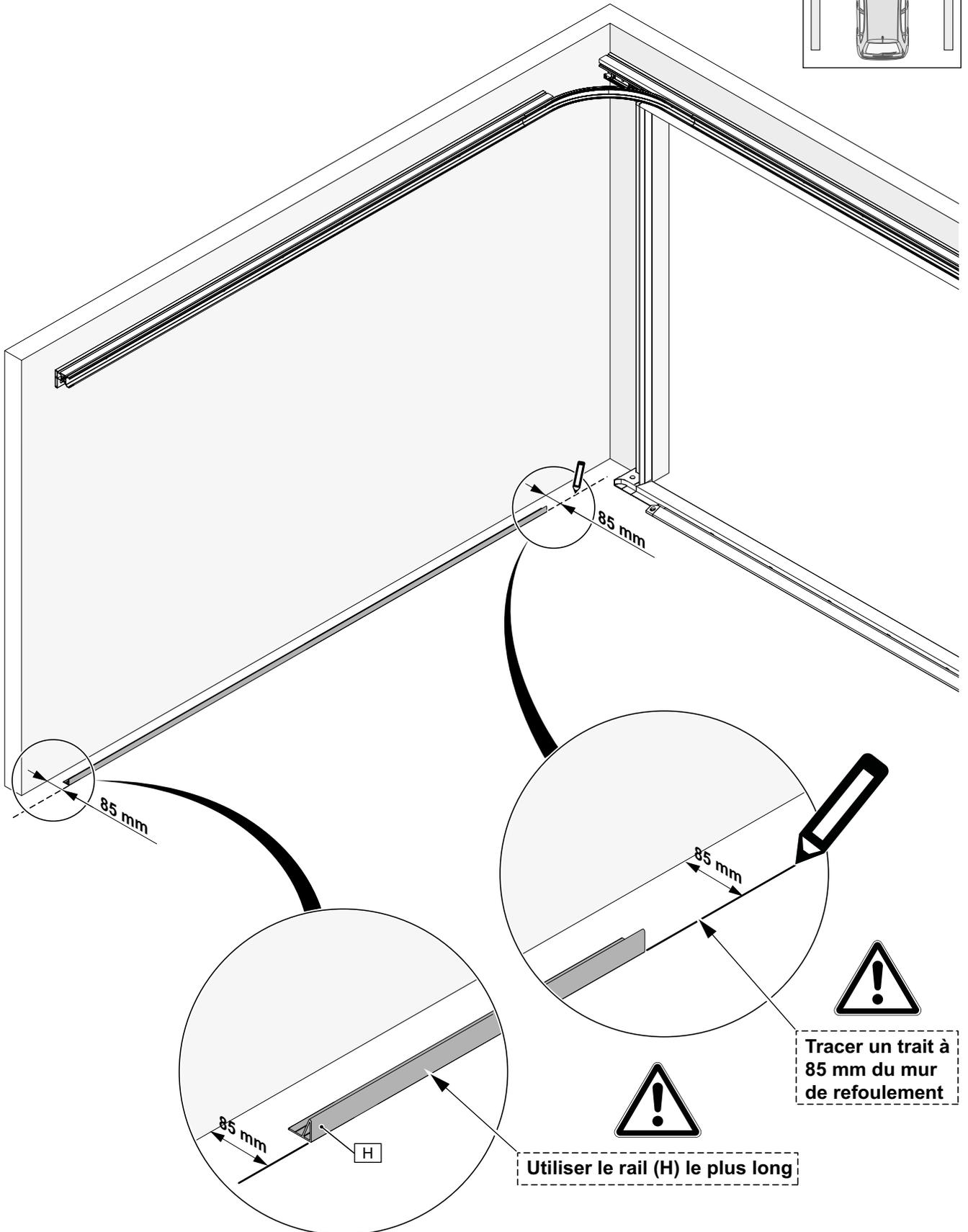
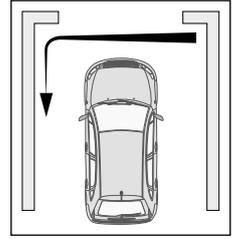
18

Assemblage de la cornière fermeture huisserie



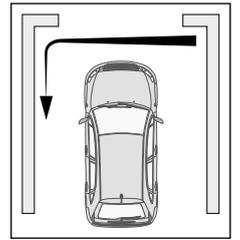
19

Traçage et repérage de la position des rails refoulement

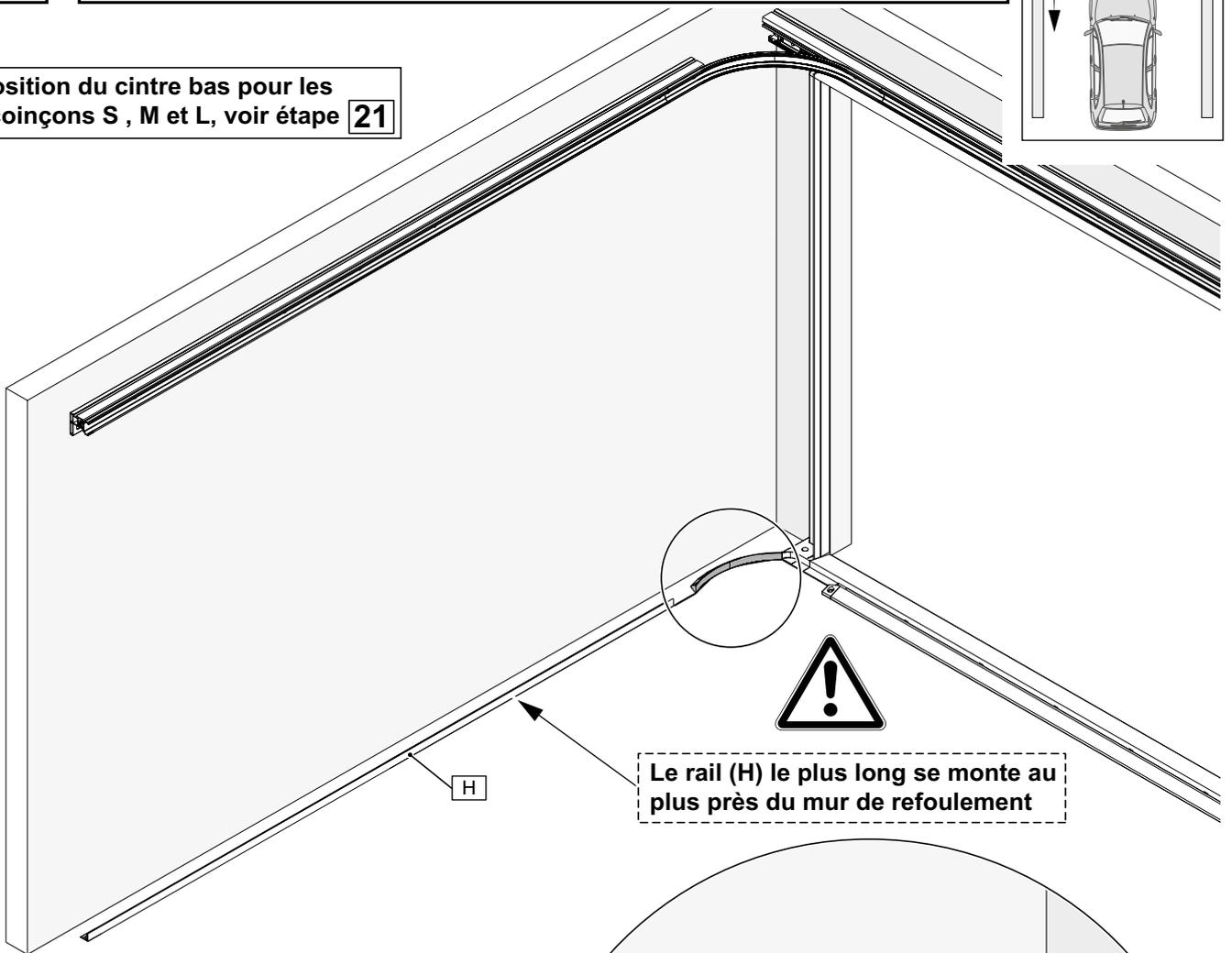


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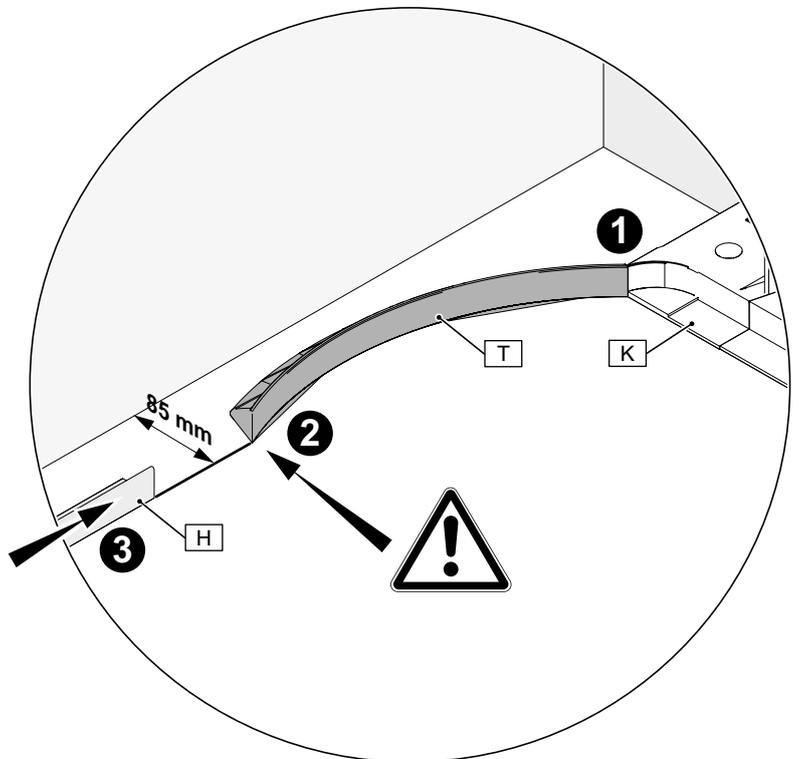
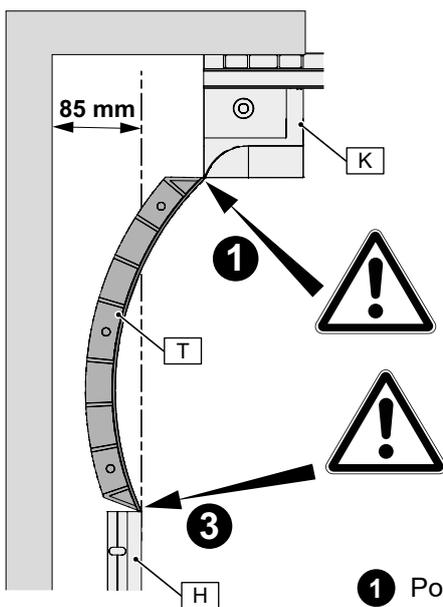
Mise en place du cintre bas



Position du cintre bas pour les écoinçons S, M et L, voir étape 21



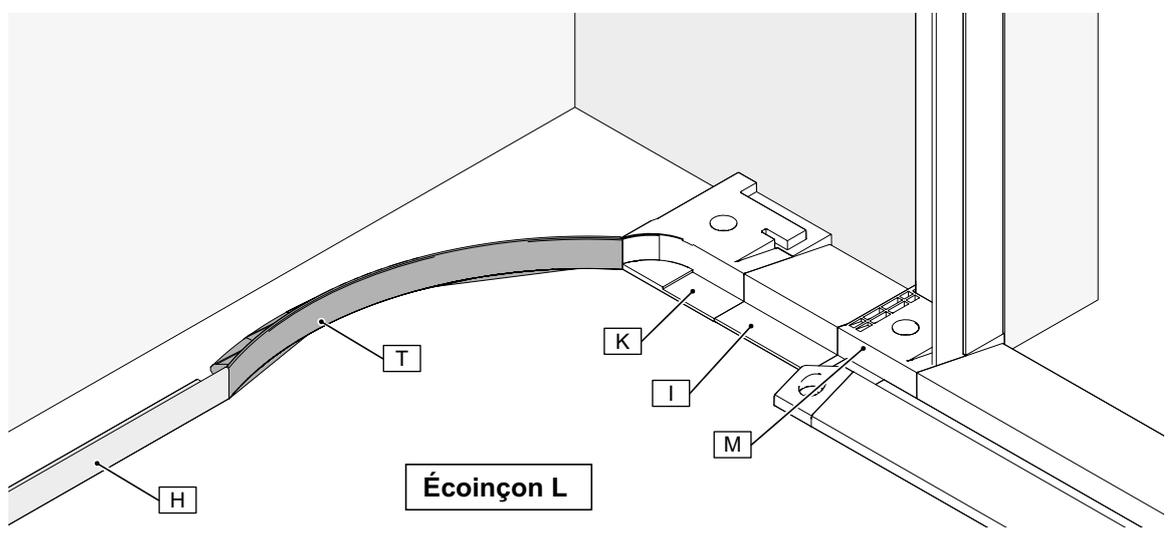
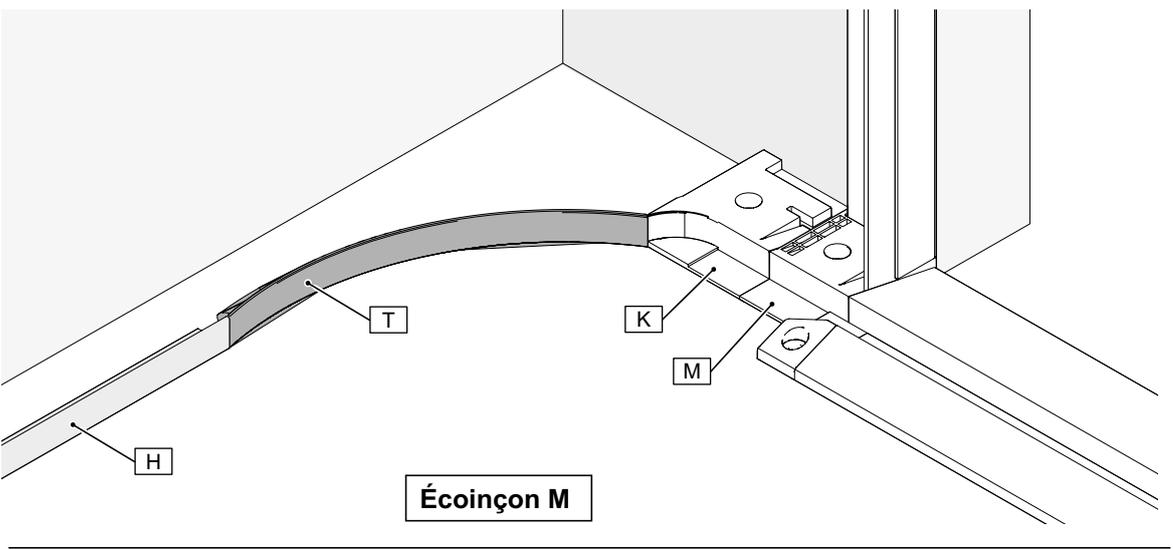
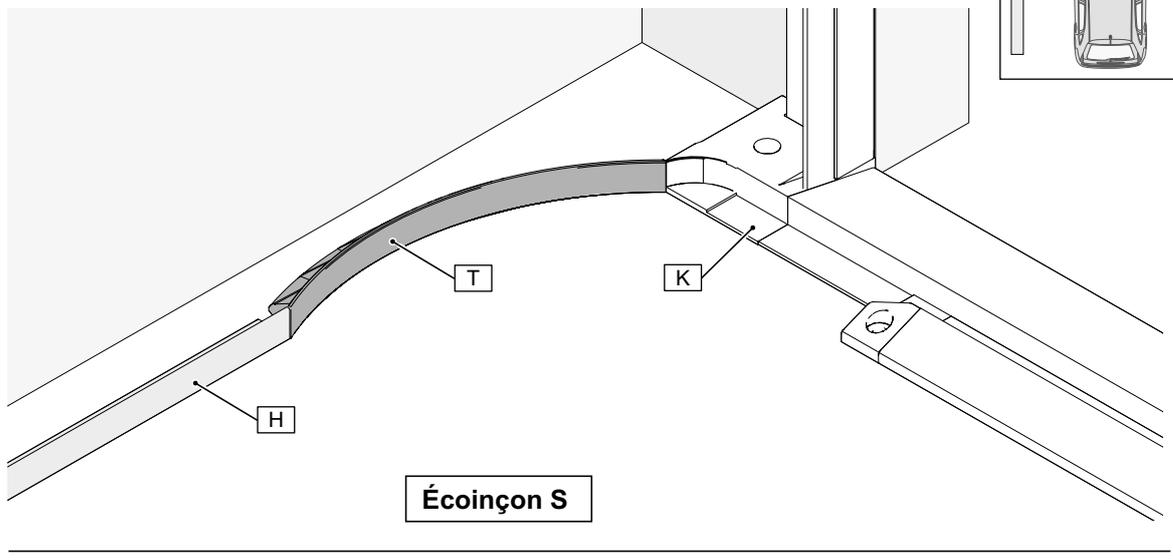
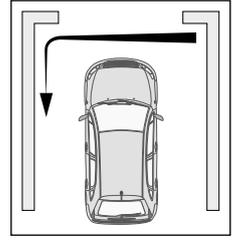
Le rail (H) le plus long se monte au plus près du mur de refoulement



- 1 Positionner la 1^{ère} pointe du cintre bas (T) contre la pointe de la pièce (K).
- 2 Positionner la 2^{ème} pointe du cintre bas (T) sur le trait de repère précédemment tracé.
- 3 Positionner le rail (H) contre la 2^{ème} pointe du cintre (T).

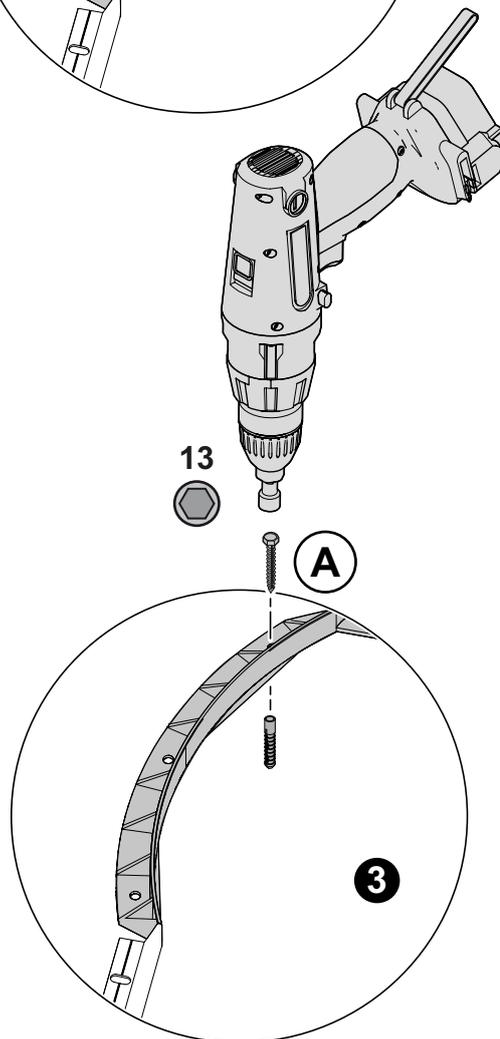
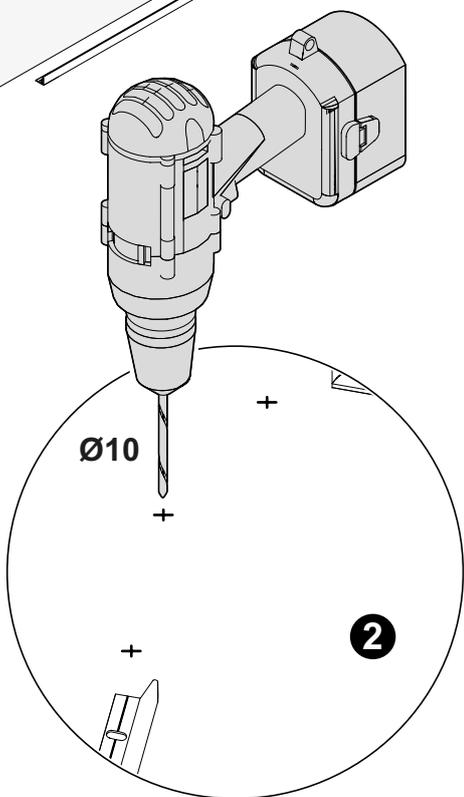
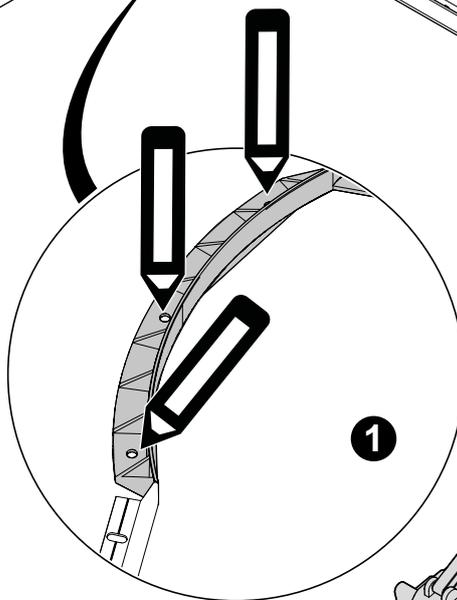
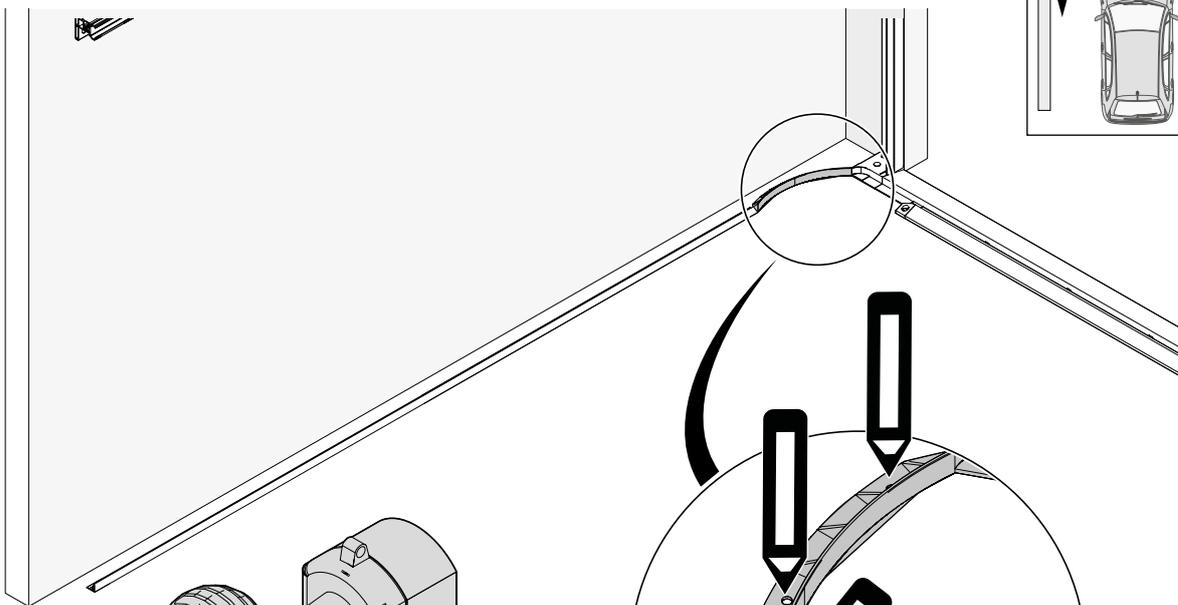
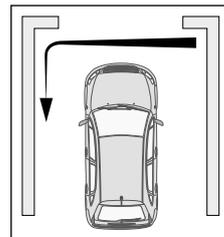
21

Contrôle du cintre bas selon valeurs écoinçons



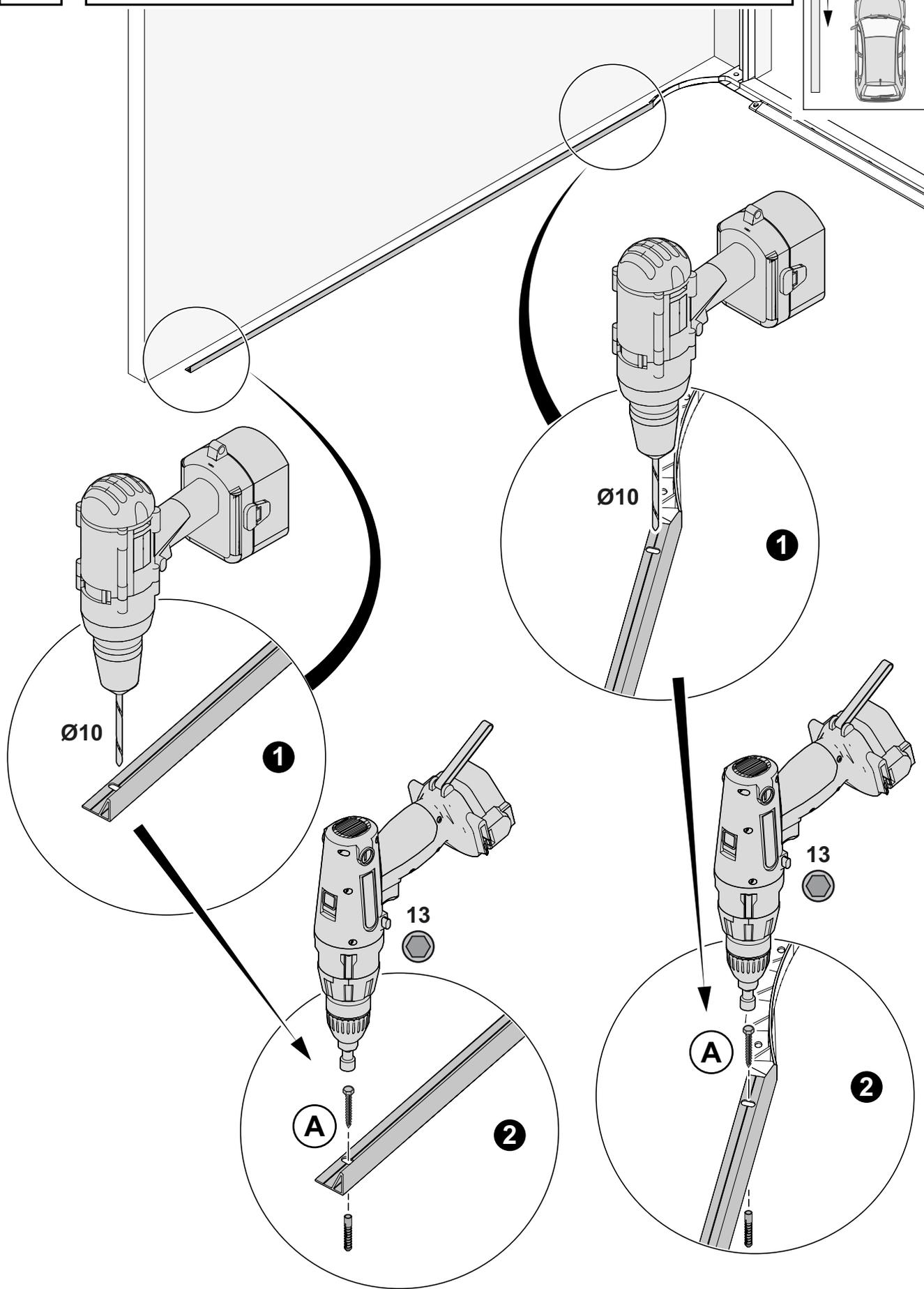
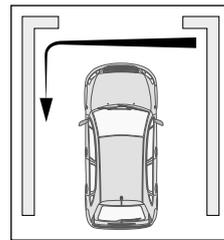
22

Fixation du cintre bas



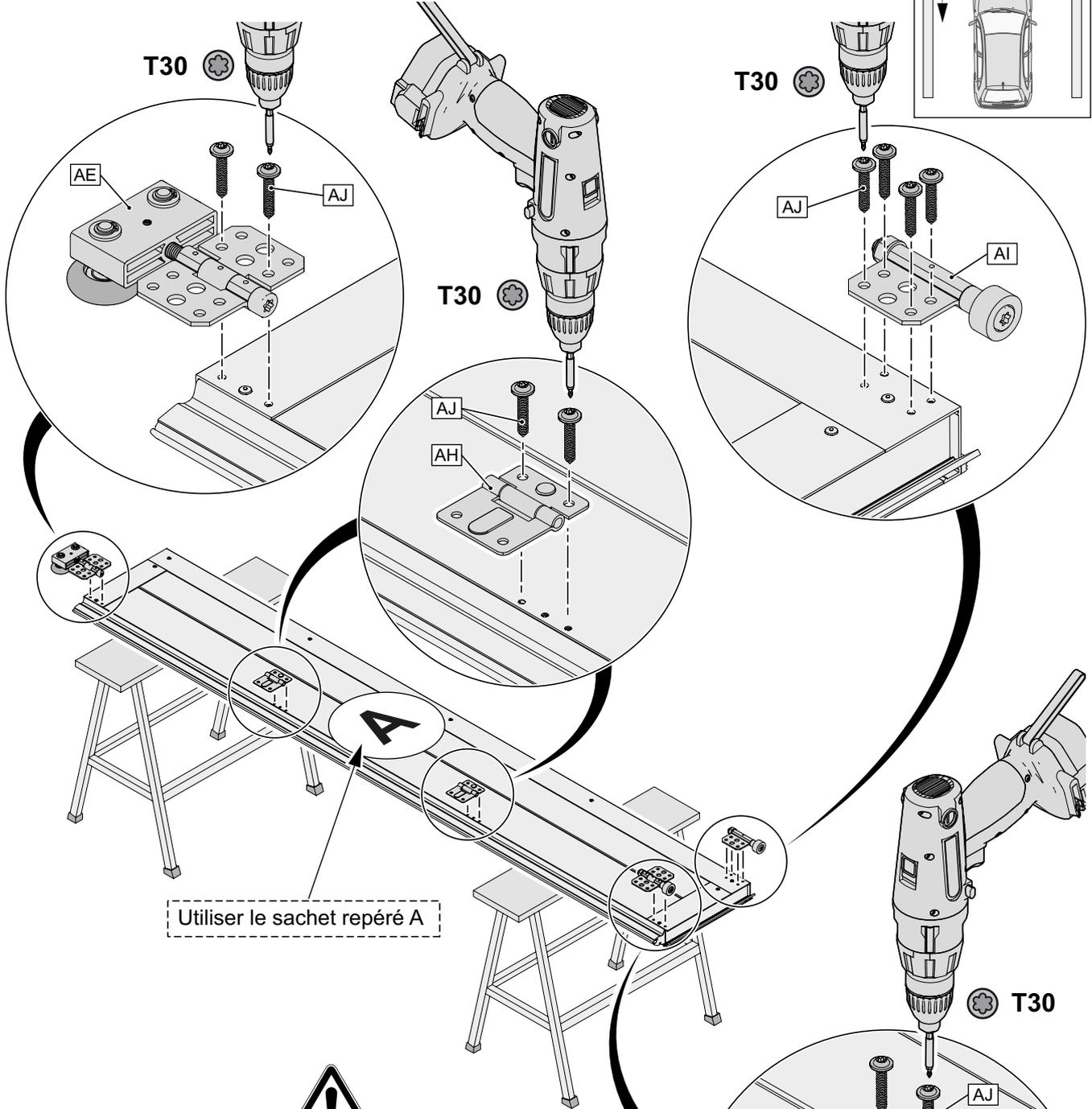
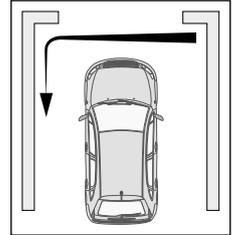
23

Fixation du rail

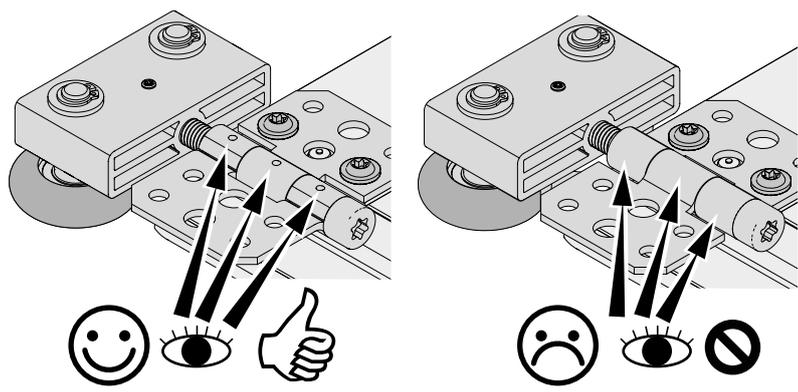


24

Assemblage de la section fermeture

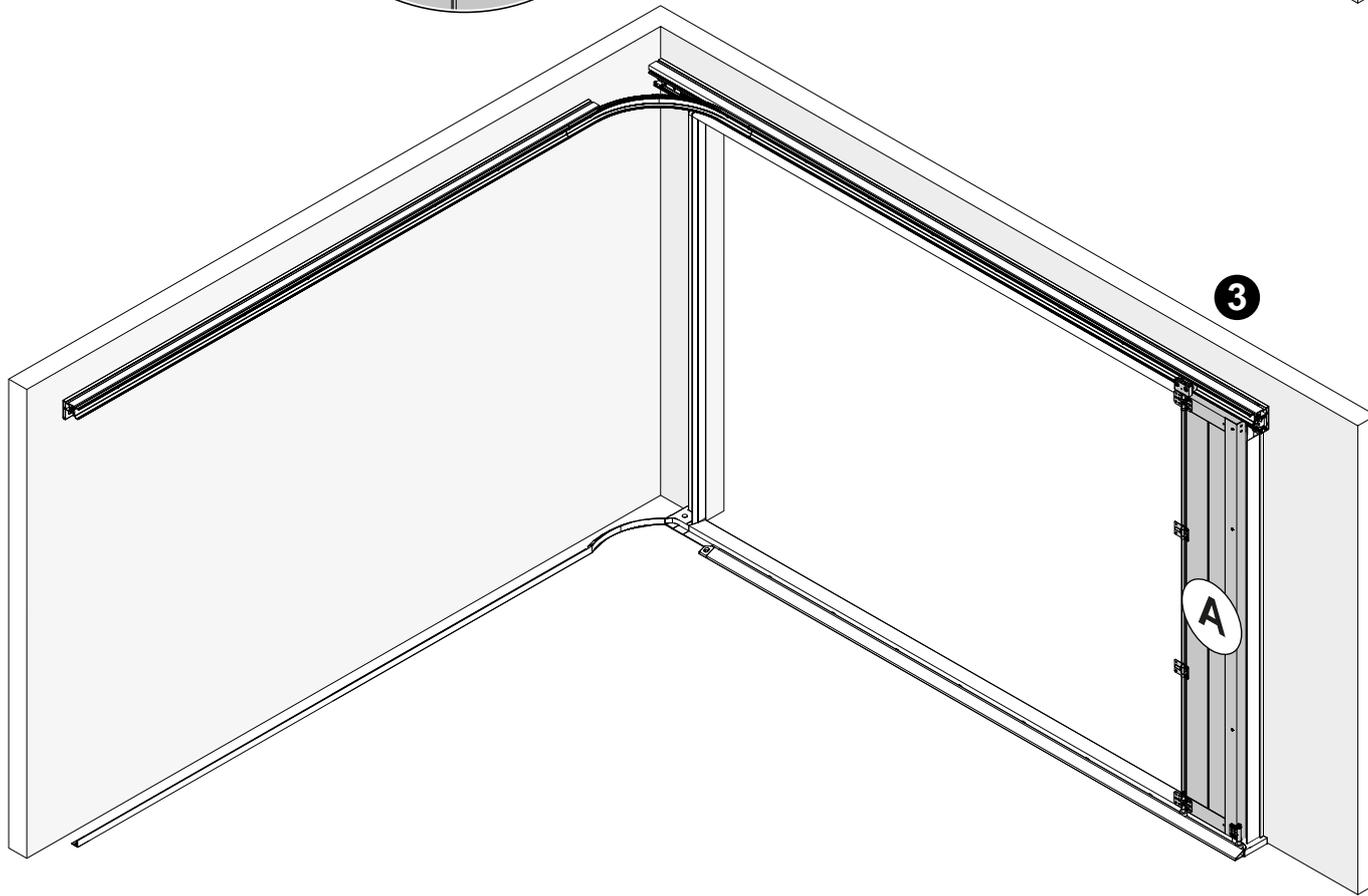
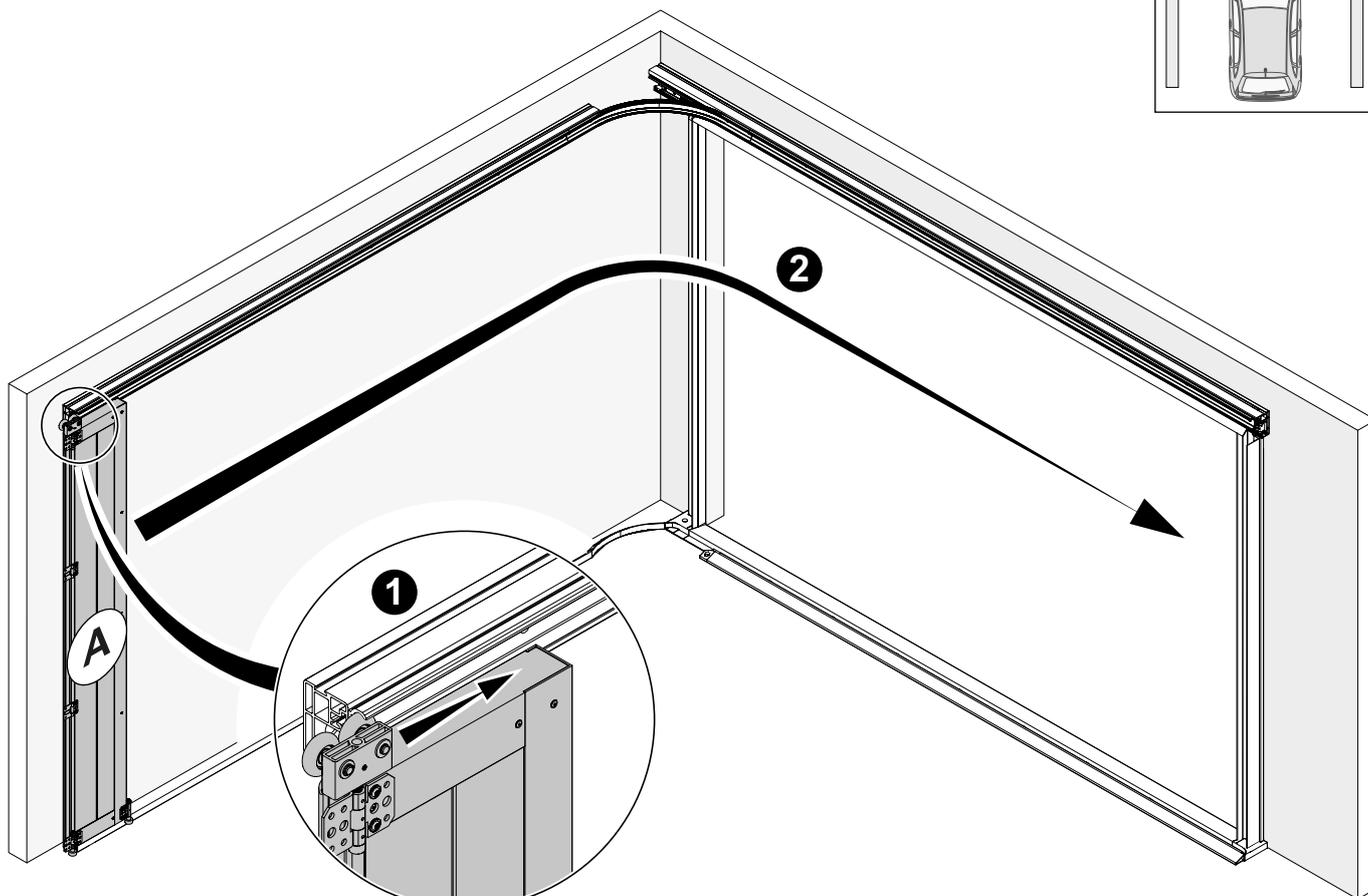
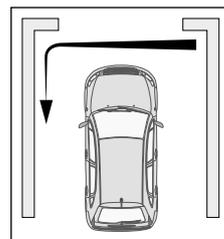


Utiliser le sachet repéré A



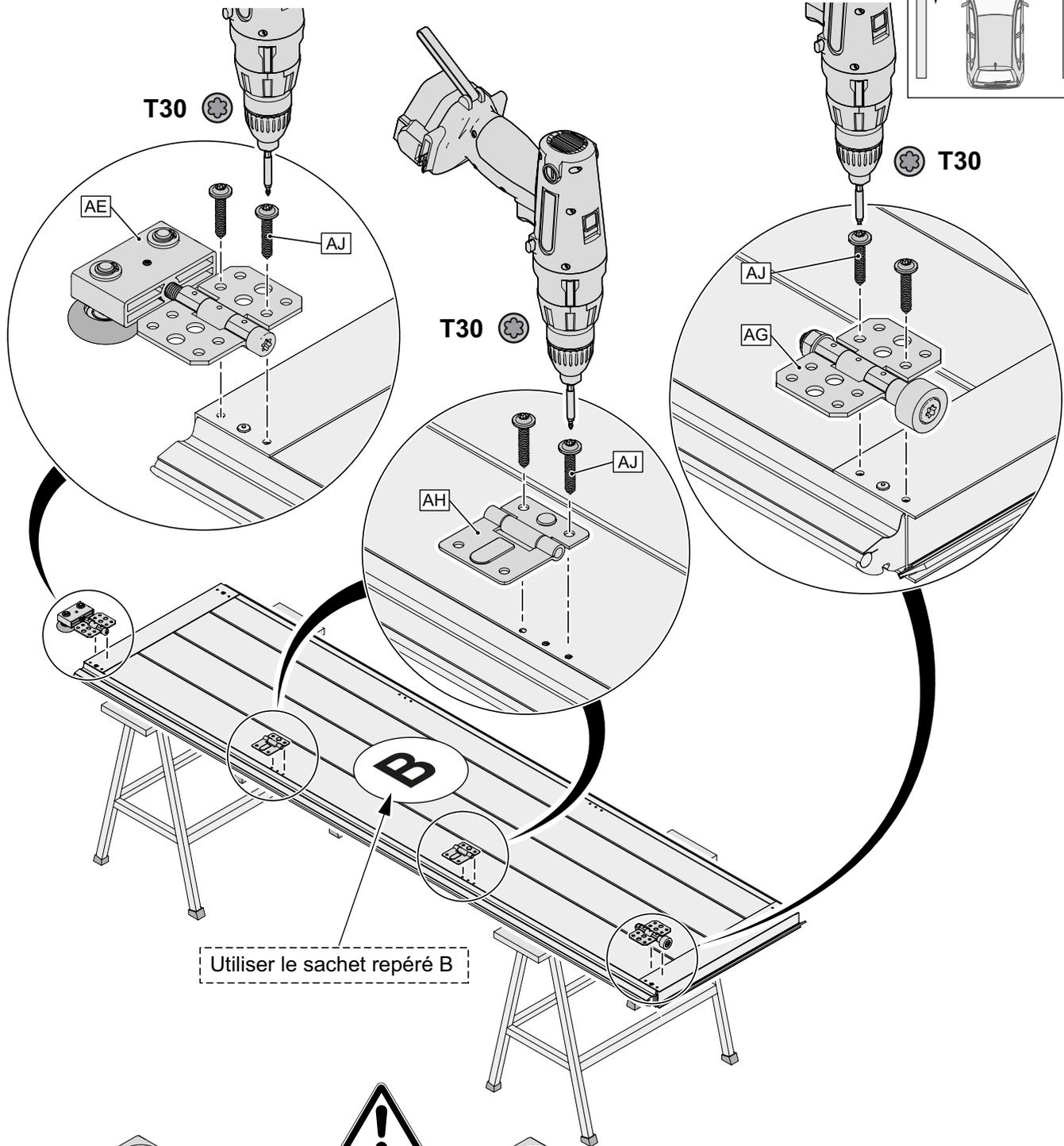
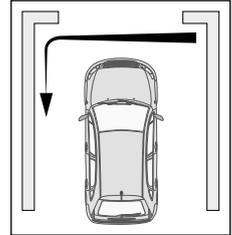
25

Mise en place de la section fermeture

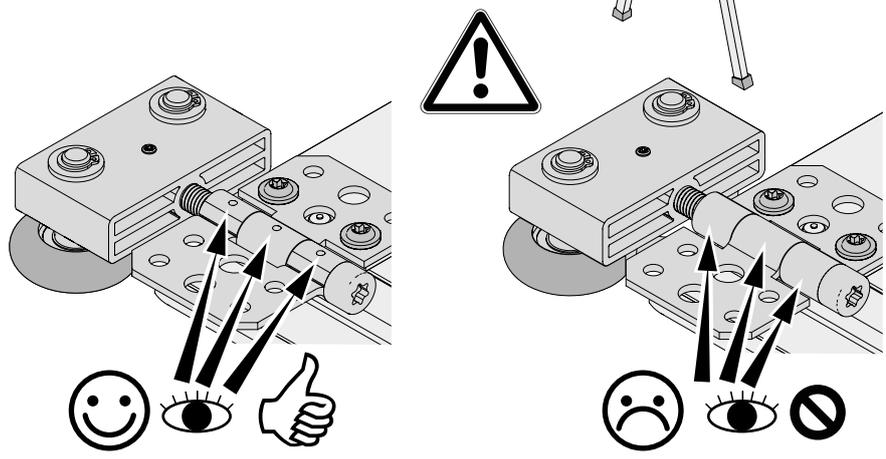


26

Assemblage des sections intermédiaires

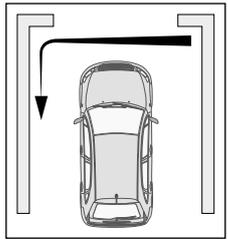


Utiliser le sachet repéré B

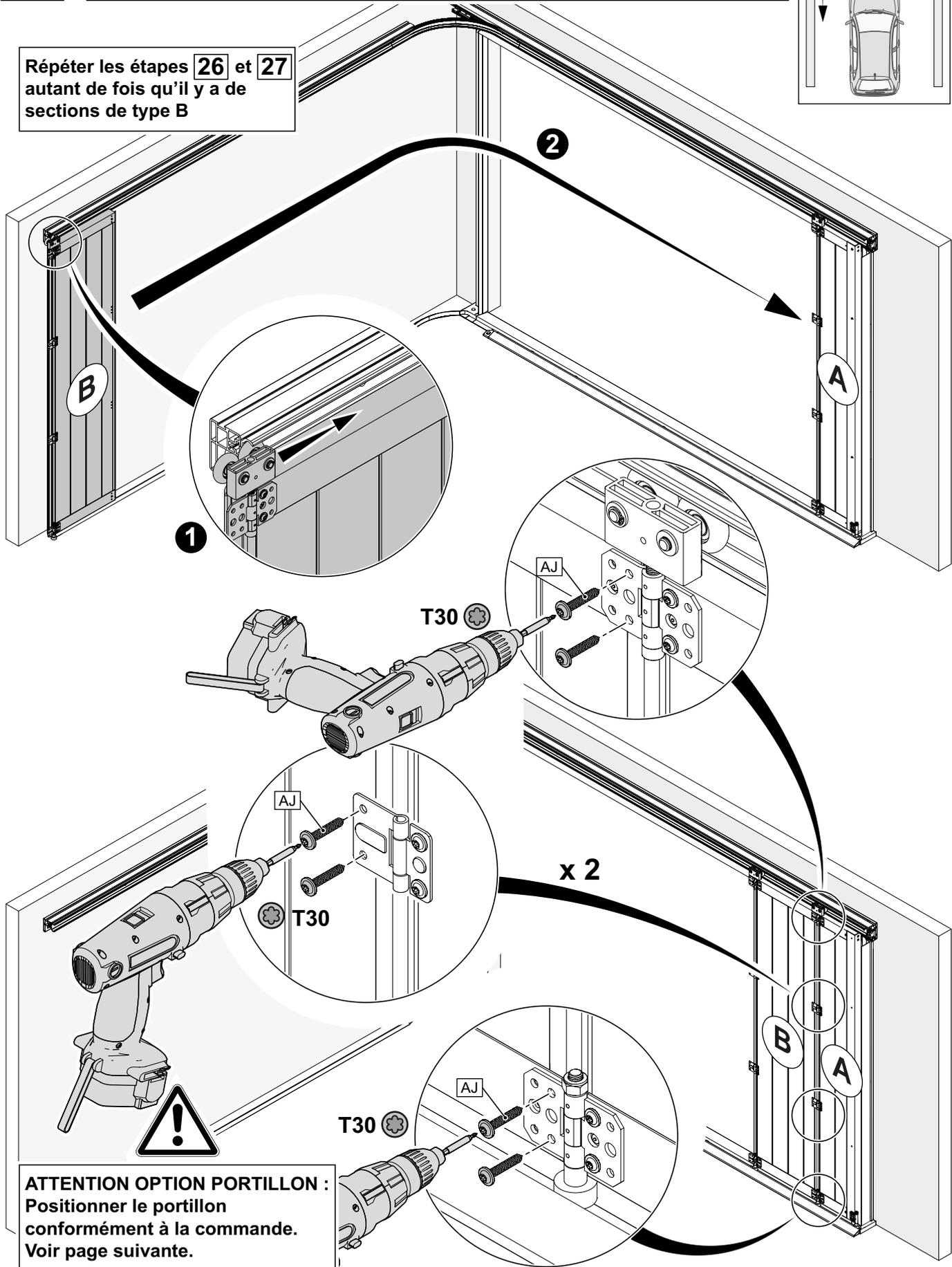


27

Mise en place des sections intermédiaires



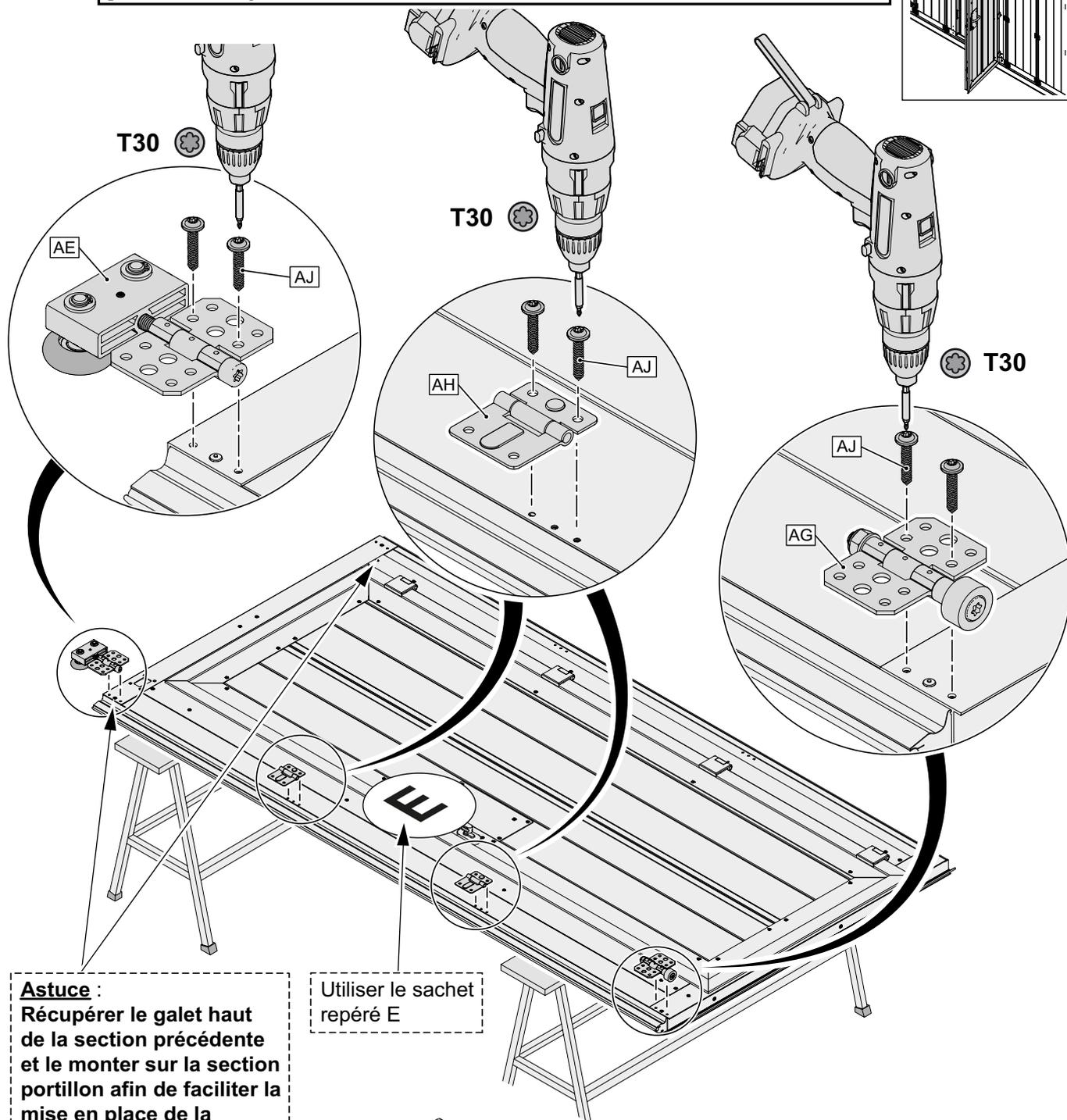
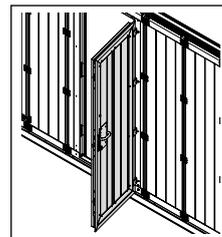
Répéter les étapes 26 et 27 autant de fois qu'il y a de sections de type B



ATTENTION OPTION PORTILLON :
Positionner le portillon conformément à la commande.
Voir page suivante.

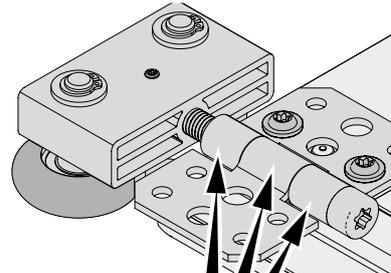
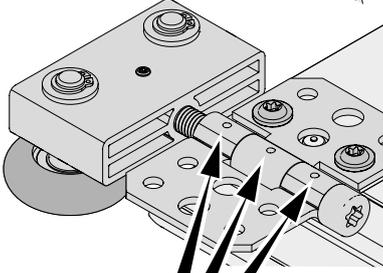
28

Assemblage de la section portillon (si option portillon)



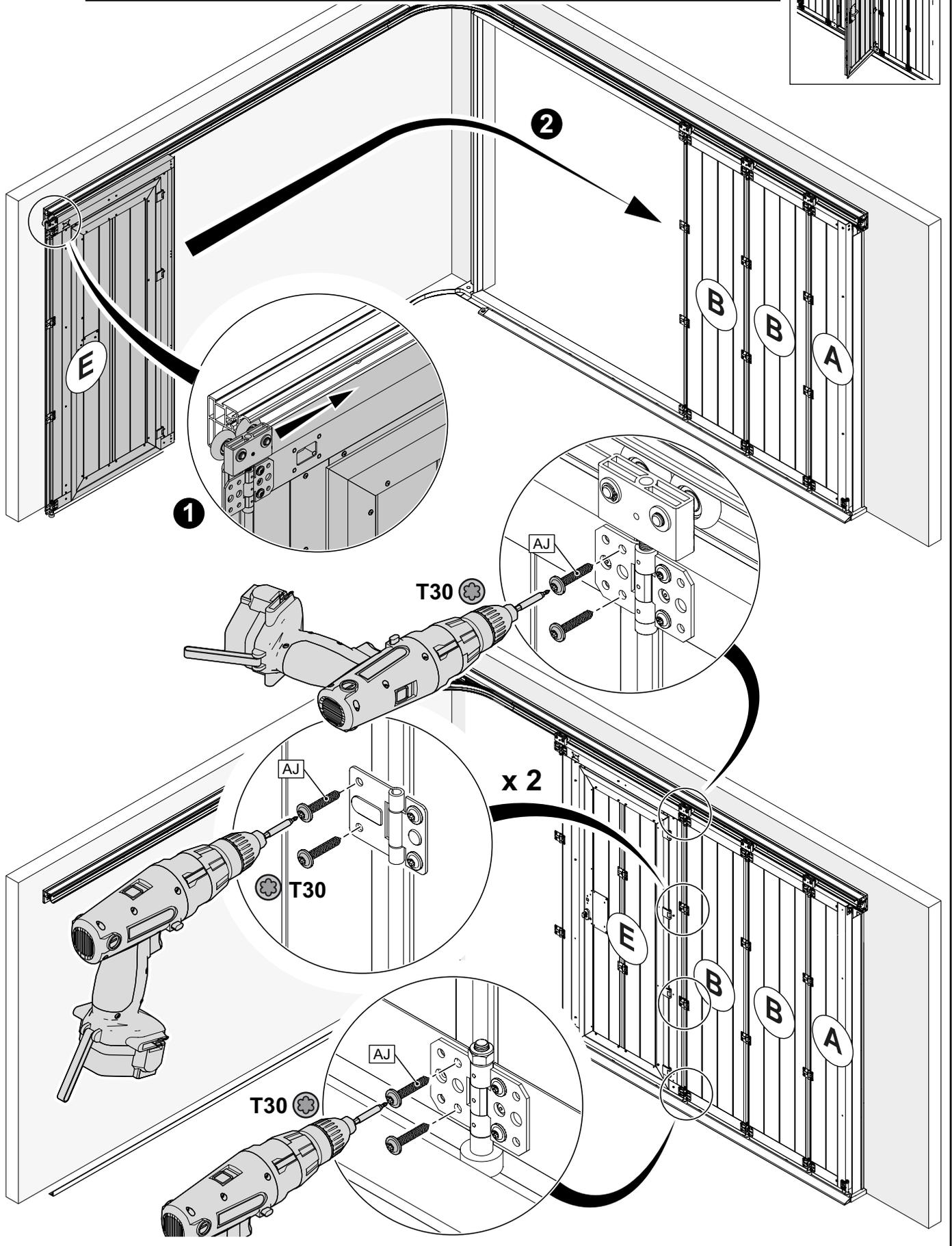
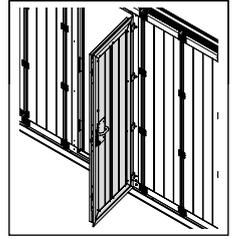
Astuce :
Récupérer le galet haut de la section précédente et le monter sur la section portillon afin de faciliter la mise en place de la section portillon dans le rail de guidage.

Utiliser le sachet repéré E



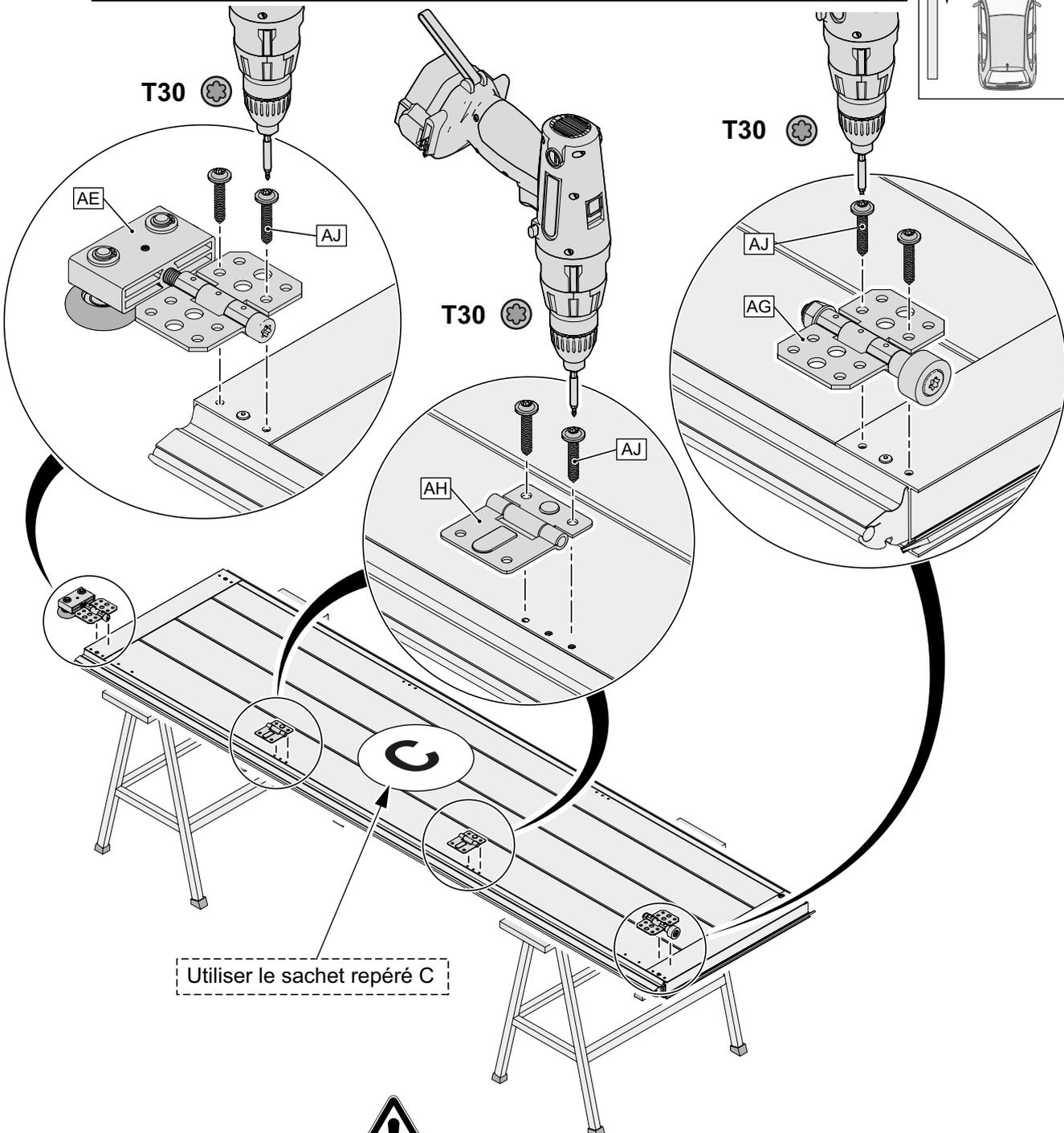
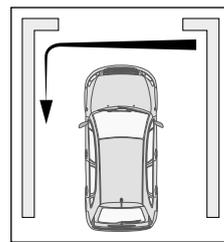
29

Mise en place de la section portillon (si option portillon)

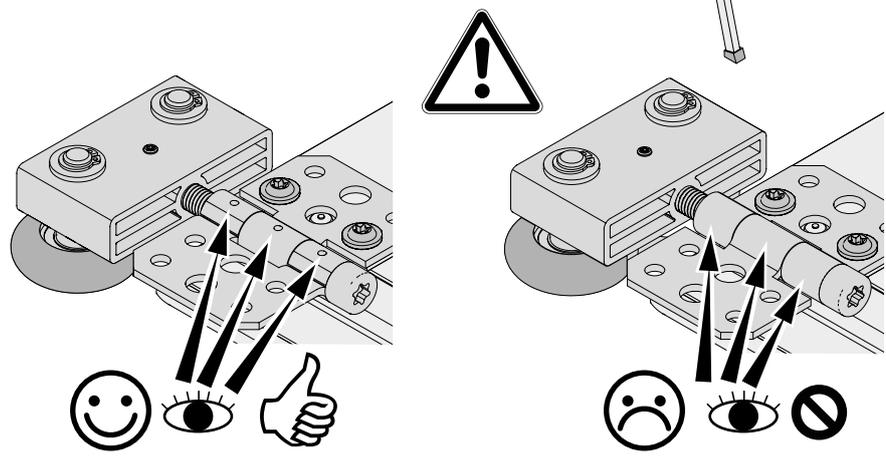


30

Assemblage de la section intermédiaire refoulement

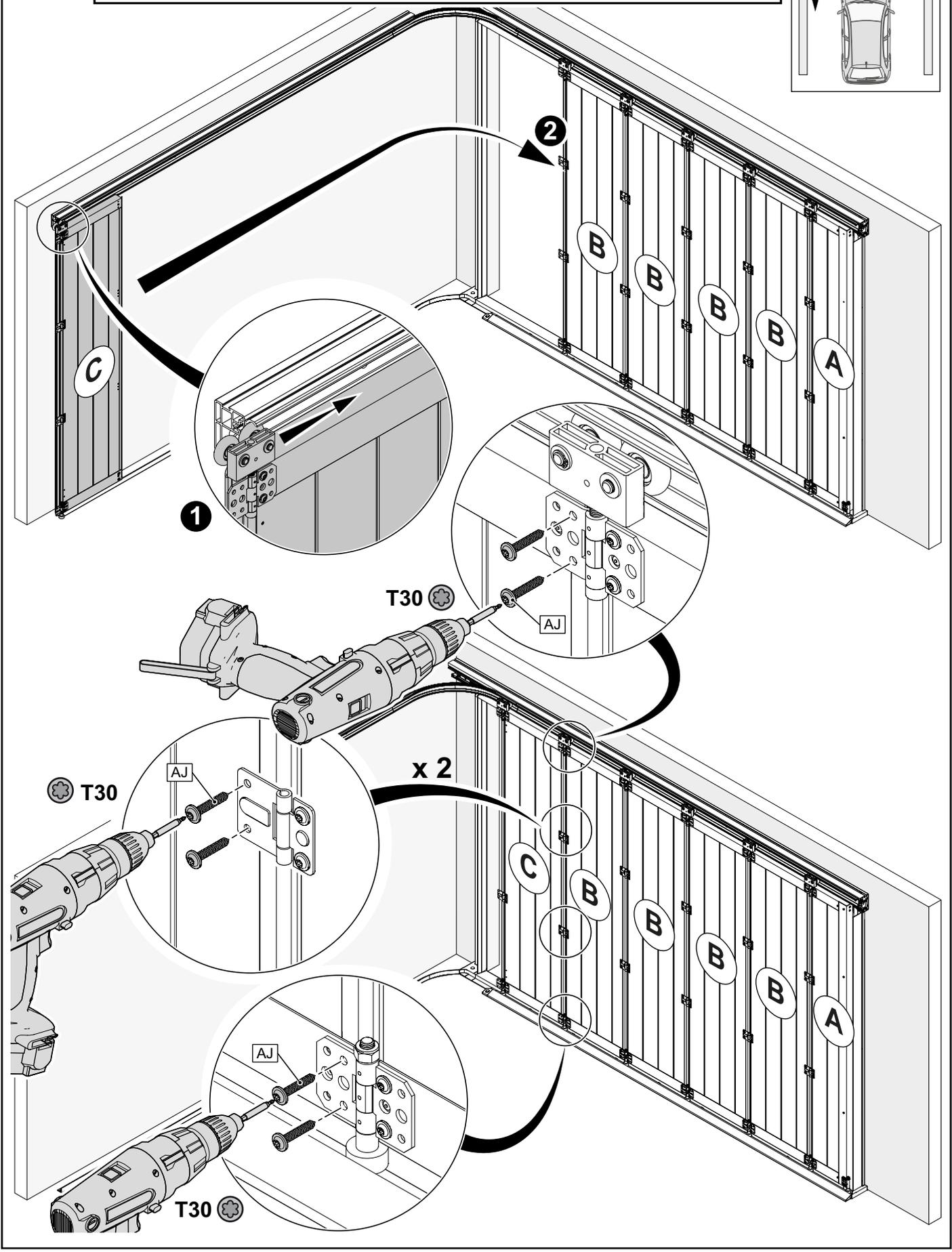
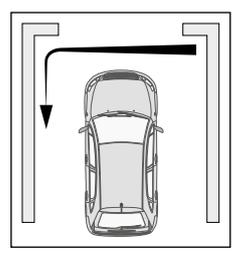


Utiliser le sachet repéré C



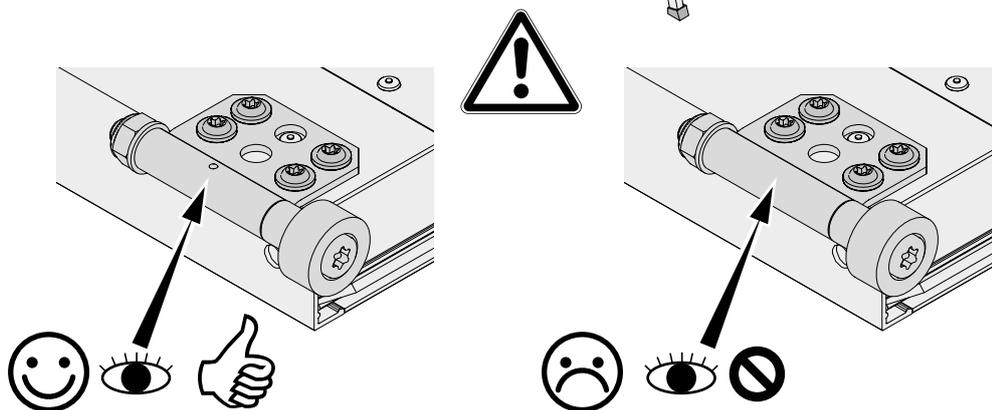
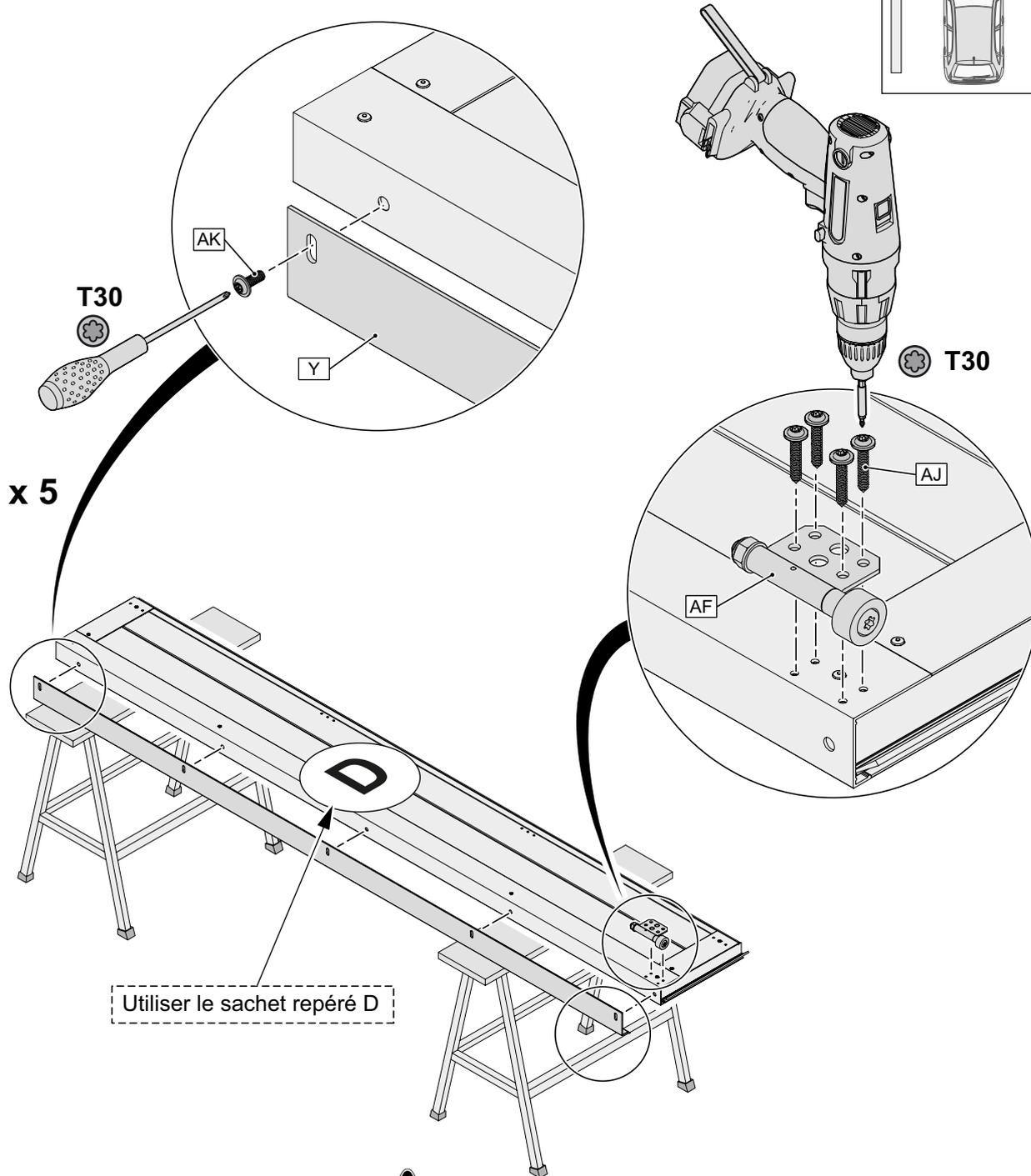
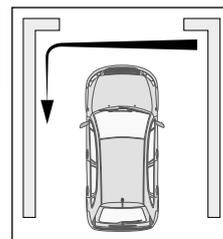
31

**Mise en place de la section intermédiaire
refoulement**



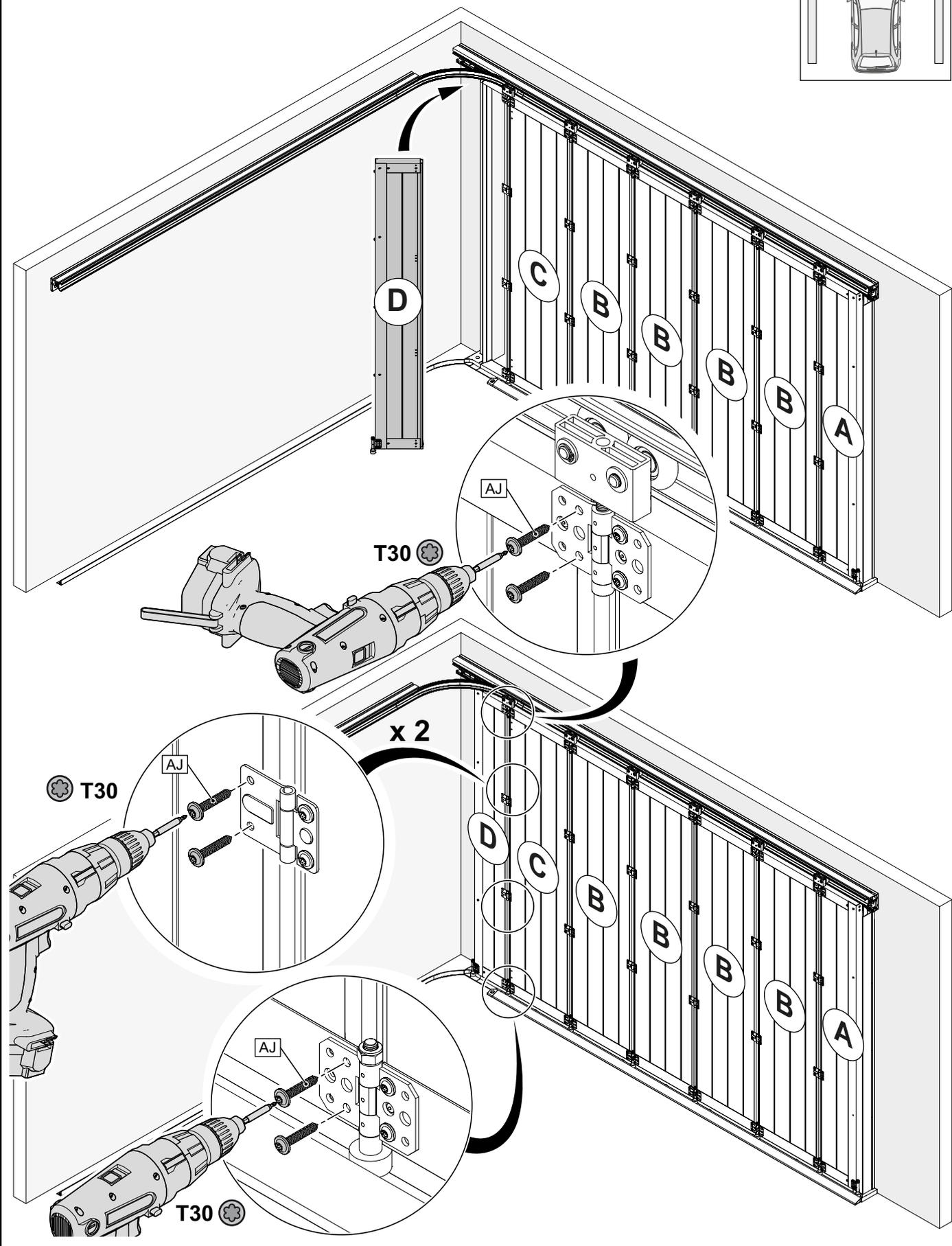
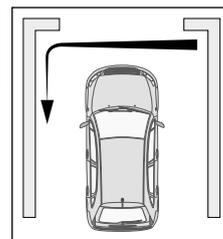
32

Assemblage de la section refoulement



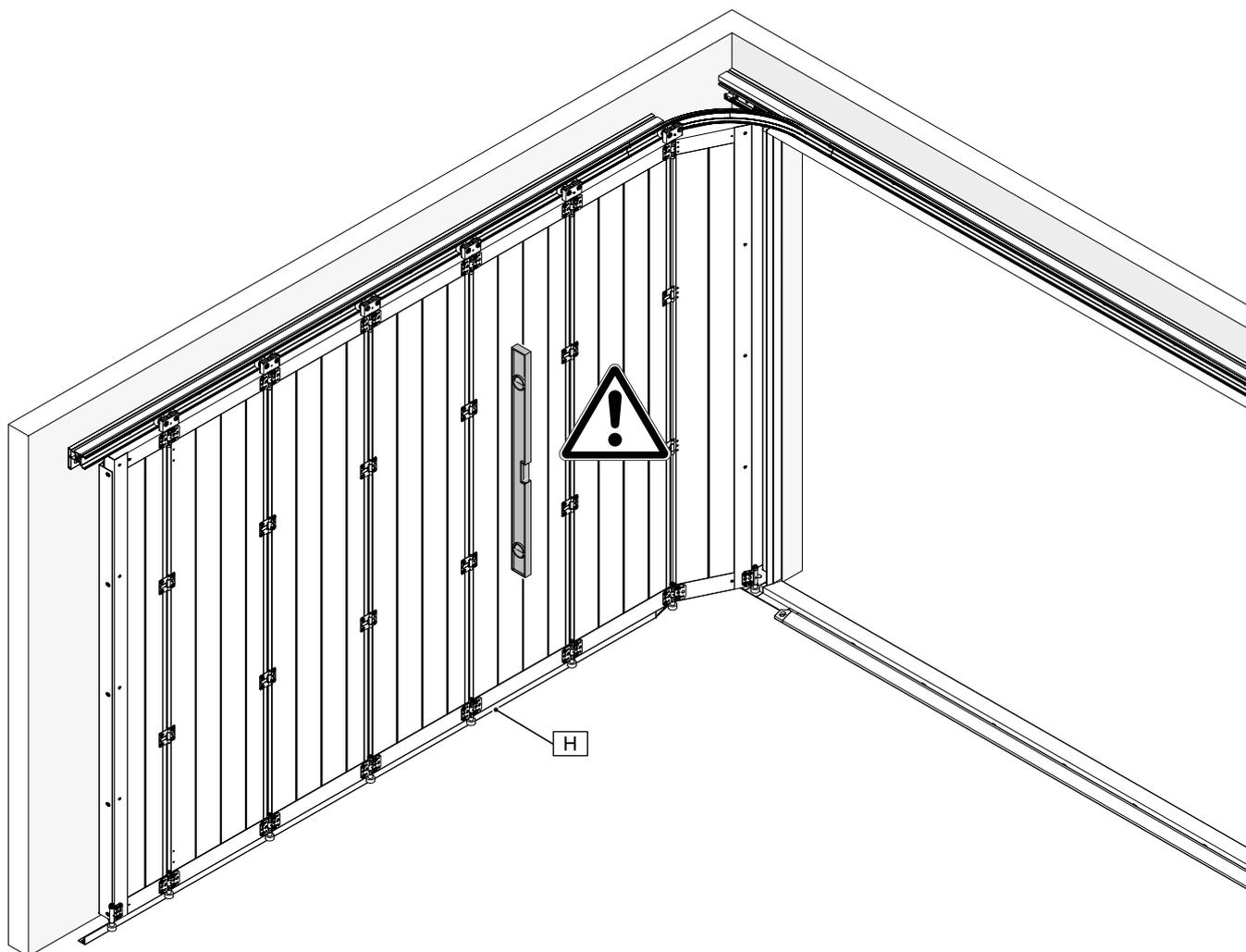
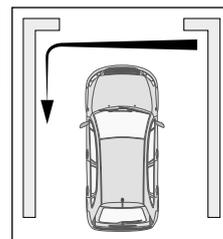
33

Mise en place de la section refoulement



34

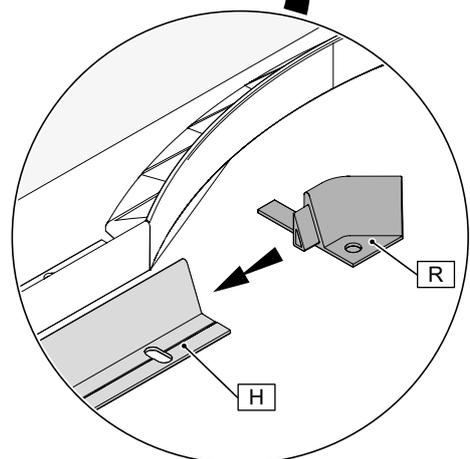
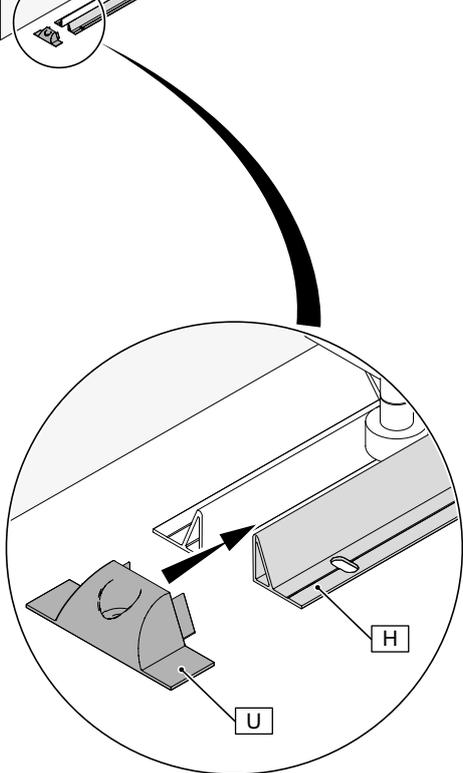
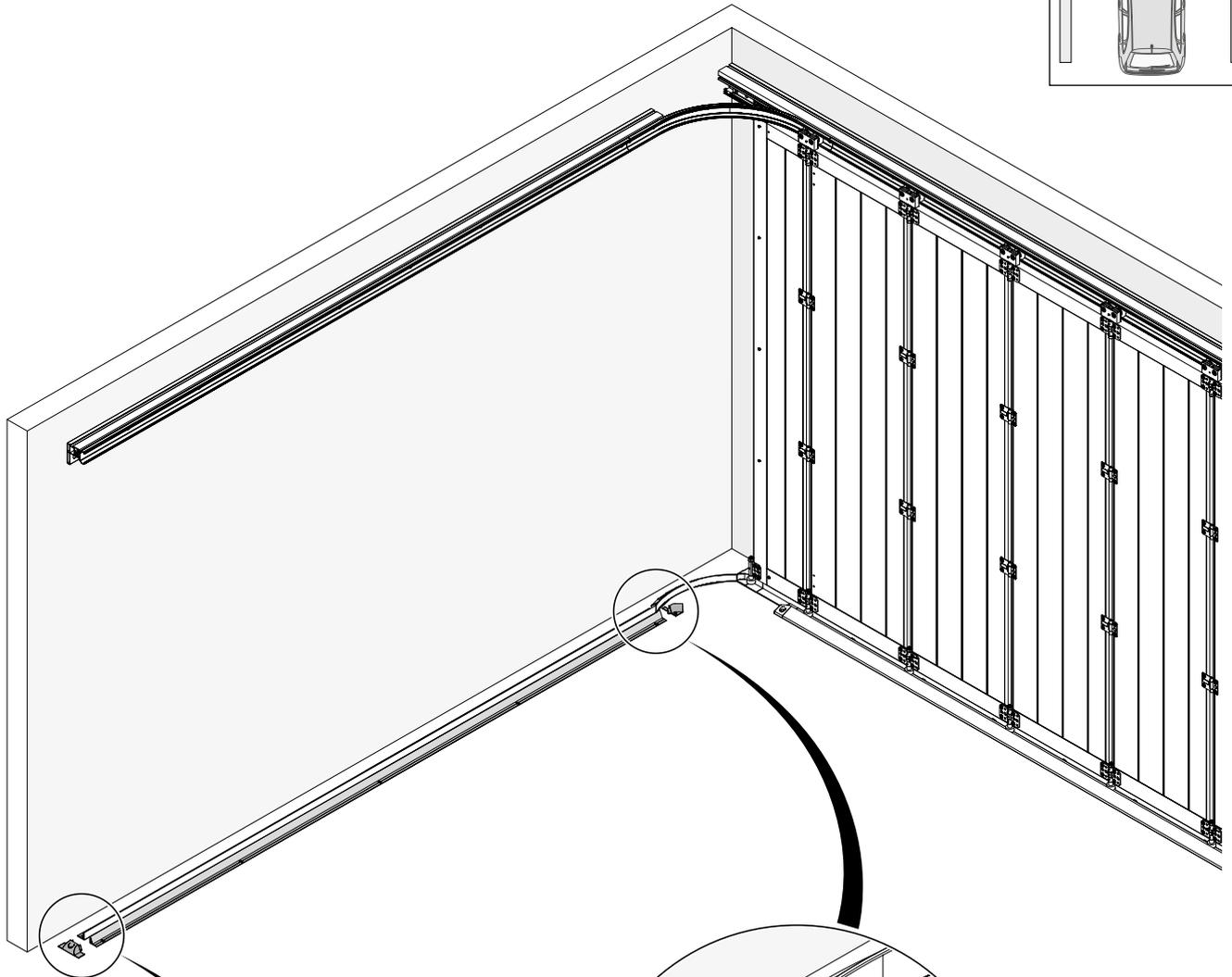
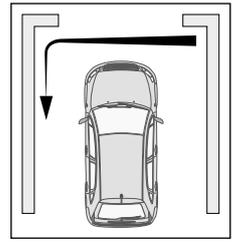
Contrôle de l'aplomb des panneaux



ATTENTION :
Contrôle de l'aplomb des panneaux.
S'il n'est pas bon, ajuster la position du rail H jusqu'à obtenir un aplomb optimal.

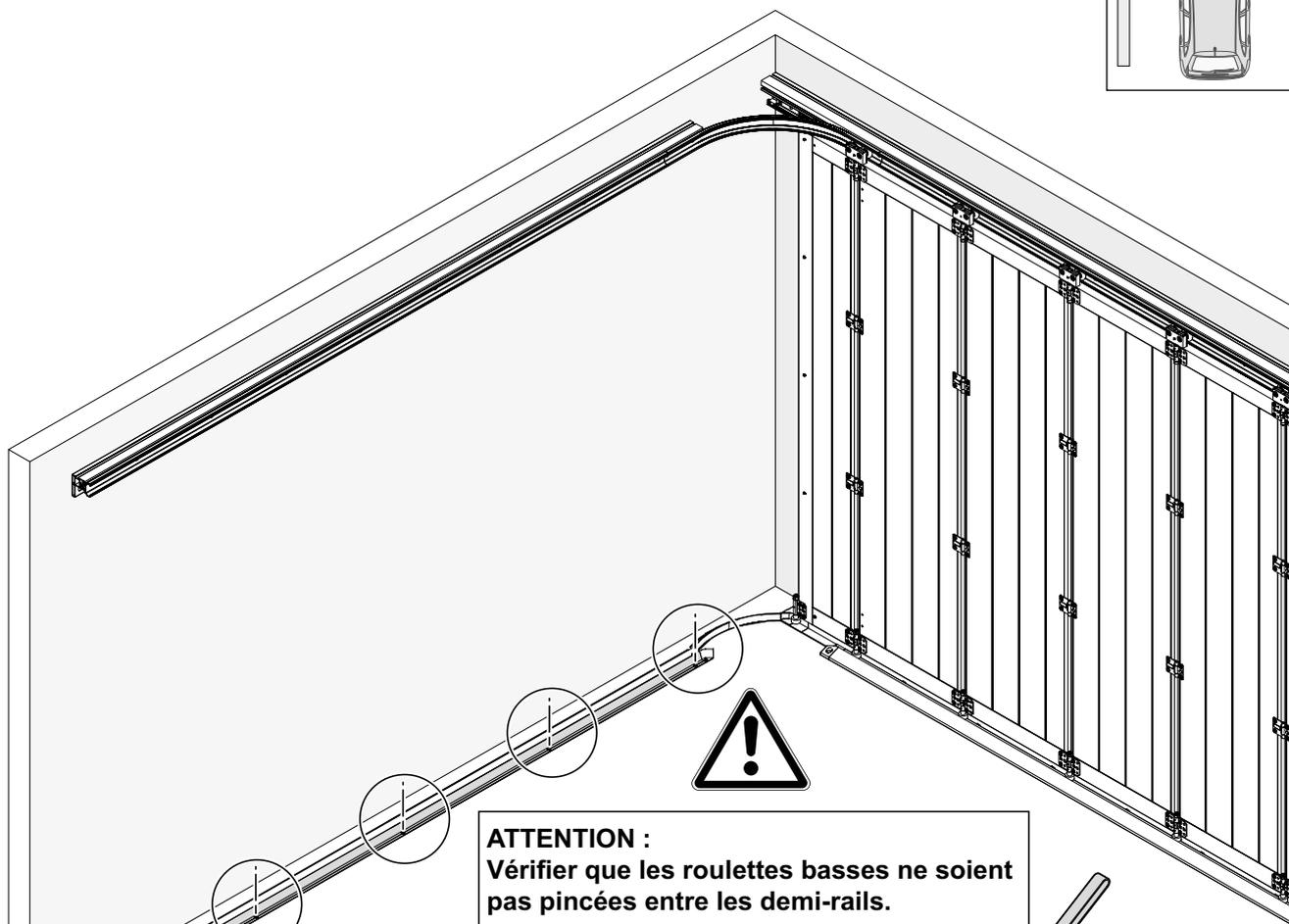
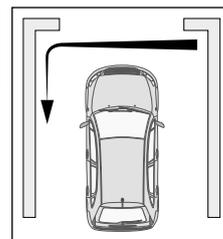
35

Assemblage final du rail refoulement

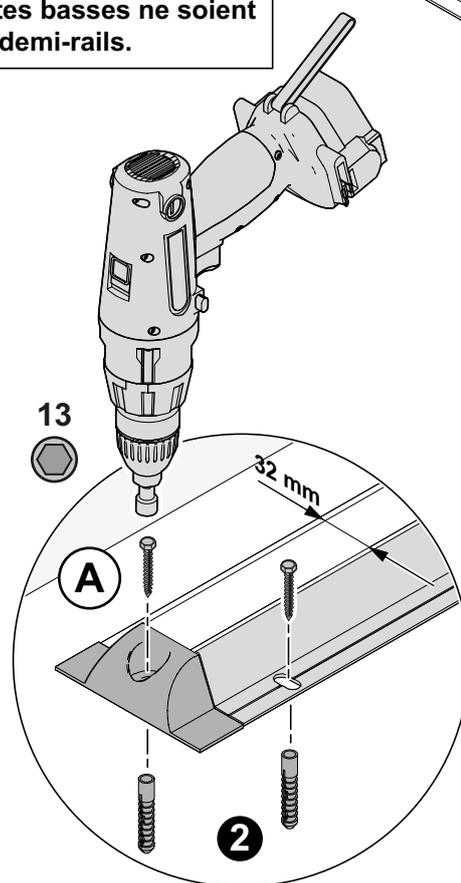
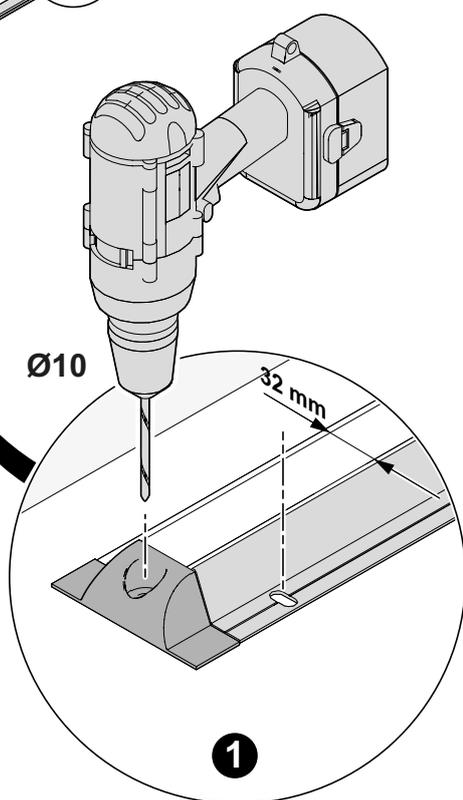


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Fixation du rail refoulement

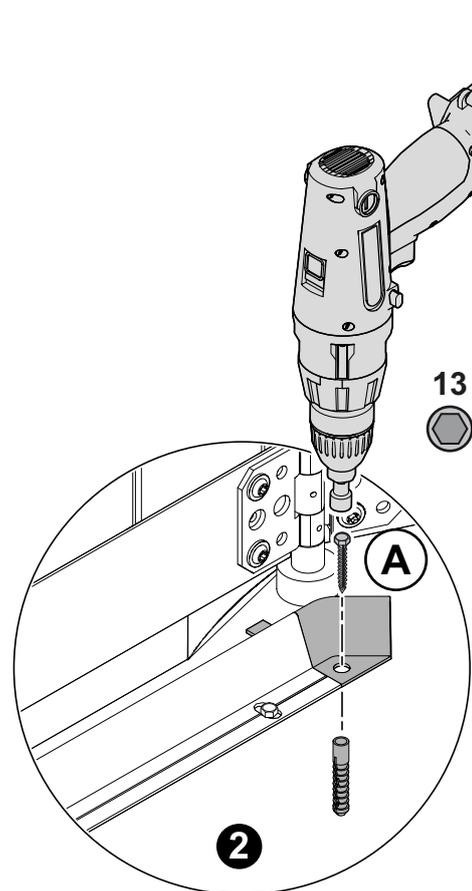
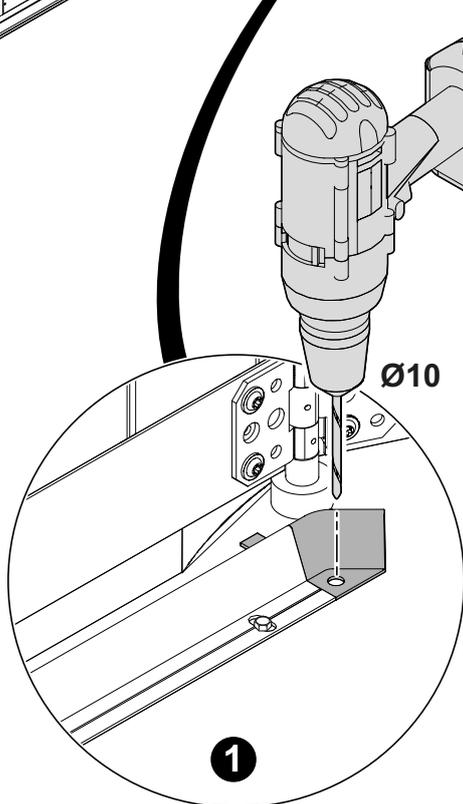
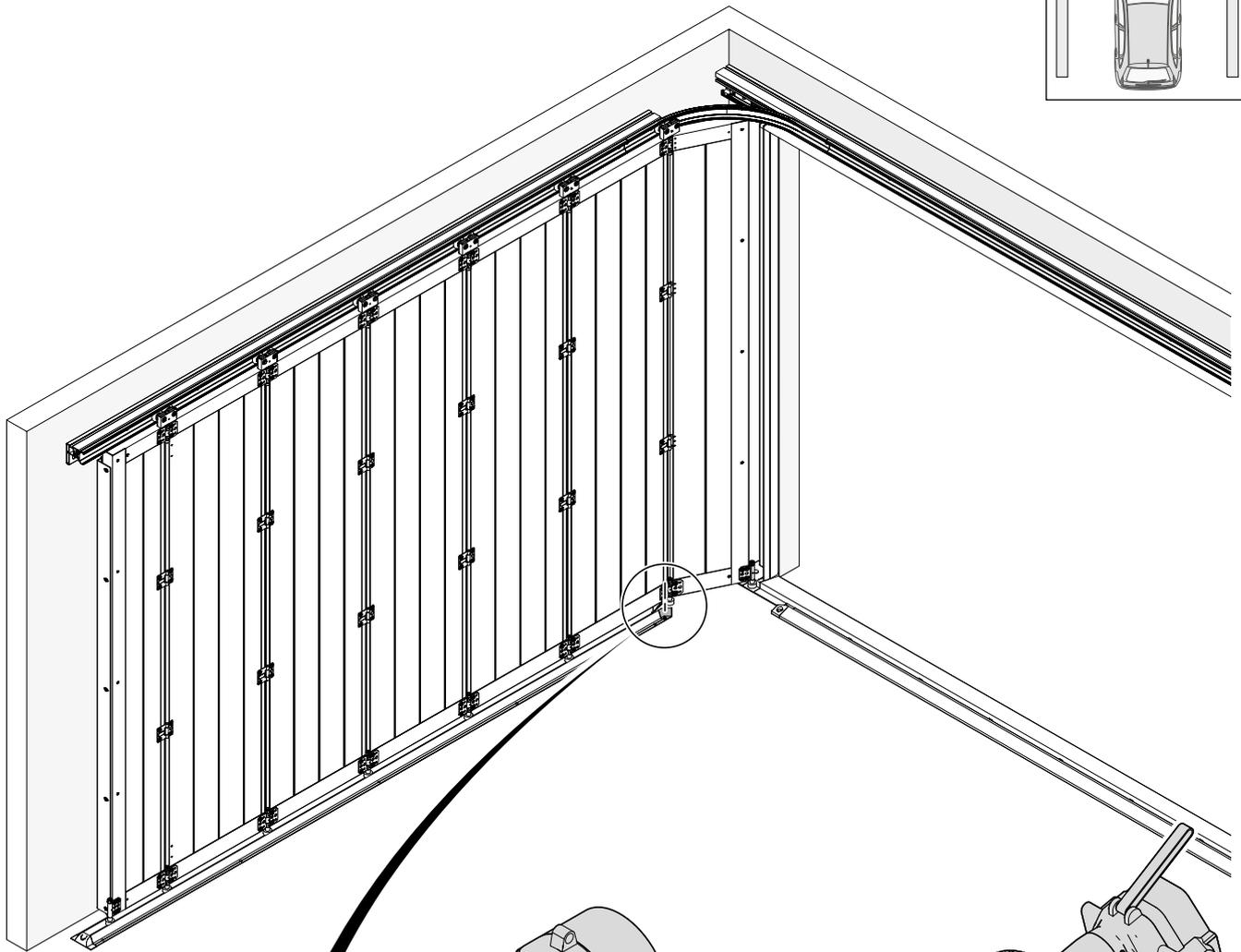
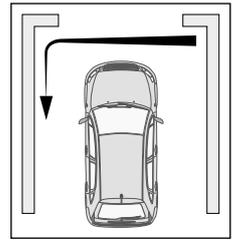


ATTENTION :
Vérifier que les roulettes basses ne soient pas pincées entre les demi-rails.



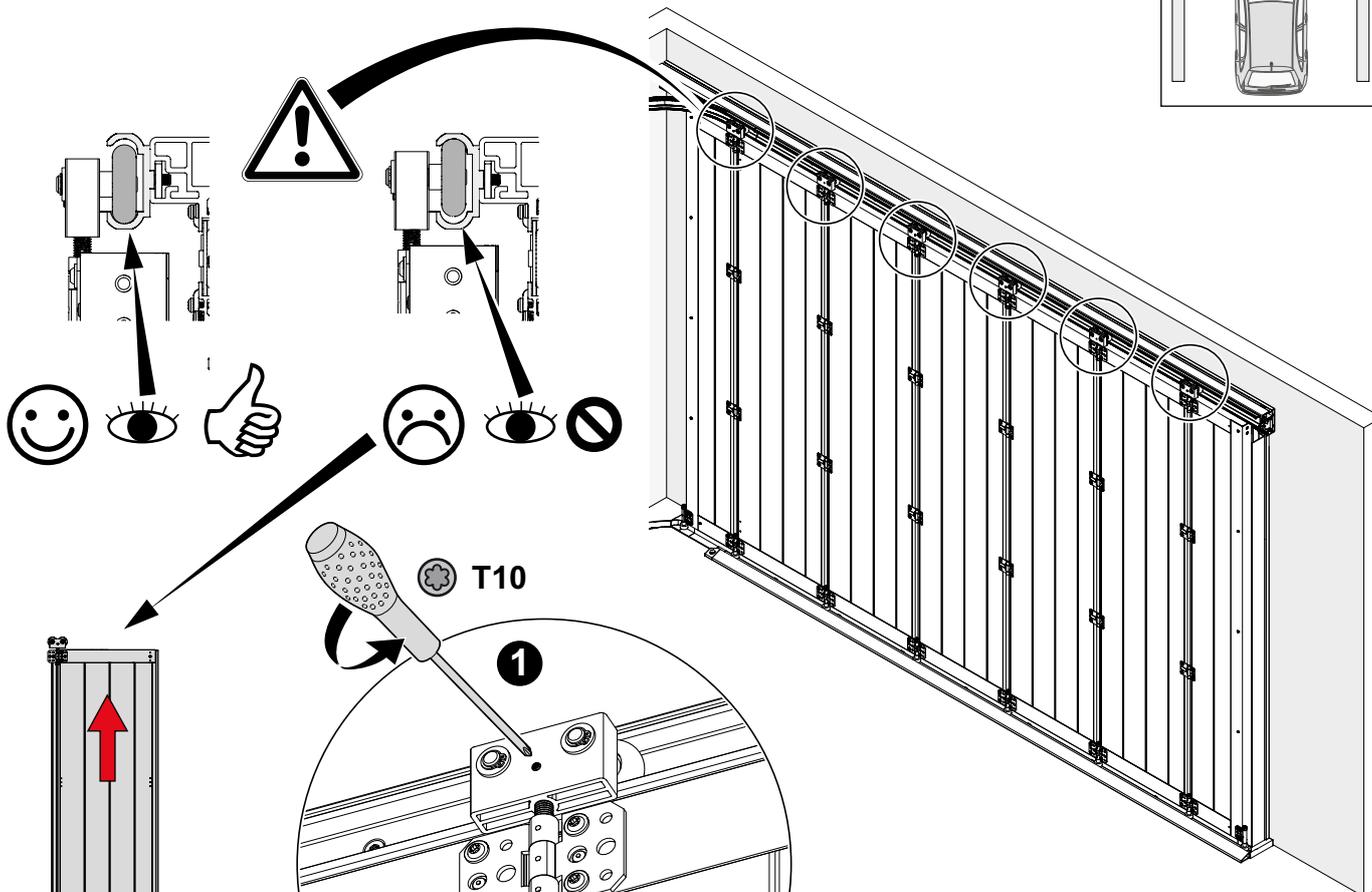
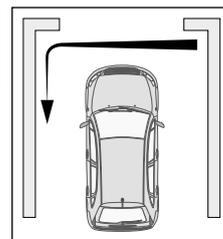
37

Fixation de l'embout de rail

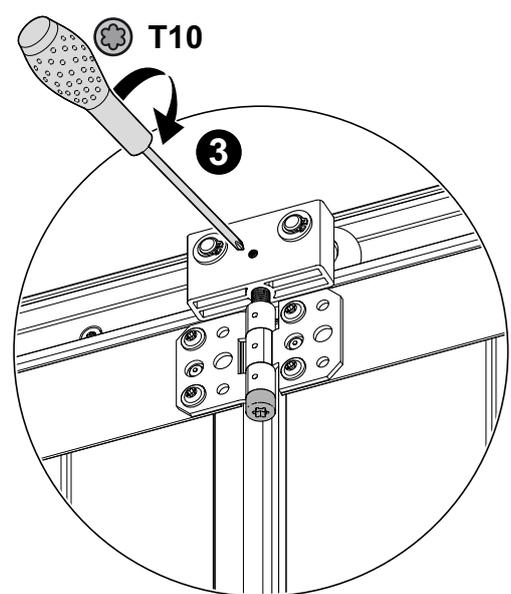
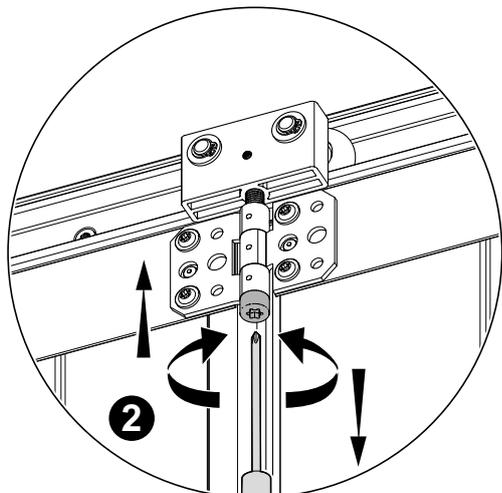
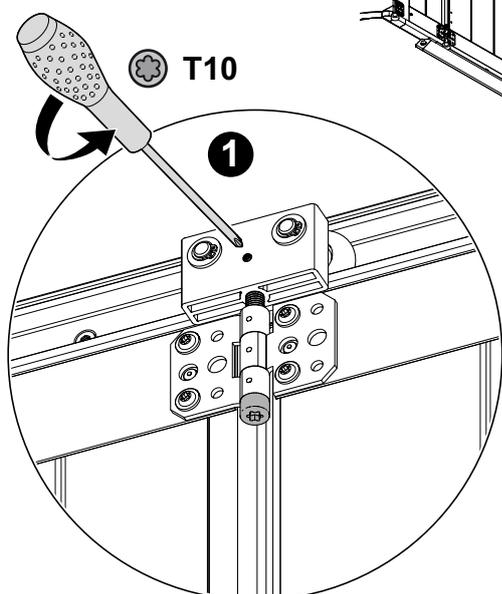


38

Réglage de la hauteur des sections



ATTENTION :
Ajustement de la hauteur des sections si défaut de planéité du sol.

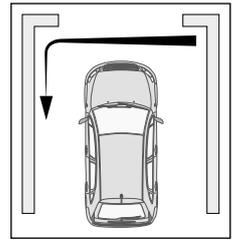


T50

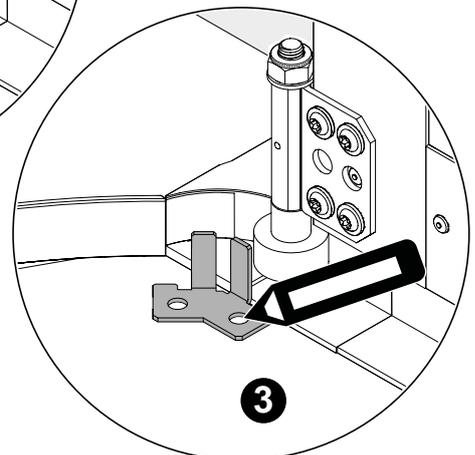
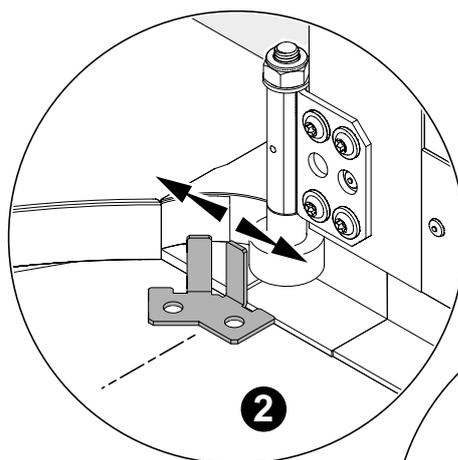
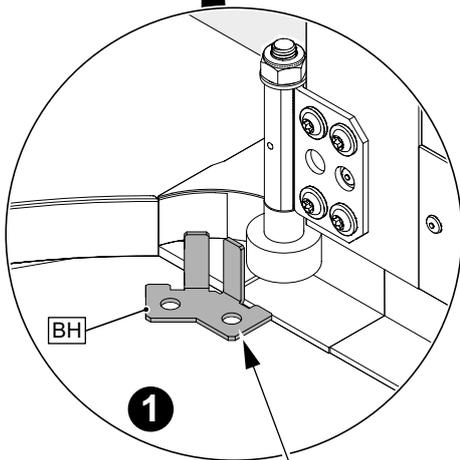
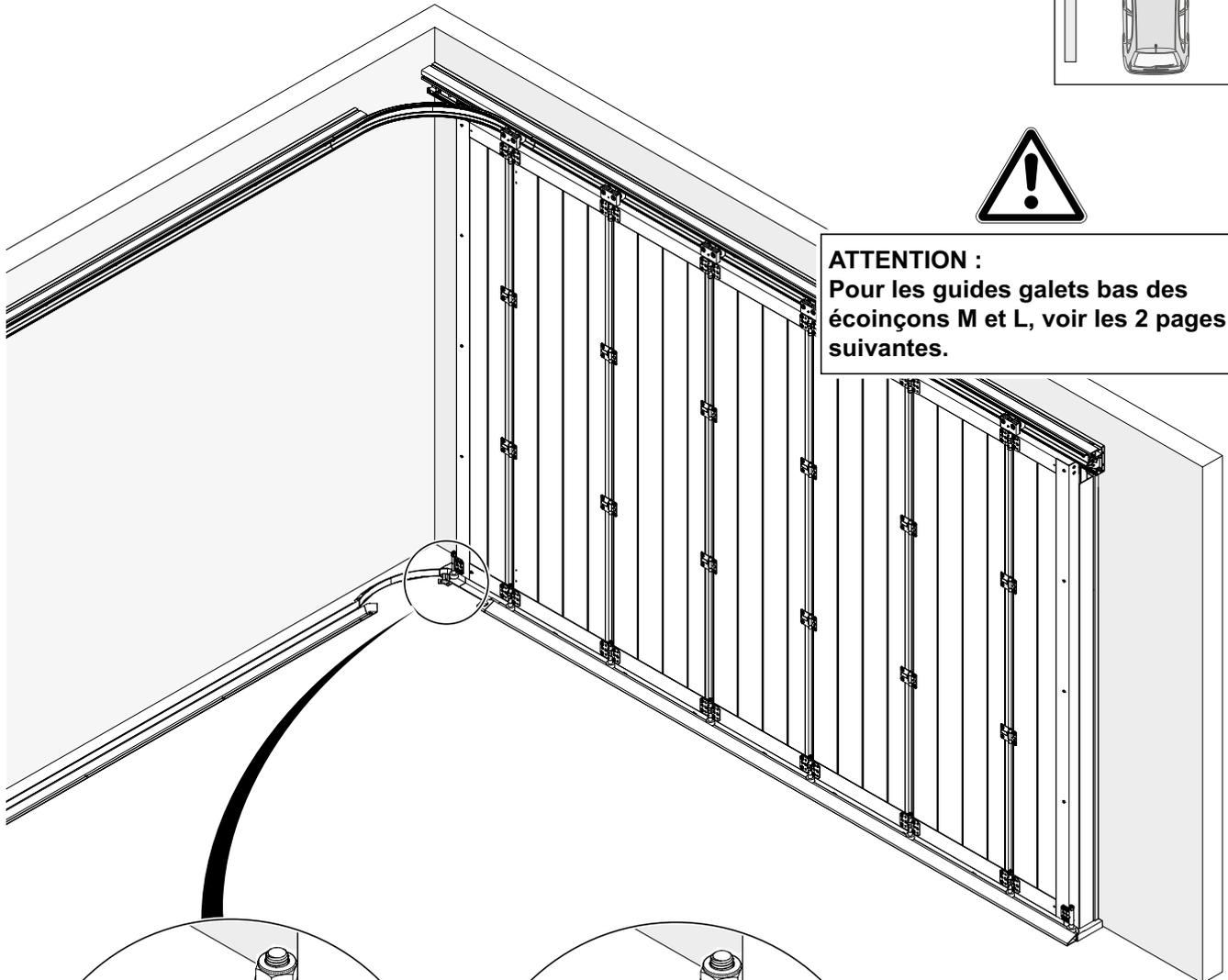
- 1 Dévisser.
- 2 Ajuster : faire monter ou descendre la section de porte.
- 3 Resserrer.

39

Position du guide galet bas - Écoinçon S



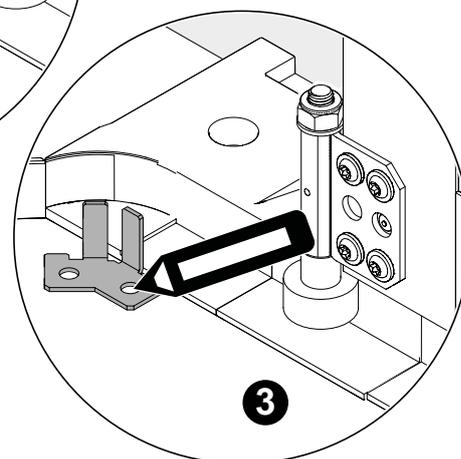
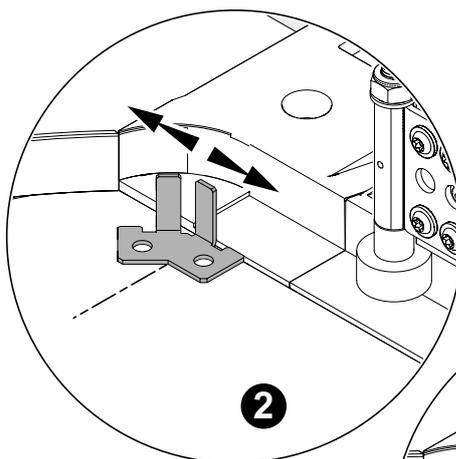
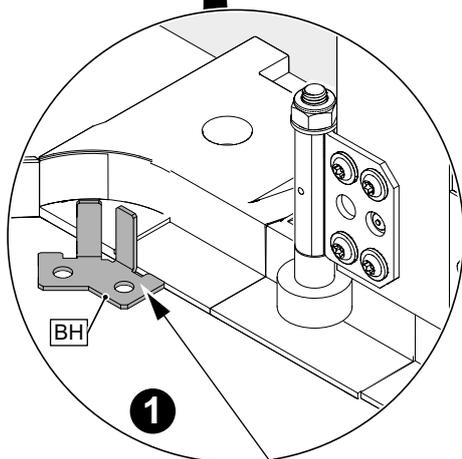
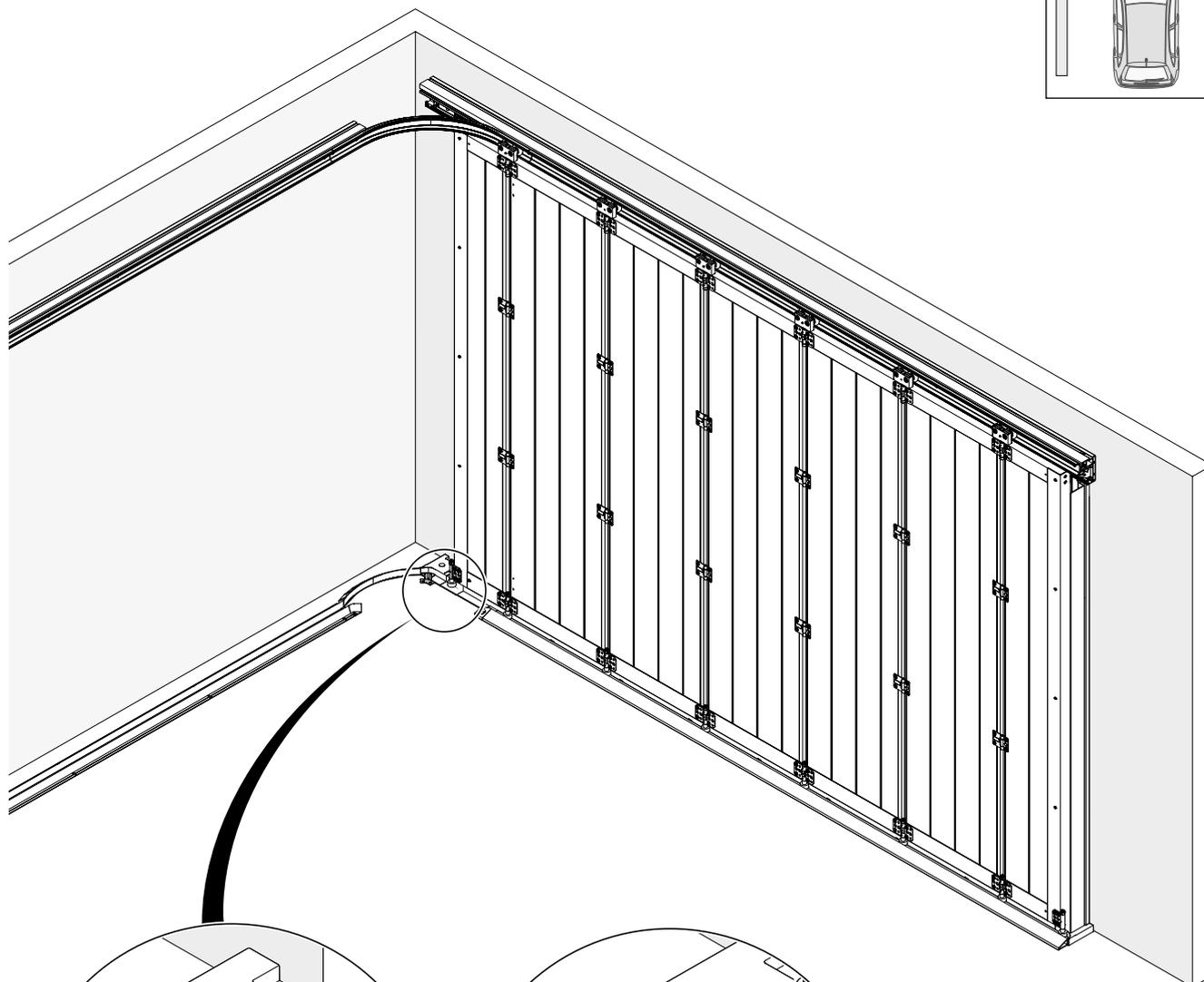
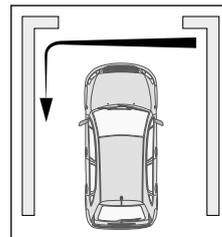
ATTENTION :
Pour les guides galets bas des écoinçons M et L, voir les 2 pages suivantes.



ATTENTION :
le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

40

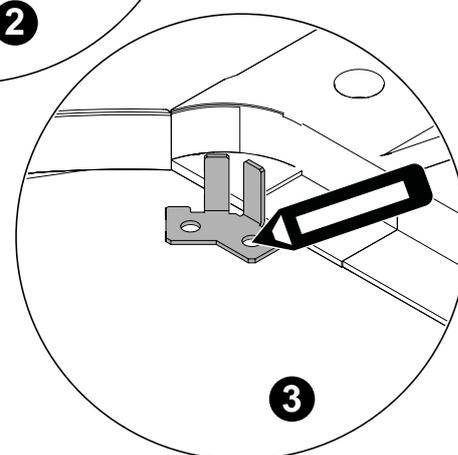
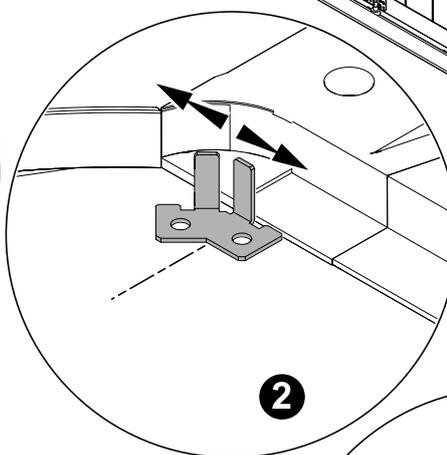
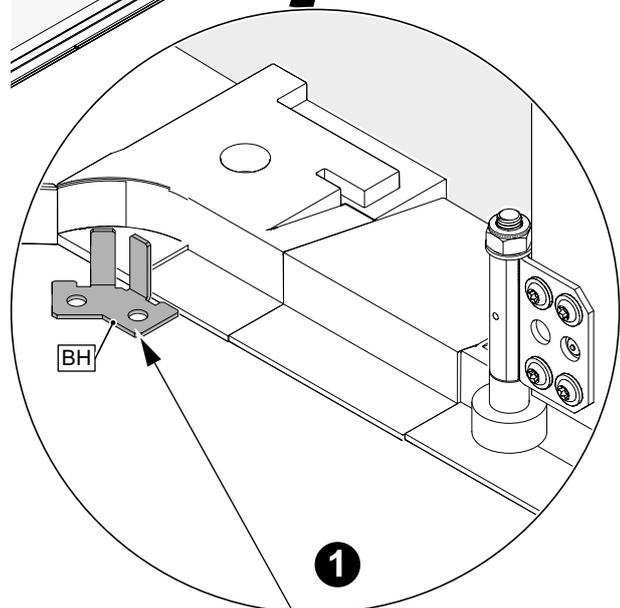
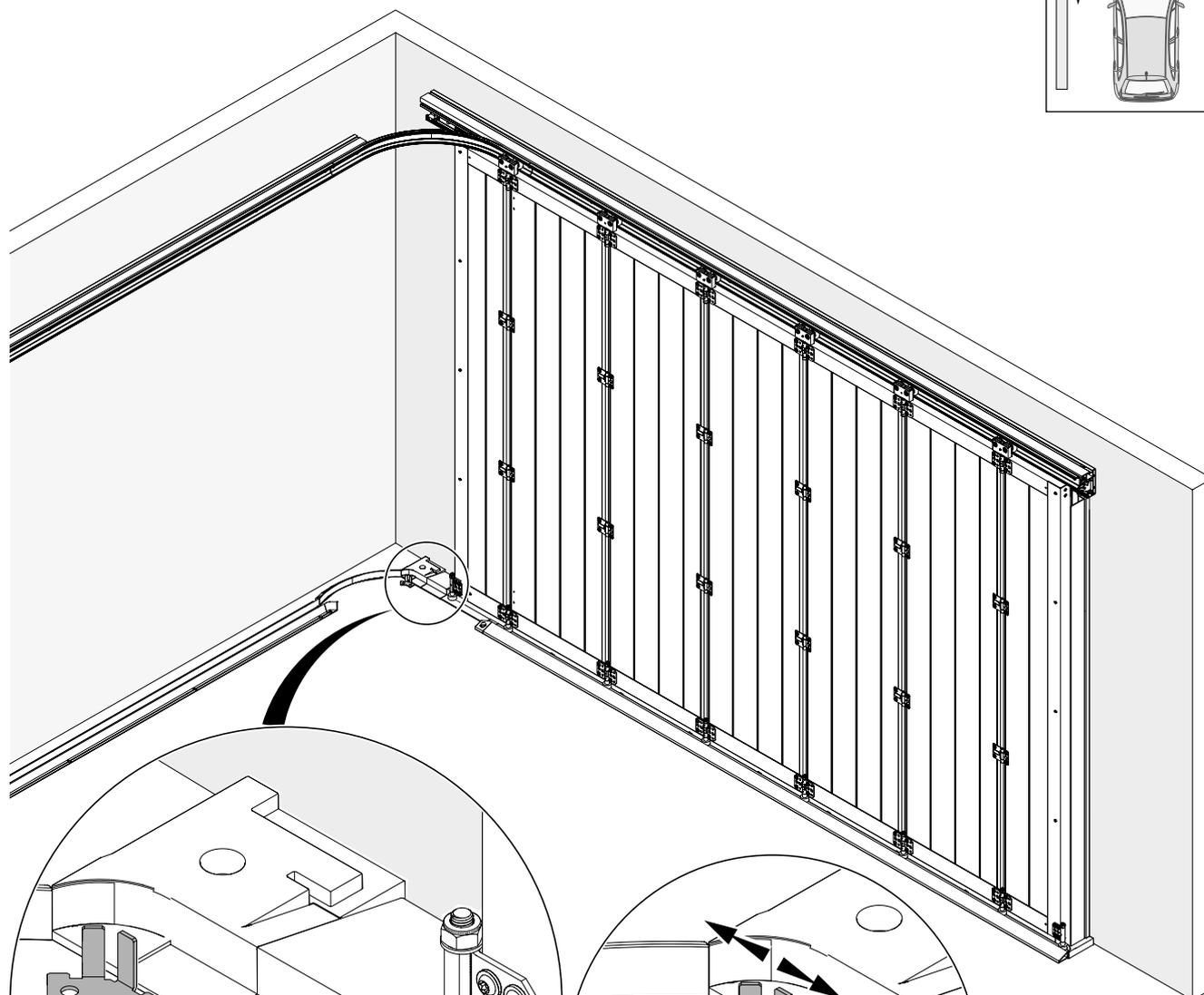
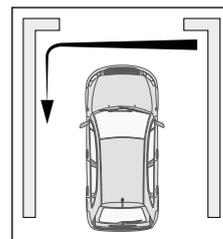
Mise en place du guide galet bas - Écoinçon M



ATTENTION :
le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

41

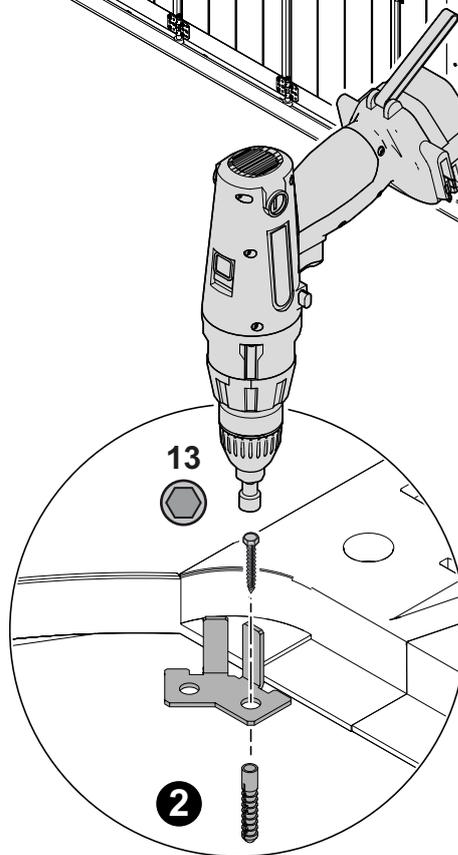
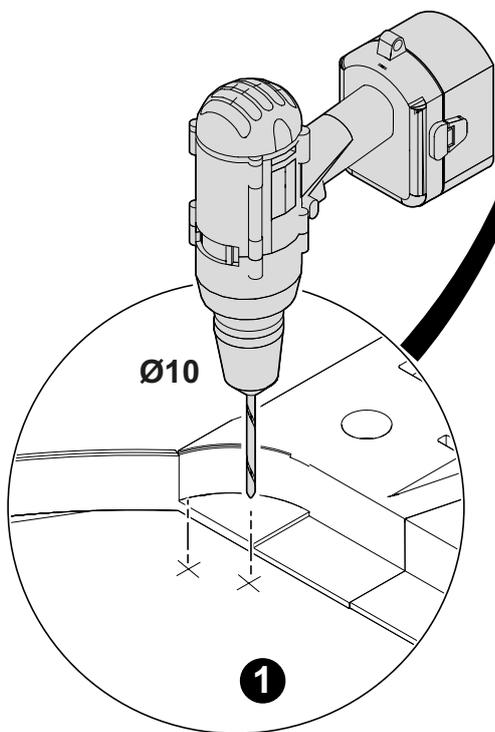
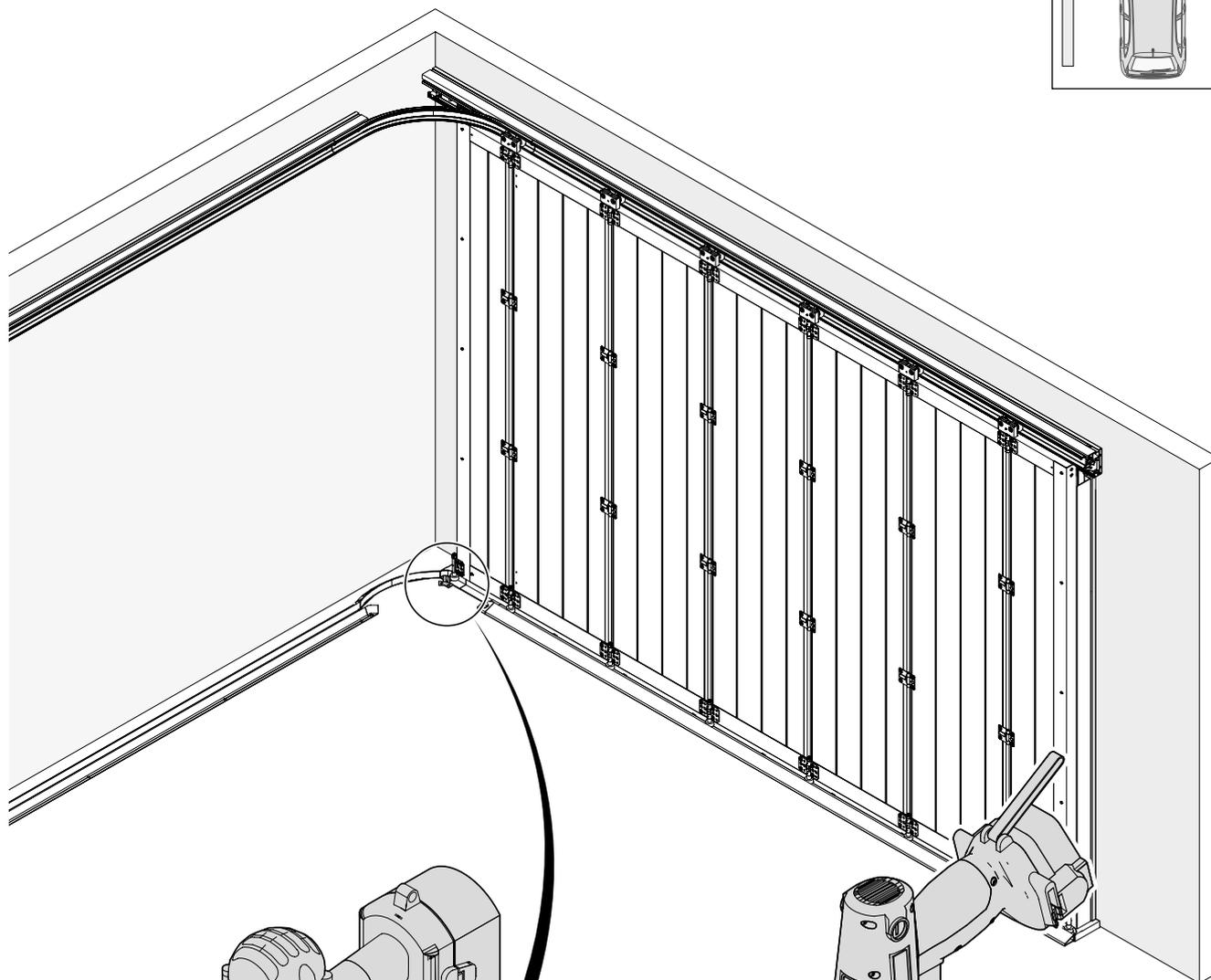
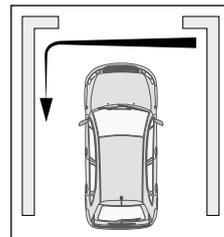
Mise en place du guide galet bas - Écoinçon L

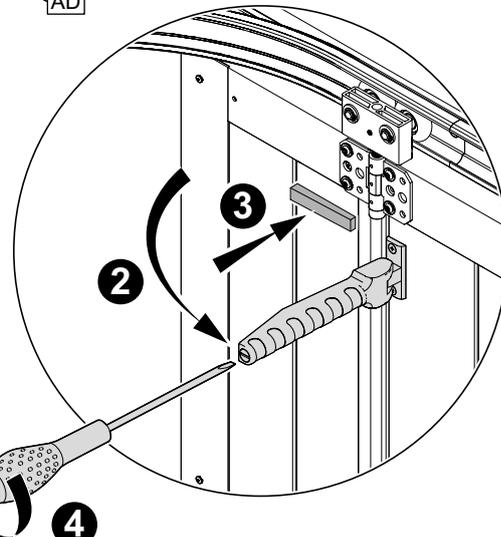
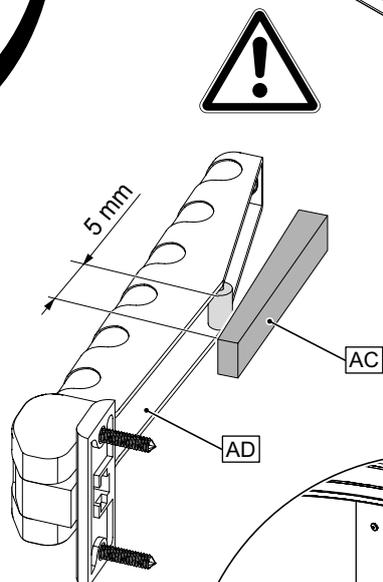
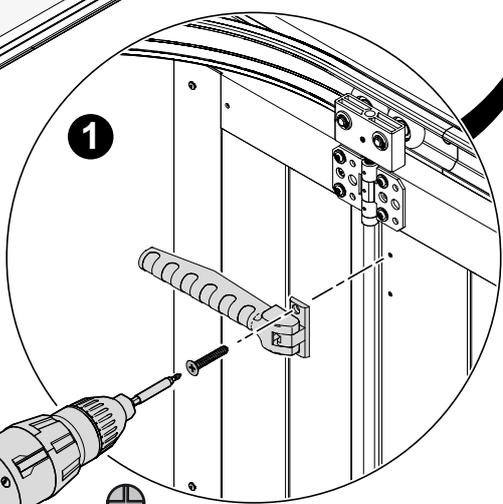
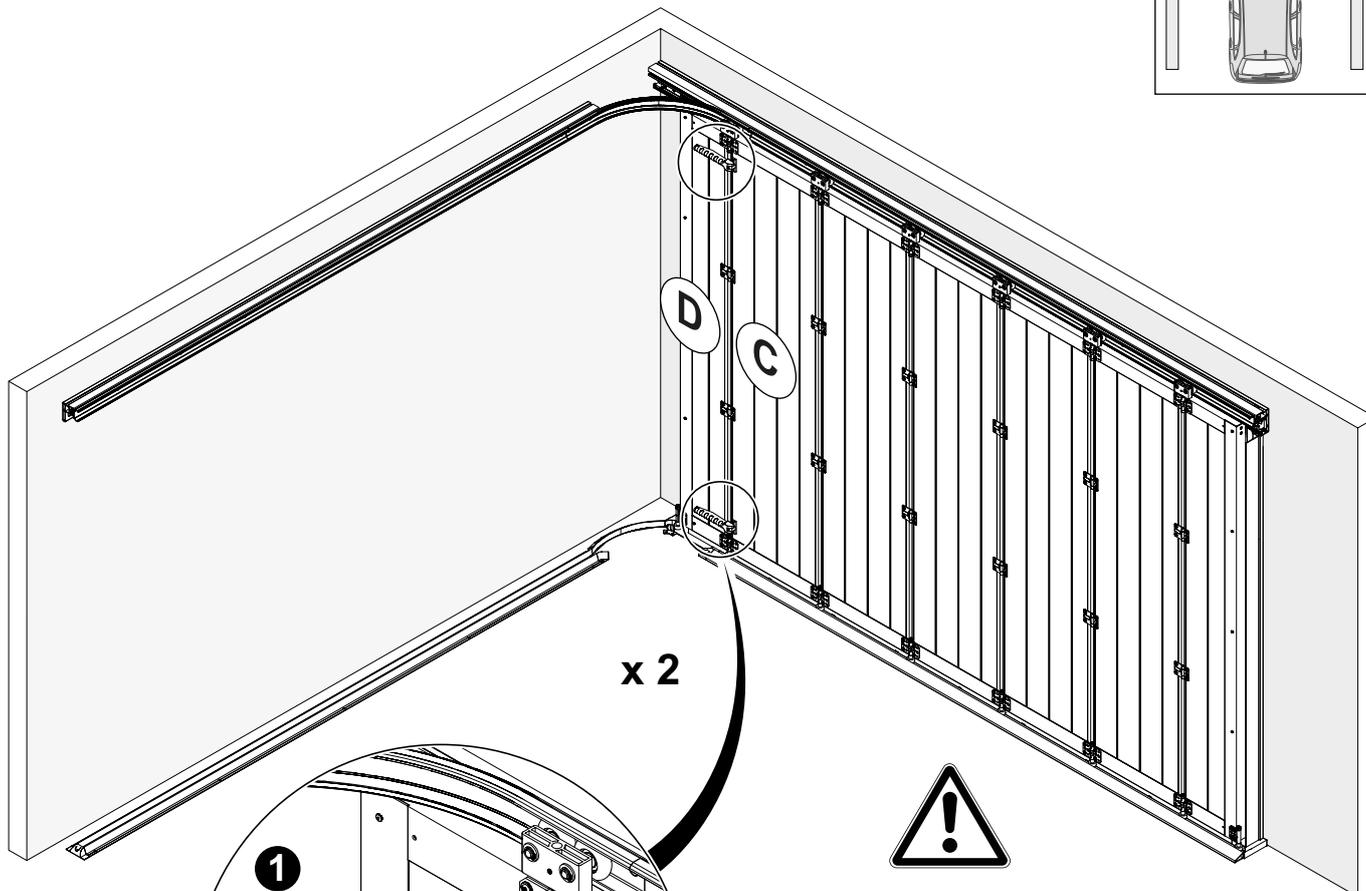
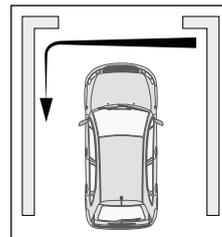


ATTENTION :
le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

42

Fixer le guide galet bas

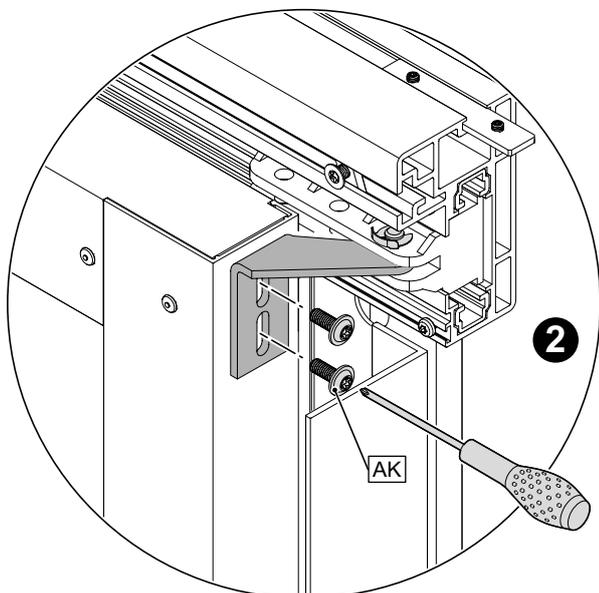
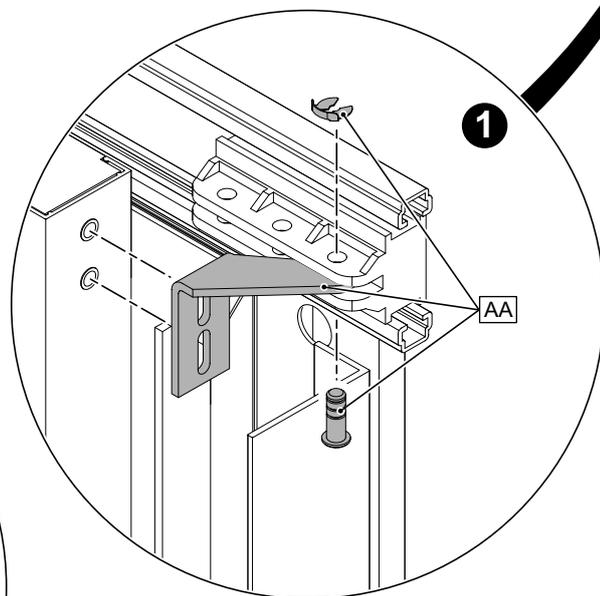
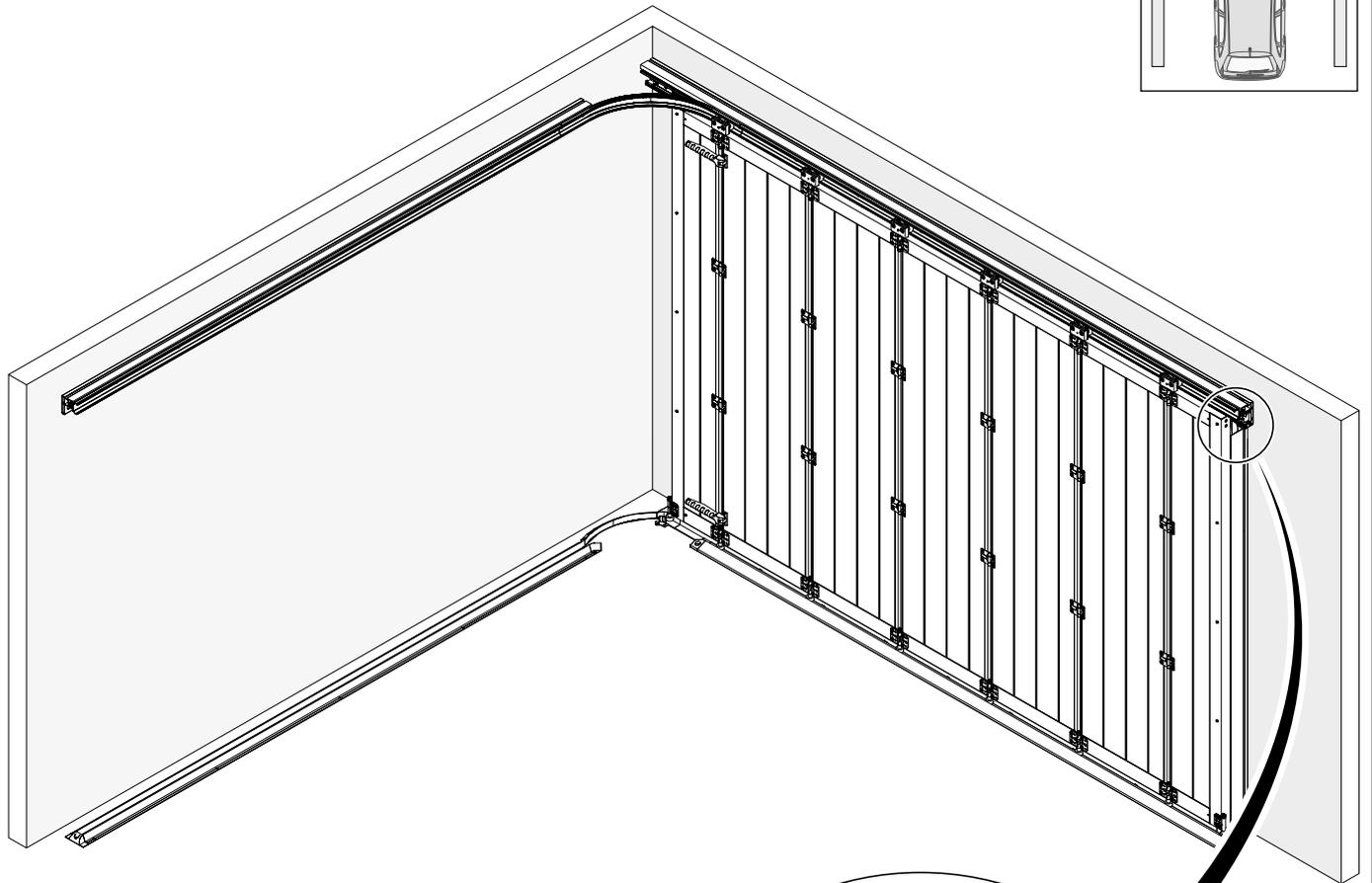
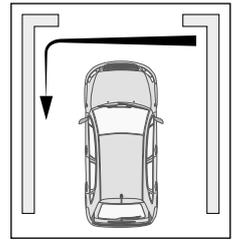


43**Mise en place des plaqueurs de section de refoulement**

- 1** Visser les plaqueurs (AD) sur le panneau (C).
- 2** Ouvrir les plaqueurs (AD).
- 3** Mettre en place les cales (AC) des plaqueurs (AD).
- 4** Visser au maximum pour la tension les plaqueurs (AD).

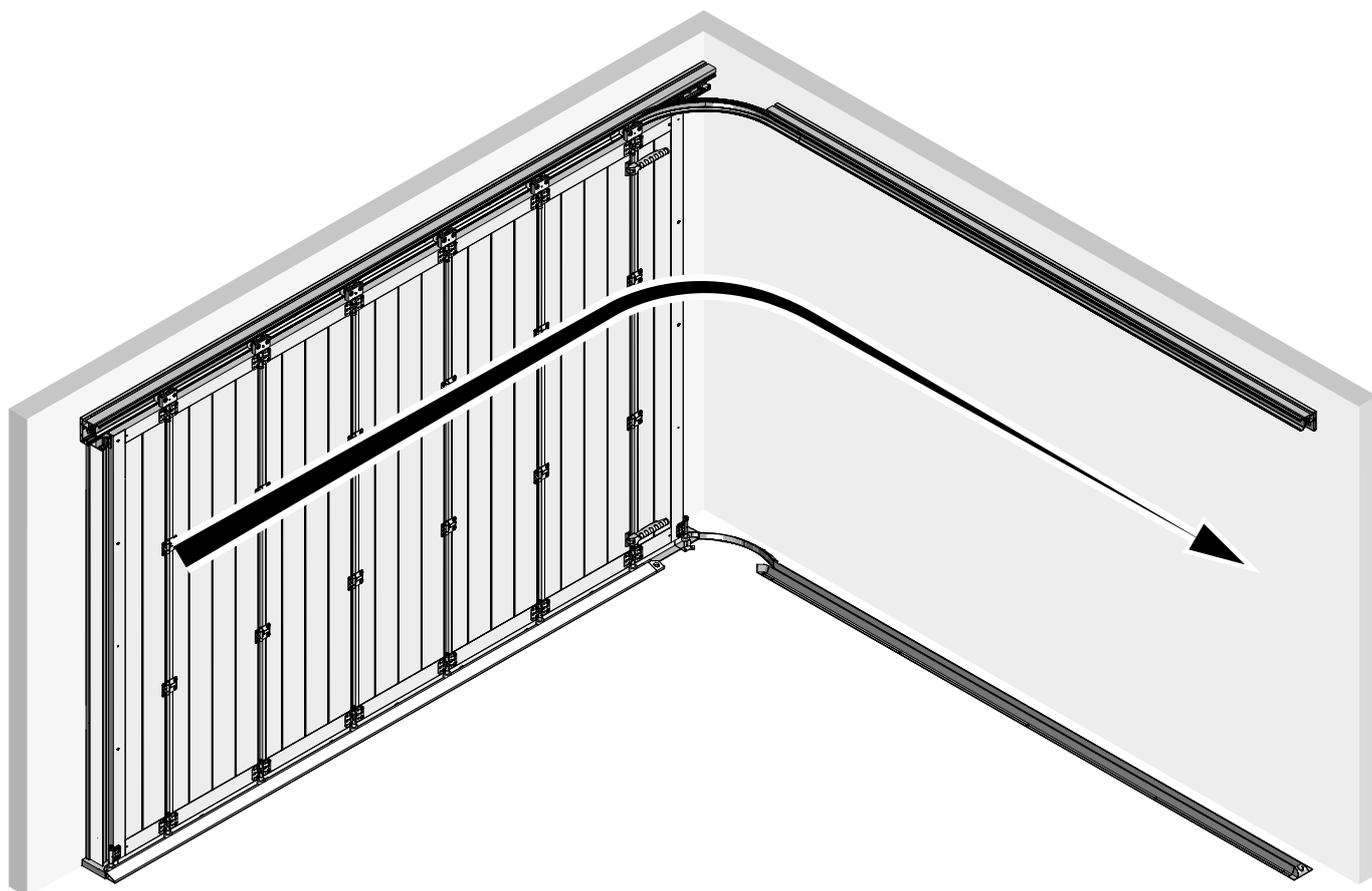
44

Accouplement tablier / chariot



Montage porte refoulement à droite

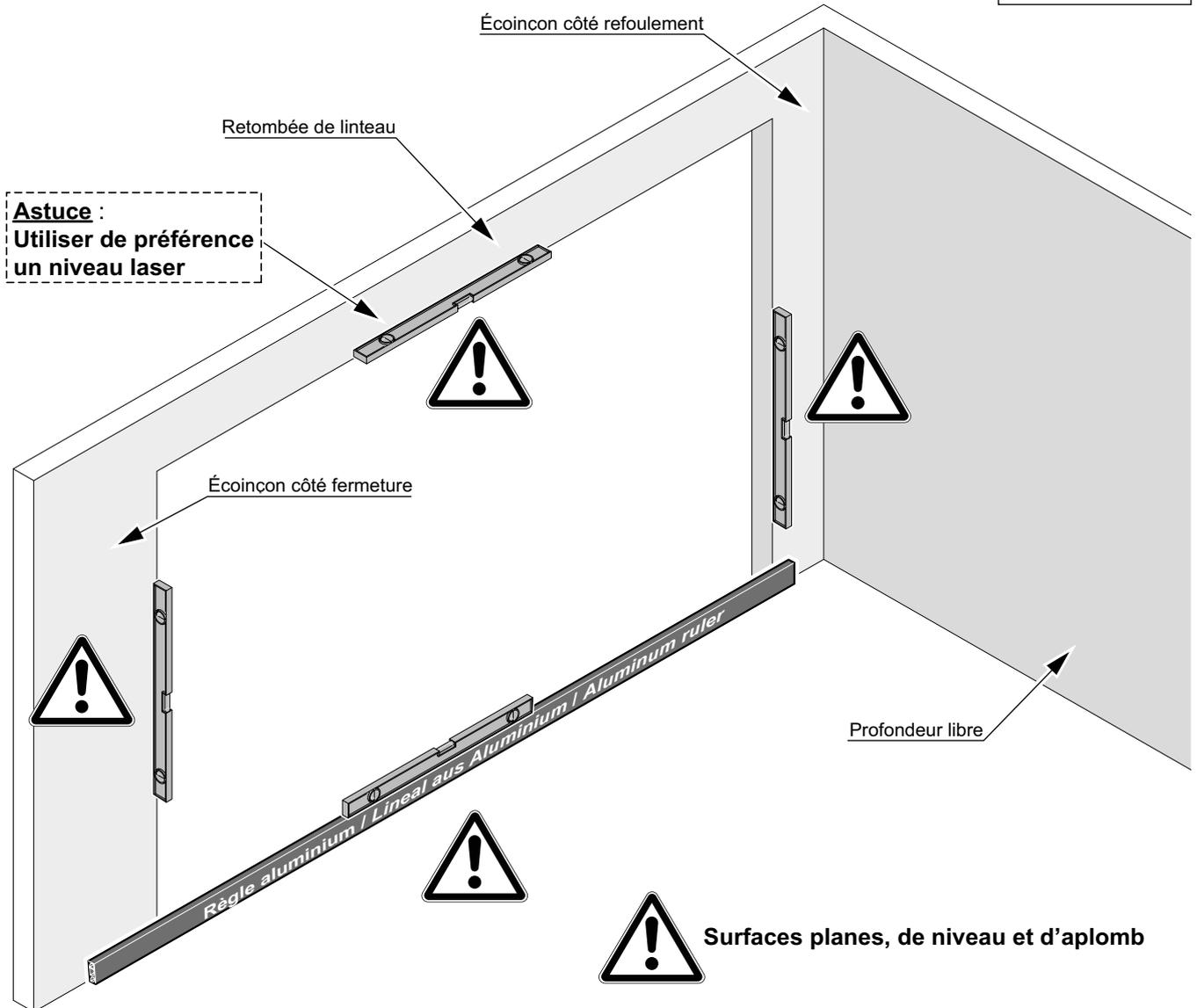
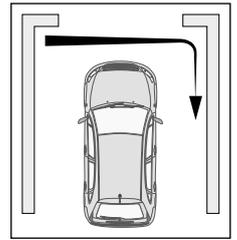
👁️ 45 → 88



45

Contrôle de la maçonnerie

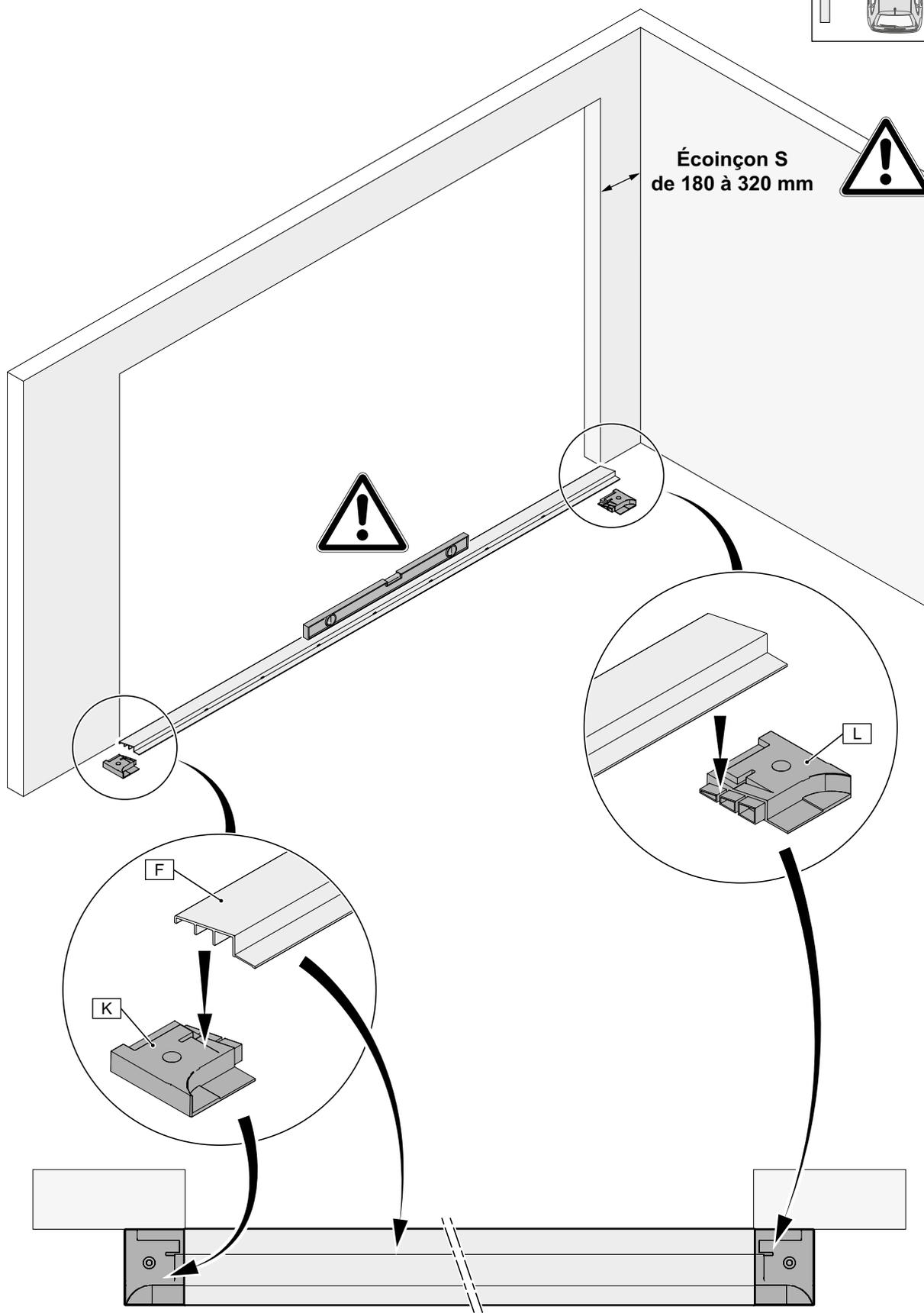
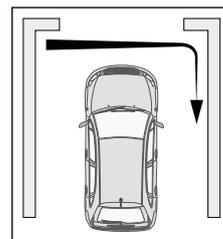
Vérification des dimensions de commande et des dimensions de la maçonnerie (écoinçon fermeture, écoinçon refoulement, retombée de linteau, largeur de baie, hauteur de baie...). Contrôler aussi les niveaux, l'aplomb...



	Écoinçon S de 180 à 320 mm	Écoinçon M de 325 à 400 mm	Écoinçon L de 405 à 495 mm
Écoinçon Côté Refoulement (ECR)			
Étapes de montage	Voir étapes 46 → 47	Voir étapes 48 → 49	Voir étapes 50 → 51

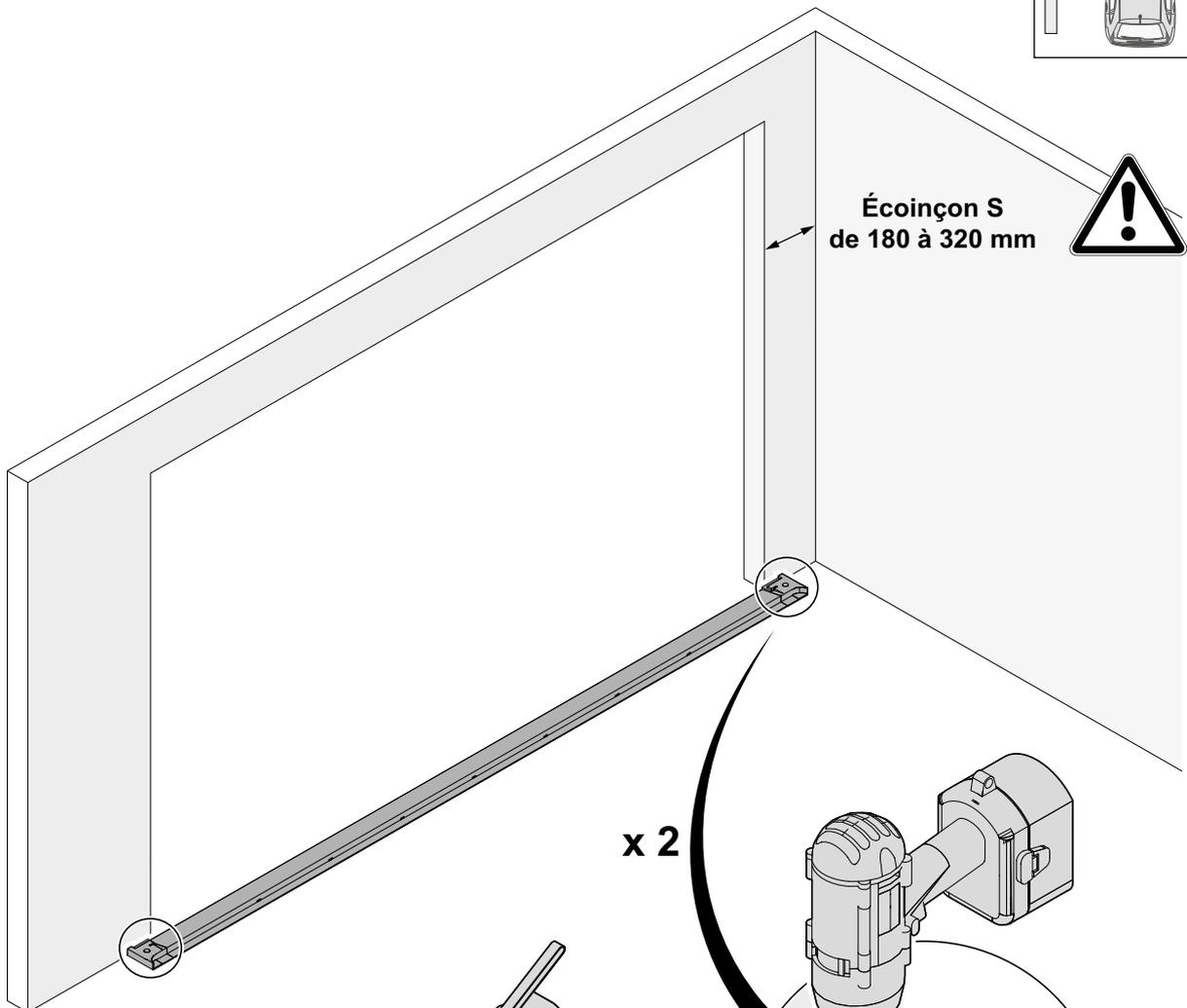
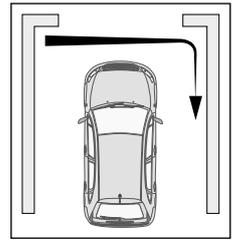
46

Positionnement des embouts montants huisserie et du seuil

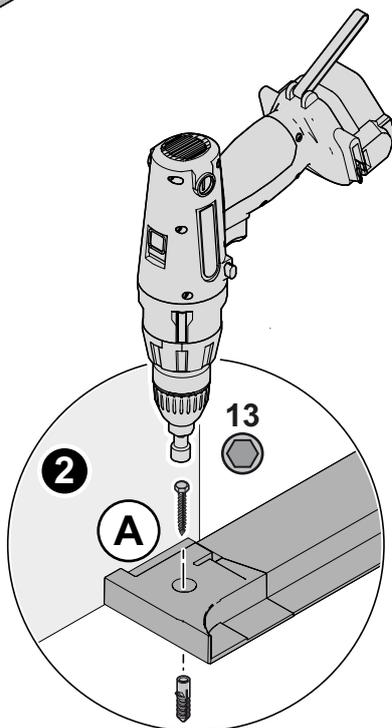
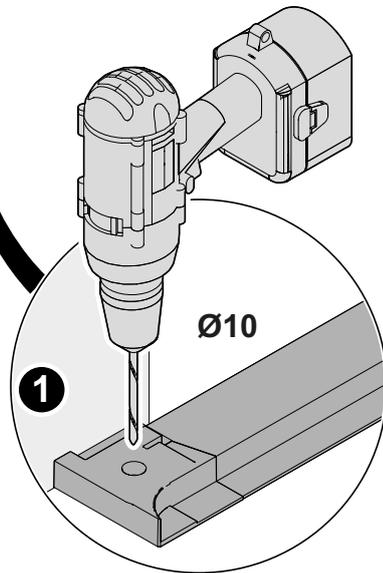


47

Fixation des embouts montants huisserie



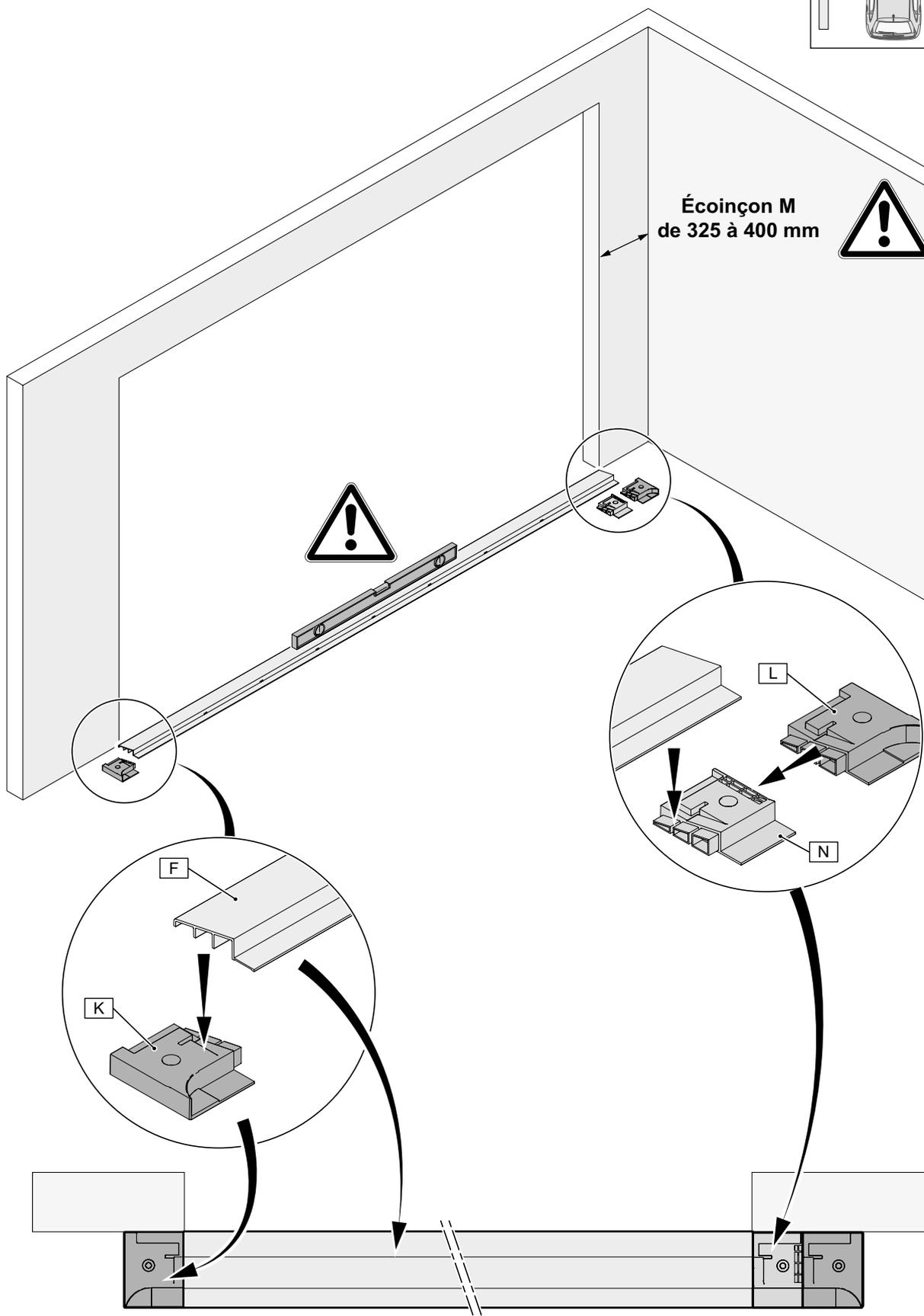
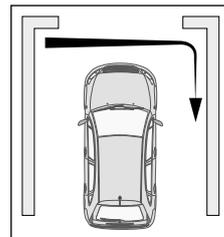
x 2



Passer à l'étape **52**

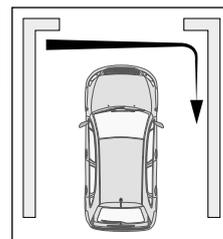
48

Positionnement des embouts montants huisserie et du seuil

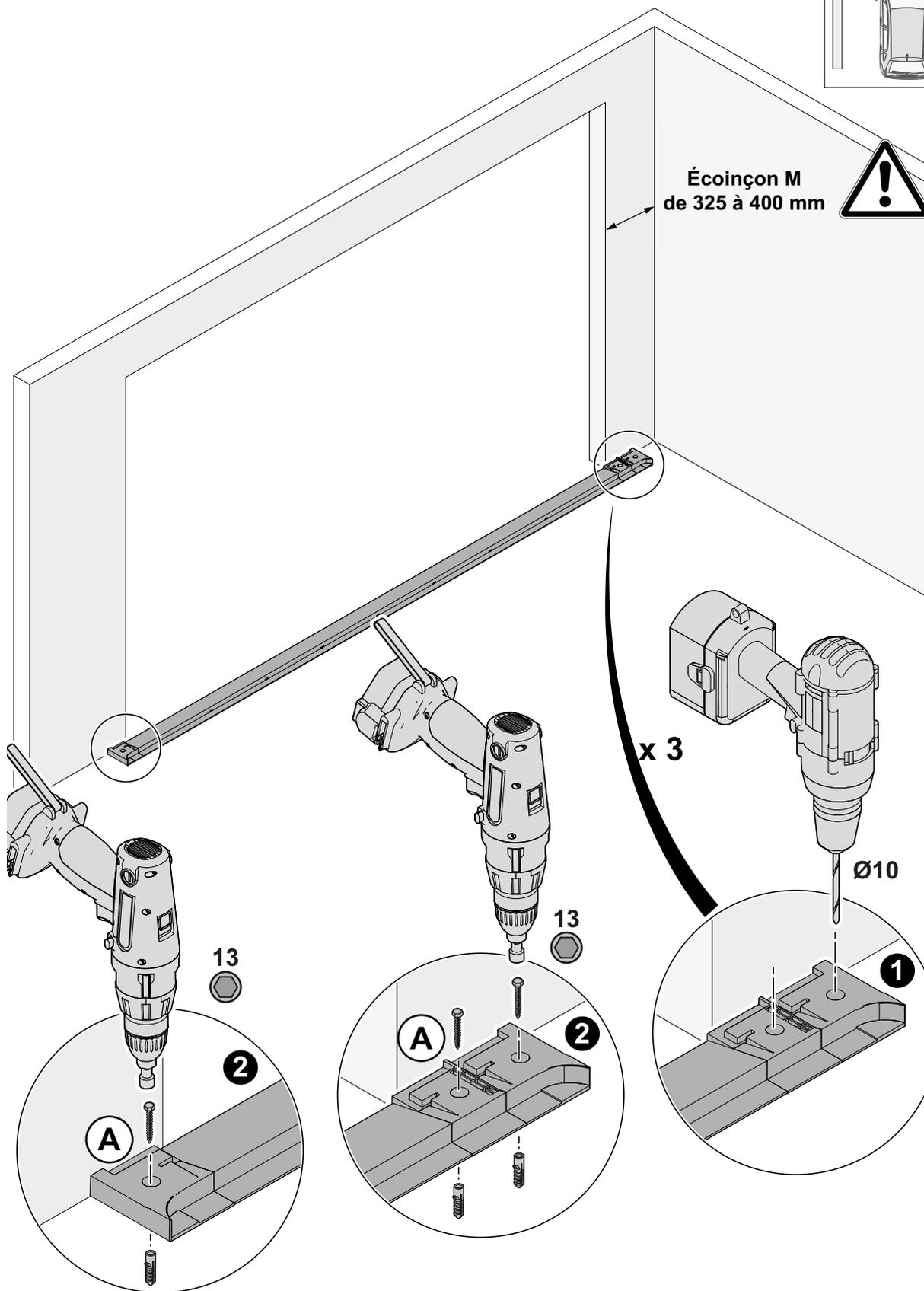


49

Fixation des embouts montants huisserie



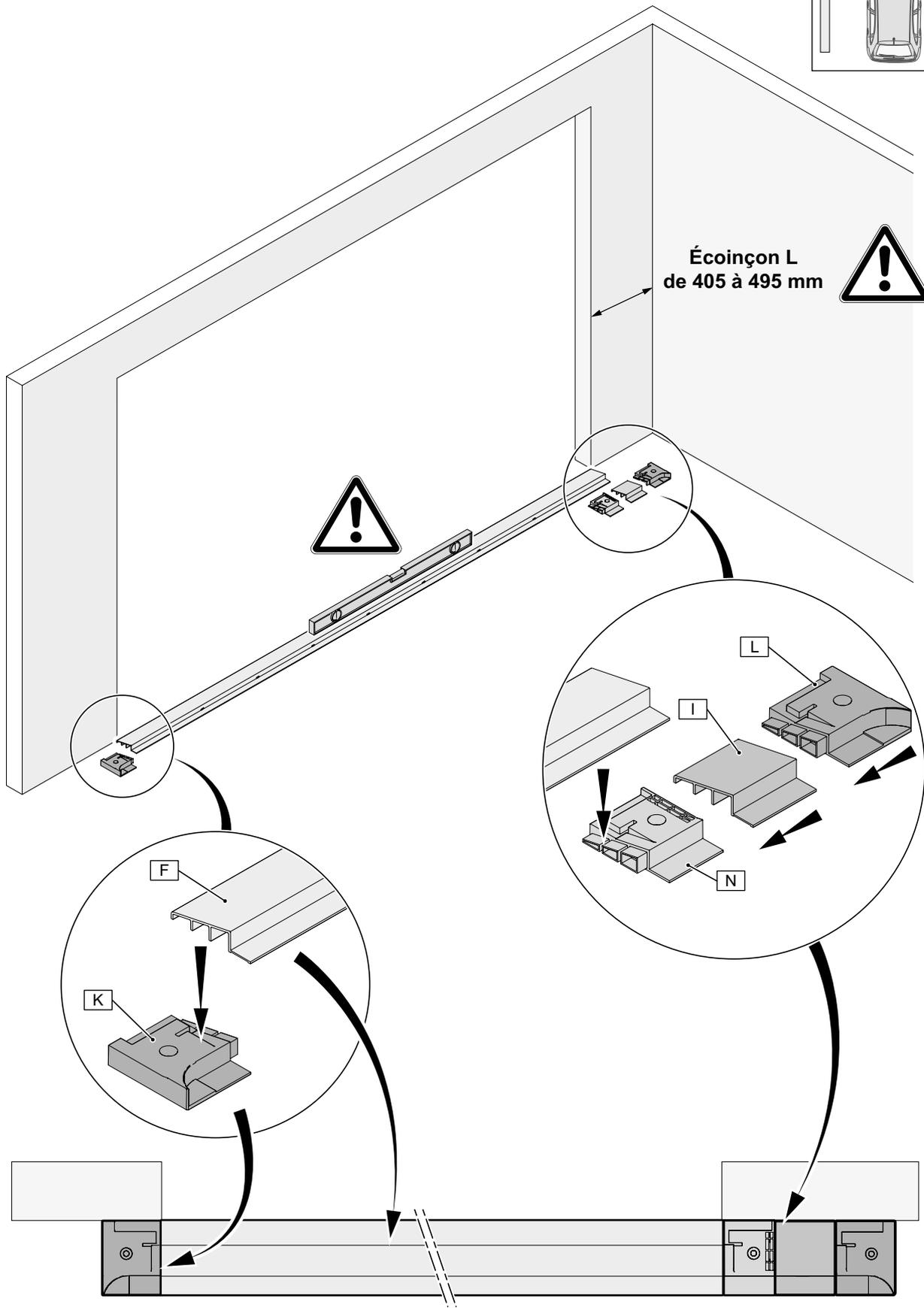
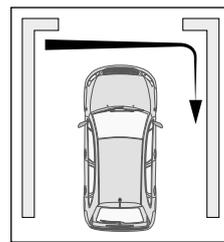
Écoinçon M
de 325 à 400 mm



Passer à l'étape **52**

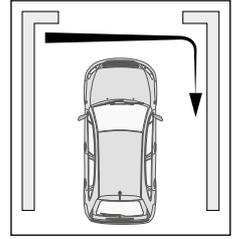
50

Positionnement des embouts montants huisserie et du seuil

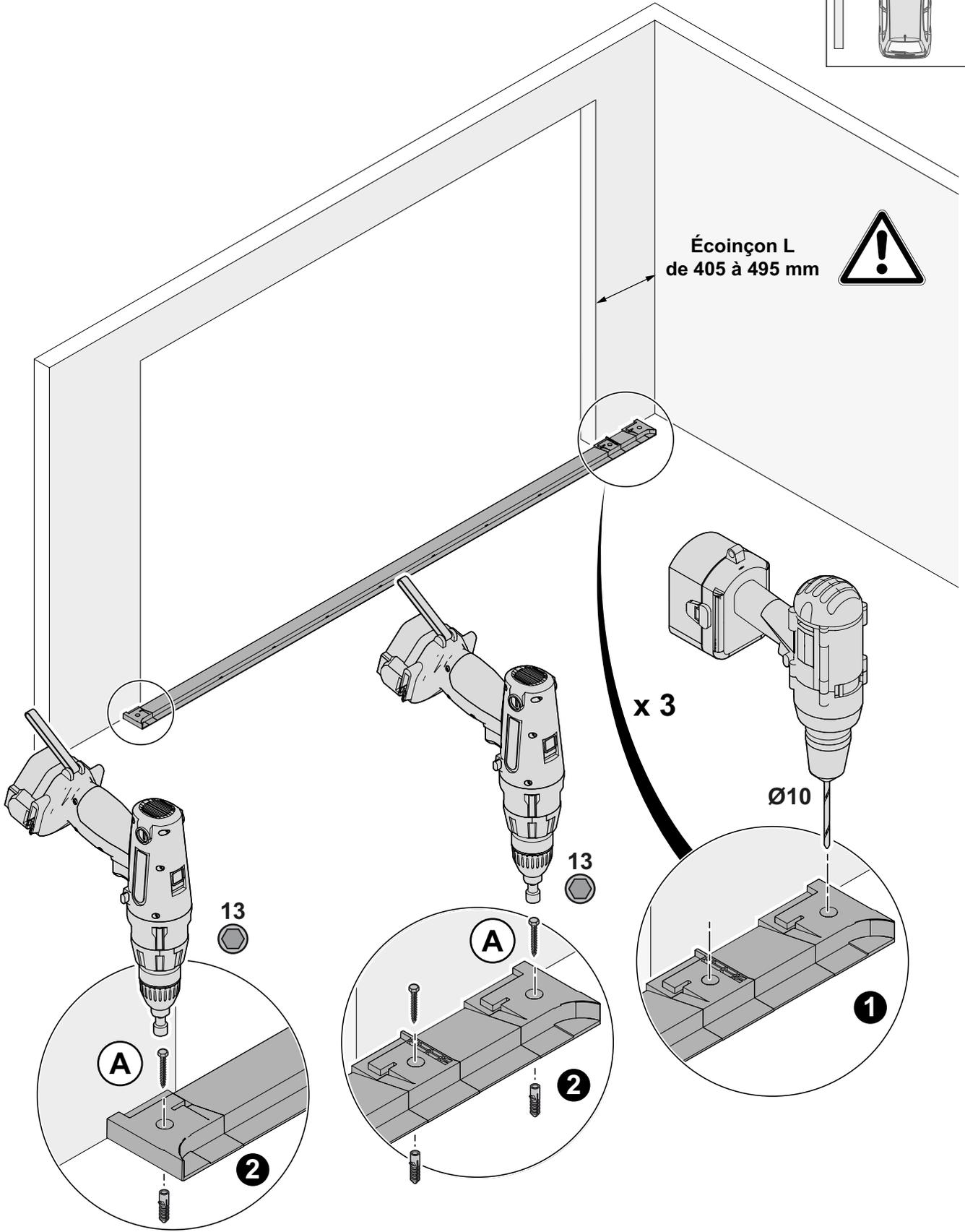


51

Fixation des embouts montants huisserie

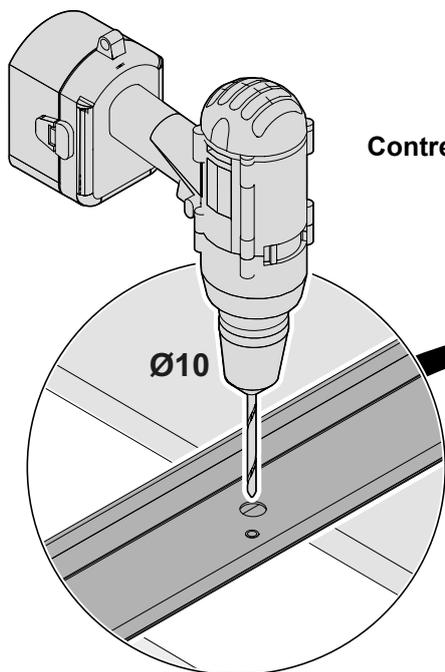
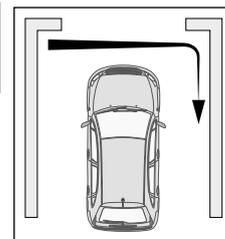


Écoinçon L
de 405 à 495 mm

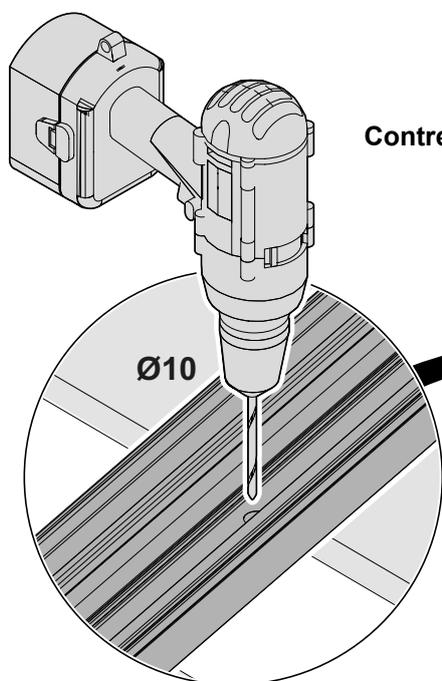
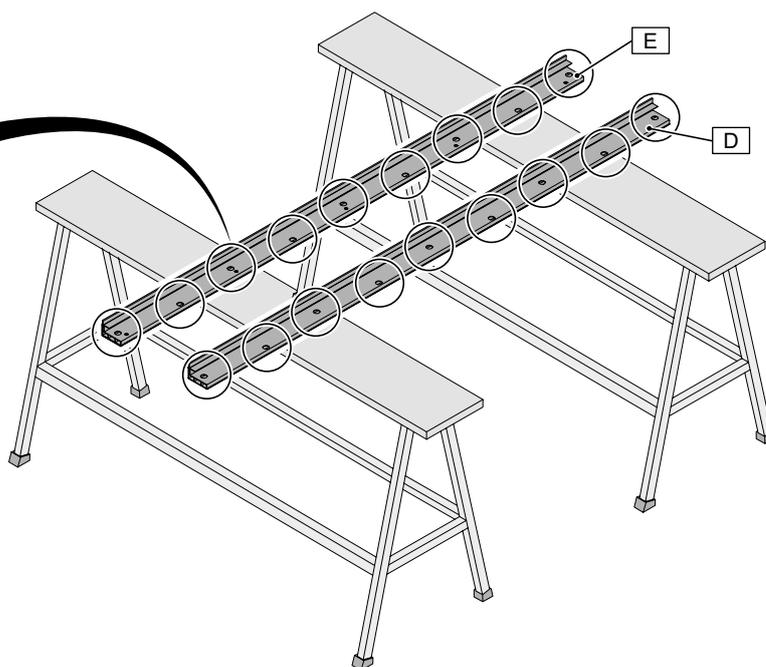


52

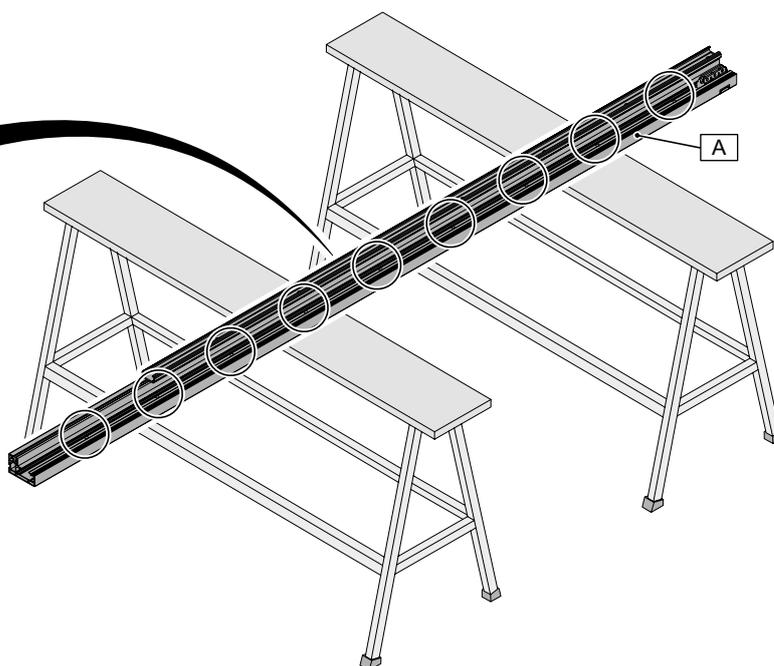
Option Kit habillage huisserie



Contre perçage des cornières habillage huisserie sur montants

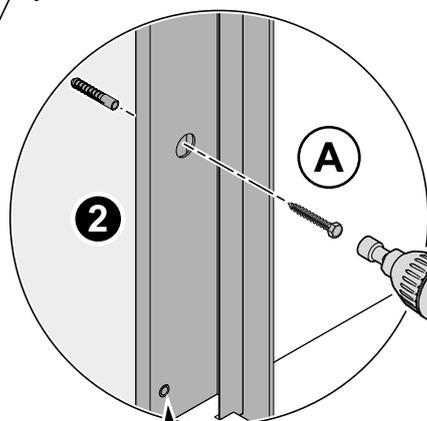
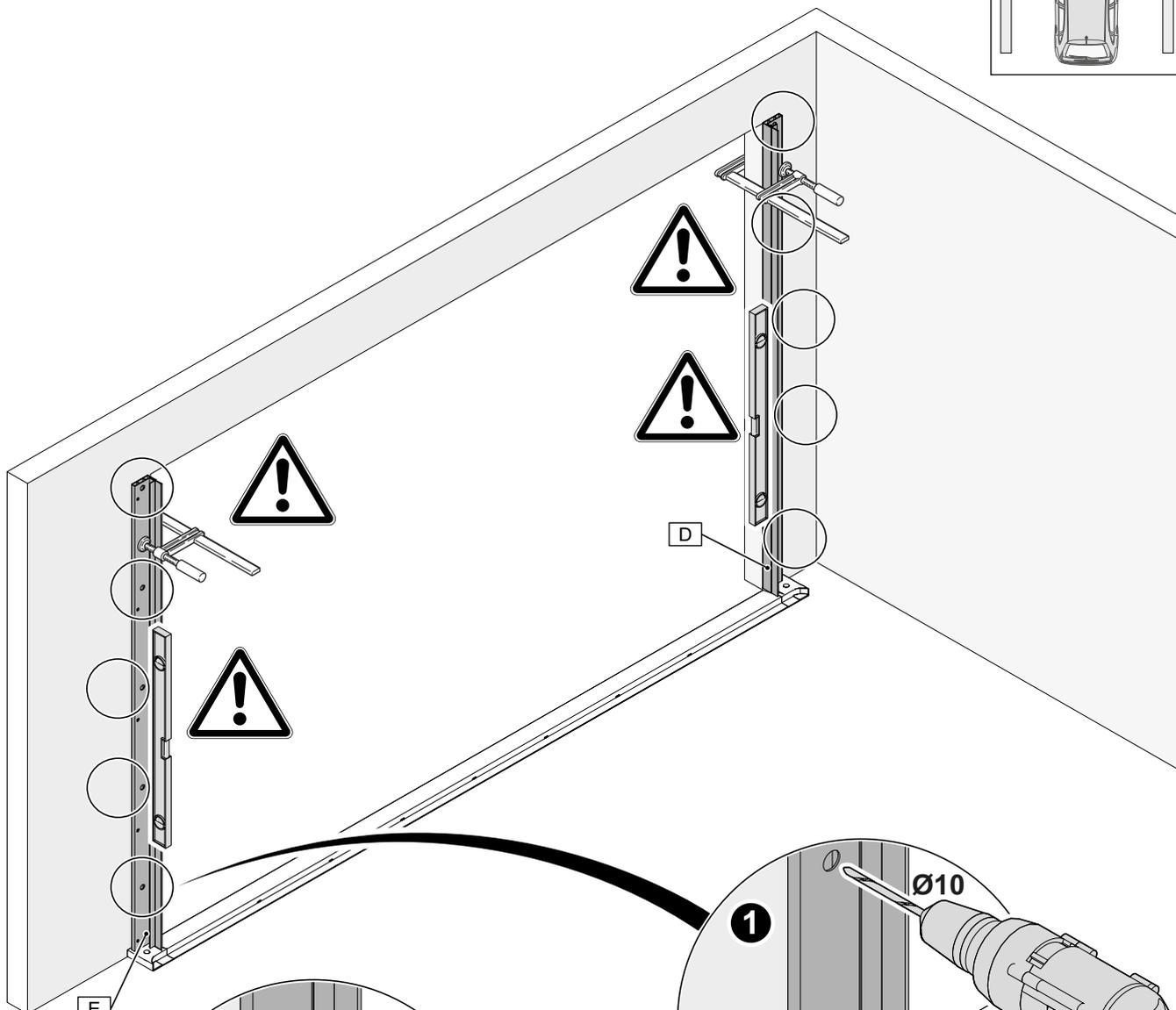
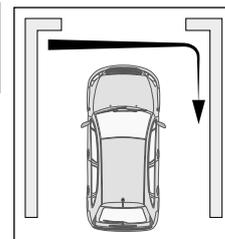


Contre perçage des cornières habillage traverse haute d'huissierie

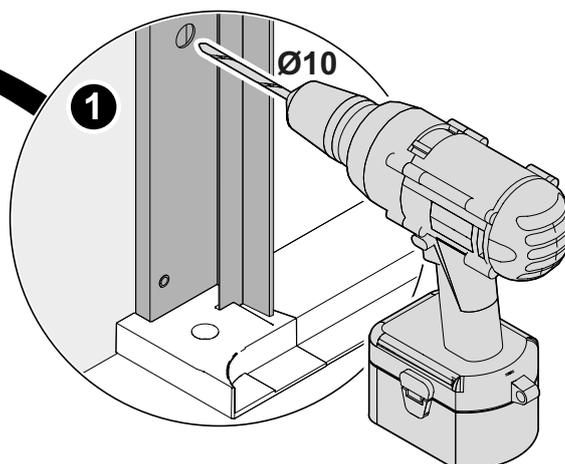


53

Perçage et fixation des montants huisserie



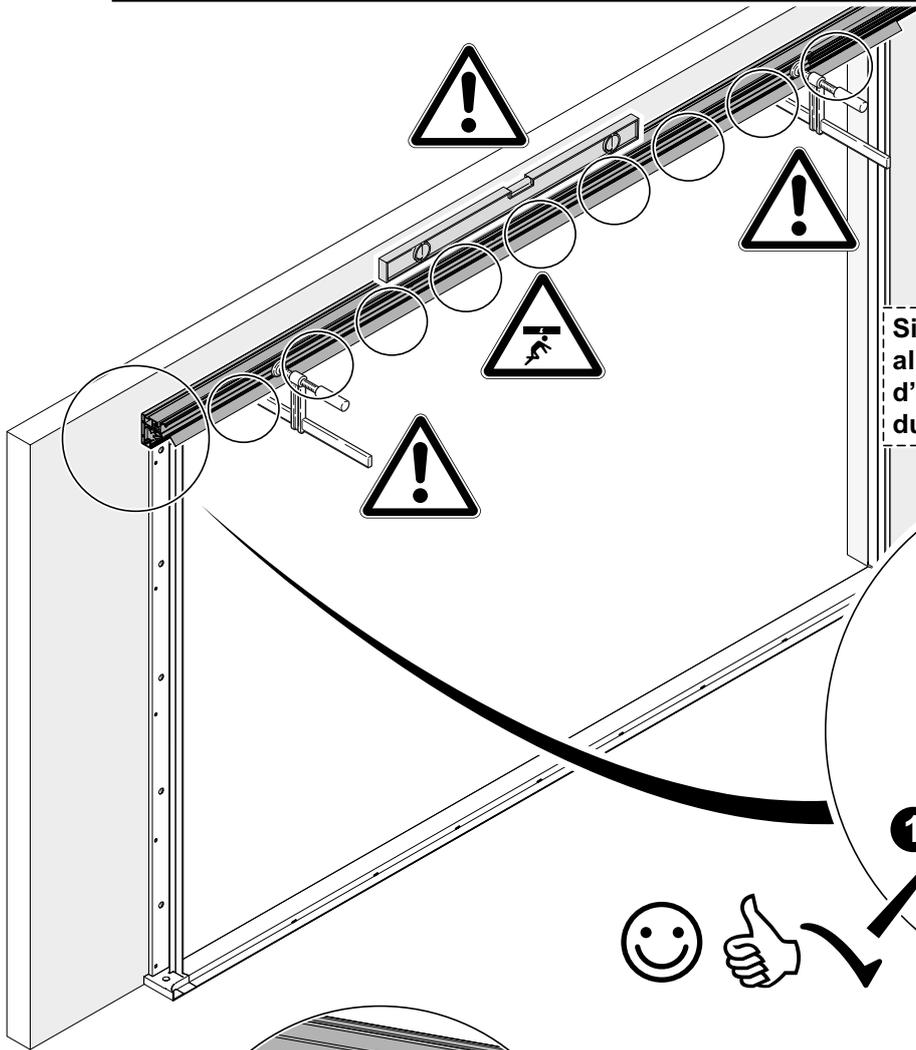
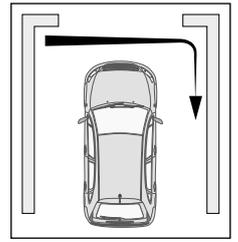
13



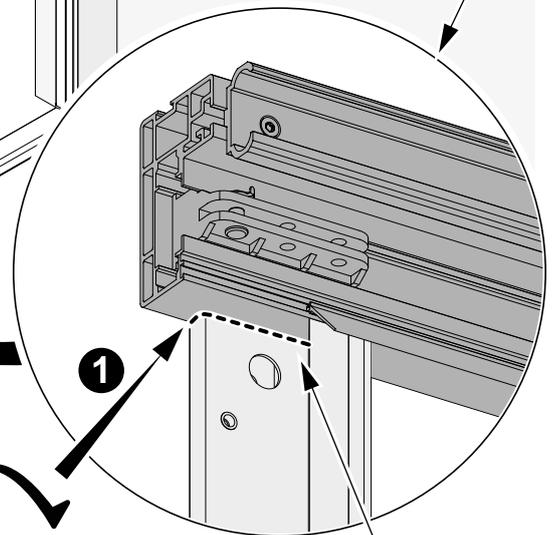
ATTENTION :
le montant huisserie côté
fermeture possède des inserts

54

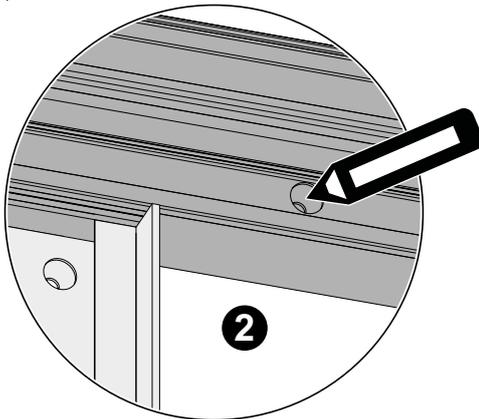
Positionnement de la traverse haute huisserie et repérage des perçages



Si option Kit habillage huisserie, aligner alors le bord de la cornière d'habillage avec le bord extérieur du montant d'huissierie.



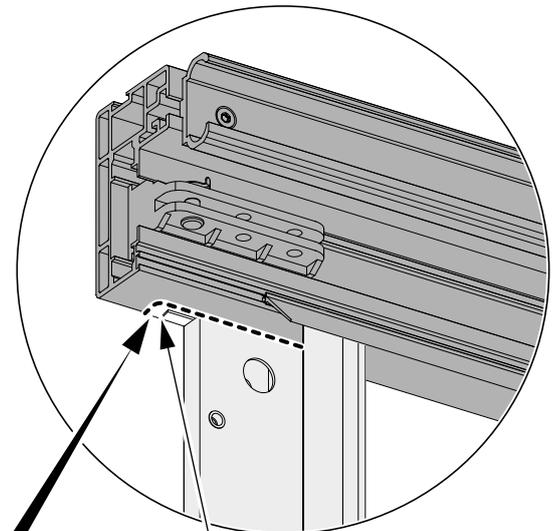
Repère traverse haute d'huissierie aligné



- 1 Positionner la traverse haute d'huissierie sur les montants d'huissierie.

ATTENTION : le repère de la traverse haute d'huissierie doit être aligné au montant d'huissierie.

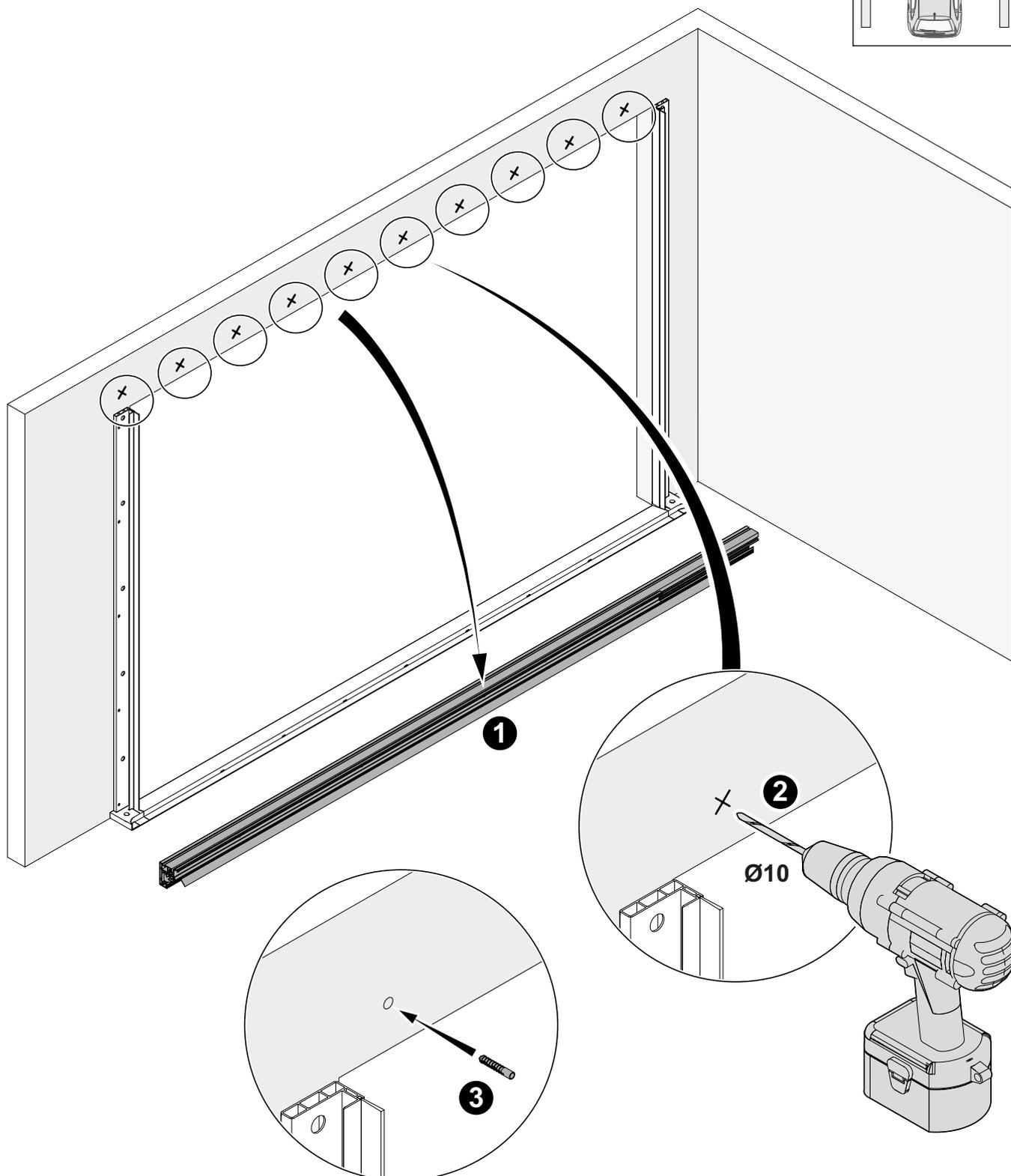
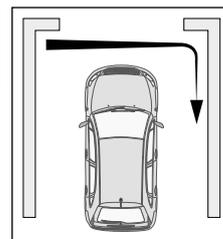
- 2 Repérer et tracer tous les trous de fixation de la traverse haute d'huissierie.



Repère traverse haute d'huissierie non aligné

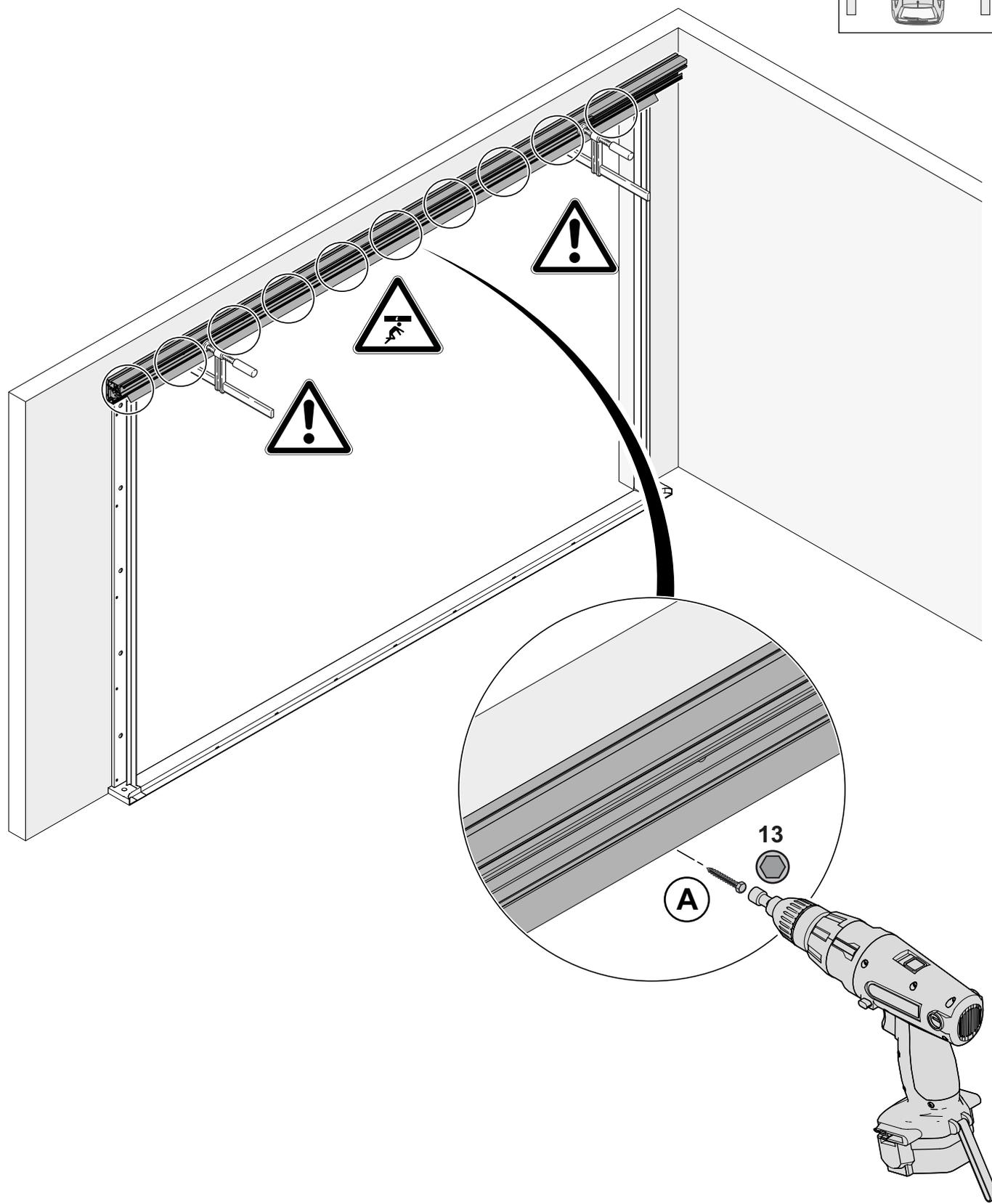
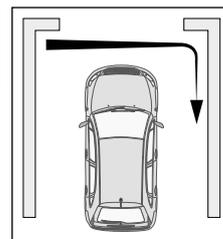
55

Perçage et fixation de la traverse haute huisserie



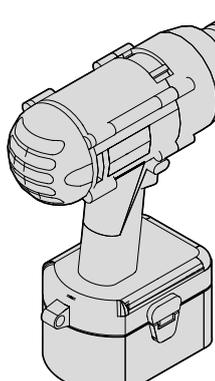
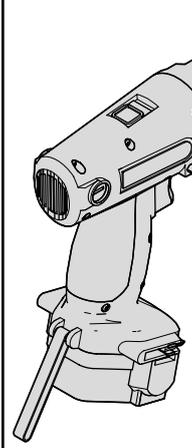
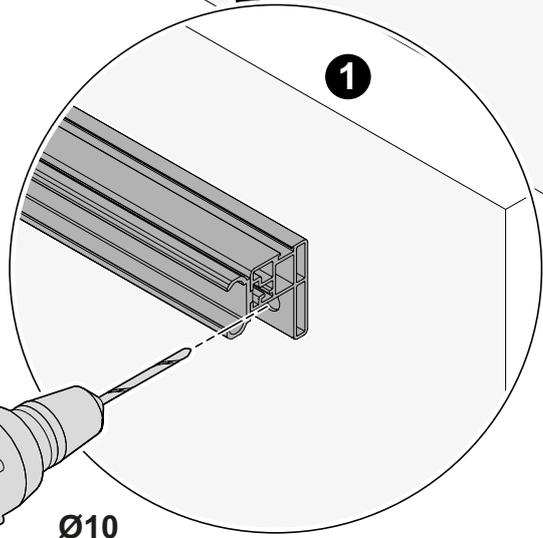
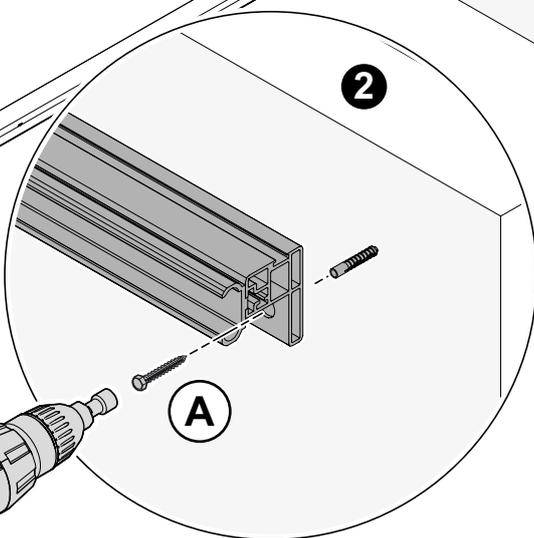
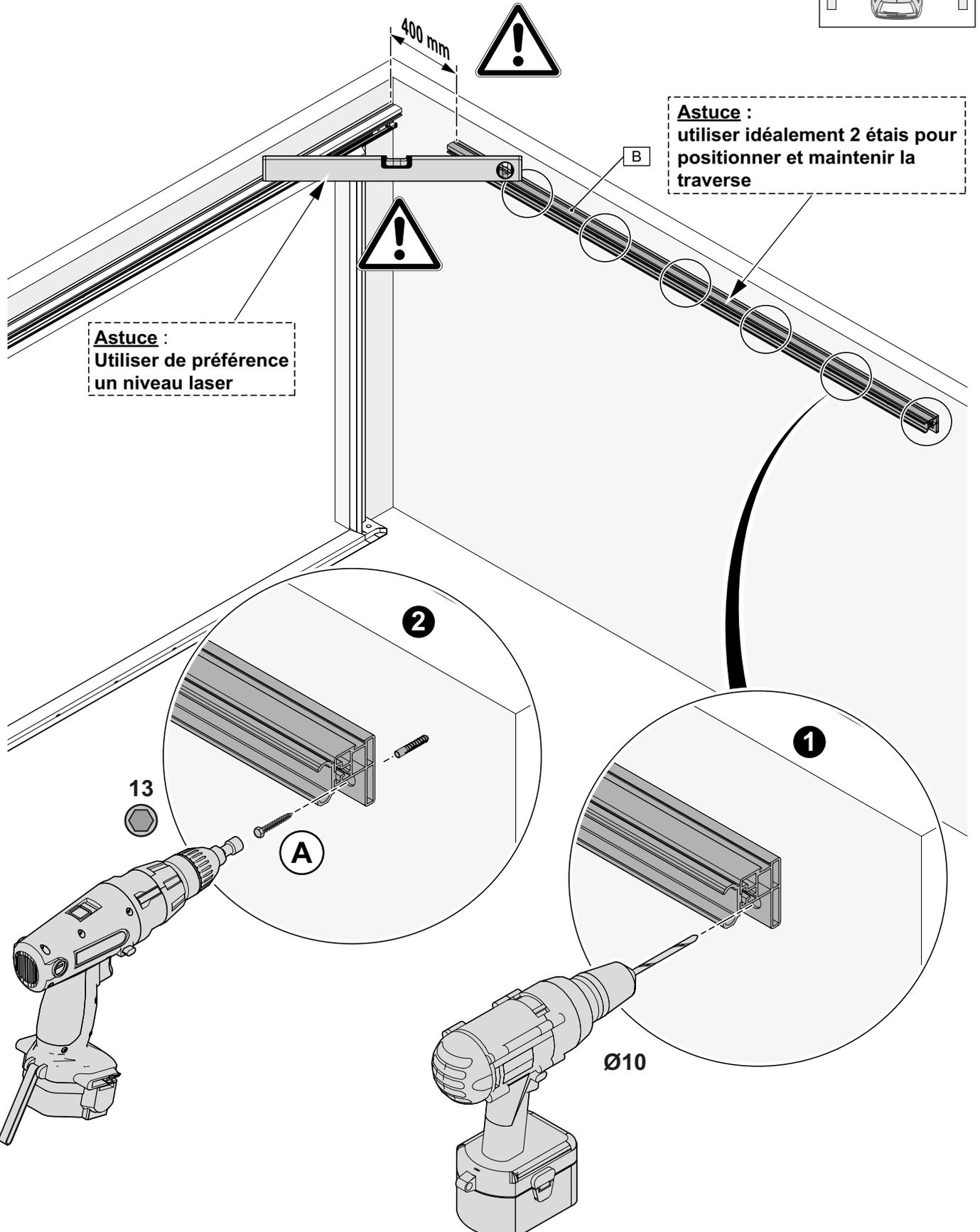
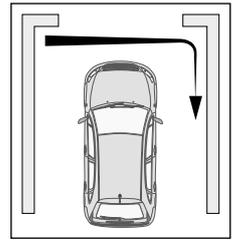
56

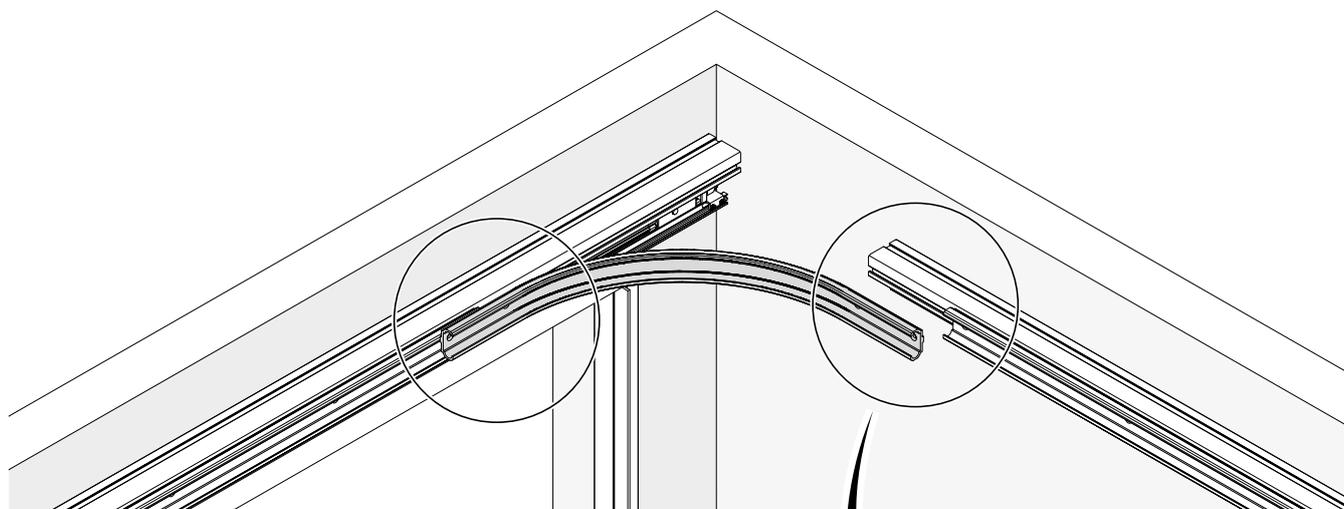
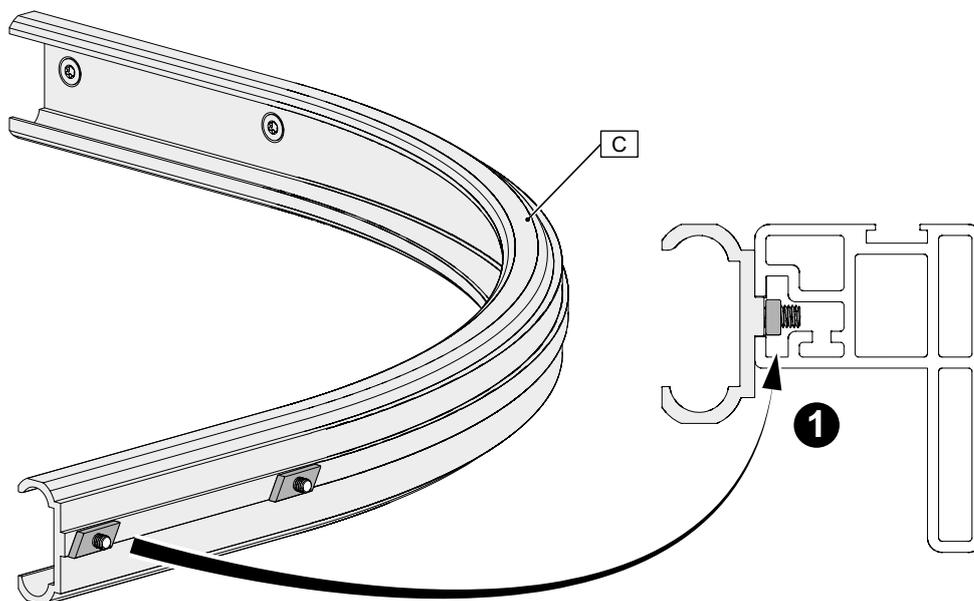
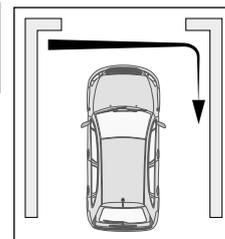
Fixation de la traverse haute huisserie



57

Positionnement, perçage et fixation de la traverse haute refoulement

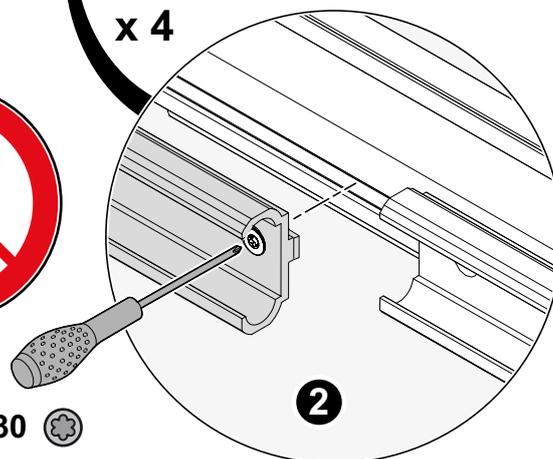


58**Mise en place du cintre haut**

- 1** Mettre en position le cintre dans les deux traverses hautes. L'écrou losange vient se loger dans la rainure des profils.

ATTENTION : le cintre n'est pas symétrique. Vérifier l'alignement avec les rails avant de le fixer.

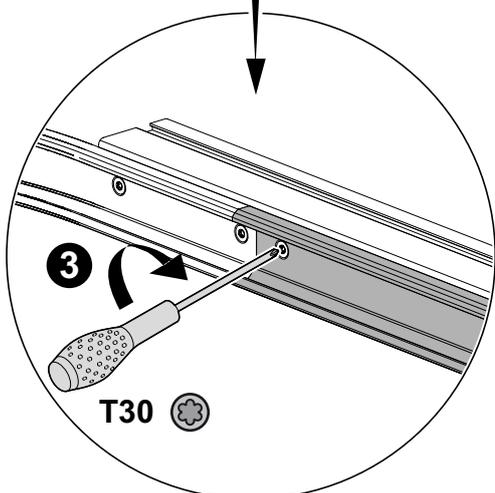
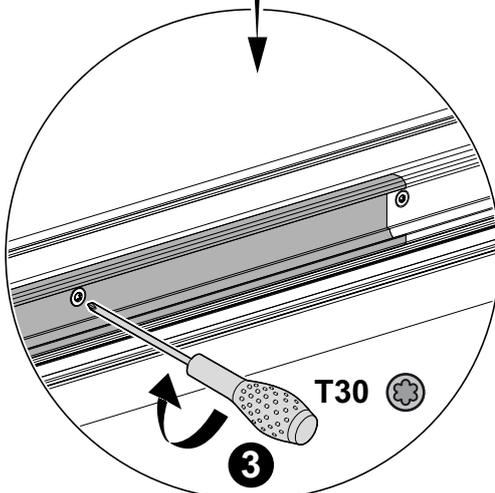
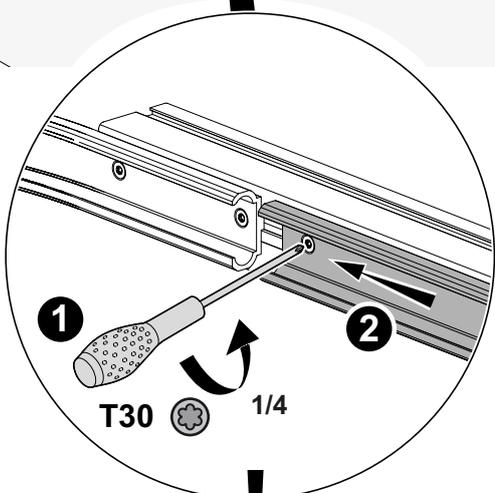
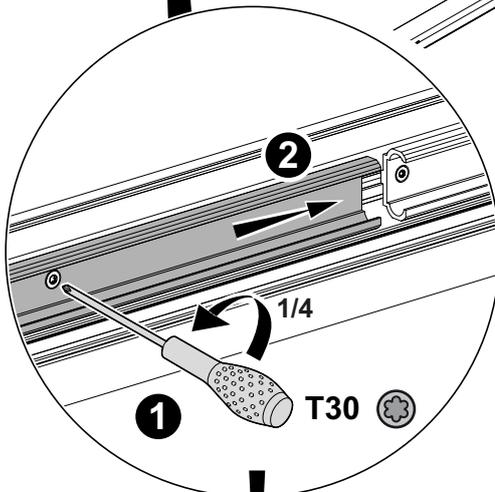
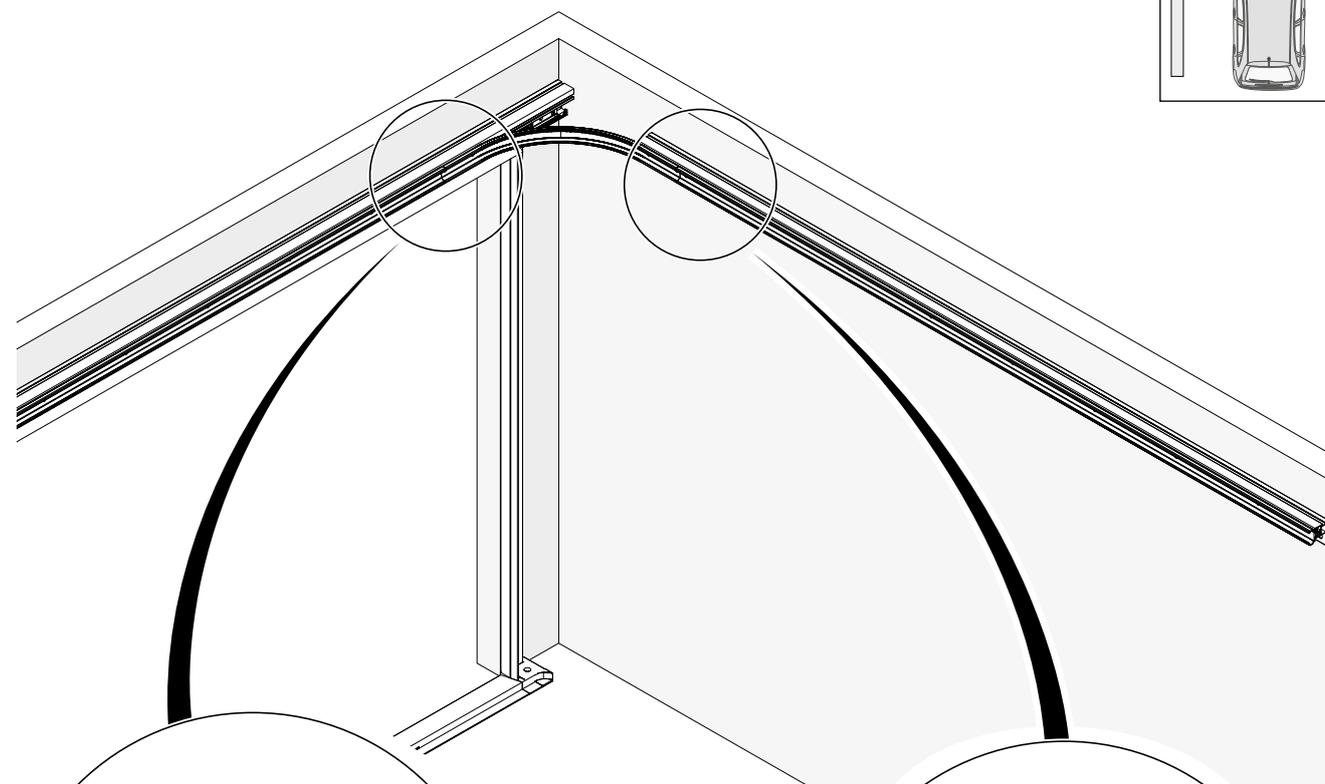
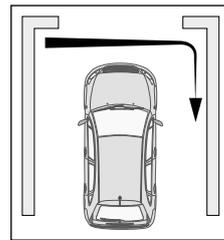
- 2** Serrer l'ensemble au tournevis.



T30 

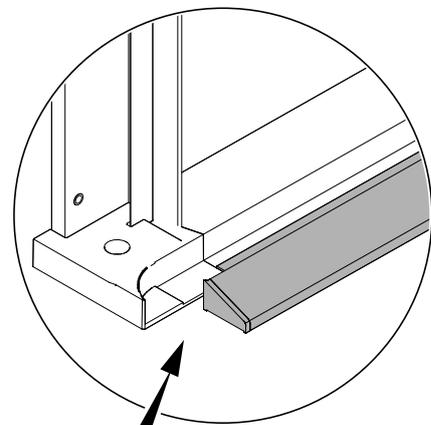
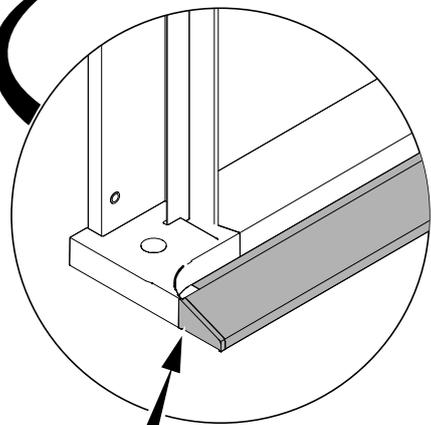
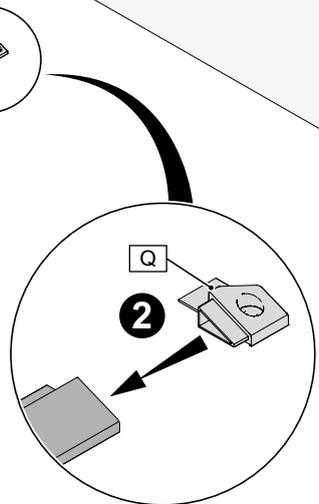
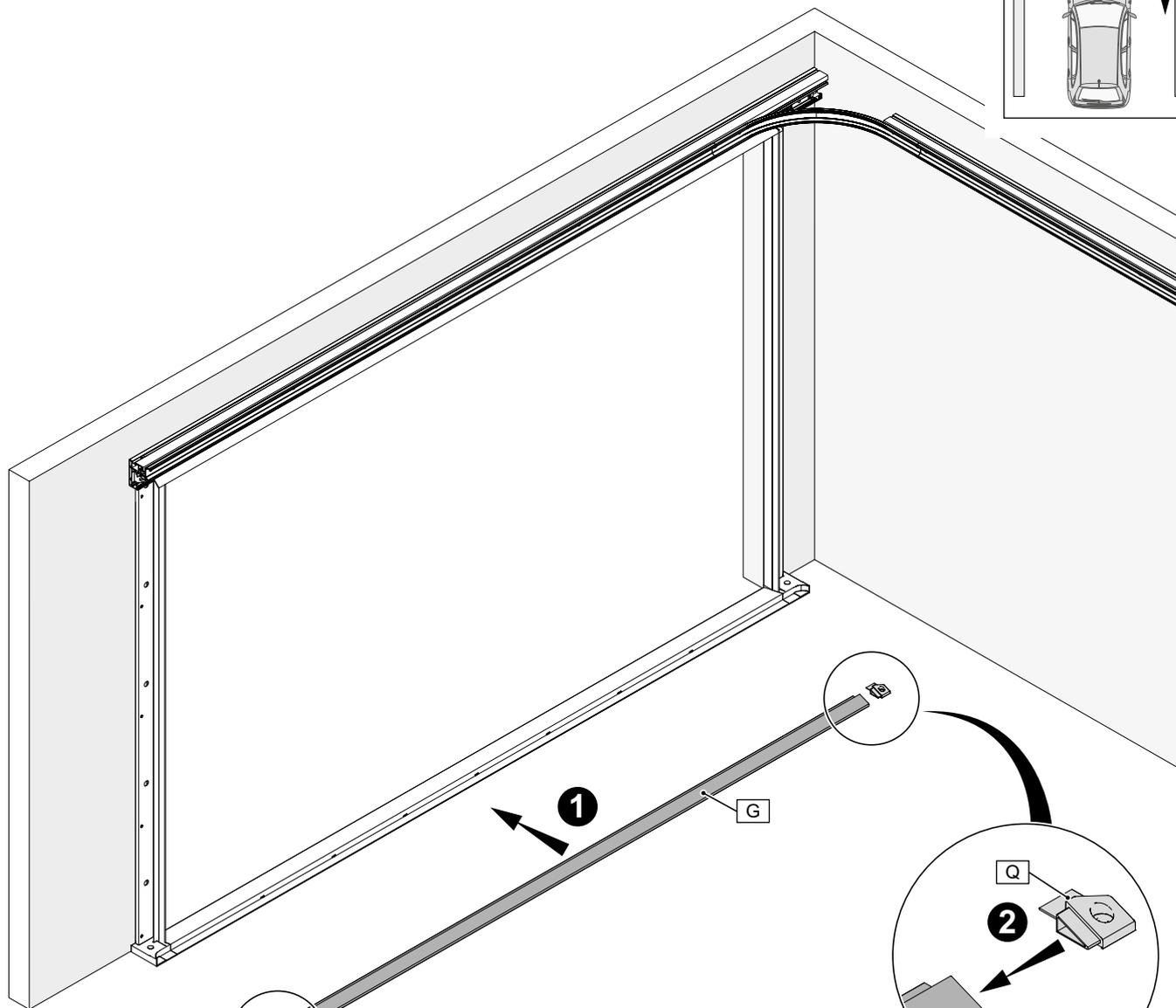
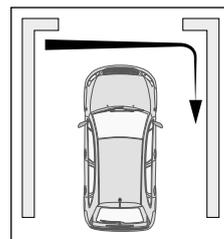
59

Réglage du cintre et des rails hauts huisserie



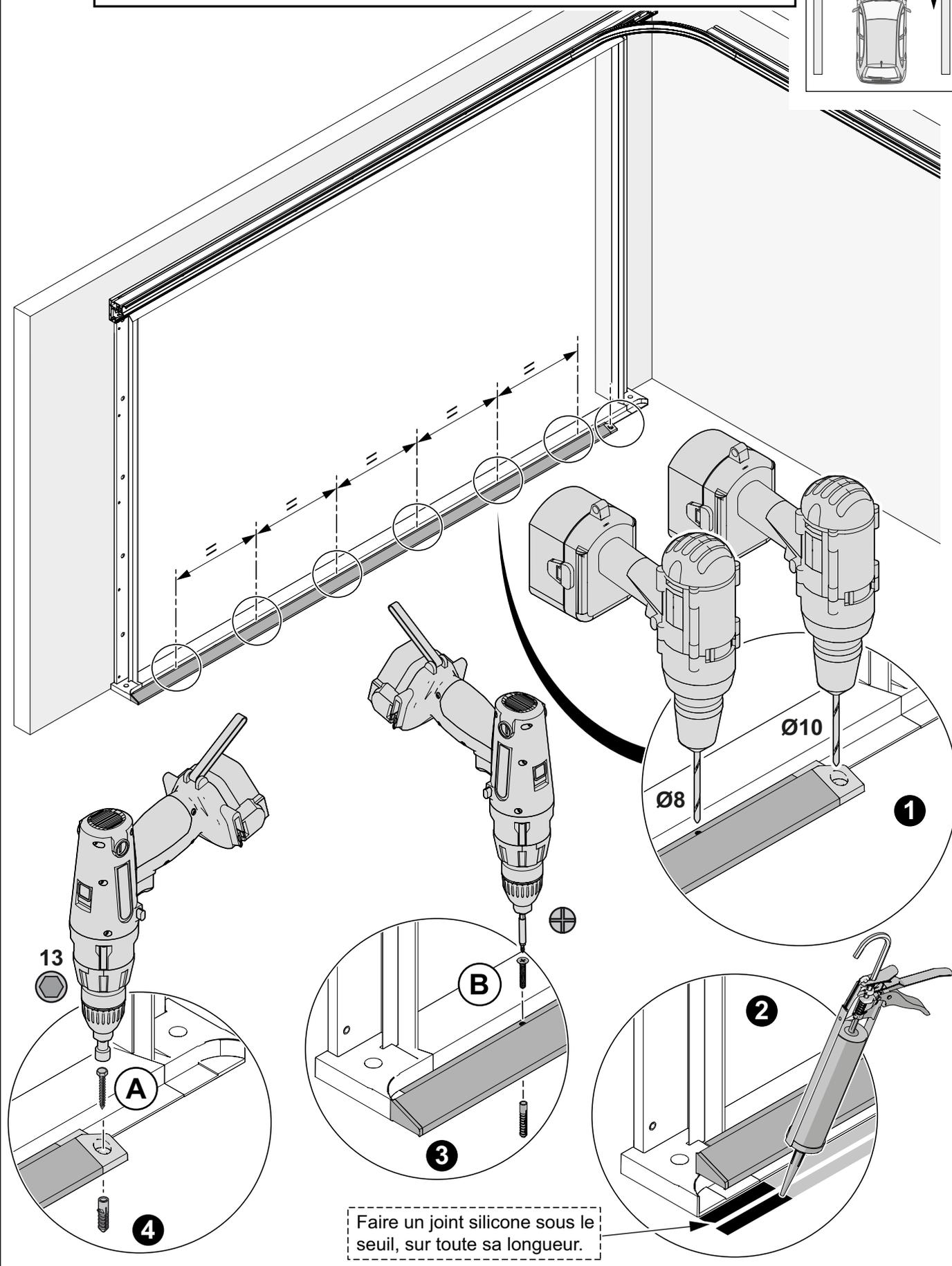
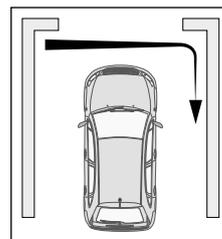
60

Positionnement des seuils de baie



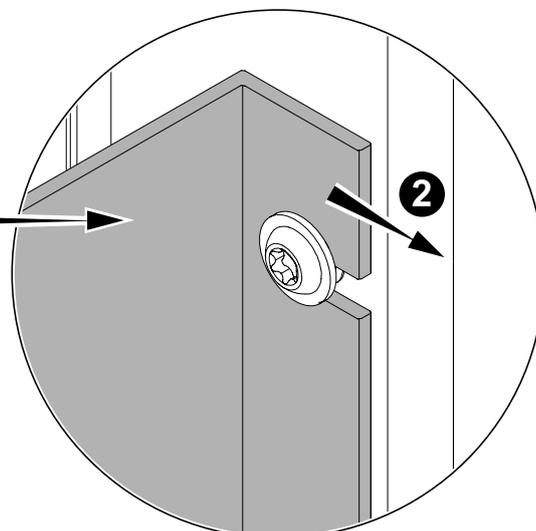
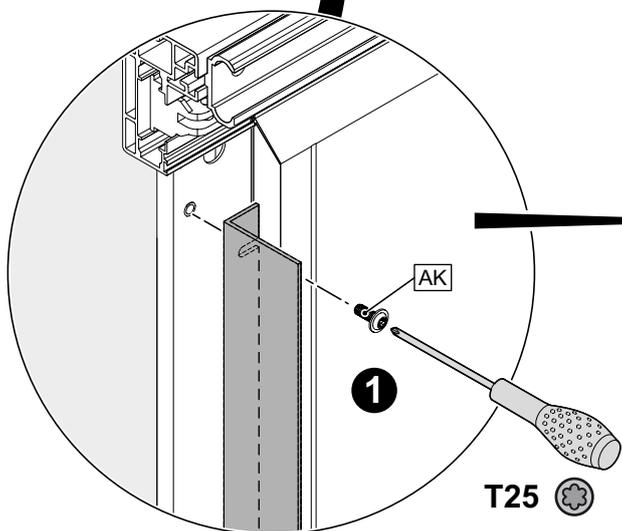
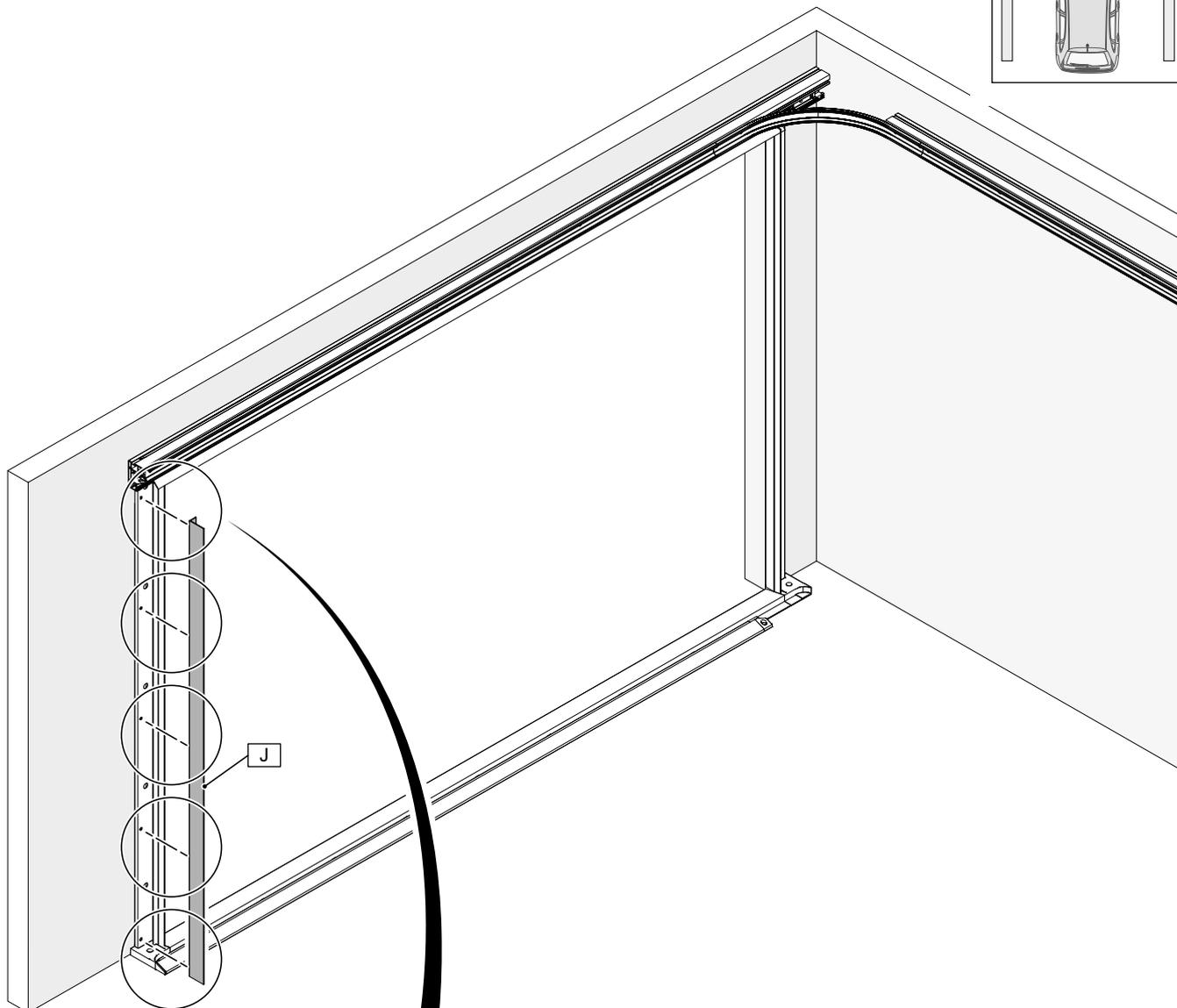
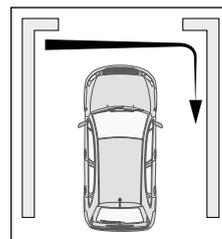
61

Perçage, pose du joint d'étanchéité et fixation seuils de baie



62

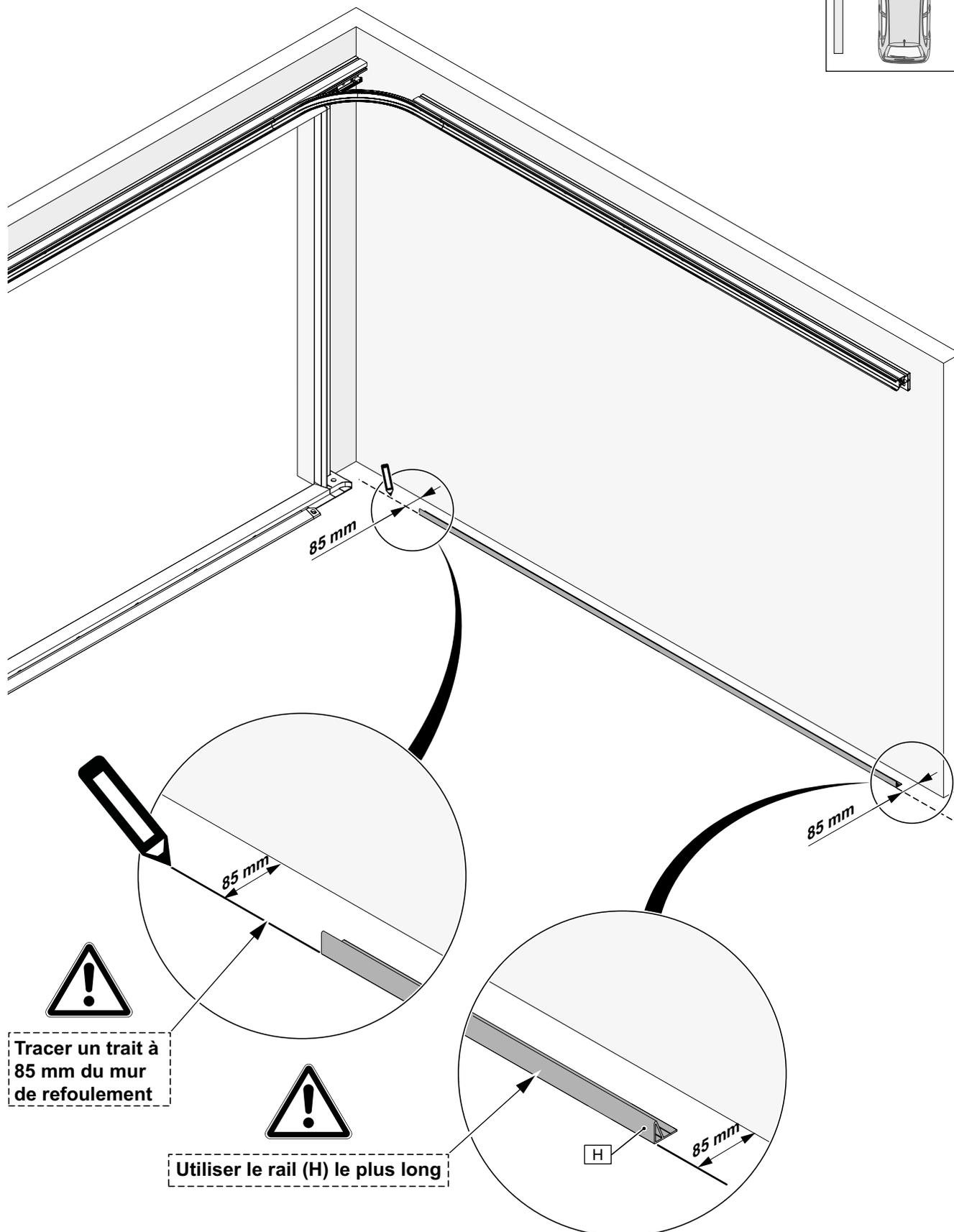
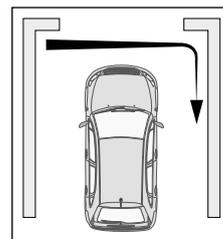
Assemblage de la cornière fermeture huisserie



T25

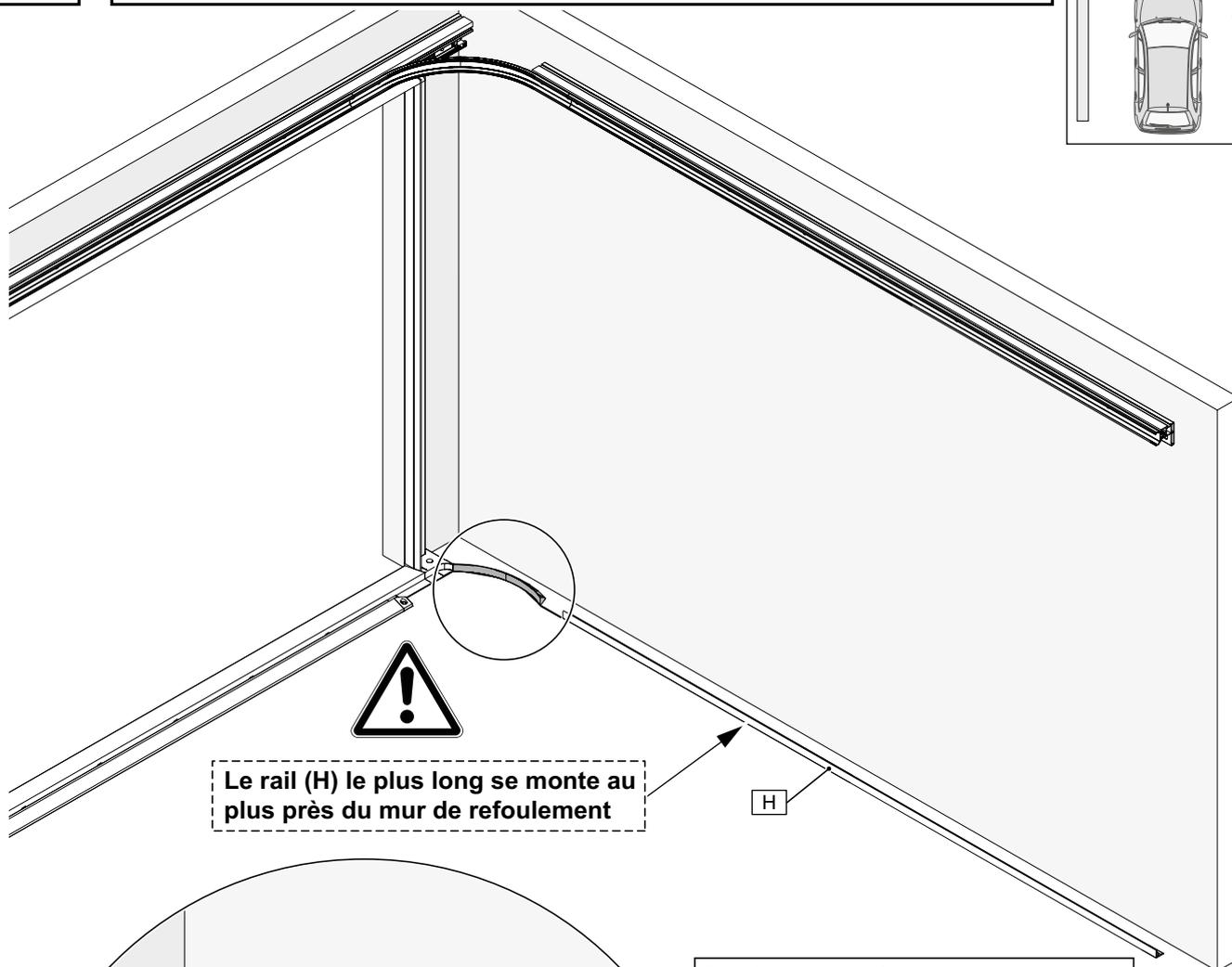
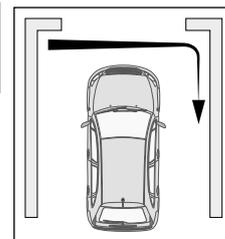
63

Traçage et repérage de la position des rails refoulement



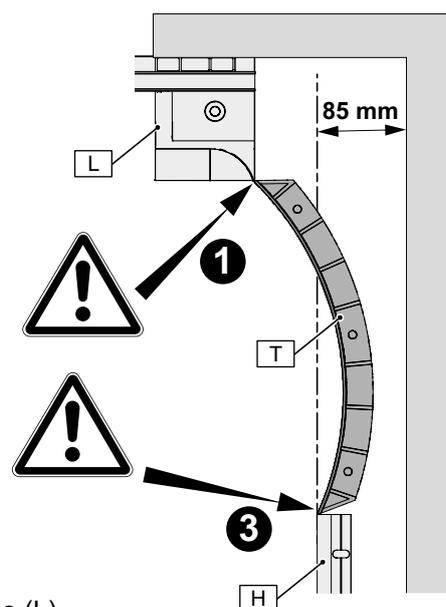
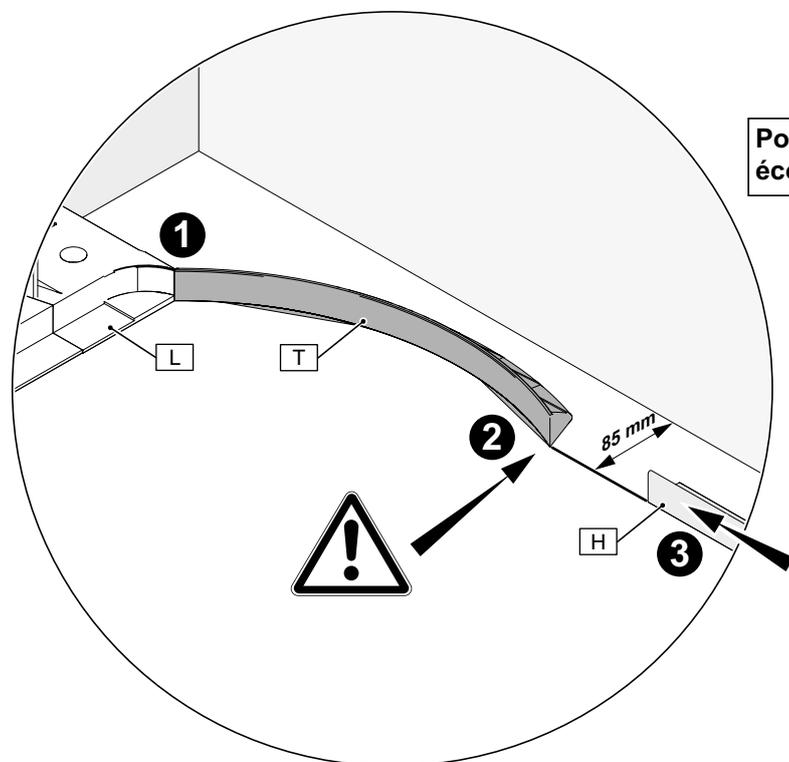
Tracer un trait à
85 mm du mur
de refoulement

Utiliser le rail (H) le plus long

64**Mise en place du cintre bas**

Le rail (H) le plus long se monte au plus près du mur de refoulement

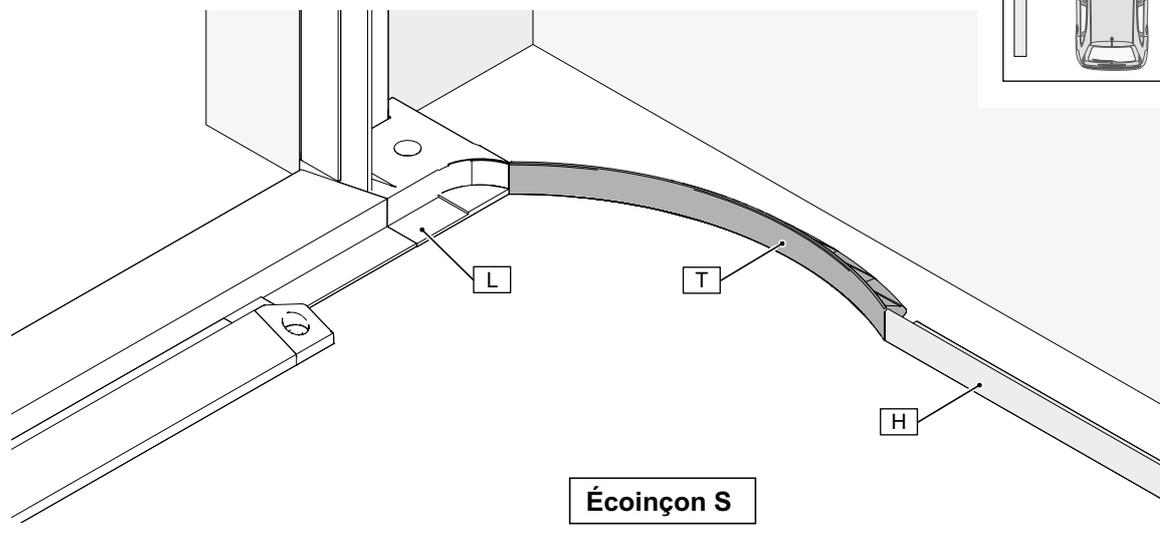
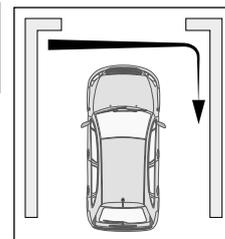
Position du cintre bas pour les écoinçons S, M et L, voir étape **67**



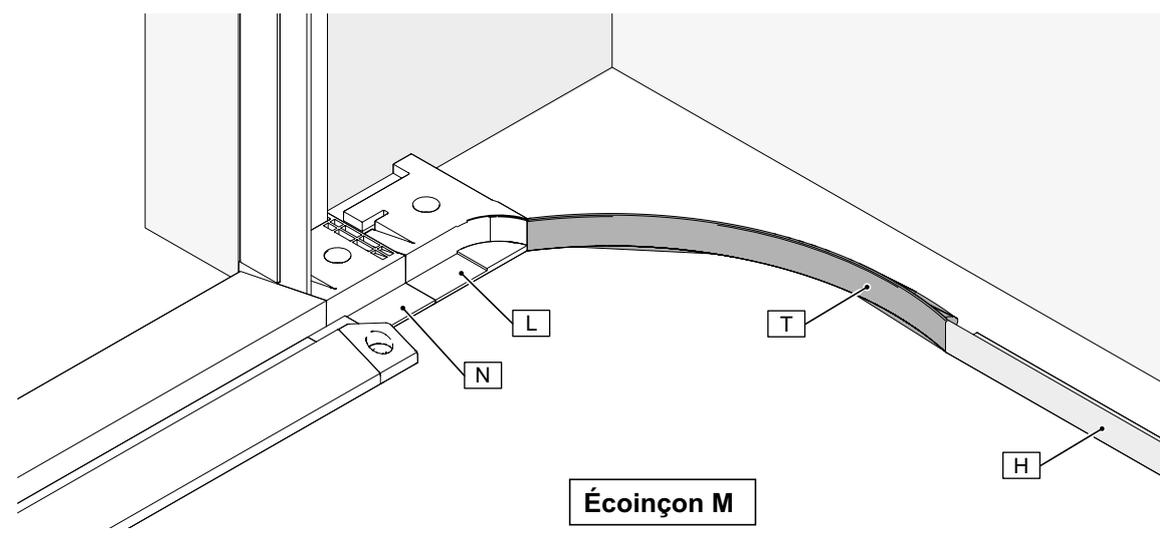
- 1** Positionner la 1^{ère} pointe du cintre bas (T) contre la pointe de la pièce (L).
- 2** Positionner la 2^{ème} pointe du cintre bas (T) sur le trait de repère précédemment tracé.
- 3** Positionner le rail (H) contre la 2^{ème} pointe du cintre (T).

65

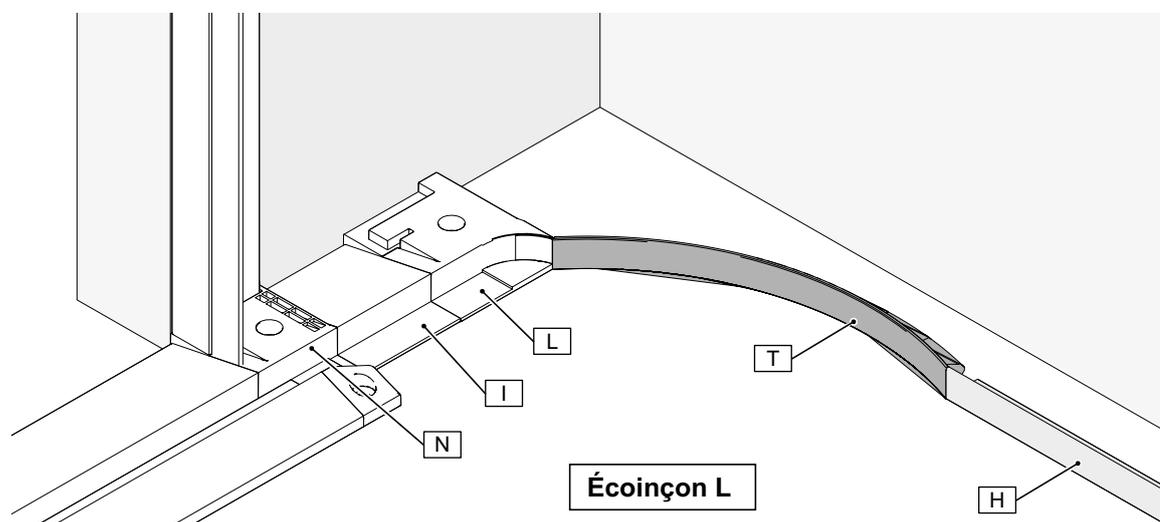
Contrôle du cintre bas selon valeurs écoinçons



Écoinçon S



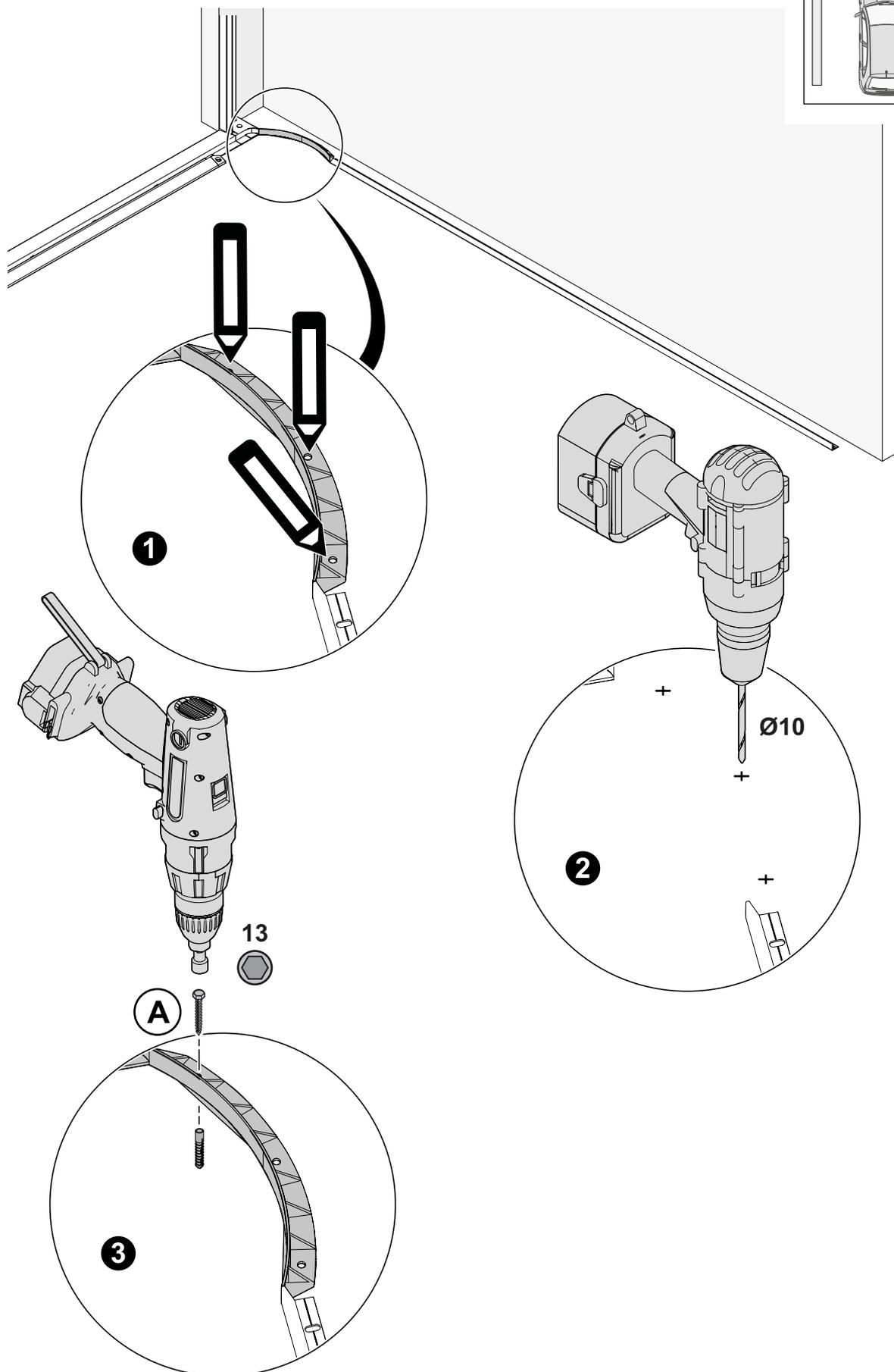
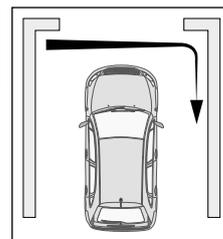
Écoinçon M



Écoinçon L

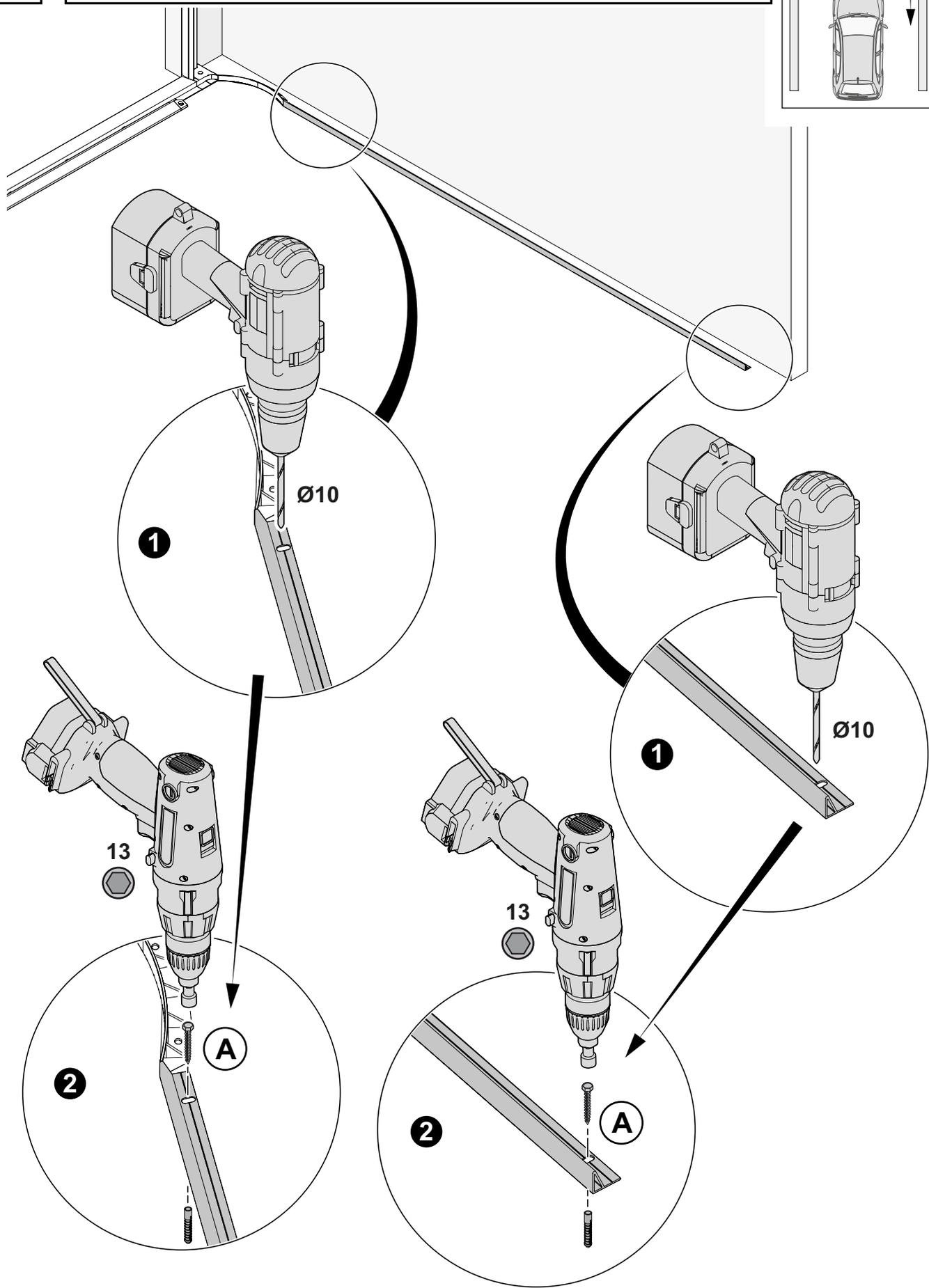
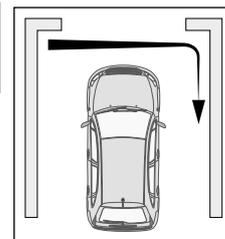
66

Fixation du cintre bas



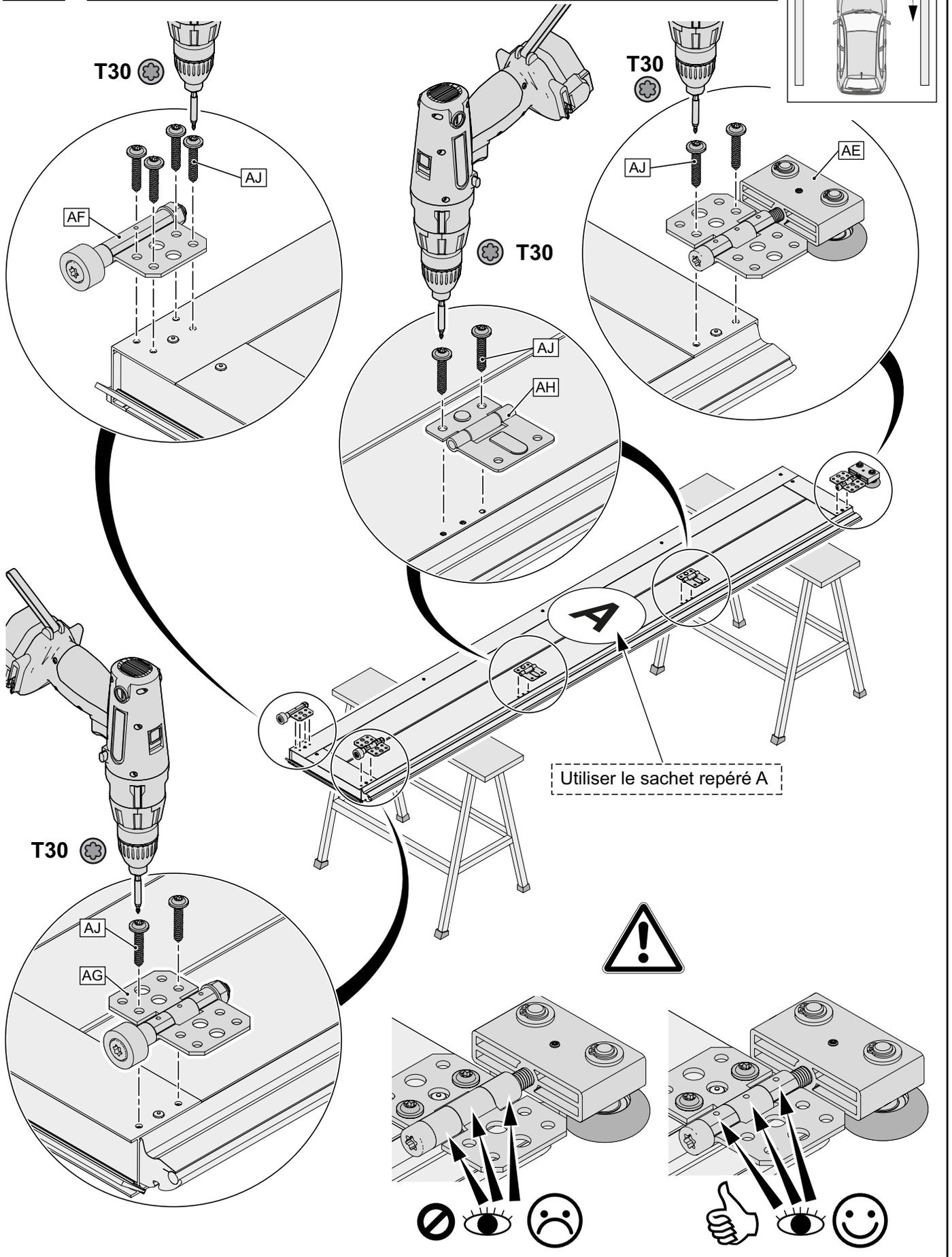
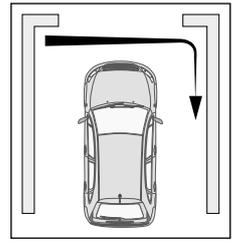
67

Fixation du rail



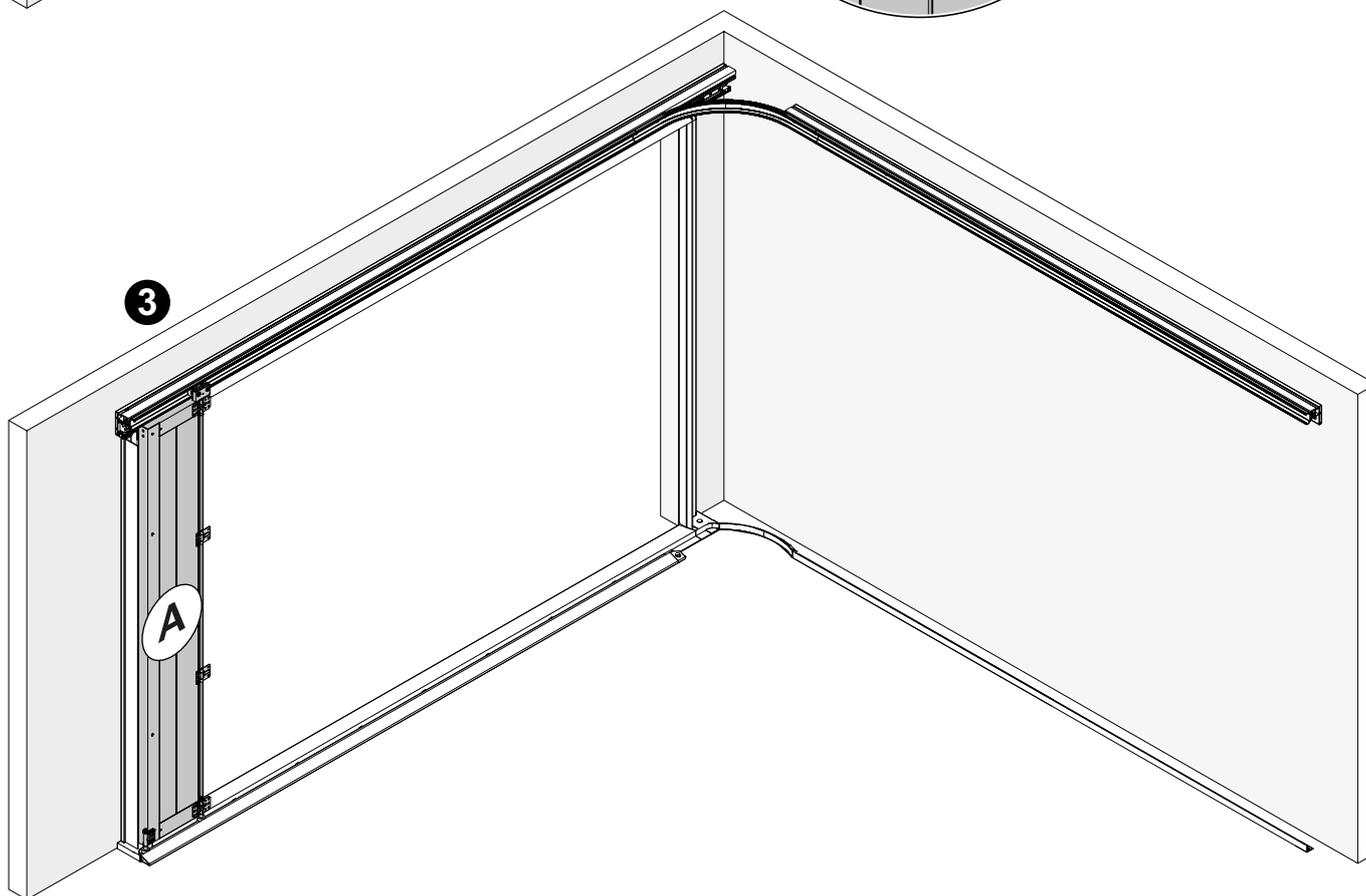
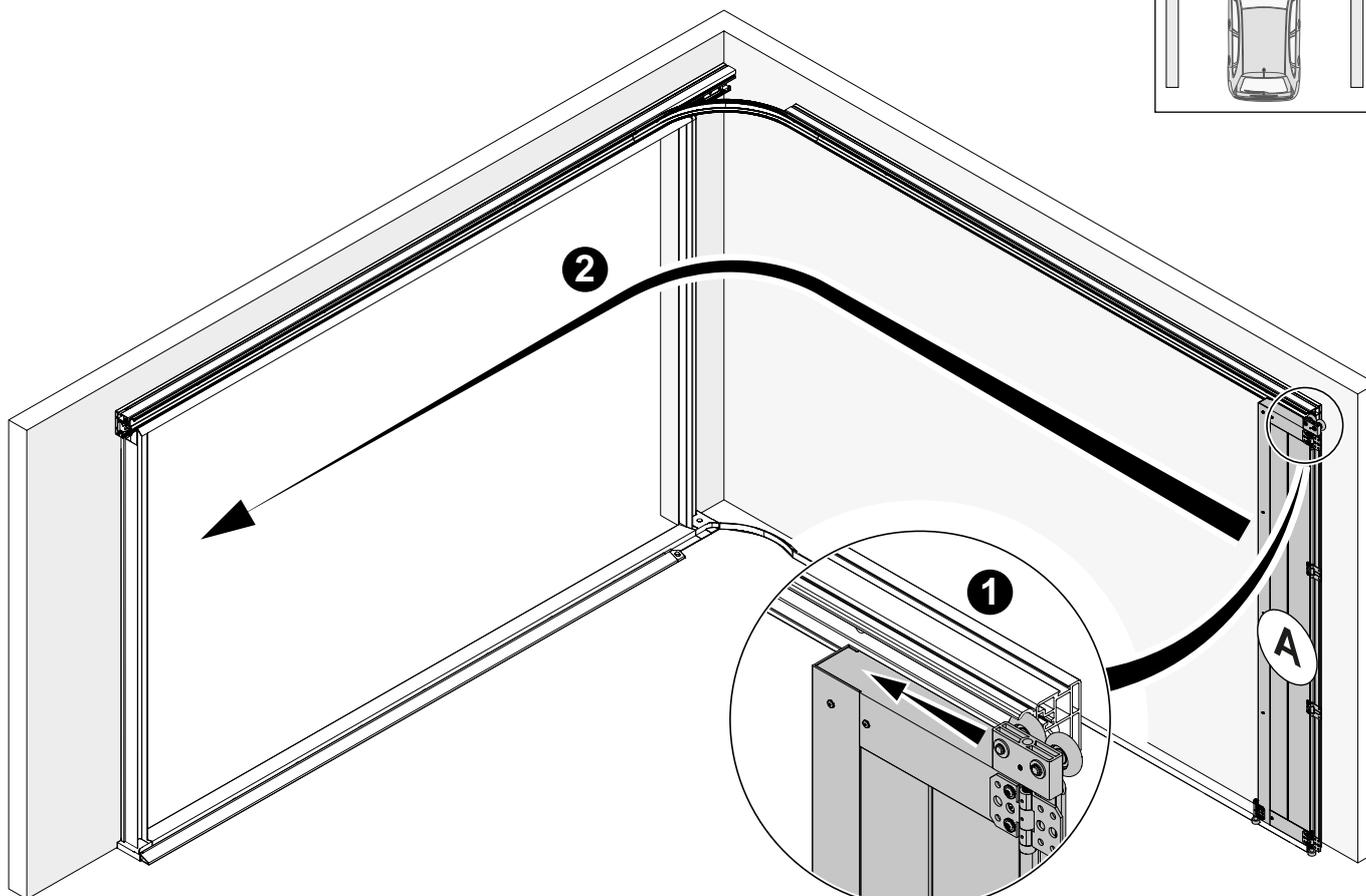
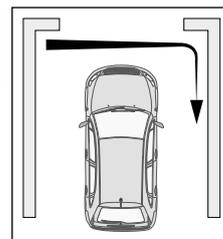
68

Assemblage de la section fermeture



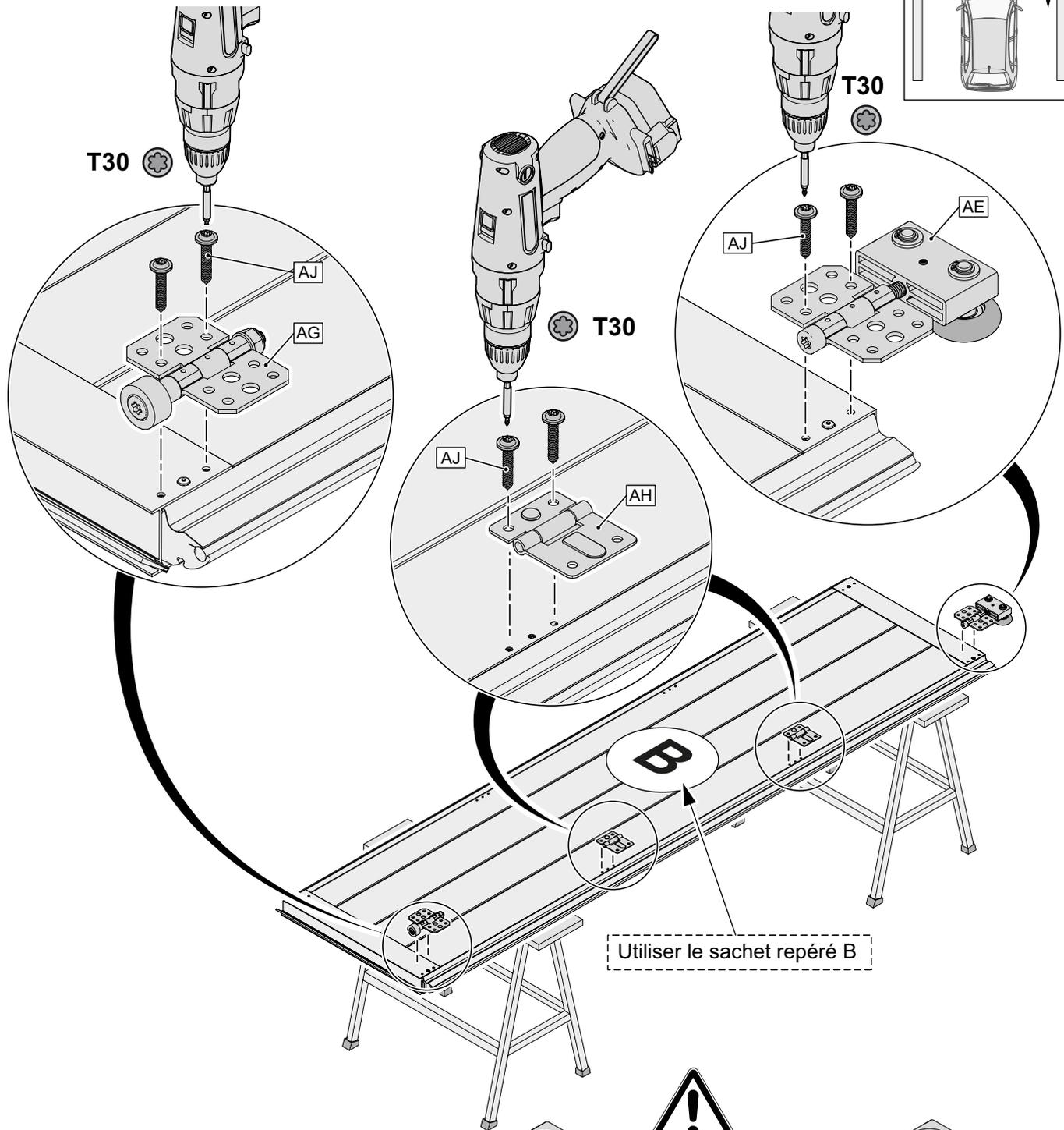
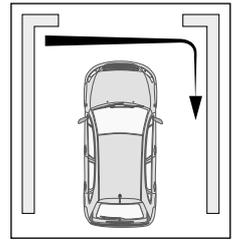
69

Mise en place de la section fermeture

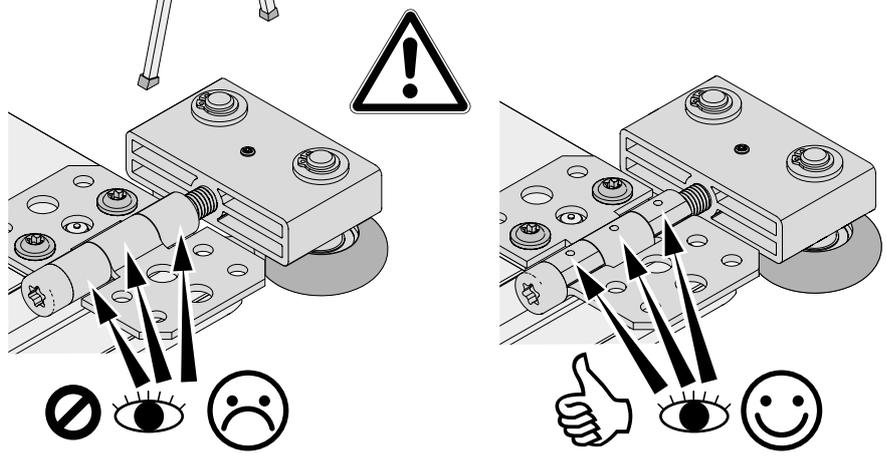


70

Assemblage des sections intermédiaires

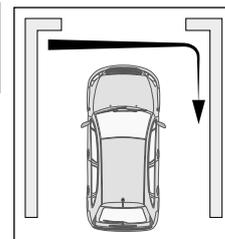


Utiliser le sachet repéré B

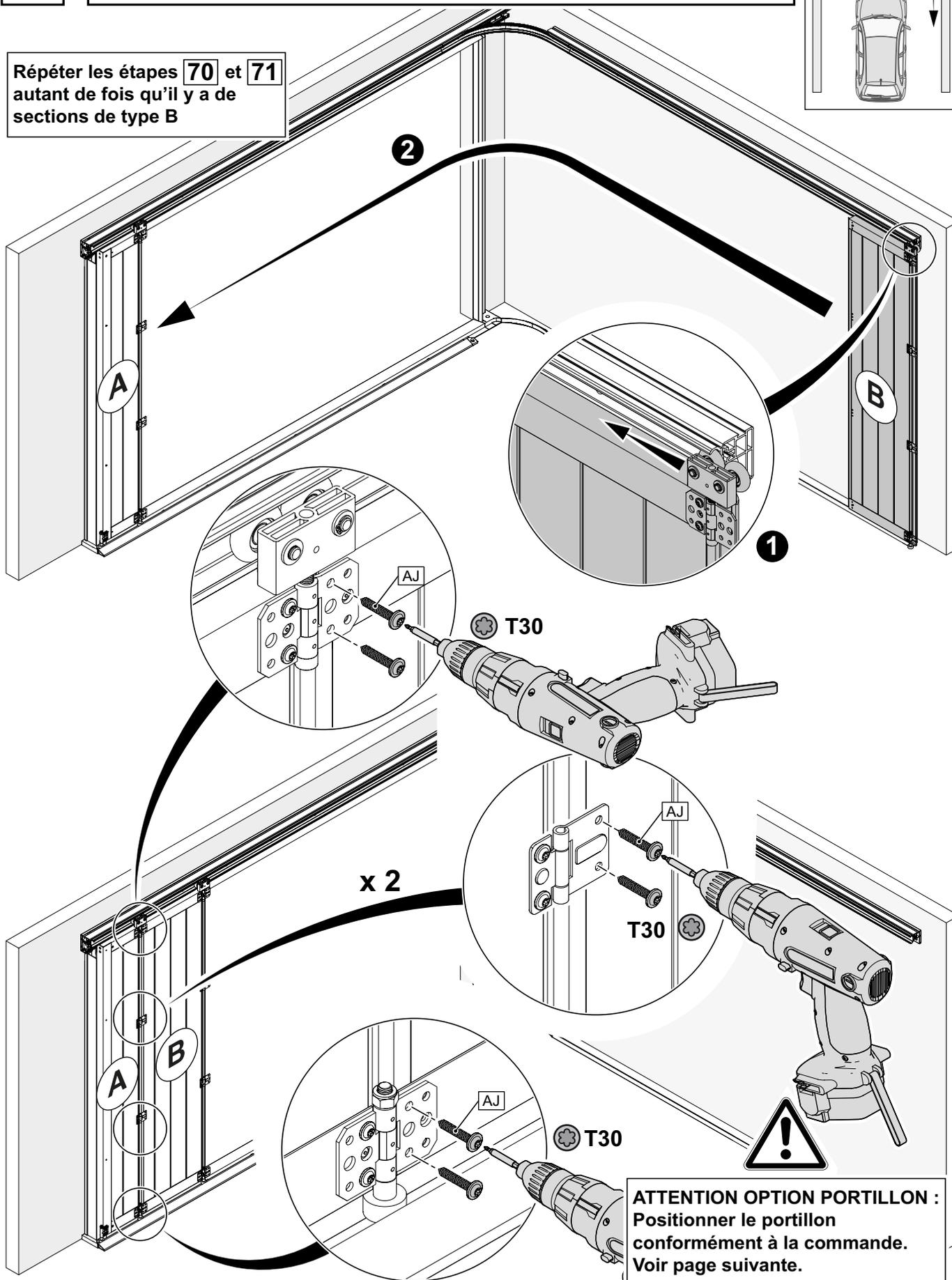


71

Mise en place des sections intermédiaires



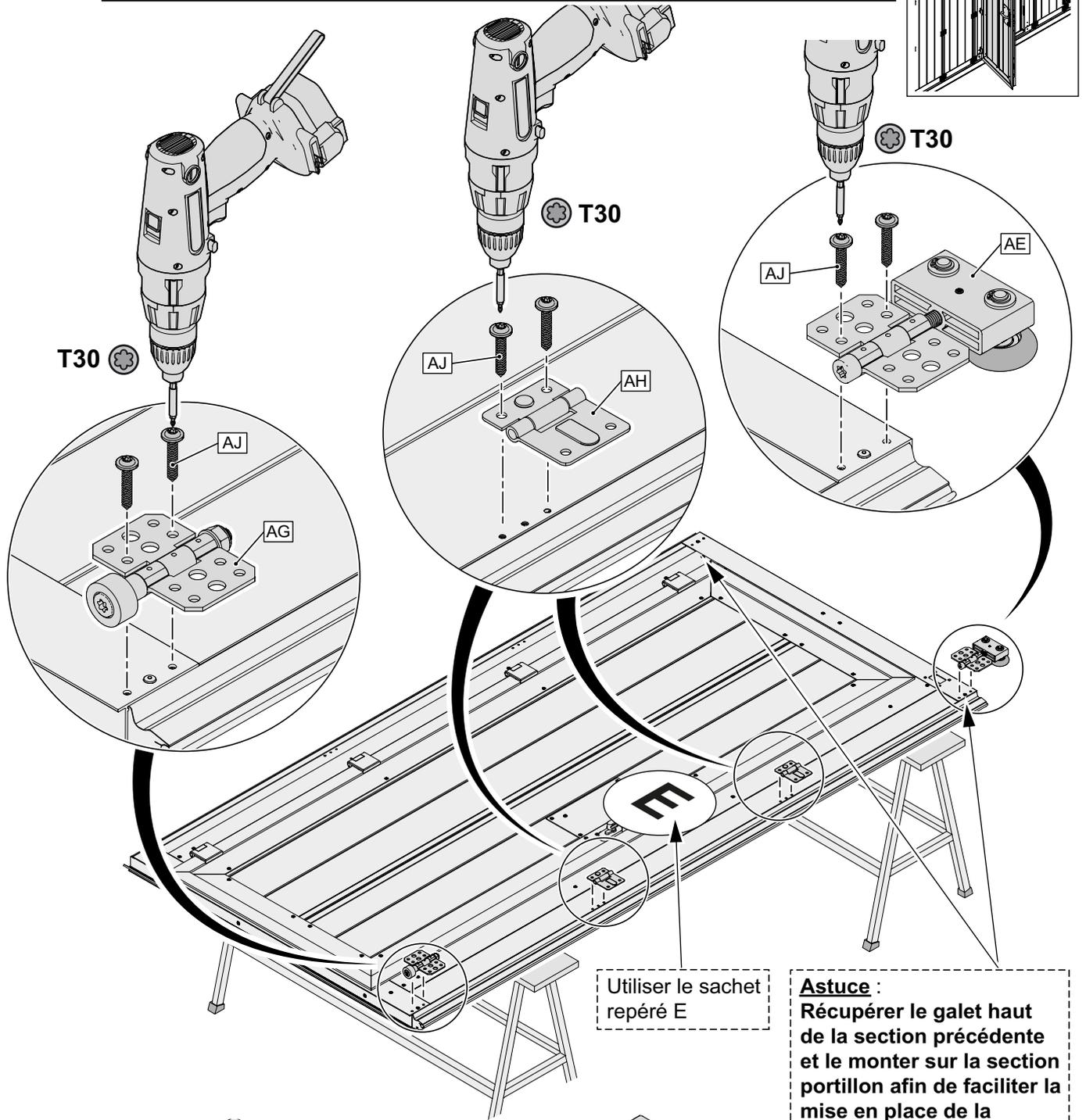
Répéter les étapes 70 et 71 autant de fois qu'il y a de sections de type B



ATTENTION OPTION PORTILLON :
Positionner le portillon
conformément à la commande.
Voir page suivante.

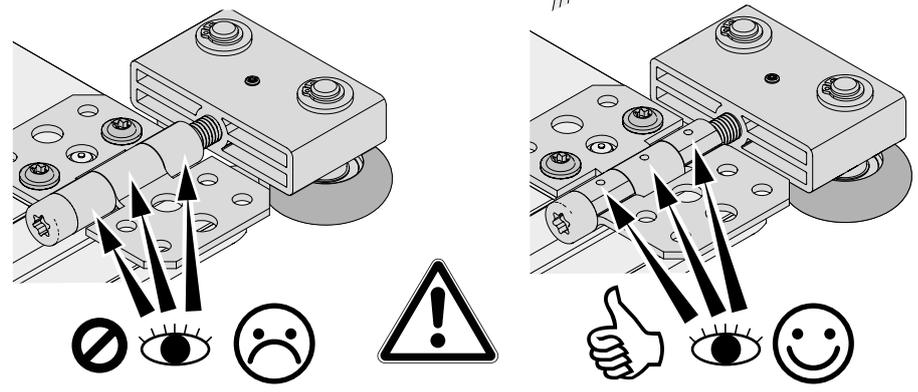
72

Assemblage de la section portillon (si option portillon)



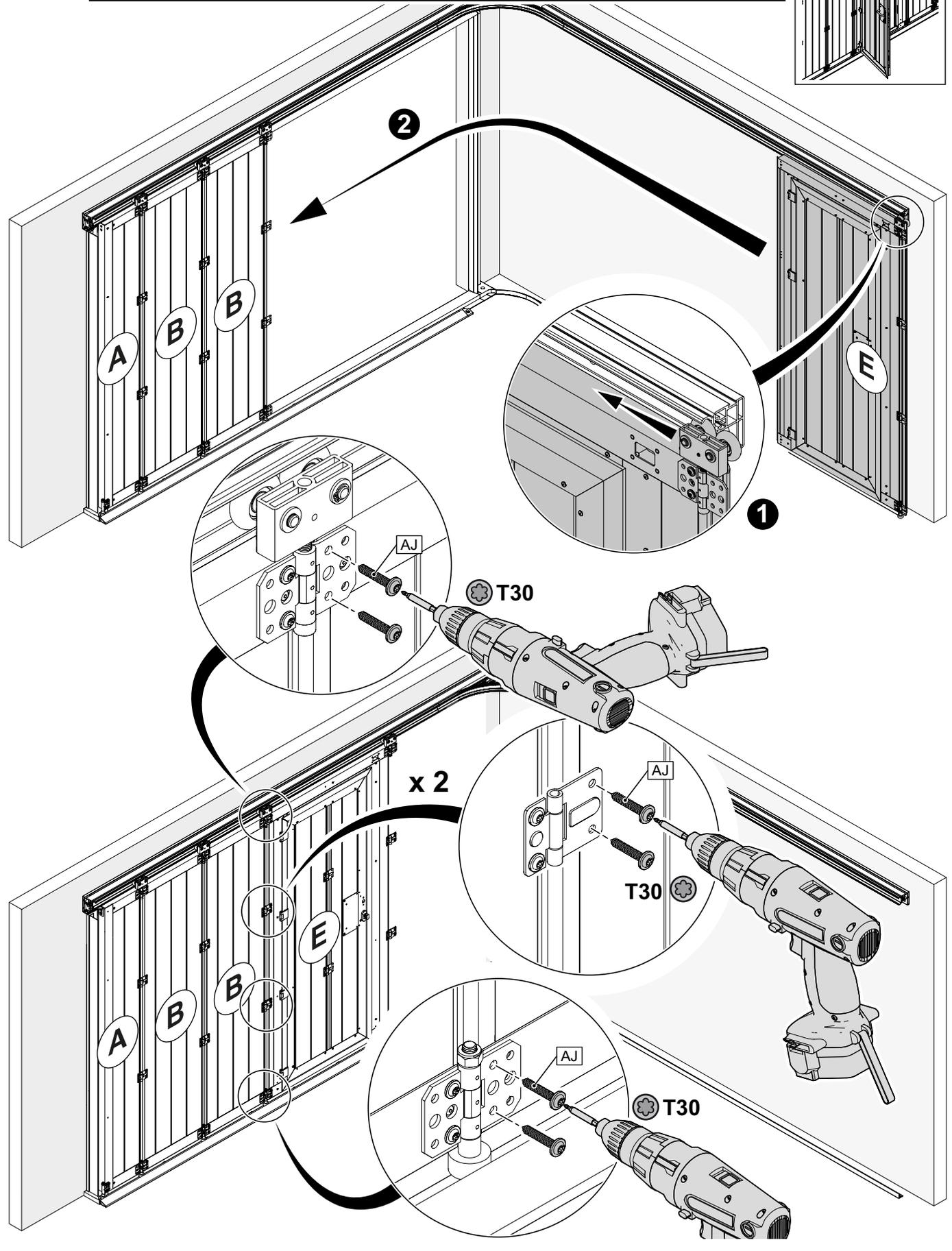
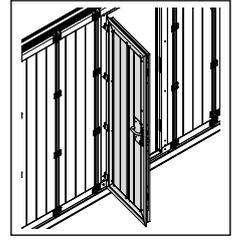
Utiliser le sachet repéré E

Astuce :
Récupérer le galet haut de la section précédente et le monter sur la section portillon afin de faciliter la mise en place de la section portillon dans le rail de guidage.



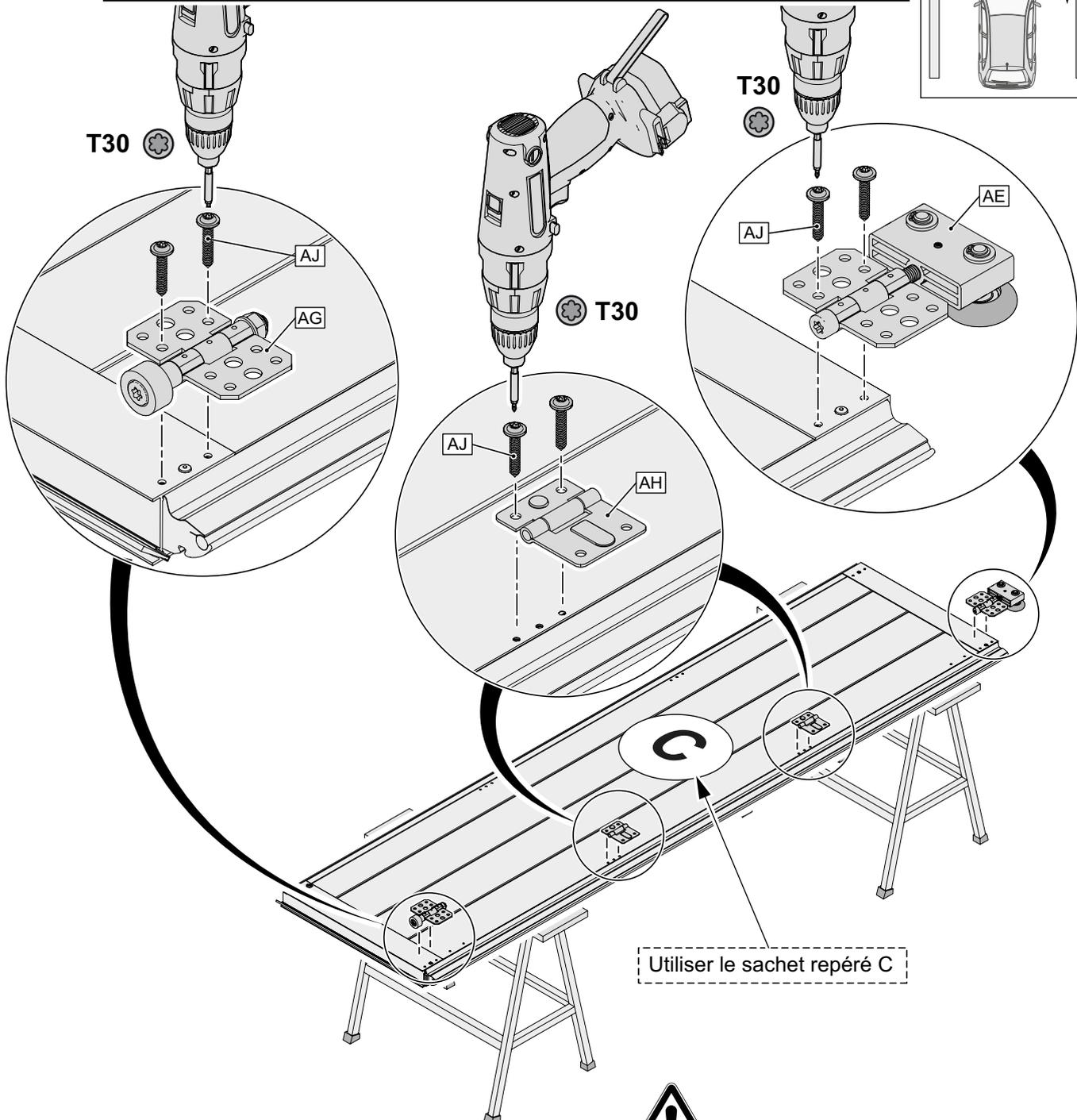
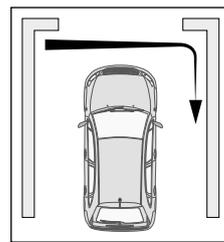
73

Mise en place de la section portillon (si option portillon)

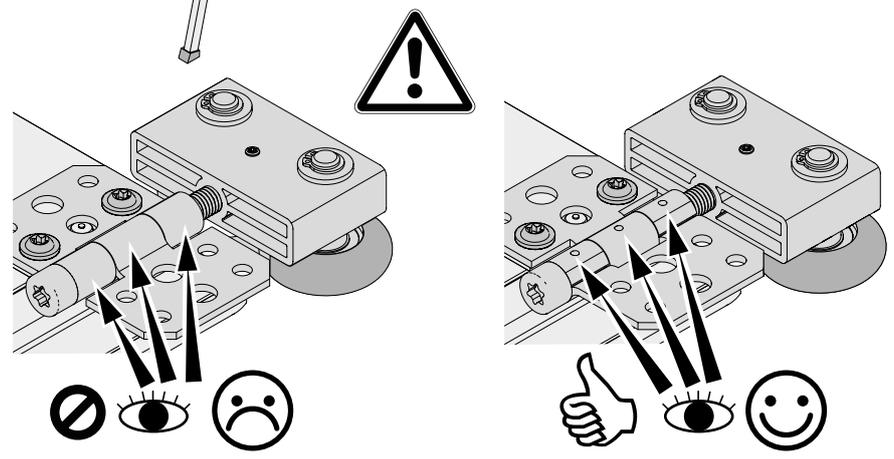


74

Assemblage de la section intermédiaire refoulement

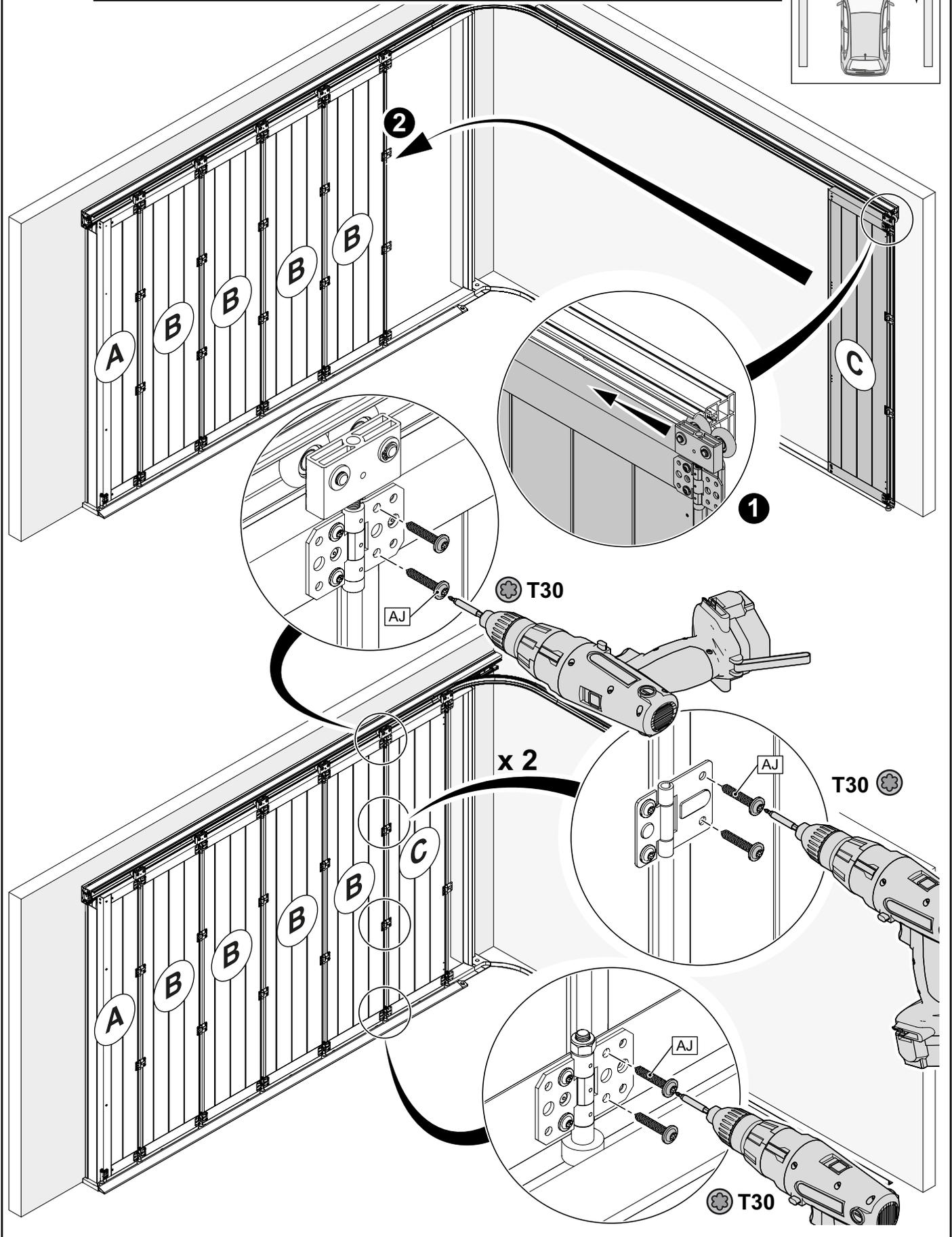
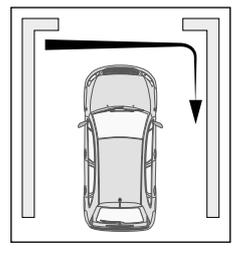


Utiliser le sachet repéré C



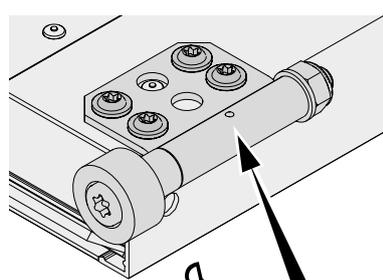
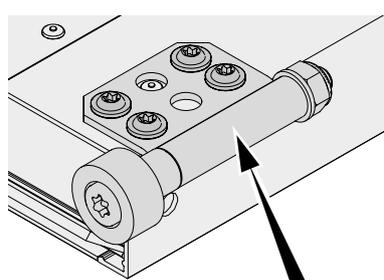
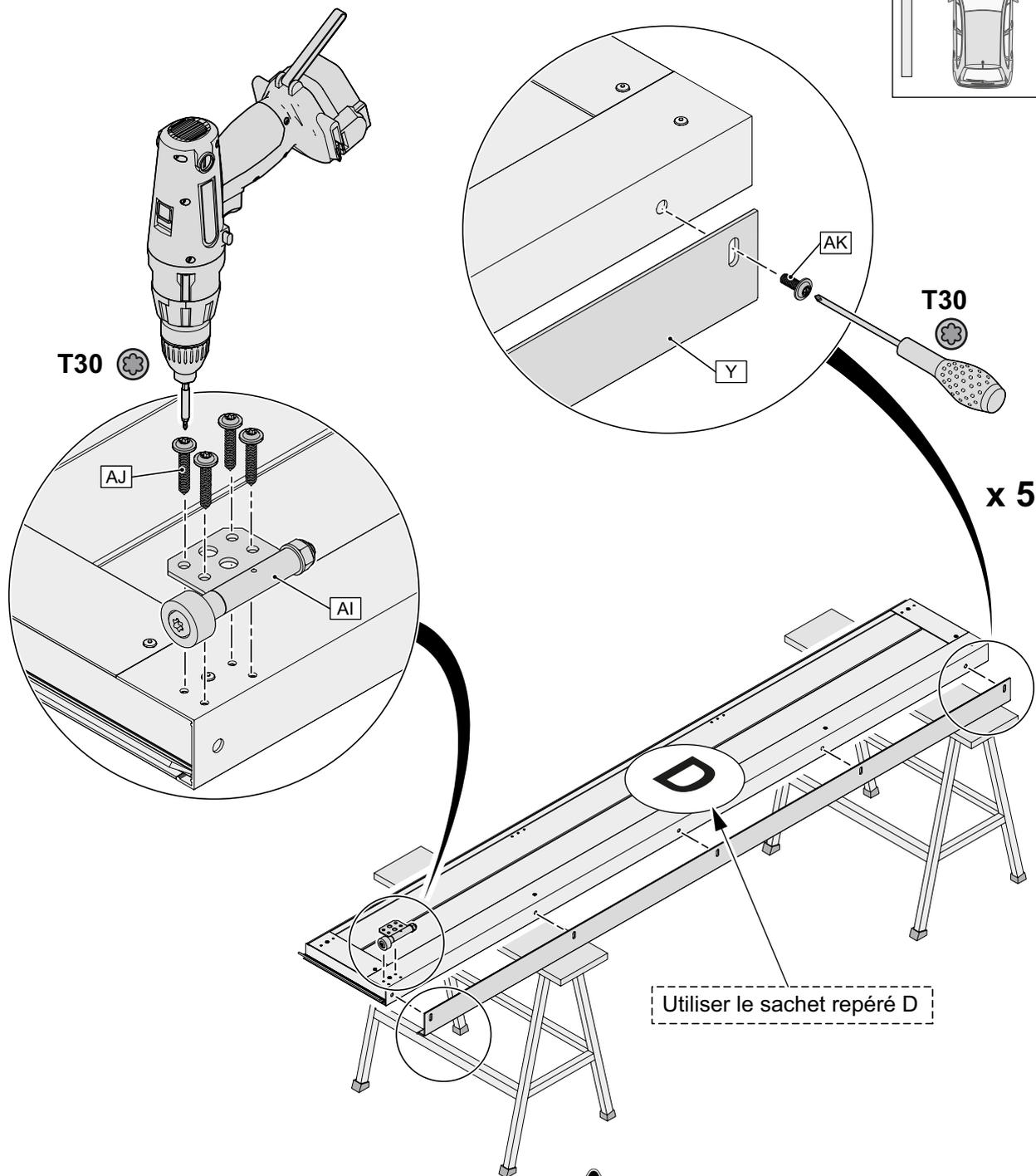
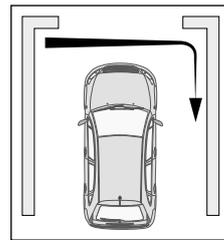
75

Mise en place de la section intermédiaire refoulement



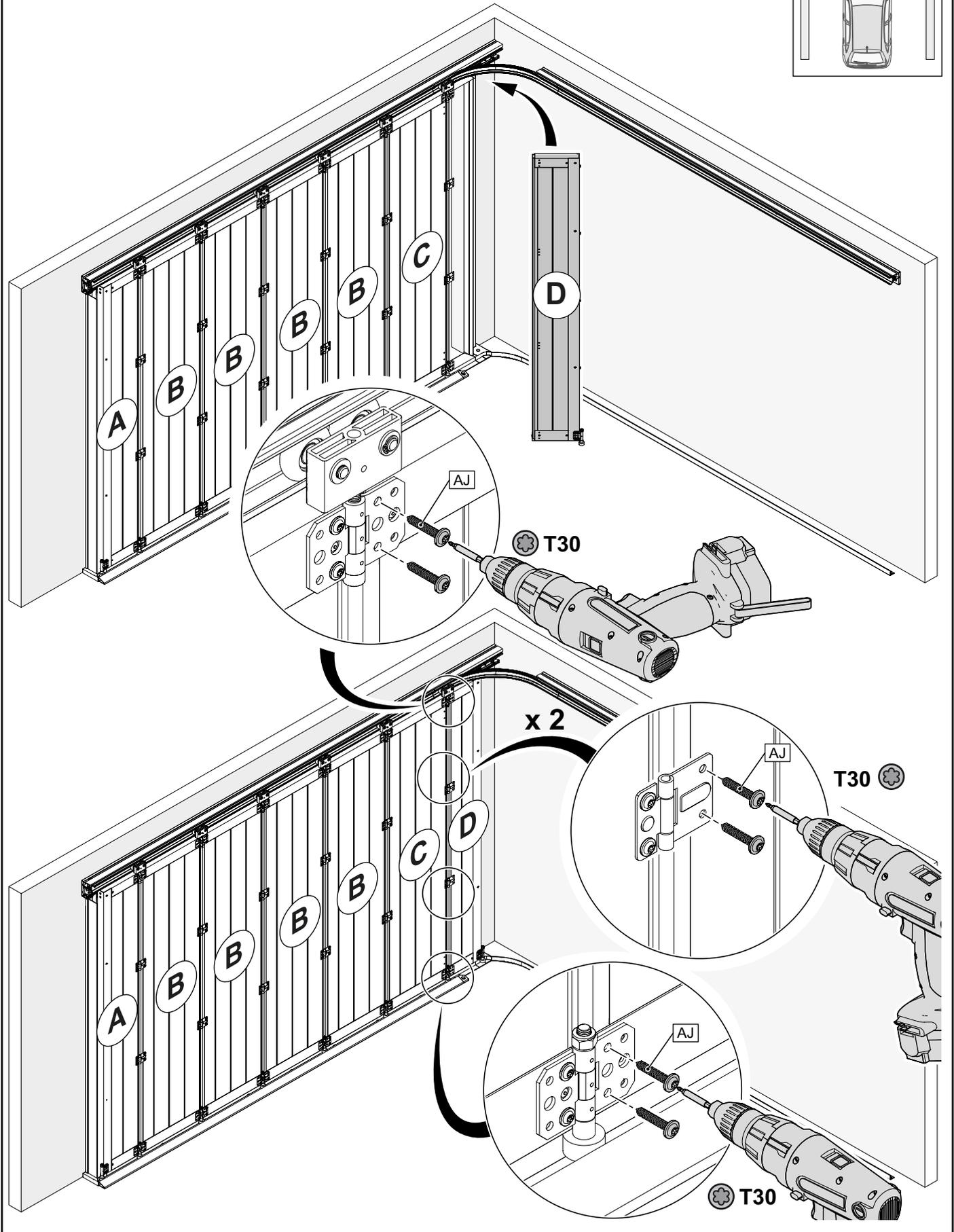
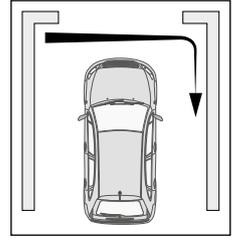
76

Assemblage de la section refoulement



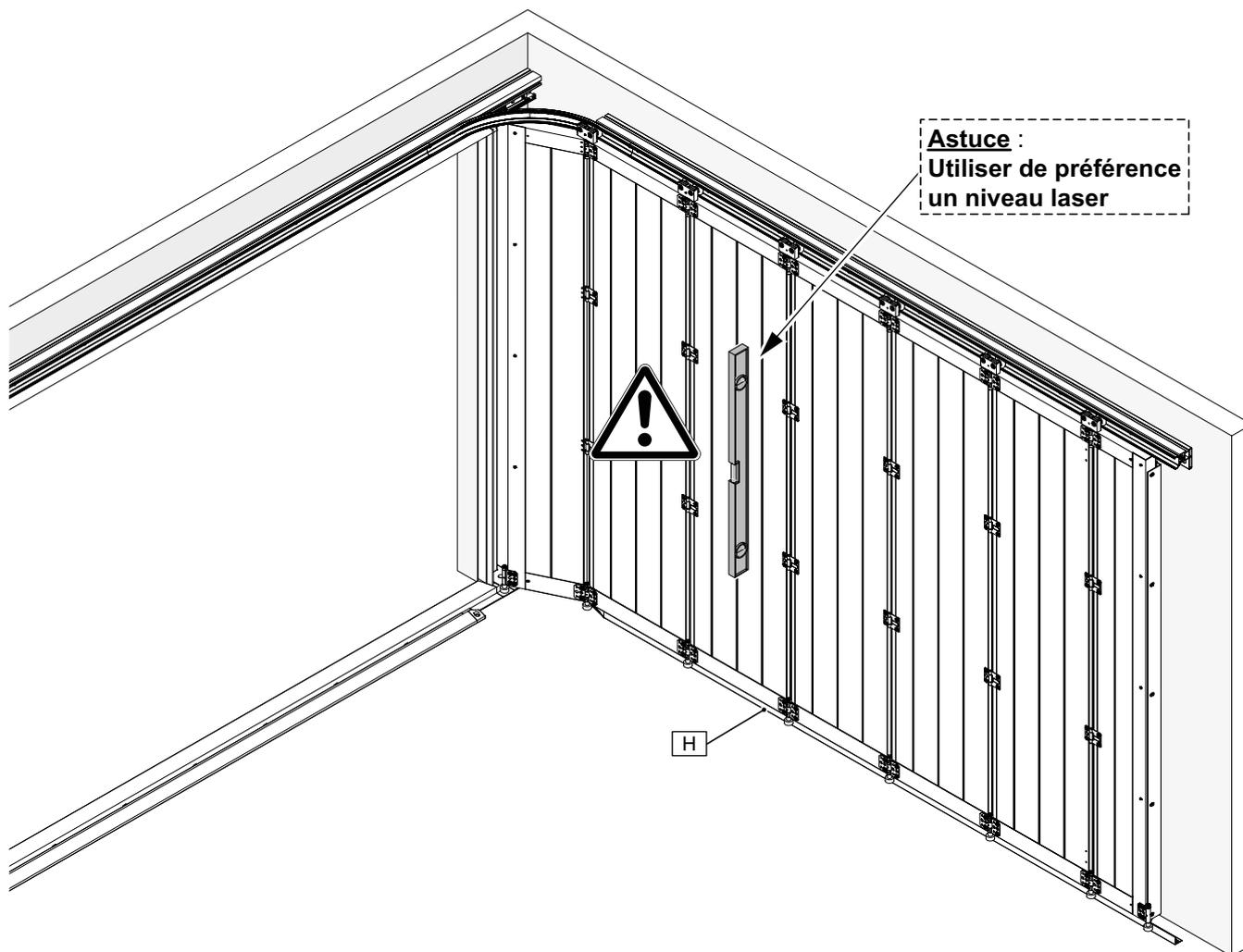
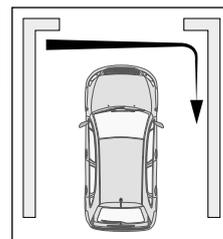
77

Mise en place de la section refoulement



78

Contrôle de l'aplomb des panneaux



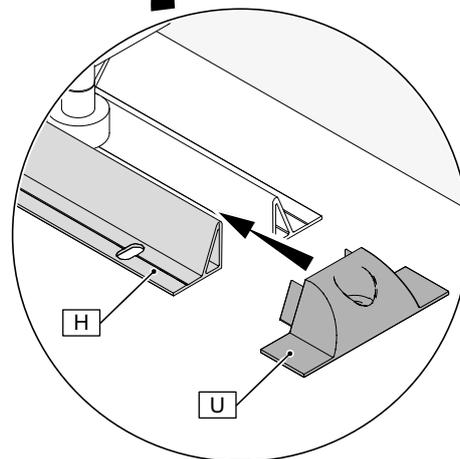
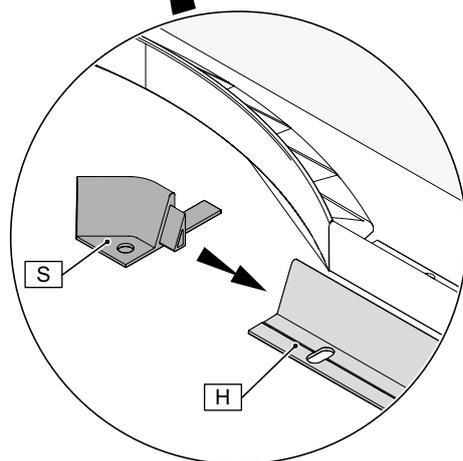
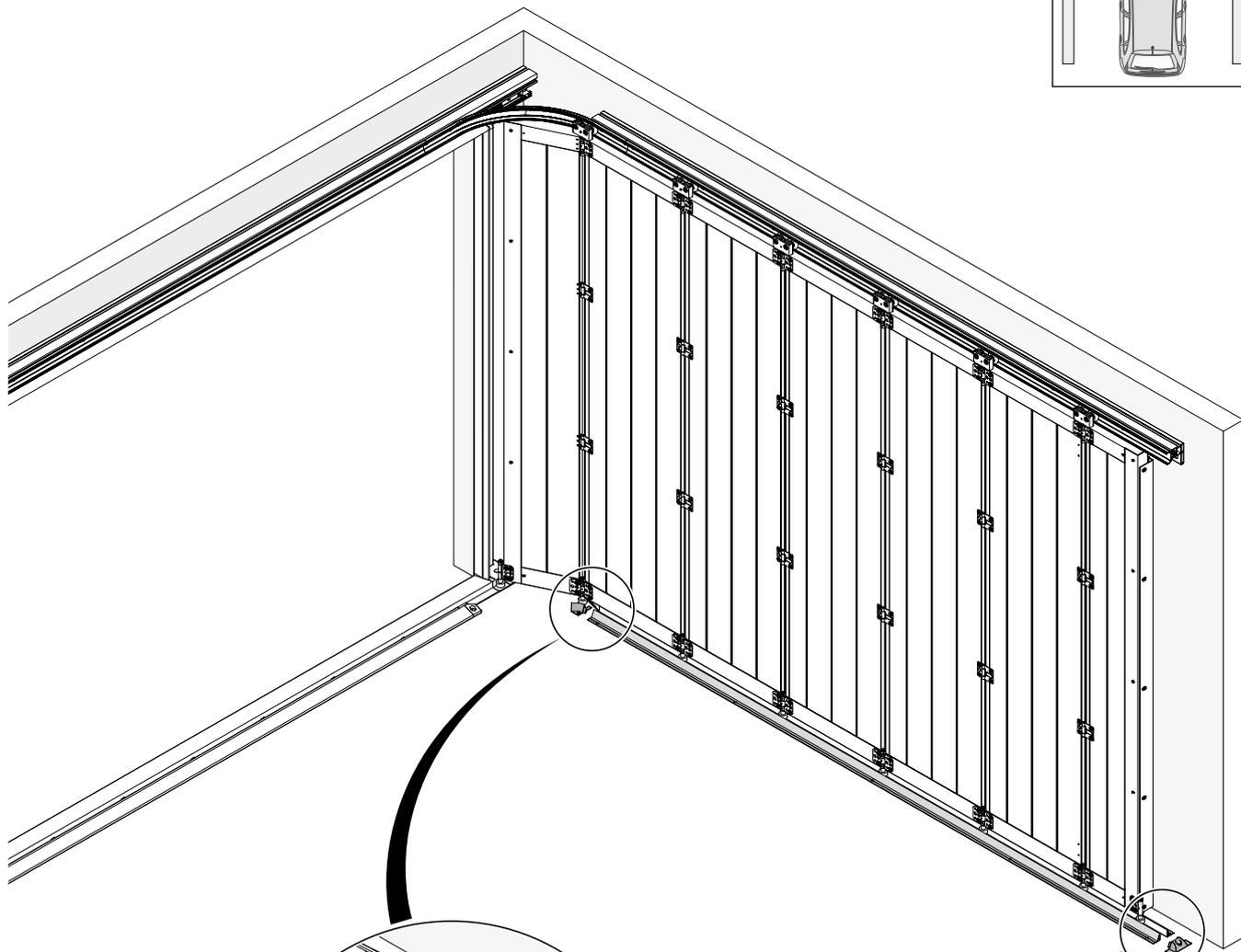
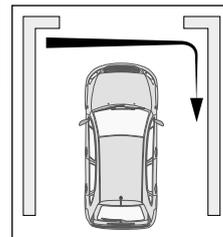
Astuce :
Utiliser de préférence
un niveau laser

ATTENTION :
Contrôle de l'aplomb des panneaux.
S'il n'est pas bon, ajuster la position du rail H jusqu'à obtenir un aplomb optimal.



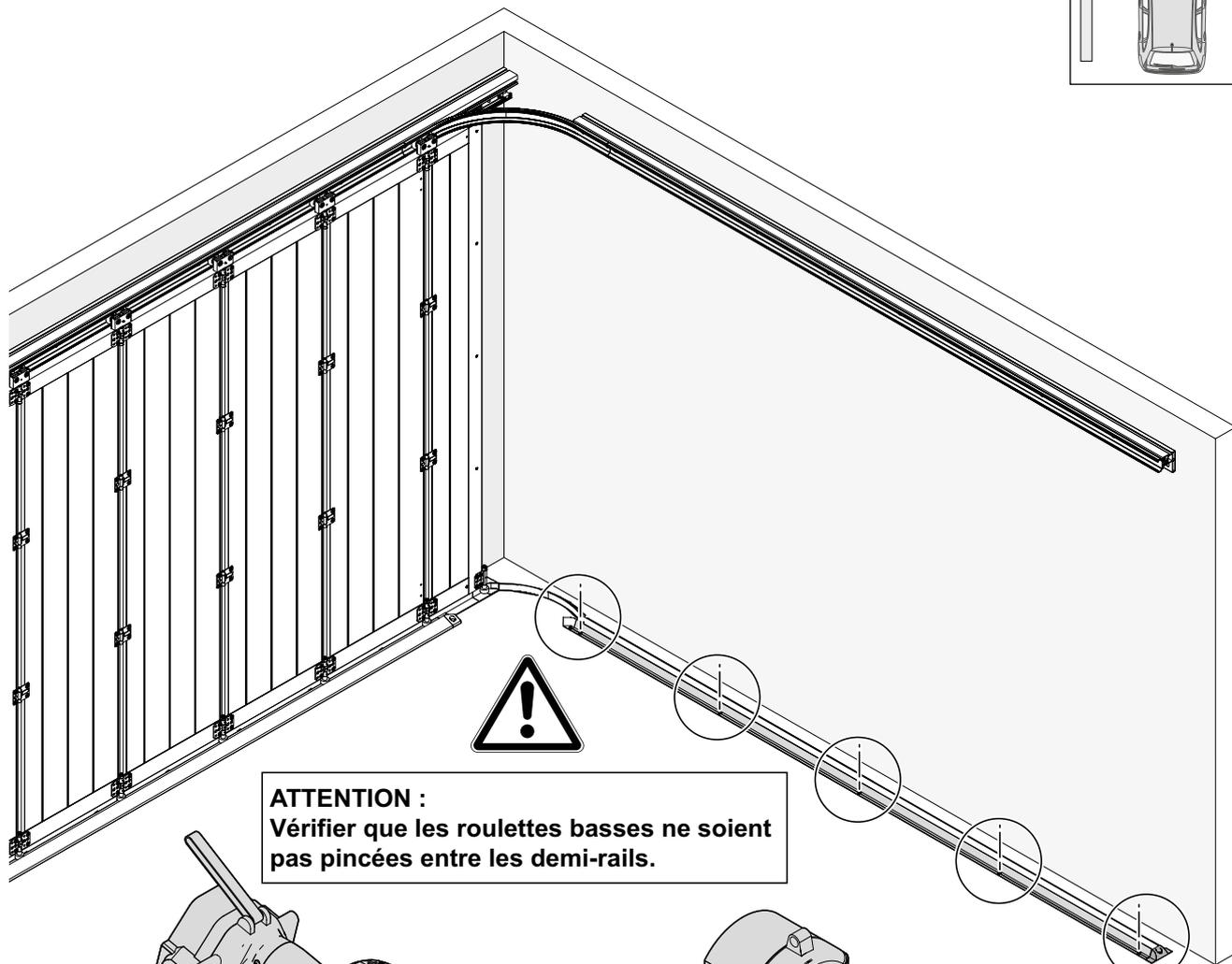
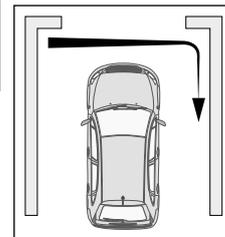
79

Assemblage final du rail refoulement

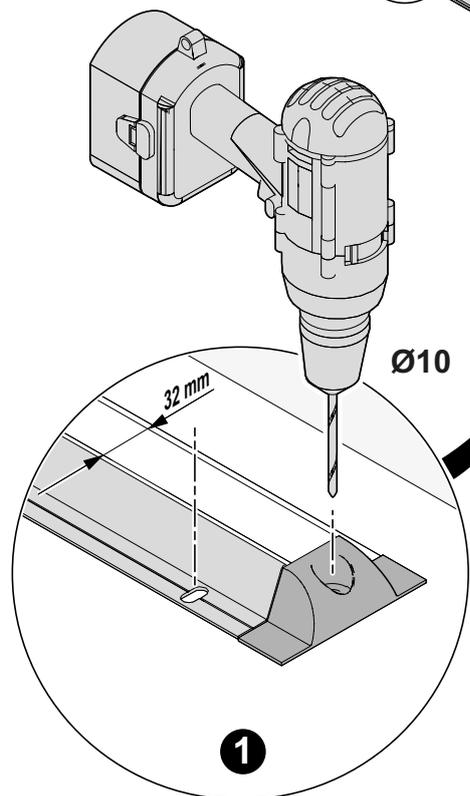
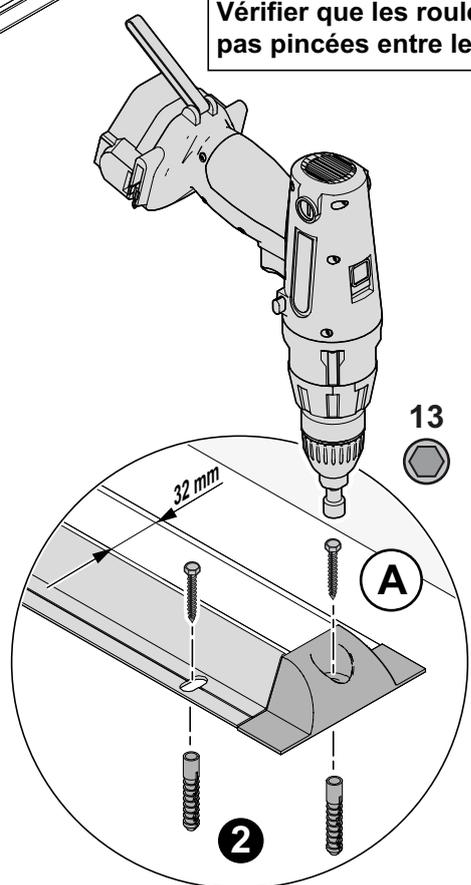


80

Fixation du rail refoulement

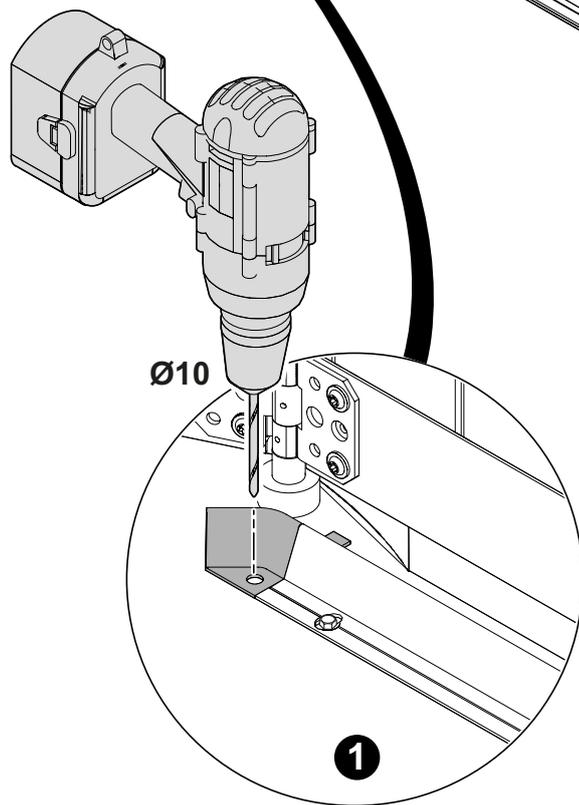
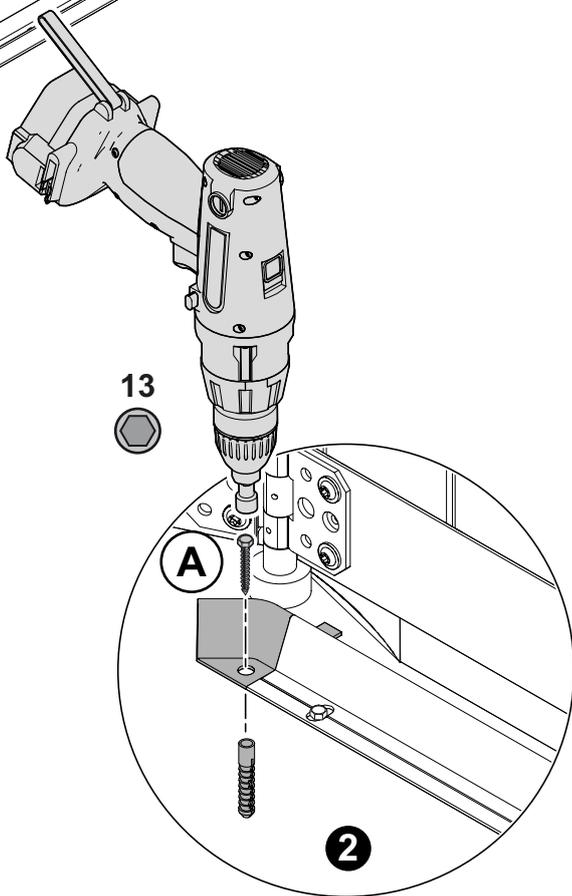
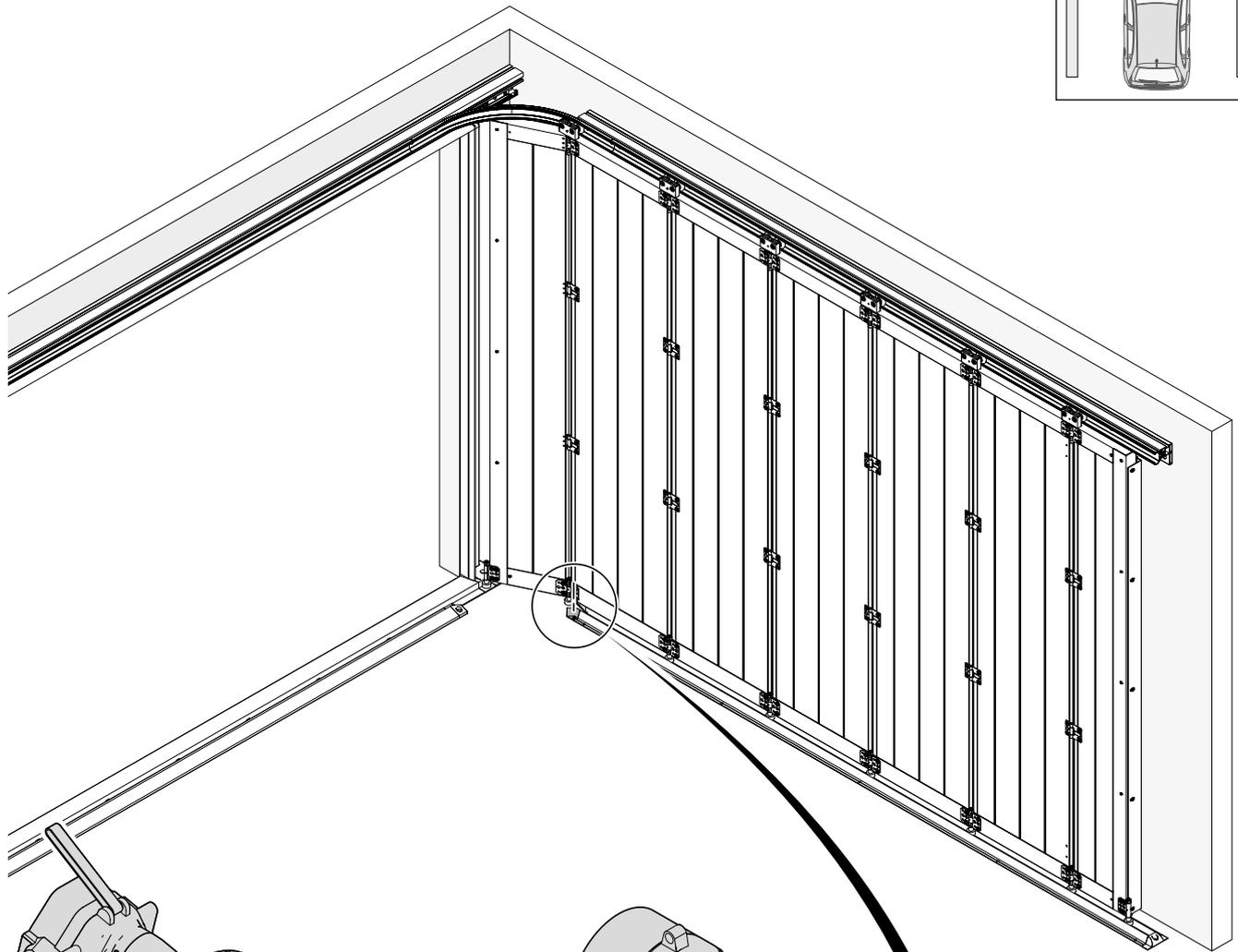
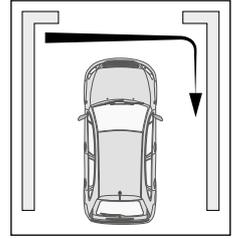


ATTENTION :
Vérifier que les roulettes basses ne soient pas pincées entre les demi-rails.



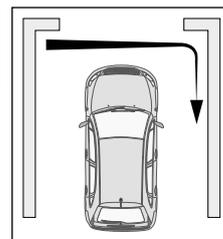
81

Fixation de l'embout de rail

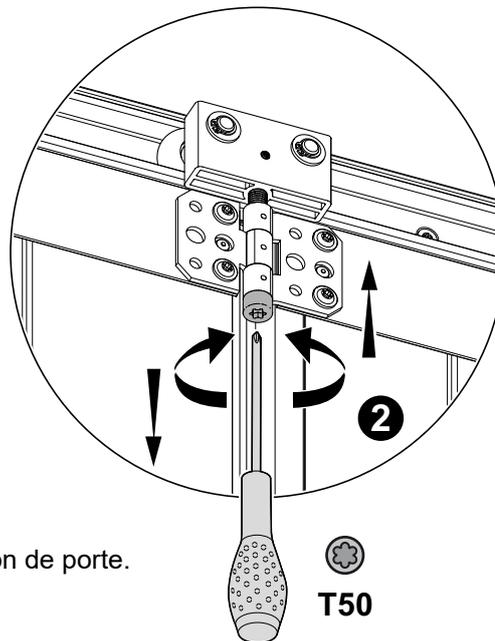
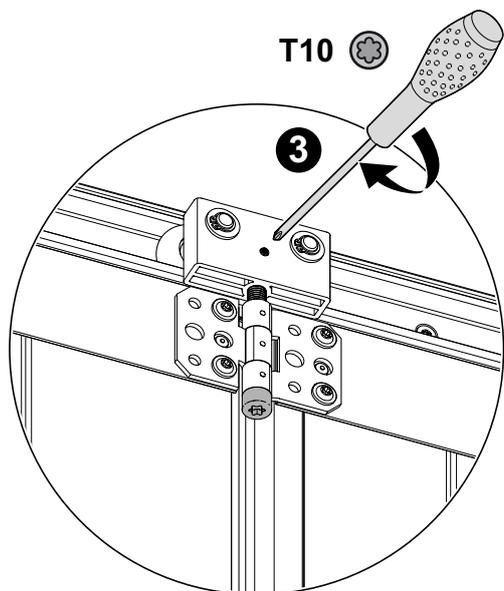
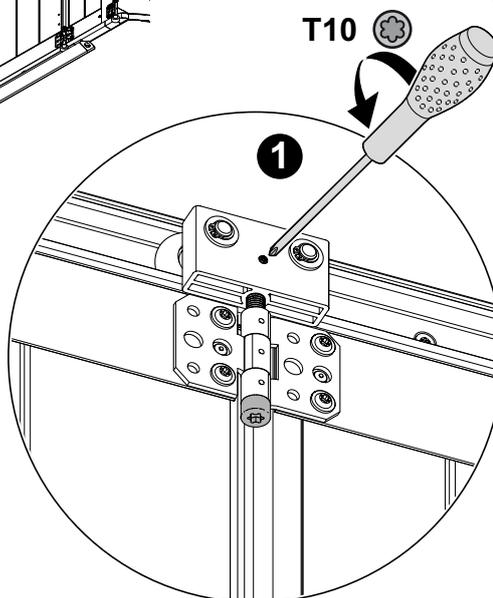
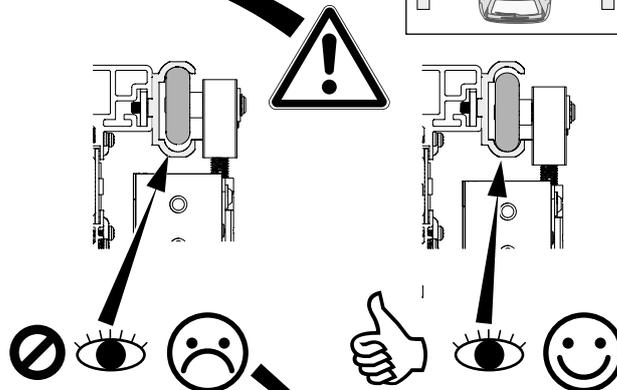
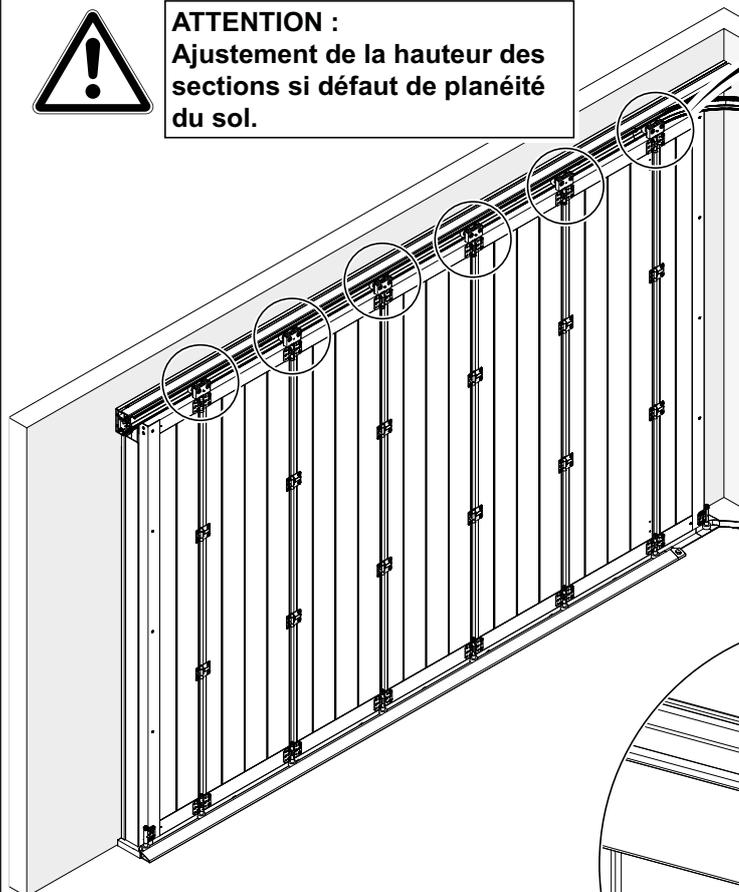


82

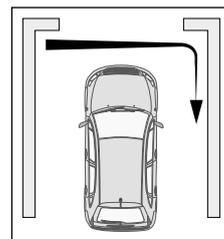
Réglage de la hauteur des sections



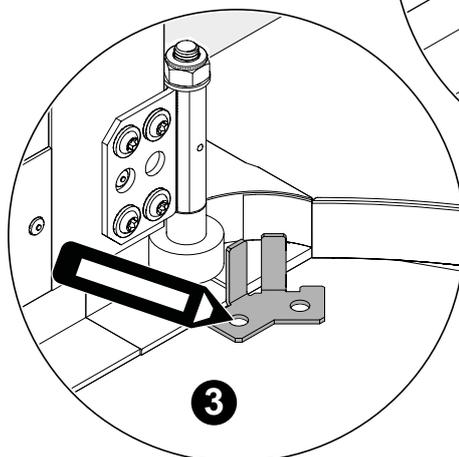
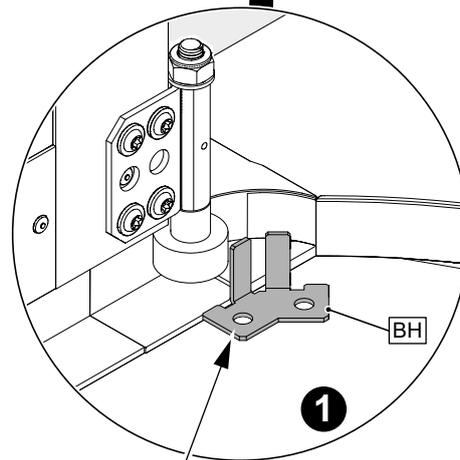
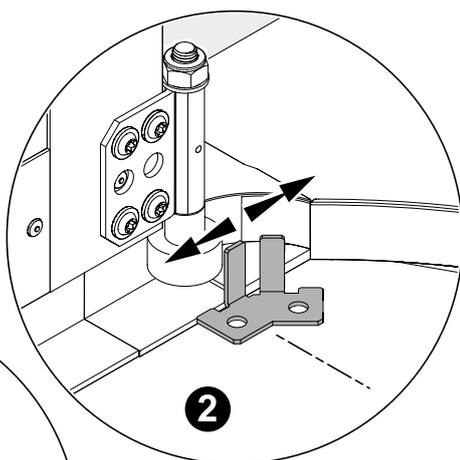
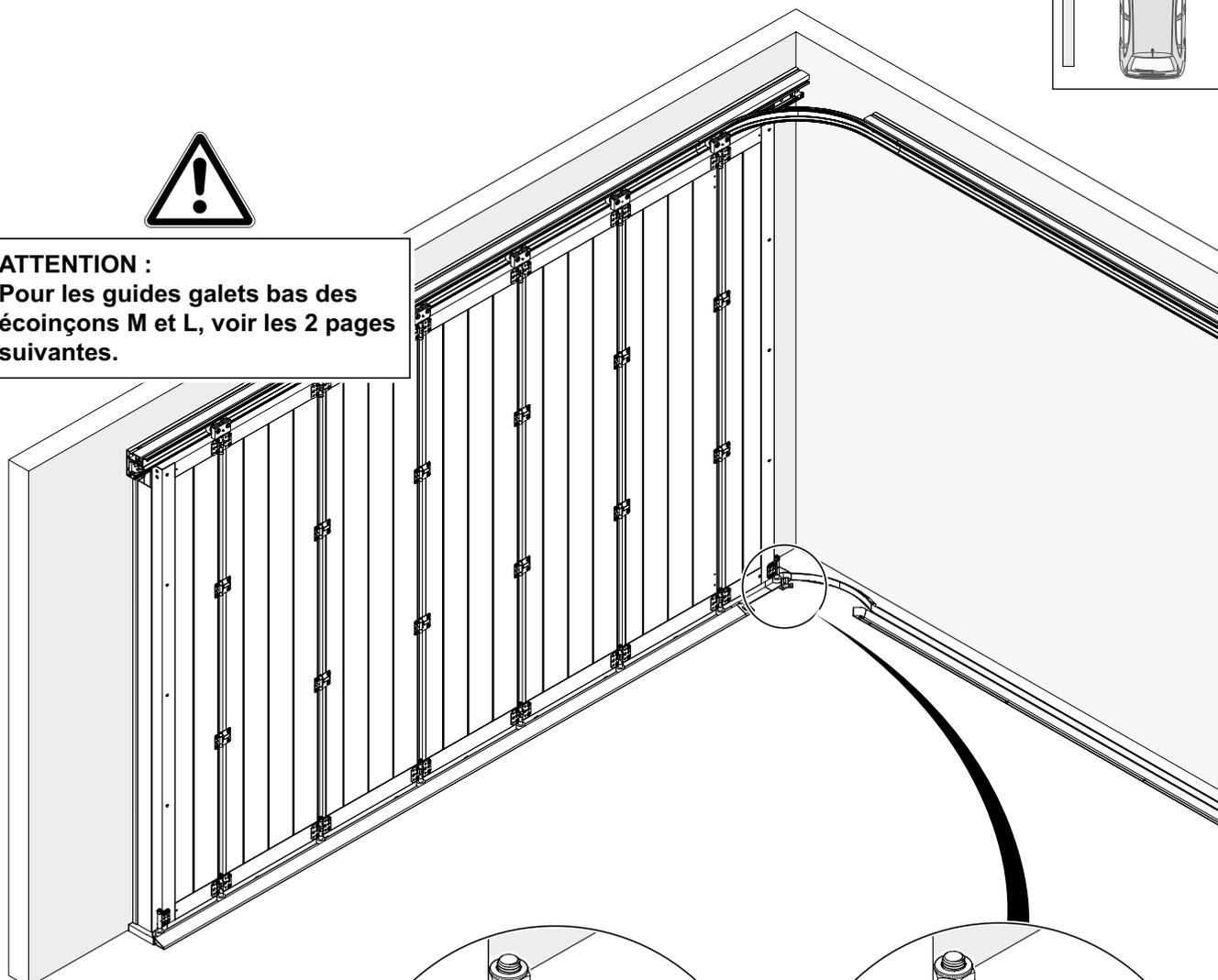
ATTENTION :
Ajustement de la hauteur des sections si défaut de planéité du sol.



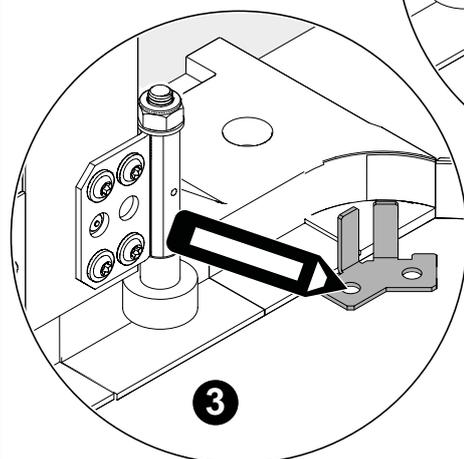
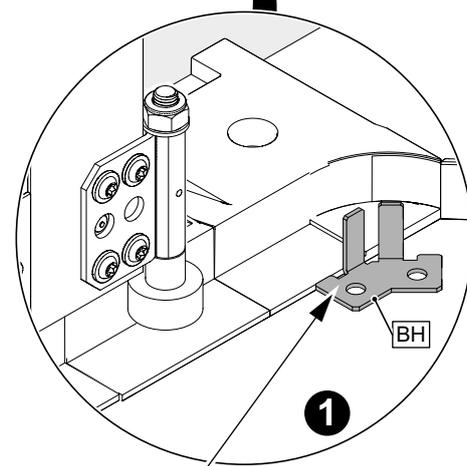
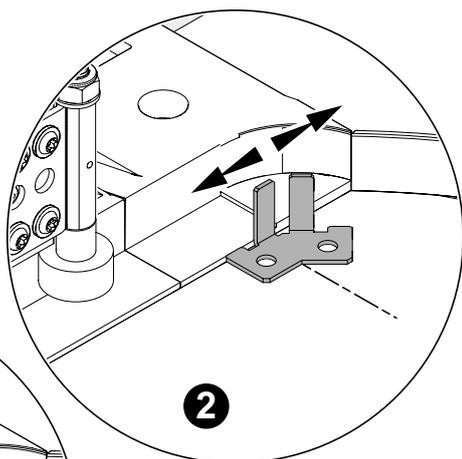
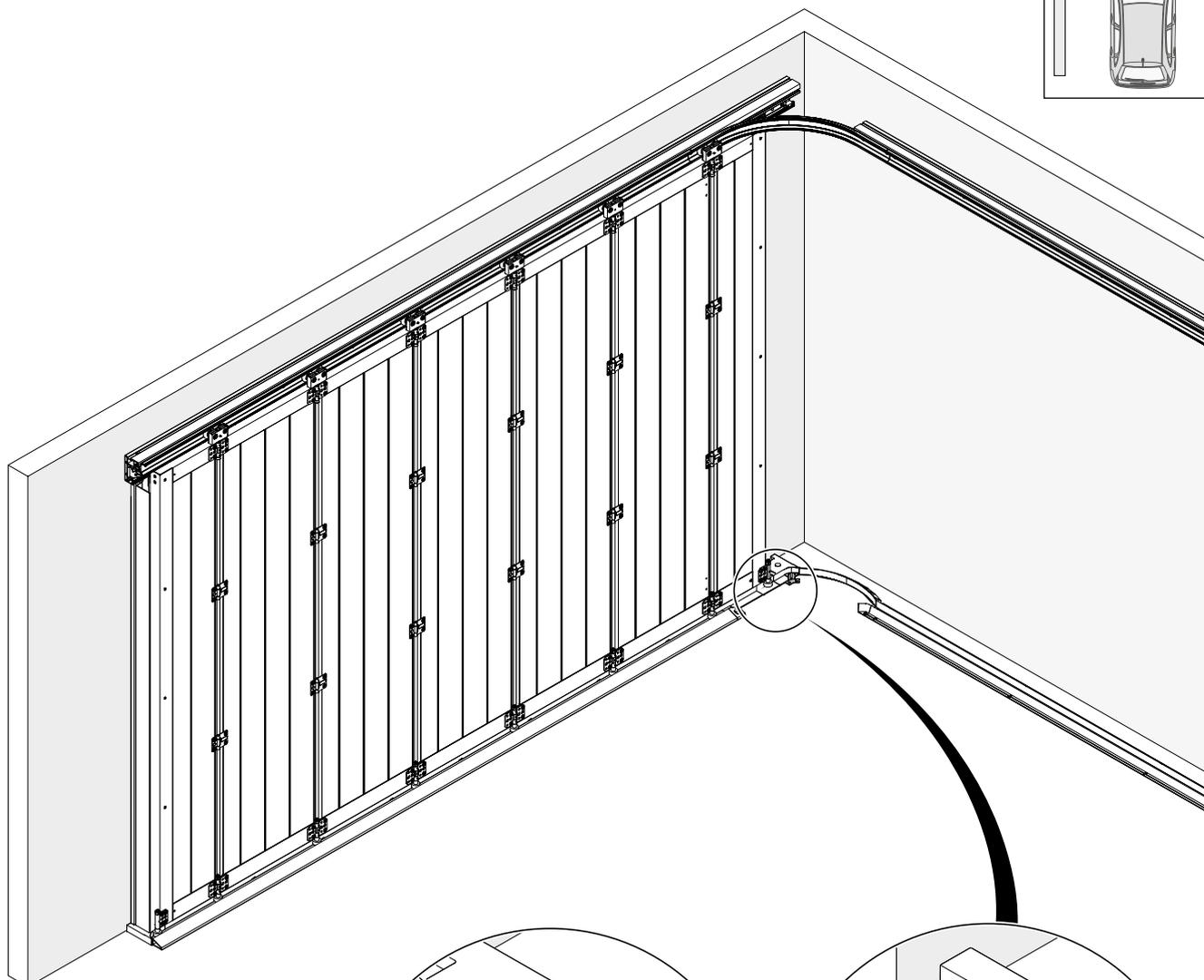
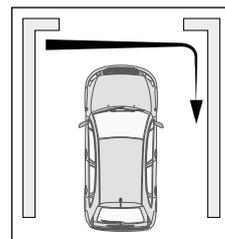
- 1 Dévisser.
- 2 Ajuster : faire monter ou descendre la section de porte.
- 3 Resserrer.

83**Position du guide galet bas - Écoinçon S****ATTENTION :**

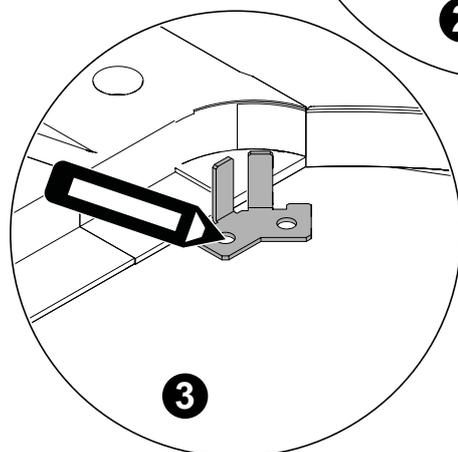
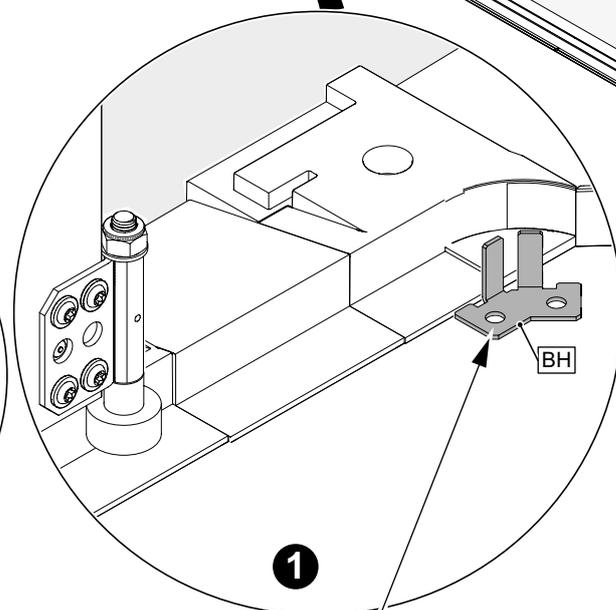
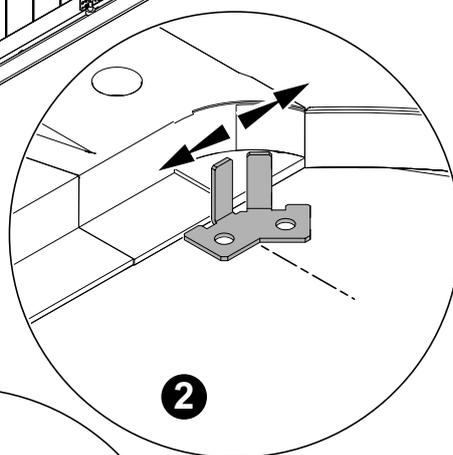
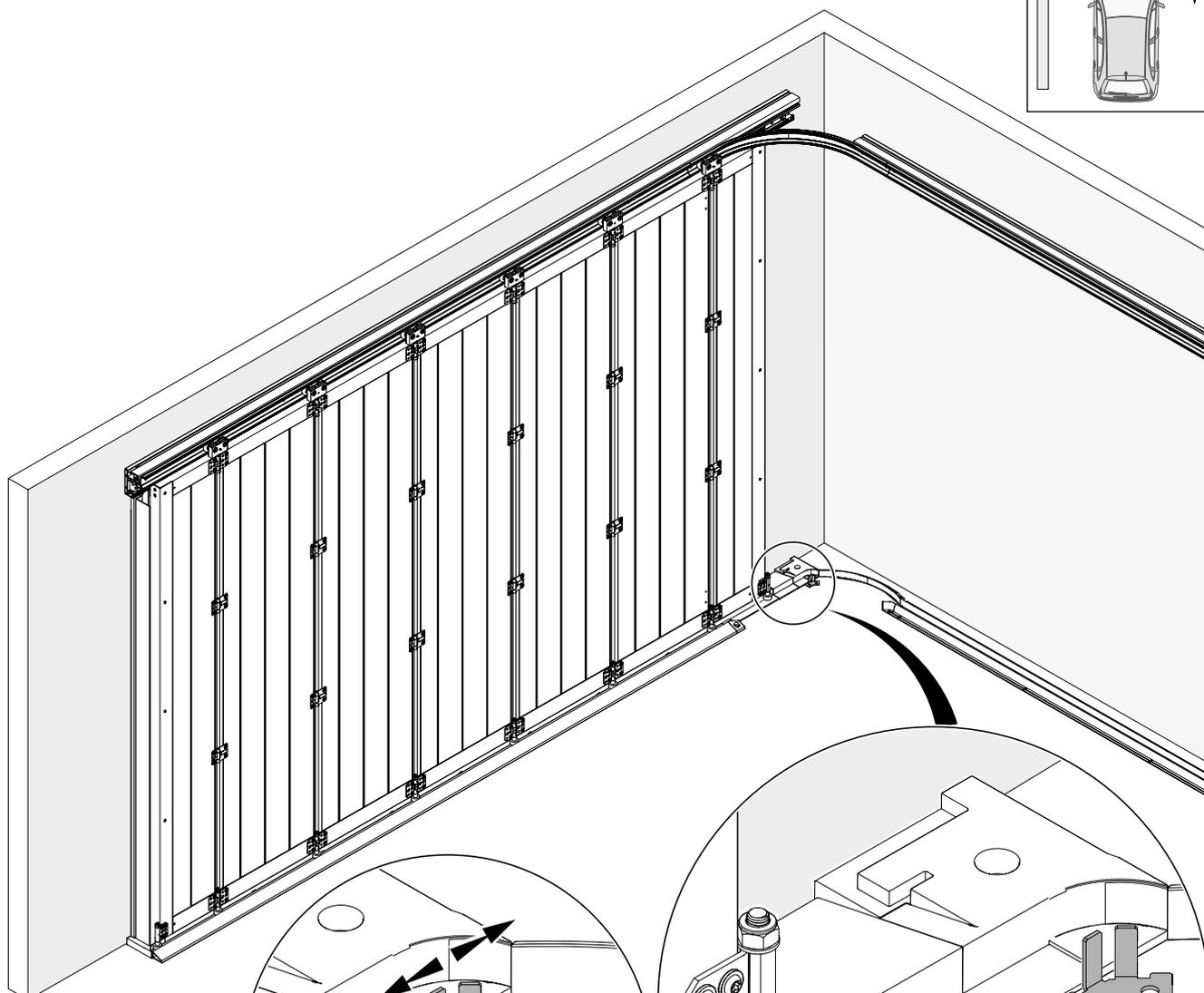
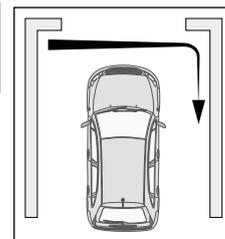
Pour les guides galets bas des écoinçons M et L, voir les 2 pages suivantes.

**ATTENTION :**

le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

84**Mise en place du guide galet bas - Écoinçon M**

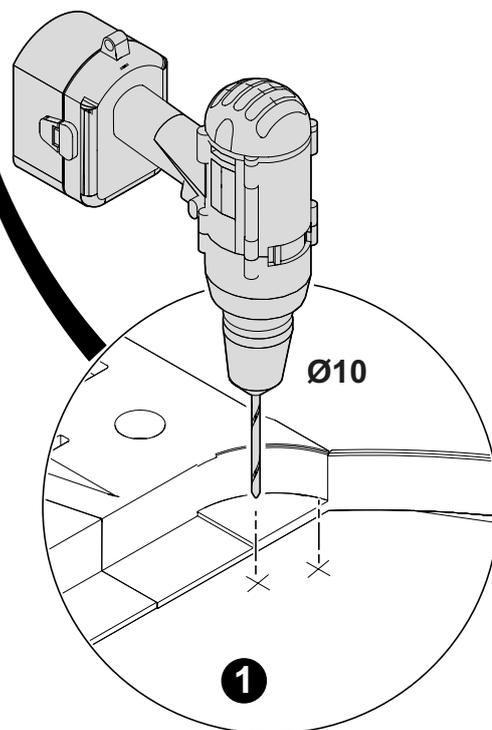
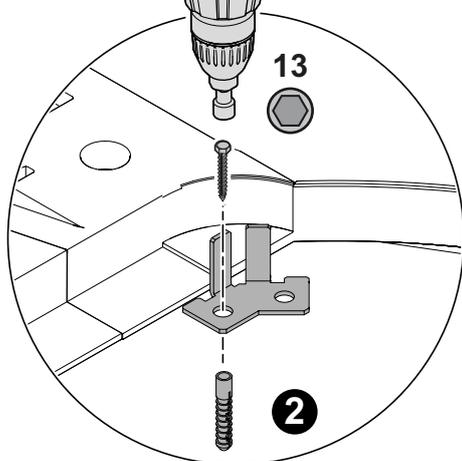
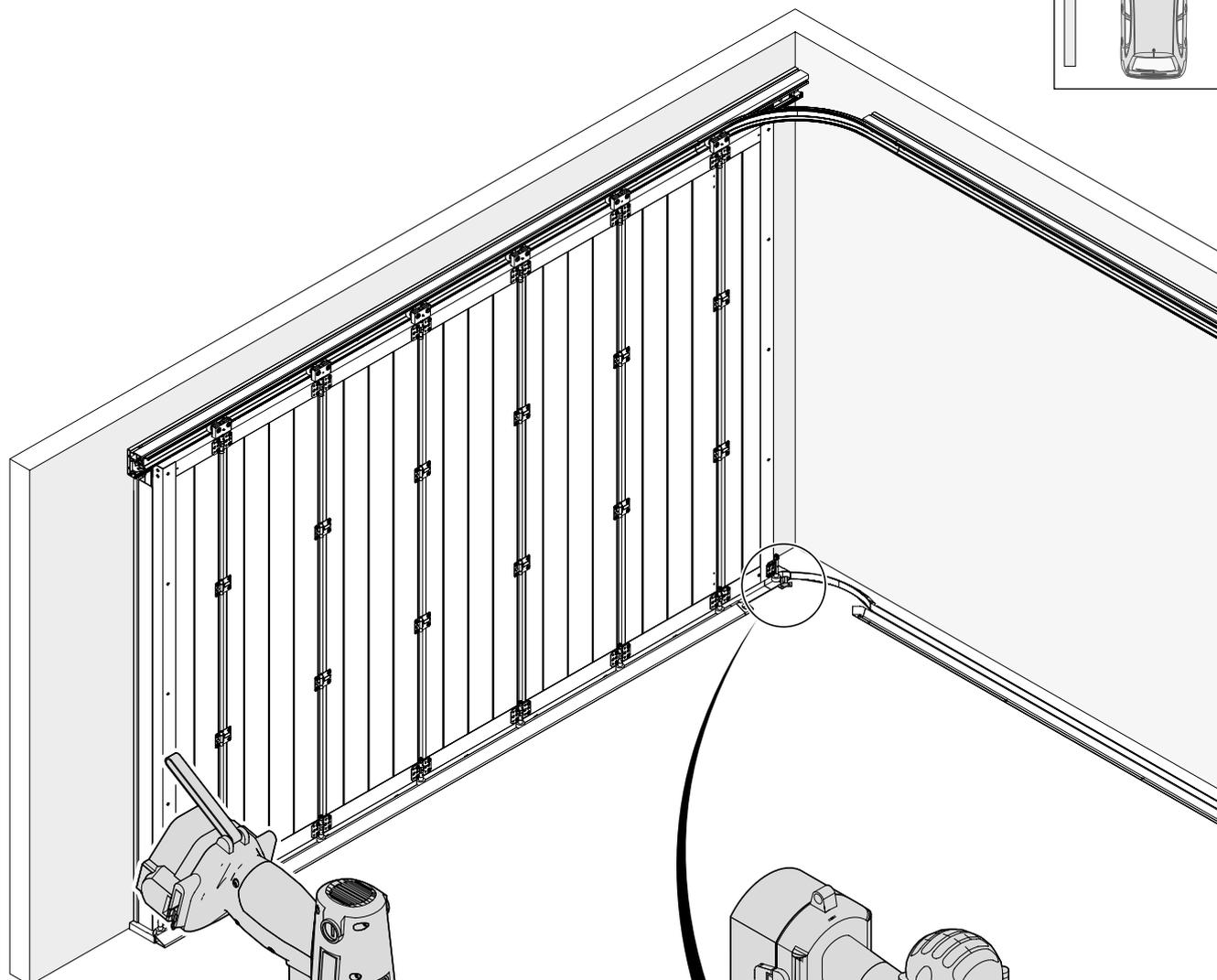
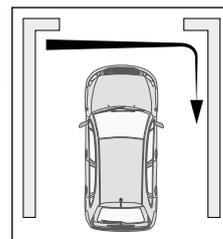
ATTENTION :
le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

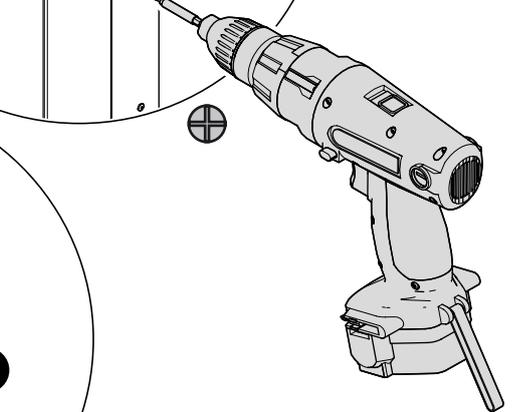
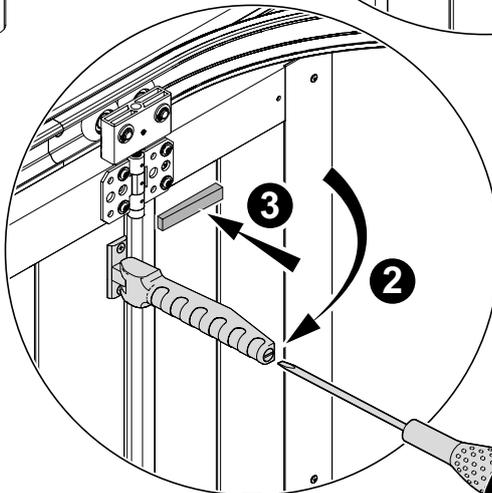
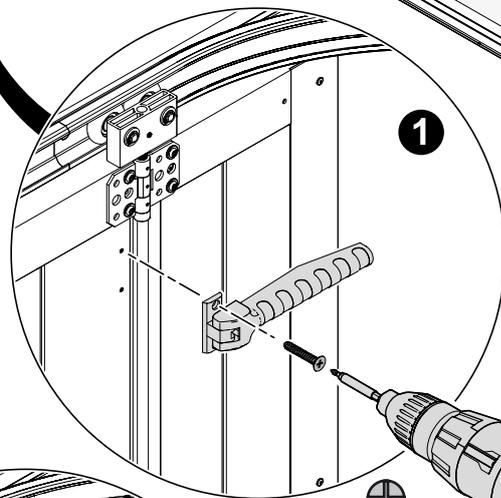
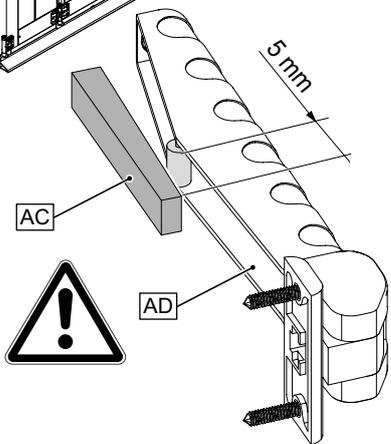
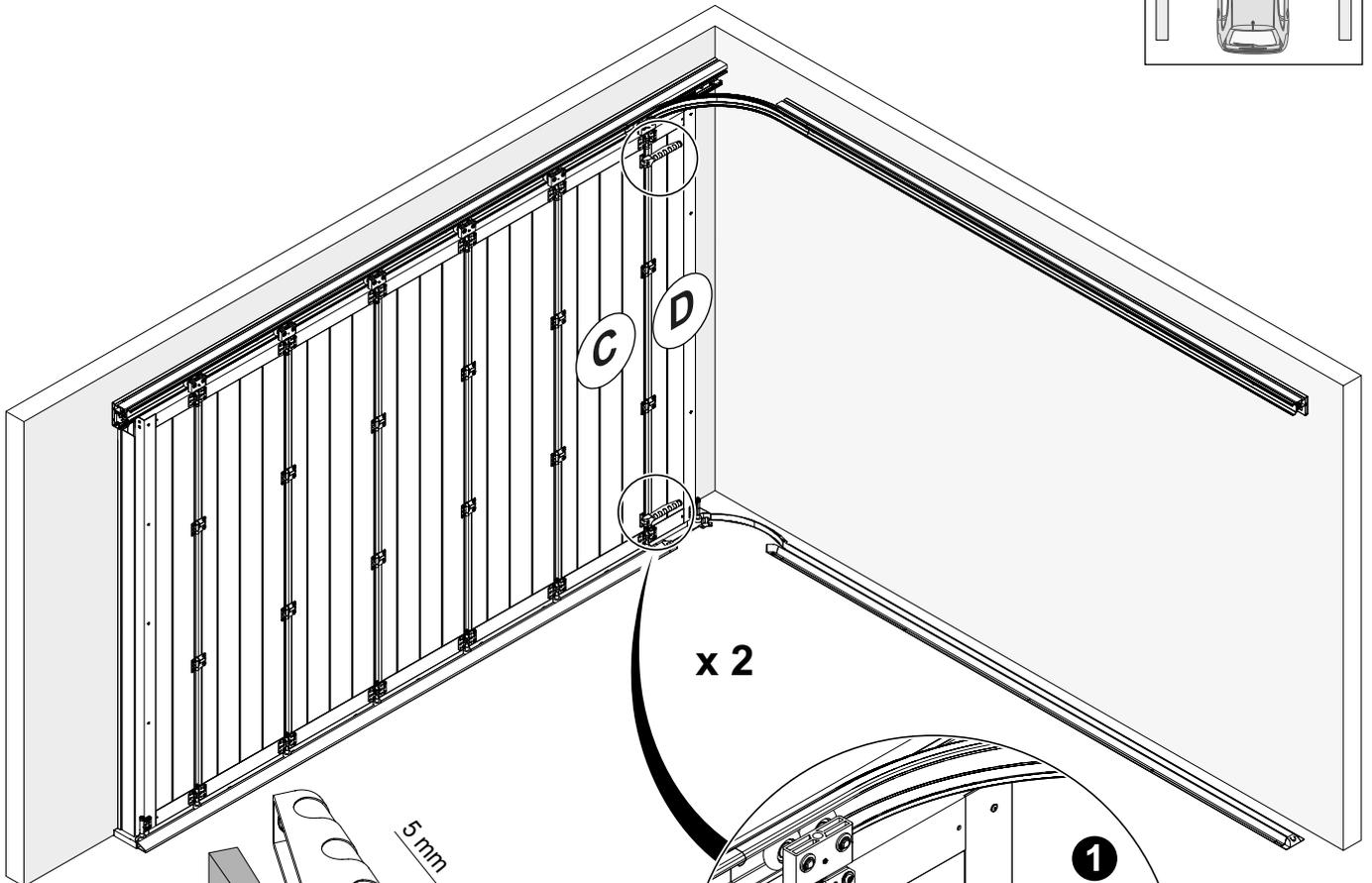
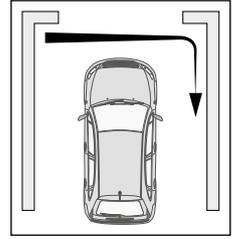
85**Mise en place du guide galet bas - Écoinçon L**

ATTENTION :
le guide galet bas BH ne doit pas empêcher les roulettes basses de bien coulisser dans le rail.
Vérifier la fluidité du mouvement de la porte.

86

Fixer le guide galet bas

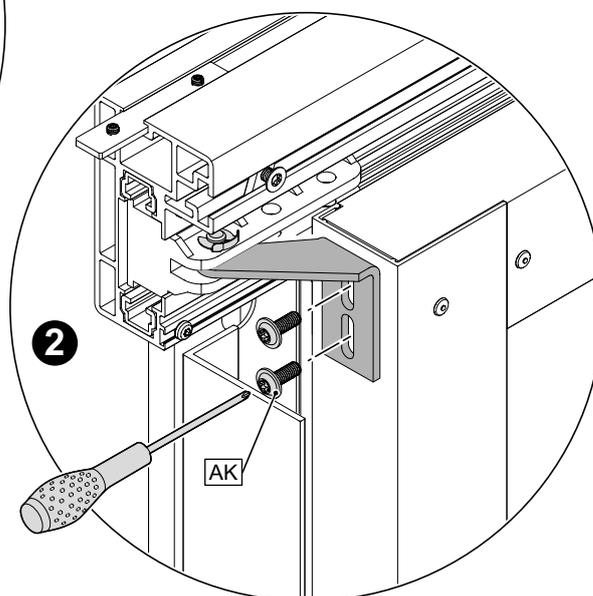
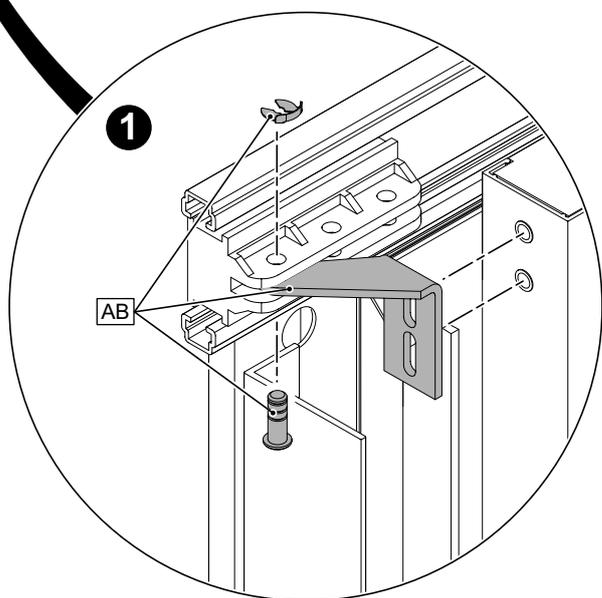
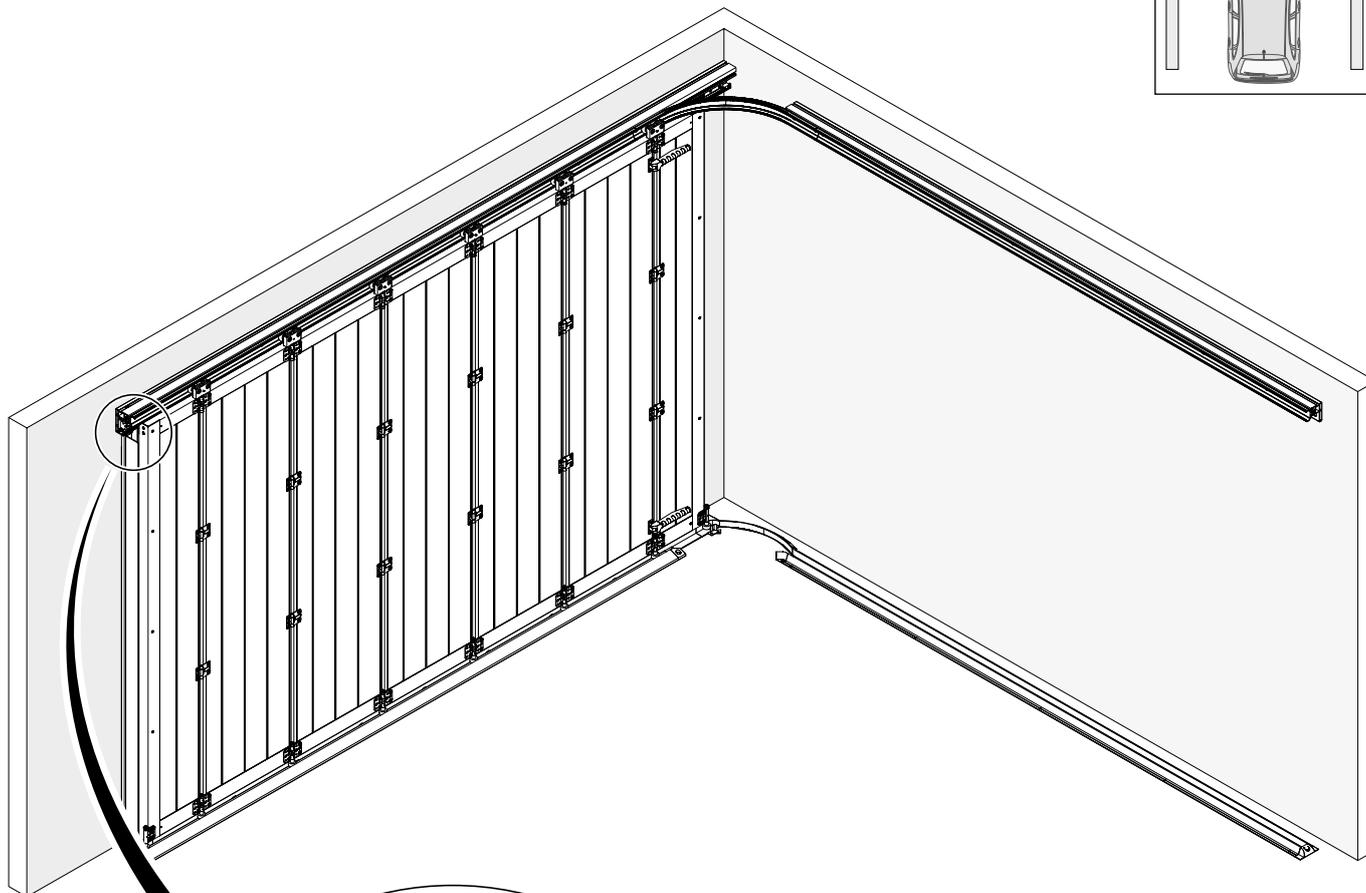
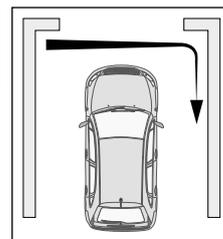


87**Mise en place des plaqueurs de section de refoulement**

- 1 Visser les plaqueurs (AD) sur le panneau (C).
- 2 Ouvrir les plaqueurs (AD).
- 3 Mettre en place les cales (AC) des plaqueurs (AD).
- 4 Visser au maximum pour la tension les plaqueurs (AD).

88

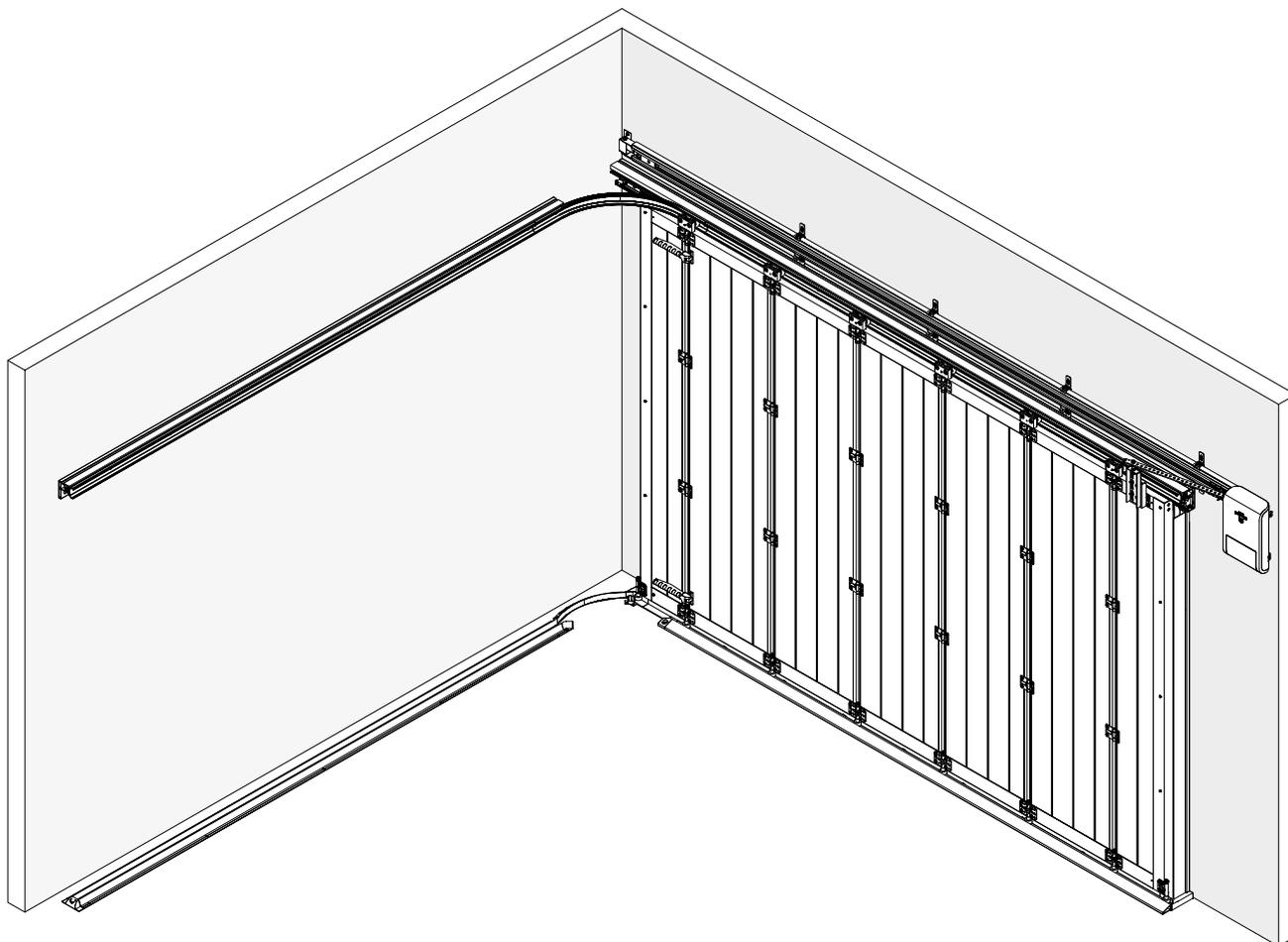
Accouplement tablier / chariot



T25

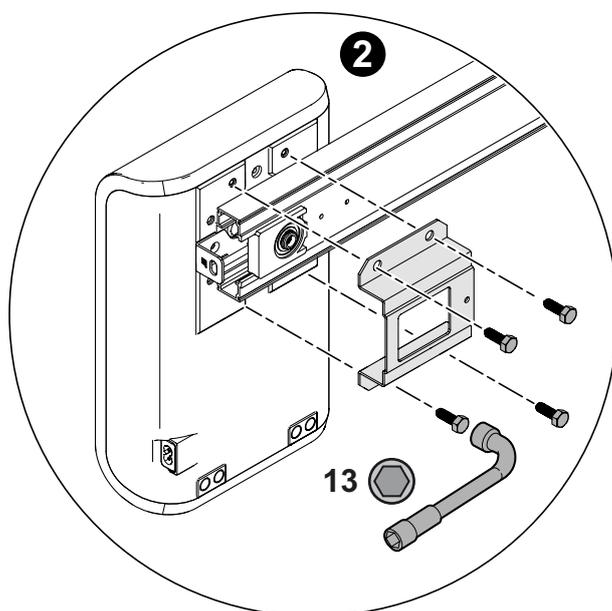
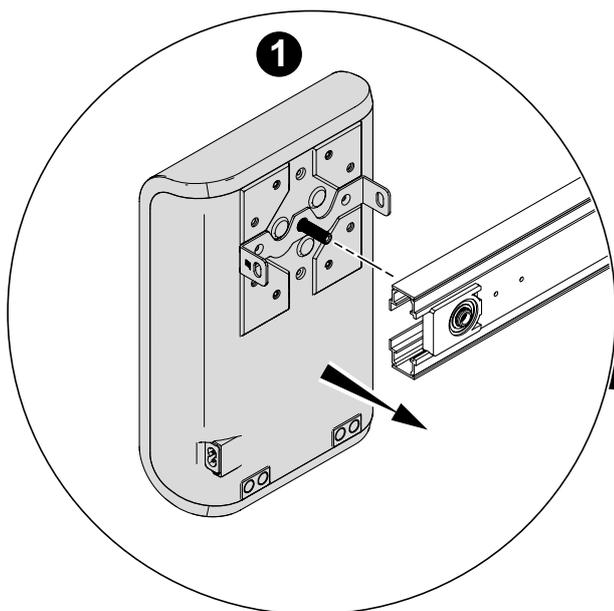
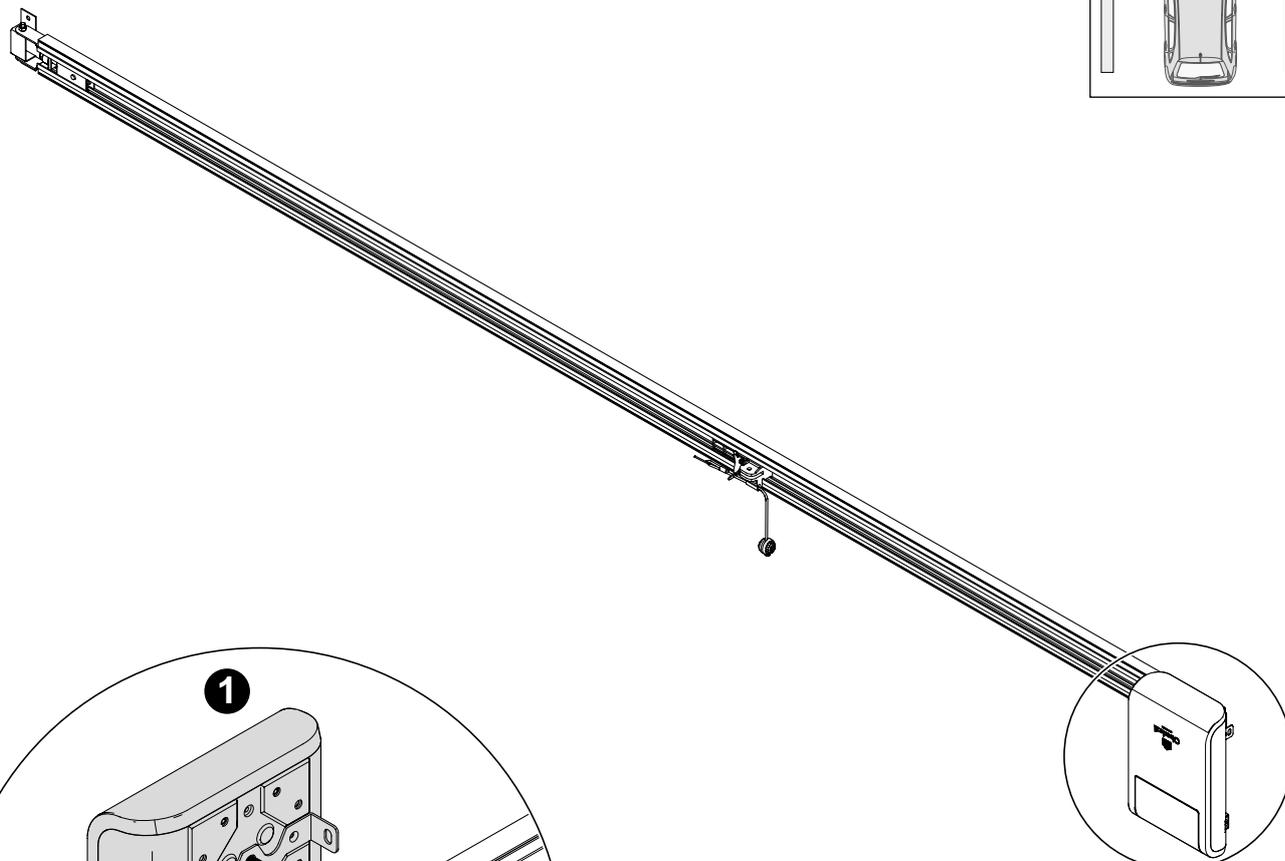
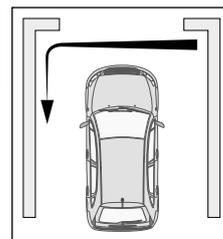
Motorisation coté fermeture au linteau

👁 89 → 95



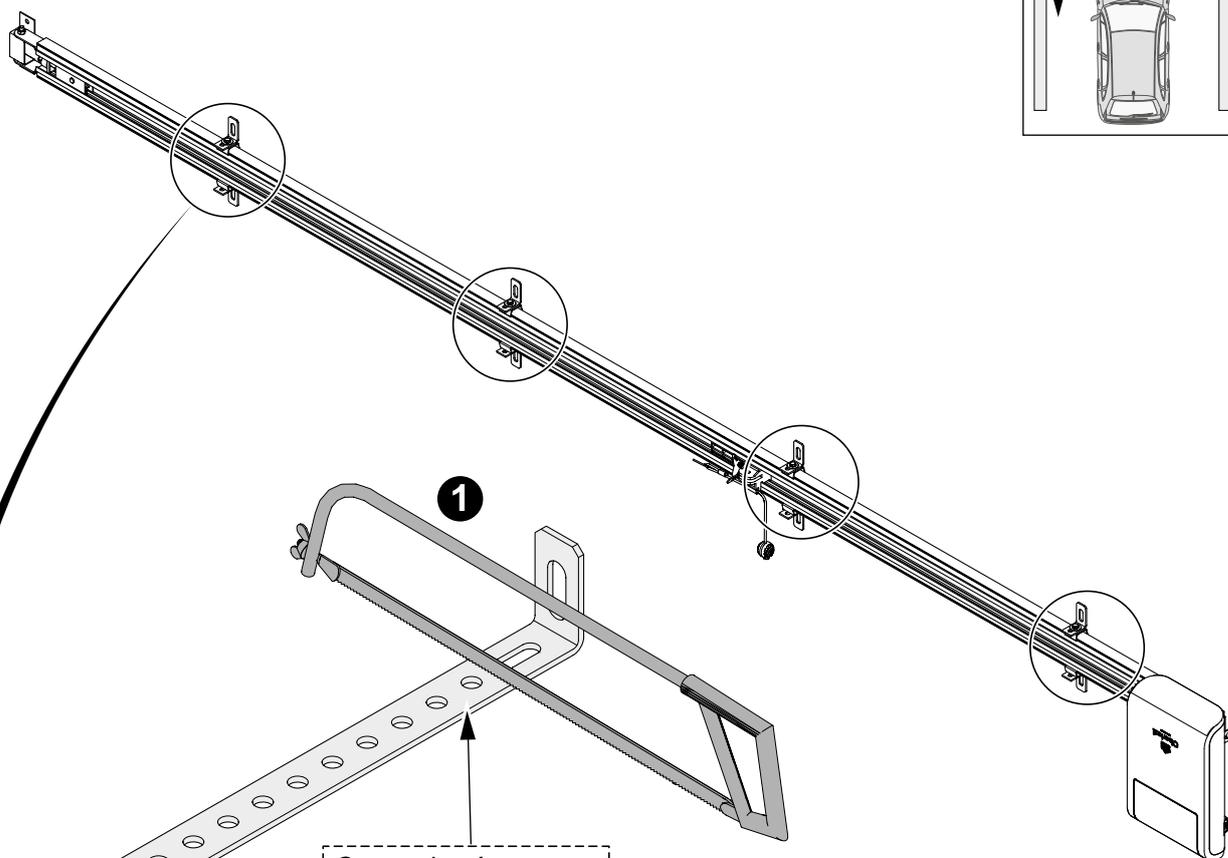
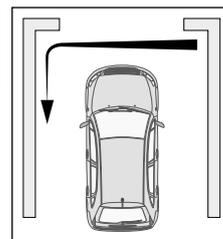
89

Montage de la tête motrice

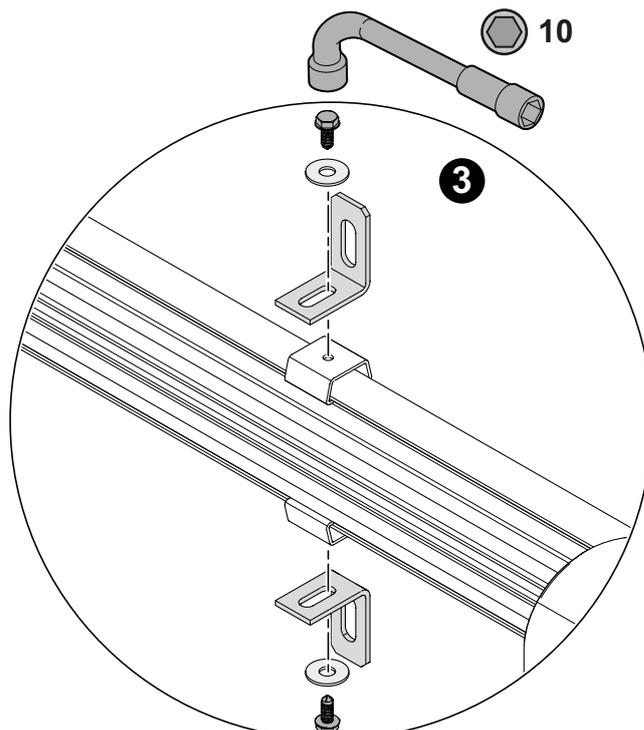
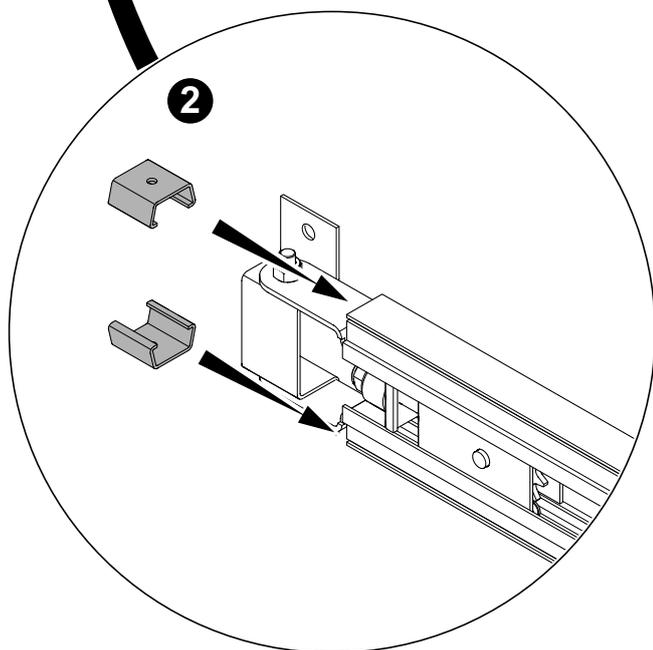


90

Fixation des équerres sur le rail

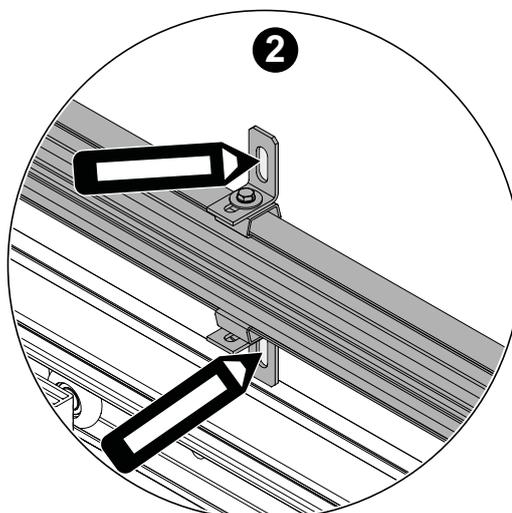
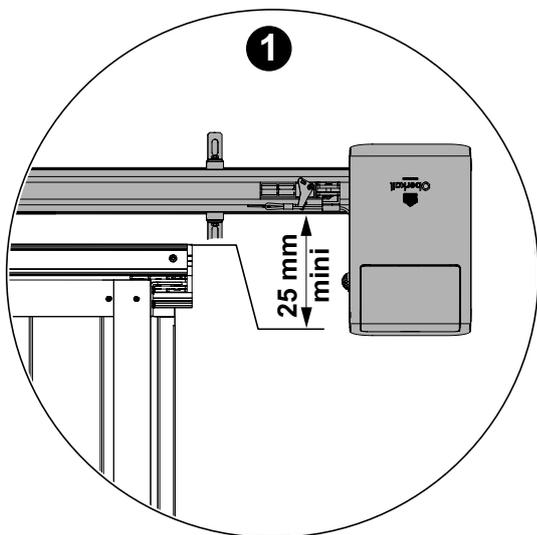
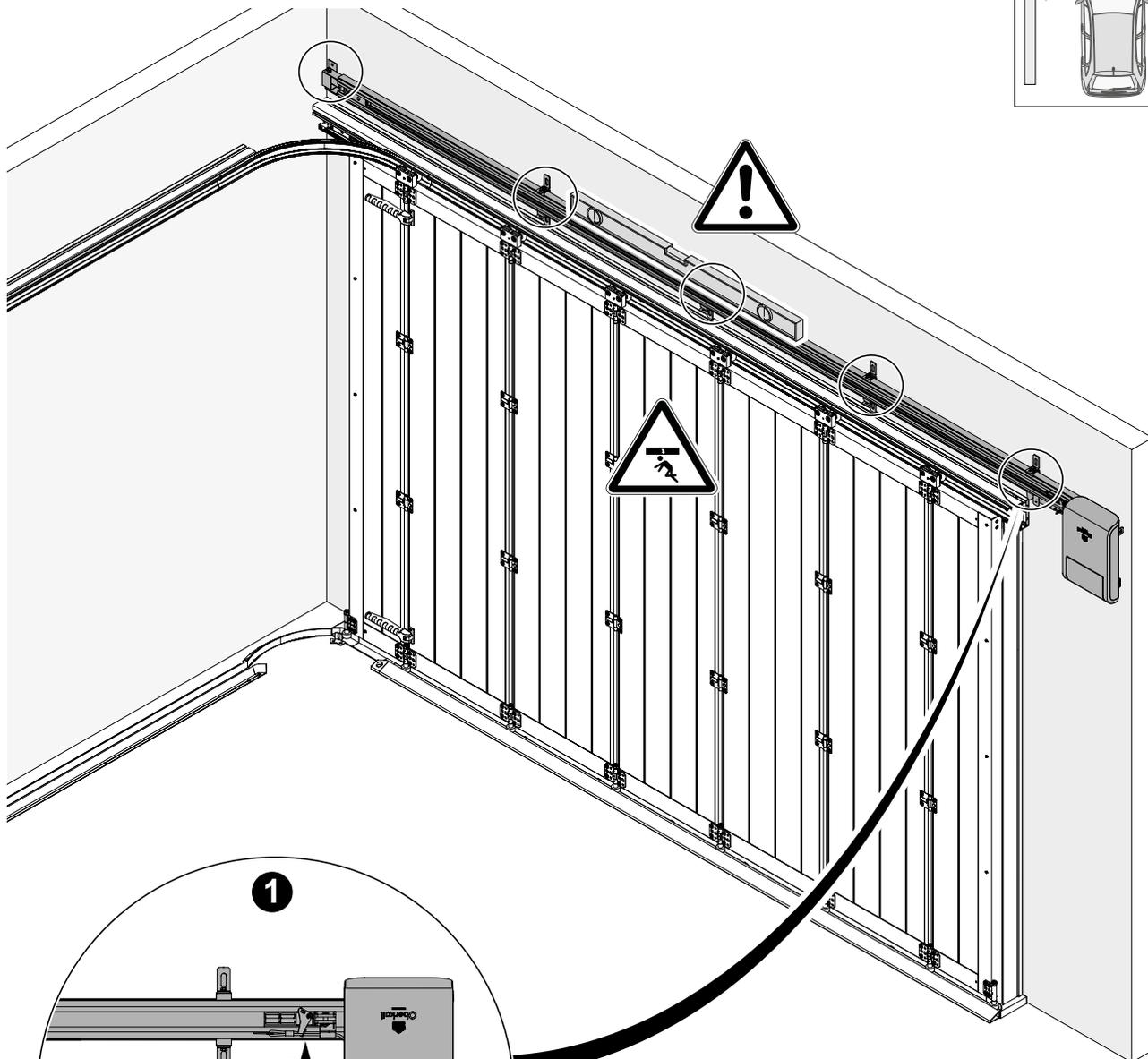
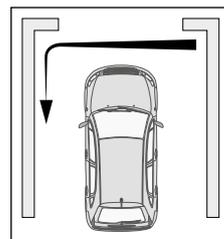


Couper les équerres
suivant la cote désirée.



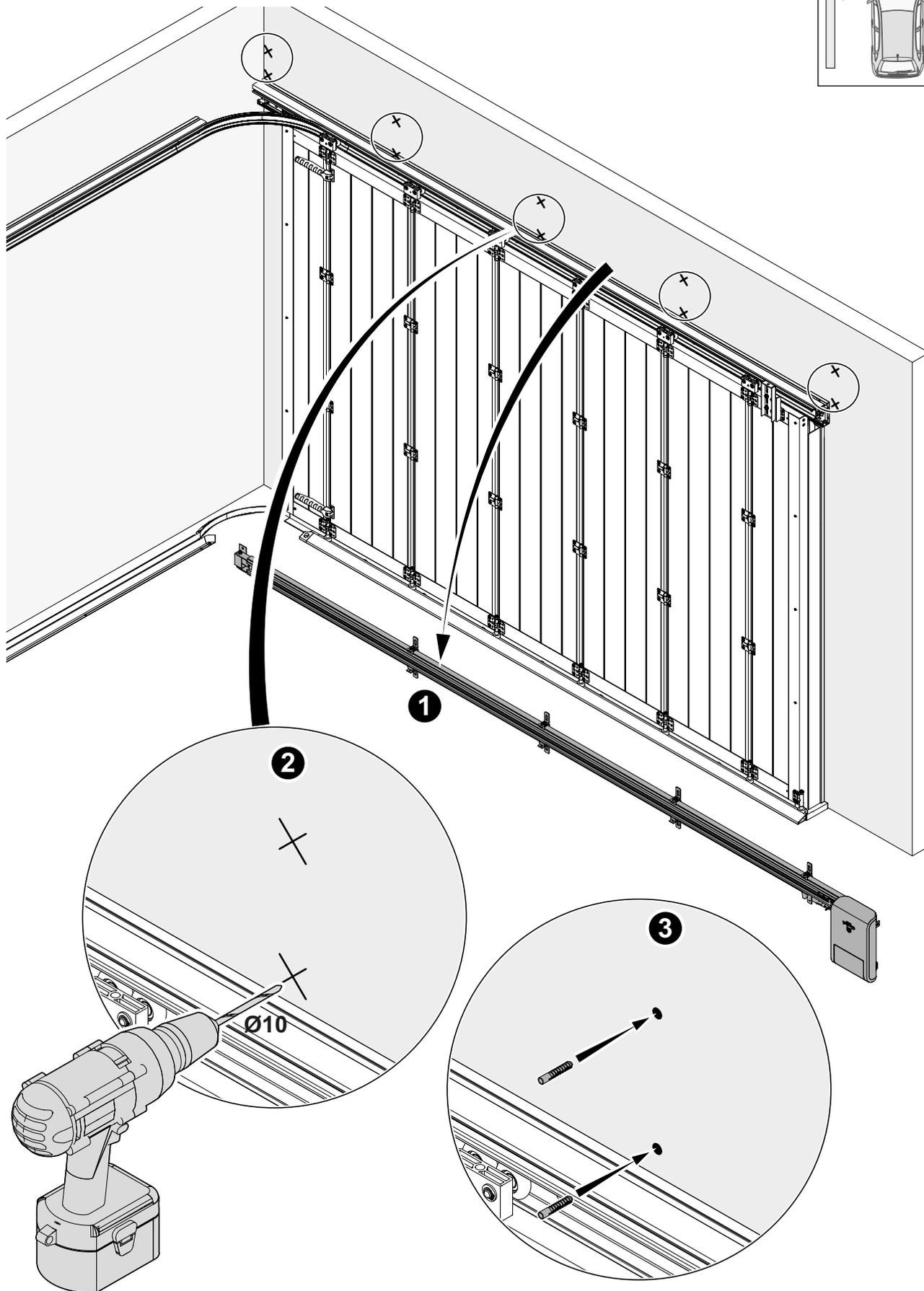
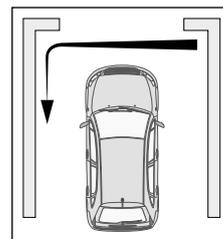
91

Positionnement du rail et repérage des perçages



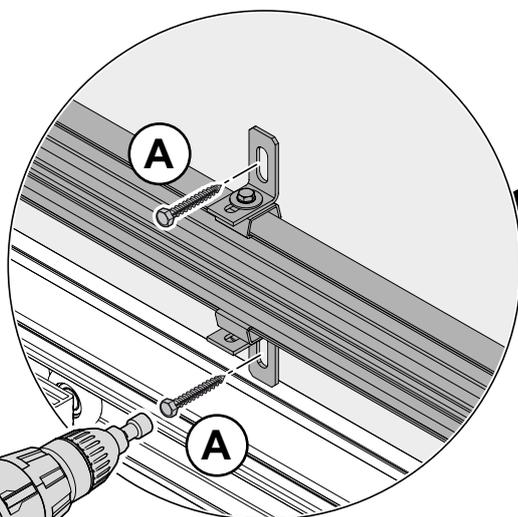
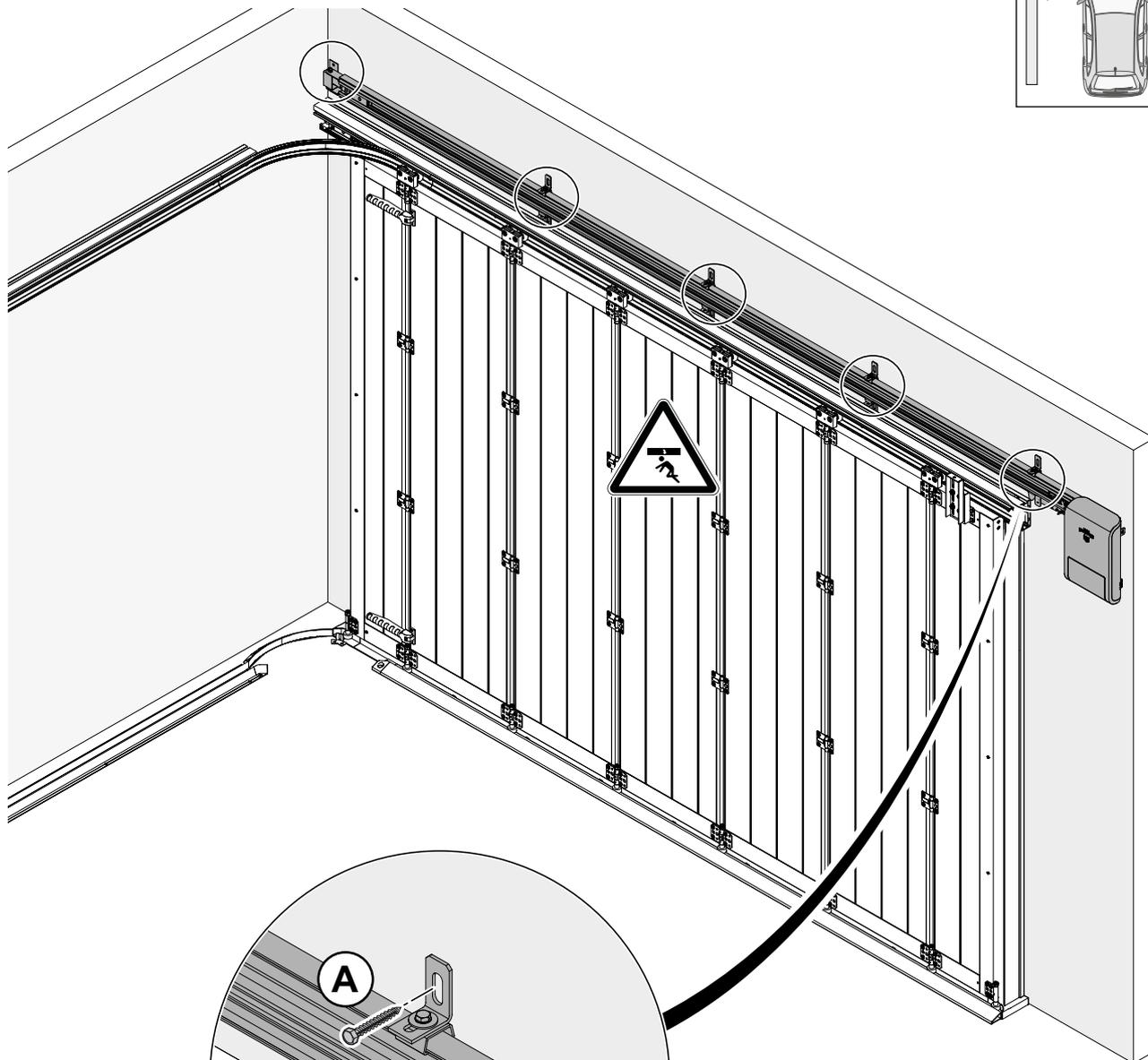
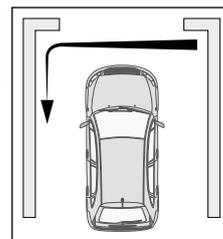
92

Perçage des trous pour la fixation du rail

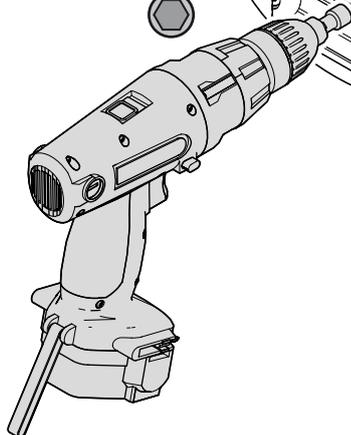


93

Fixation du rail

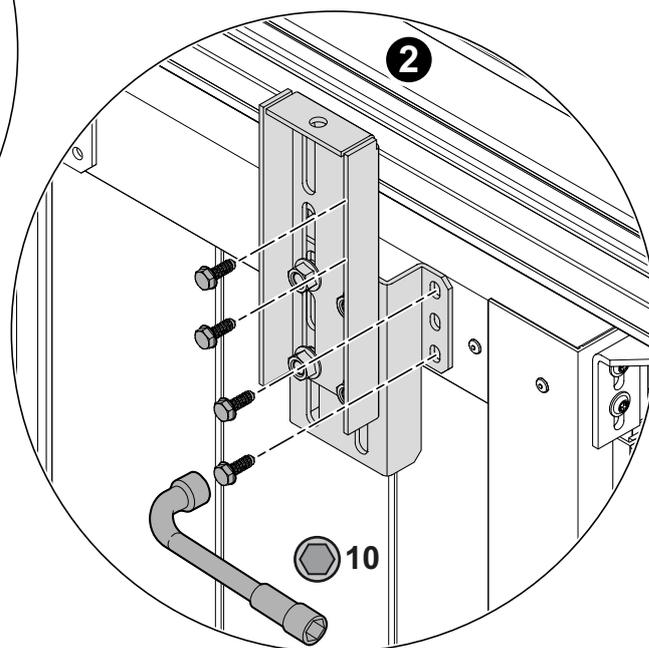
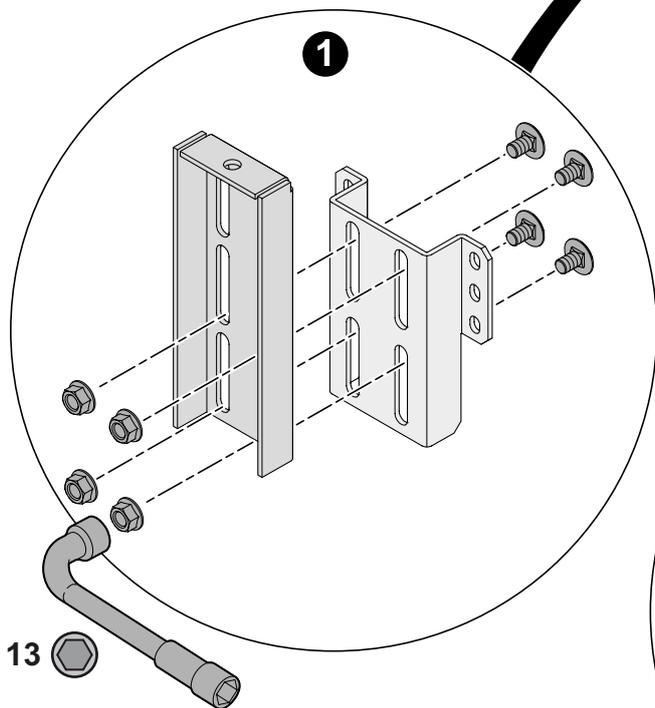
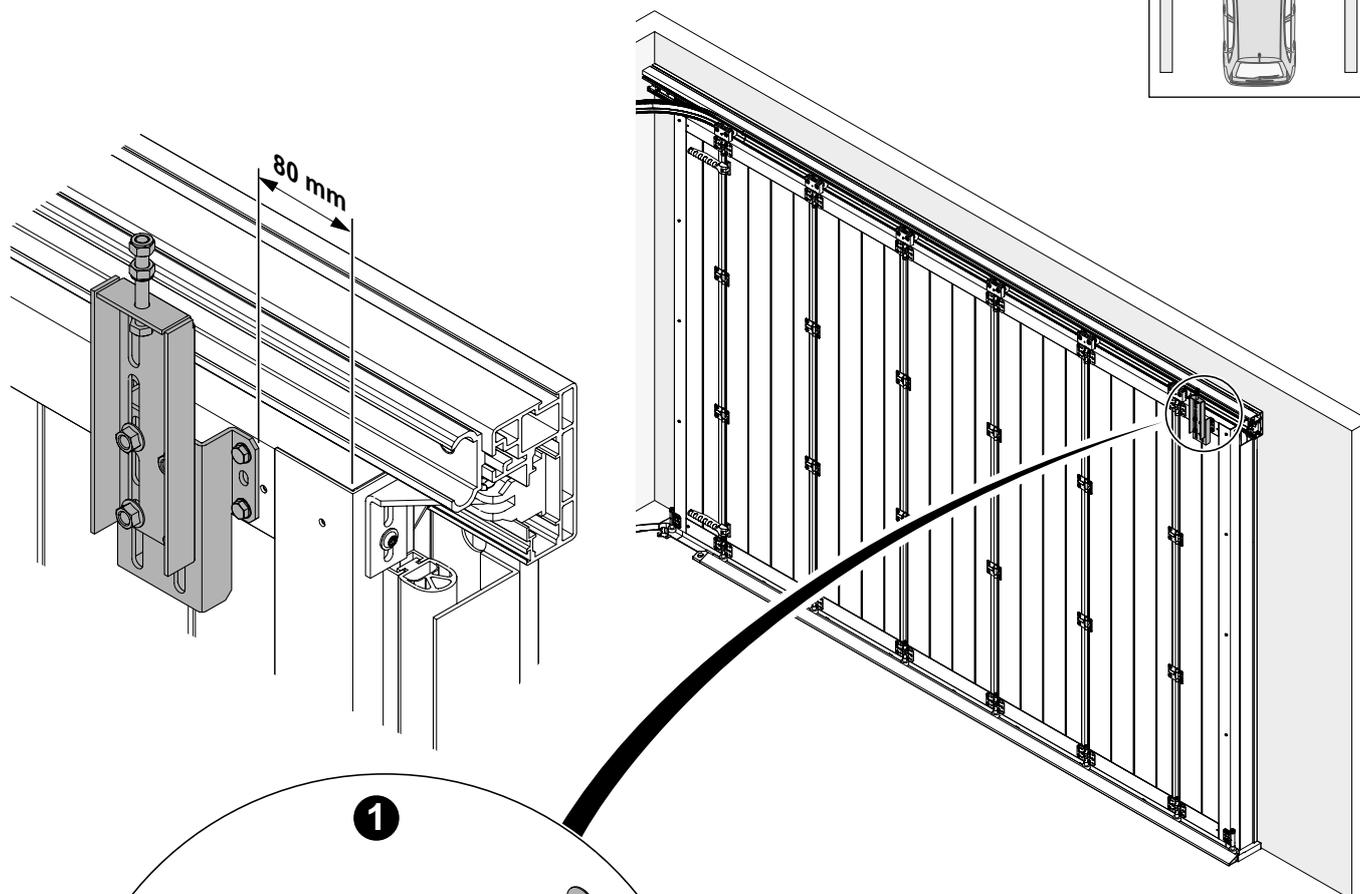
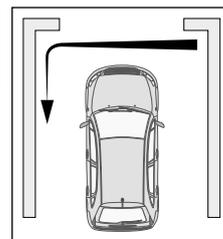


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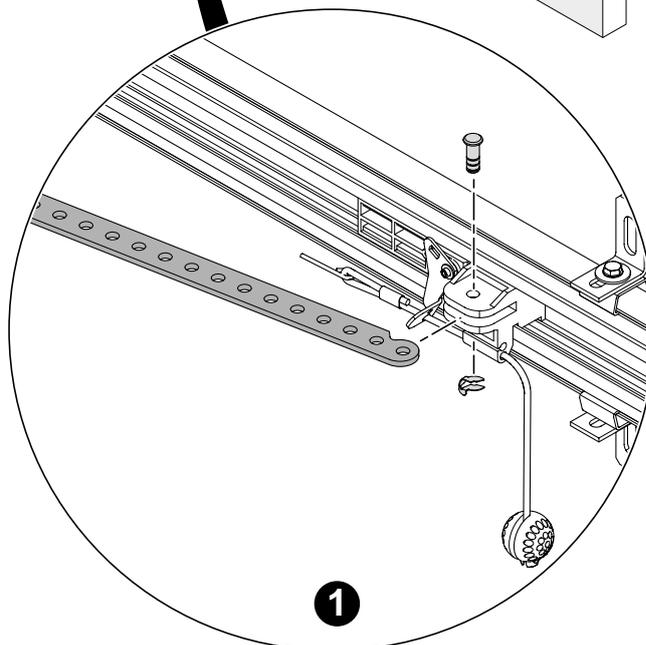
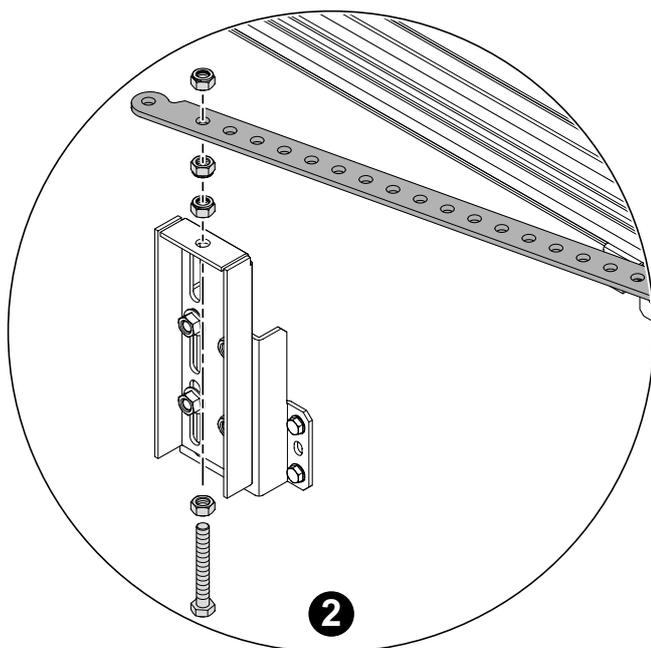
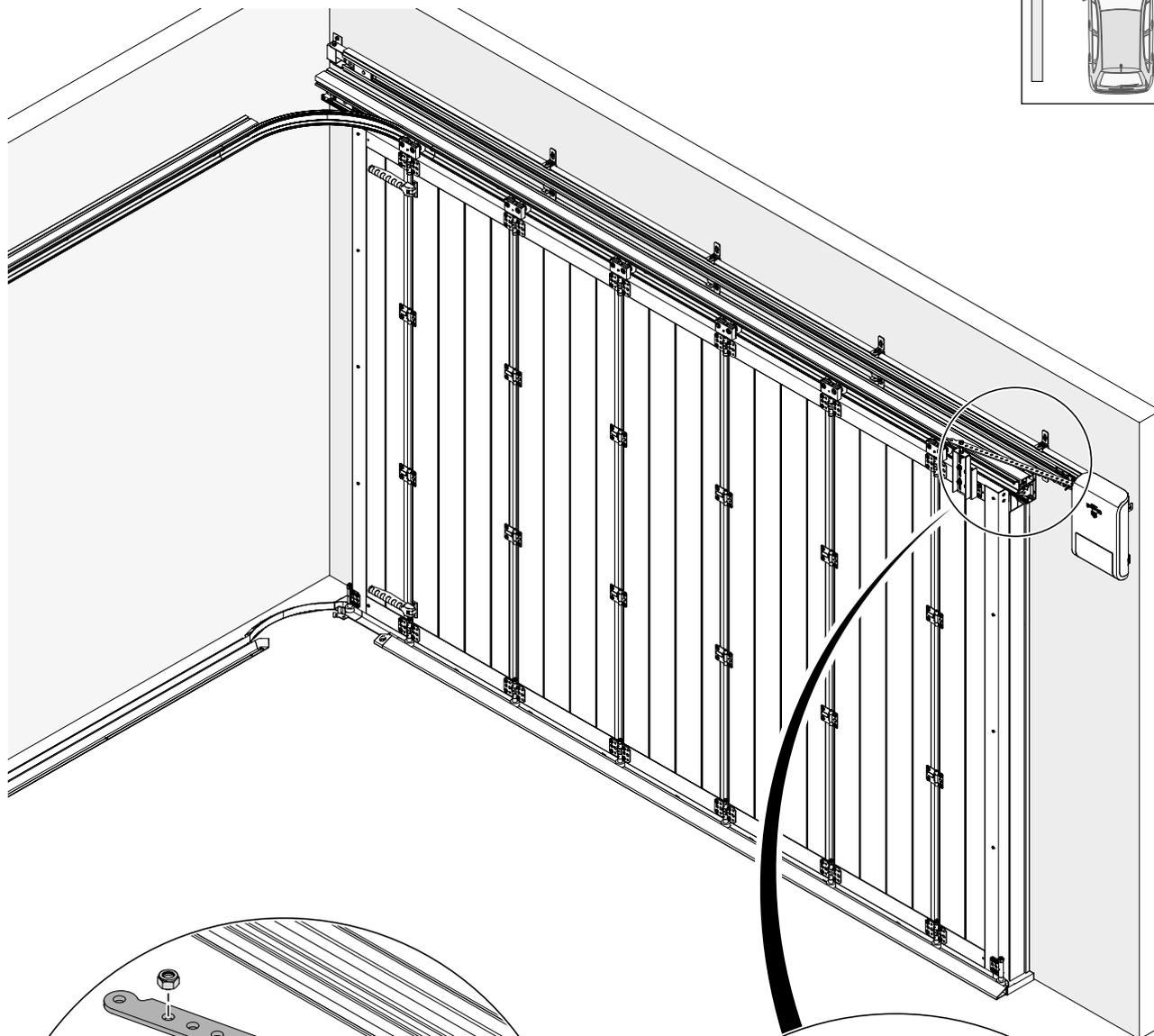
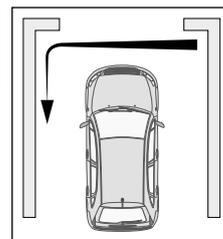
94

Mise en place de la console sur le panneau



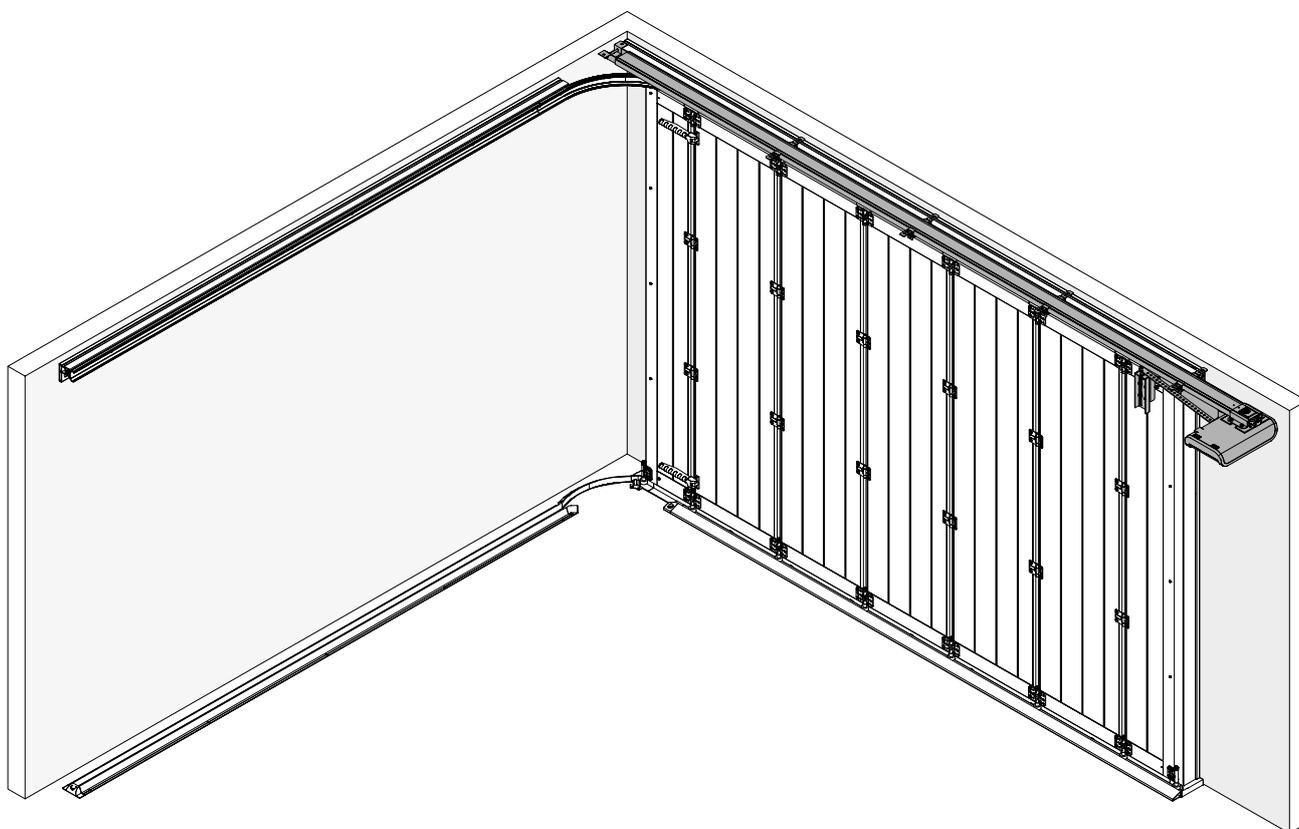
95

Assemblage de la console avec le rail



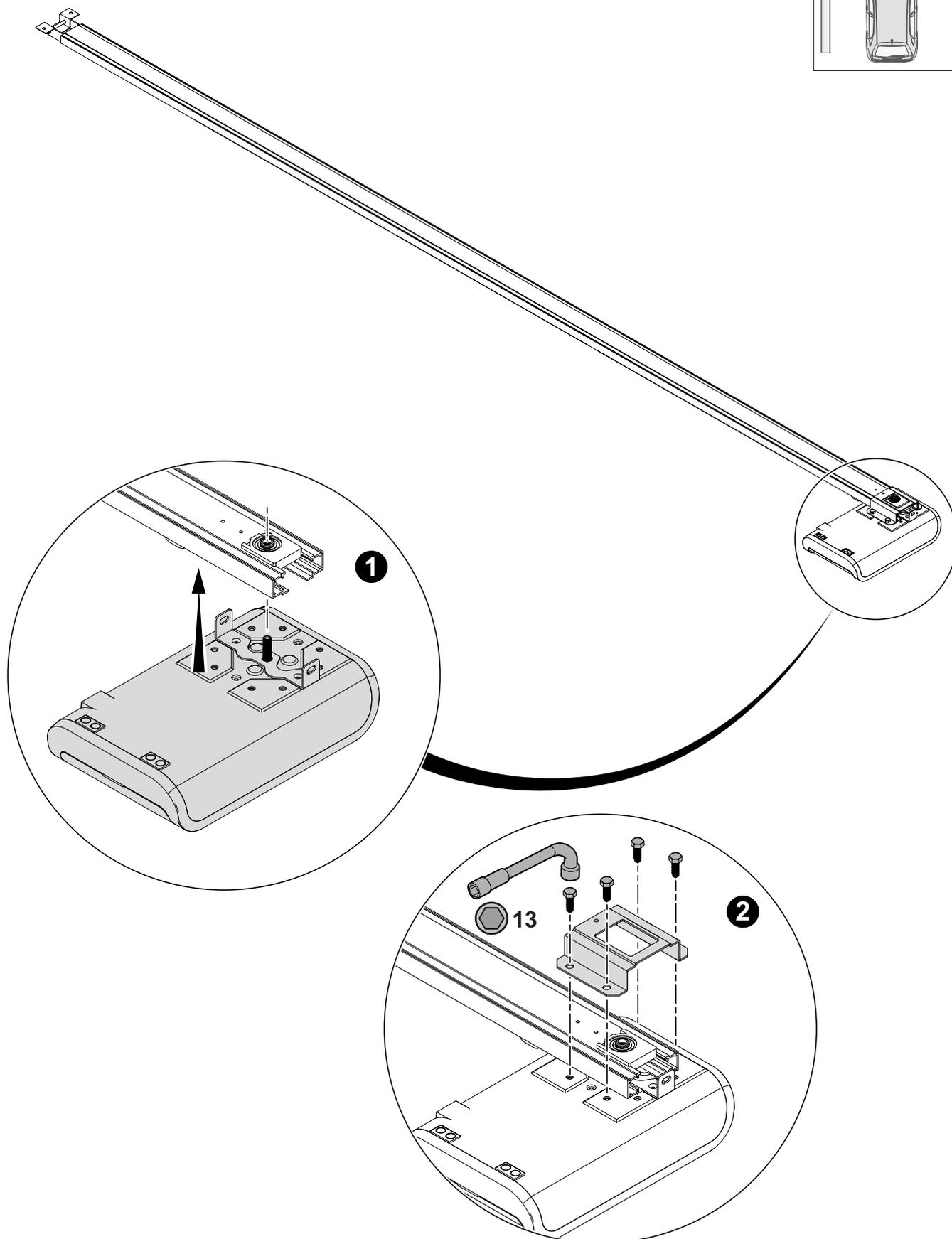
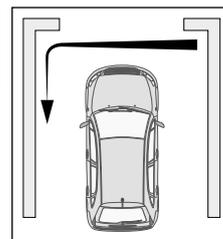
Motorisation coté fermeture au plafond

👁️ 96 → 102



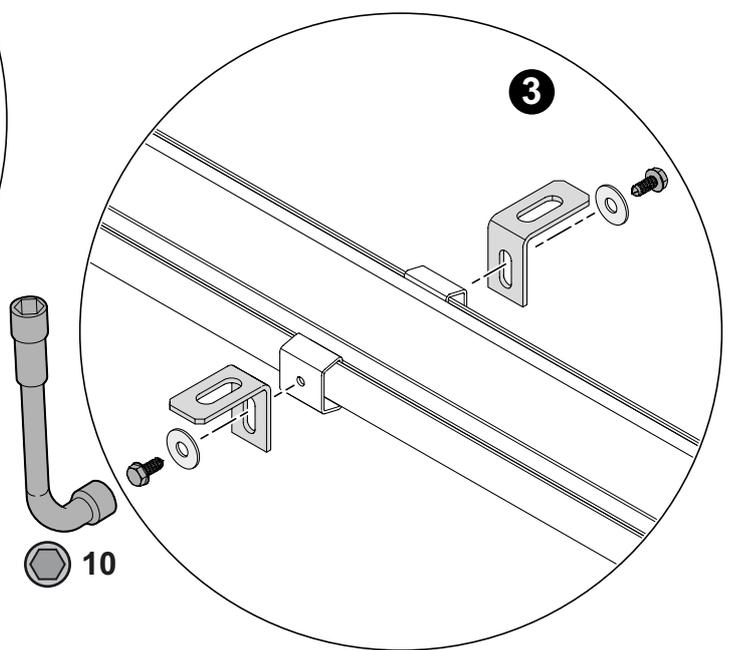
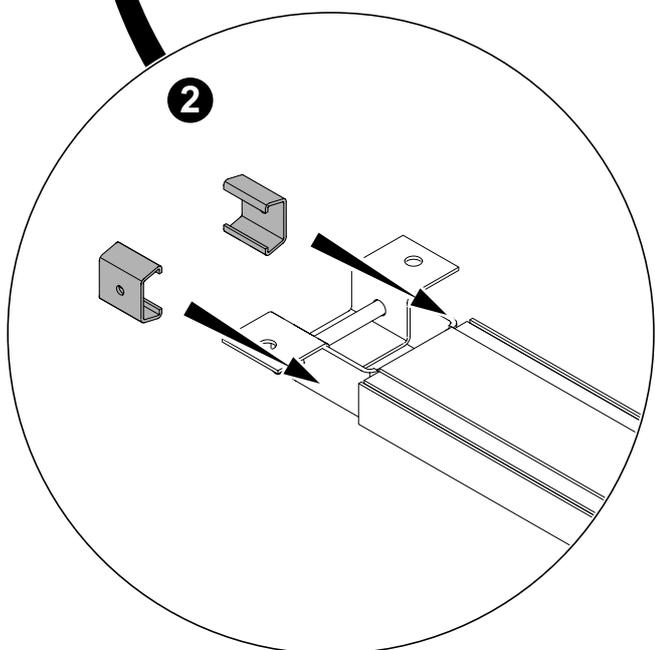
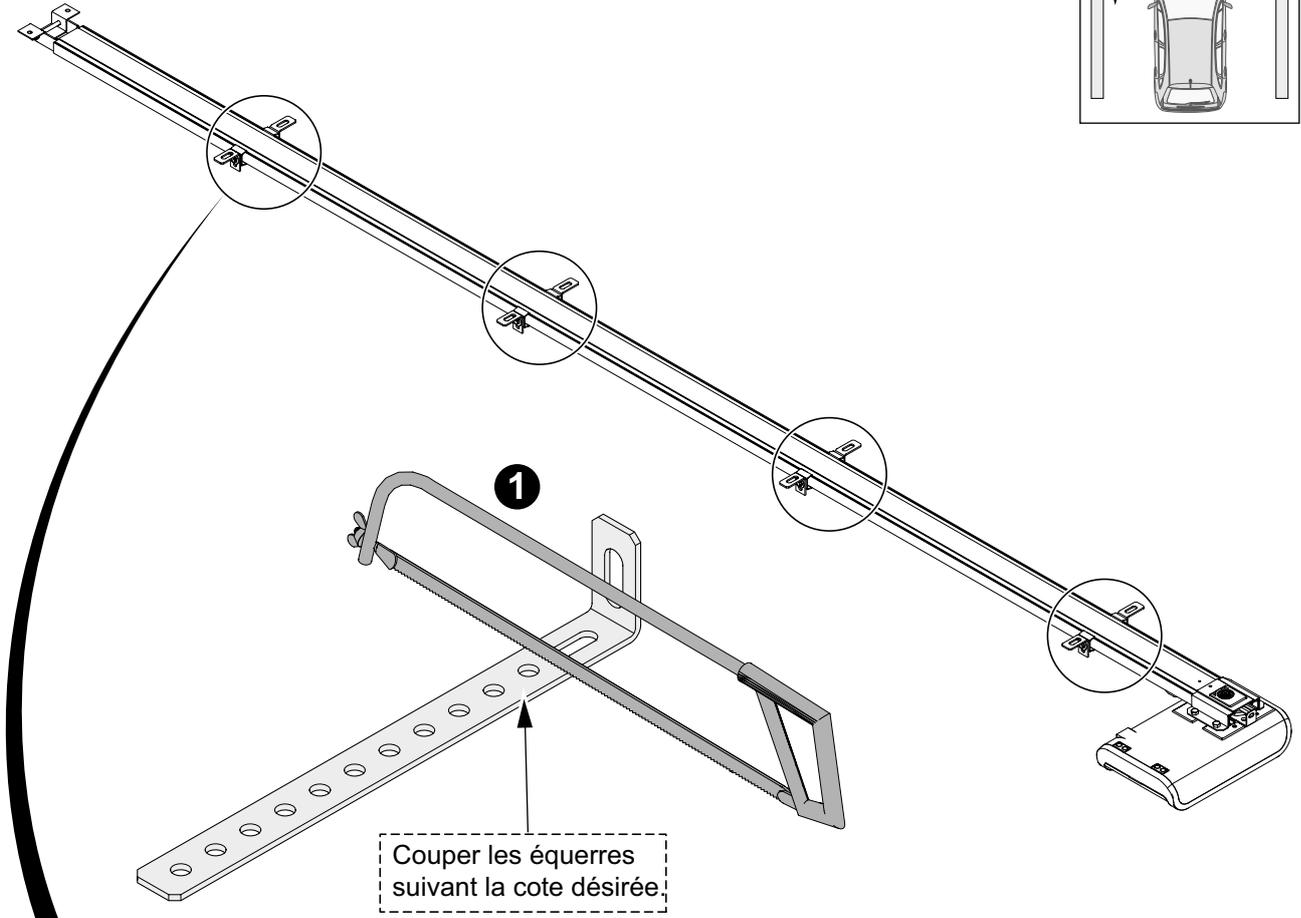
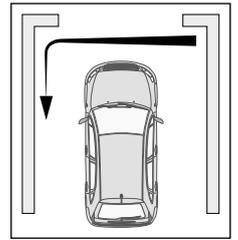
96

Montage de la tête motrice



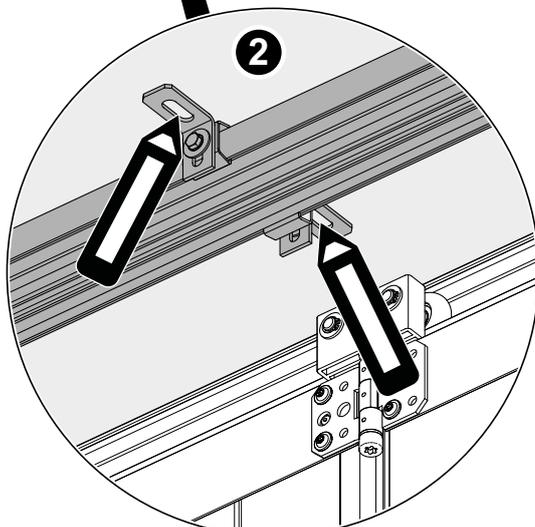
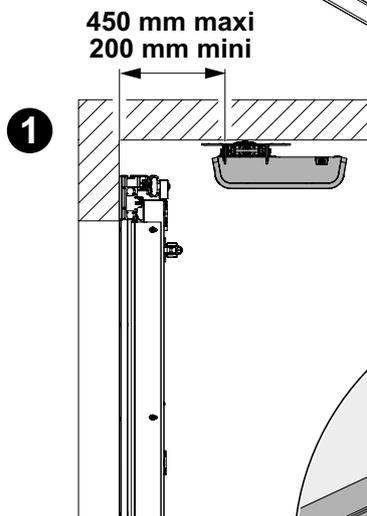
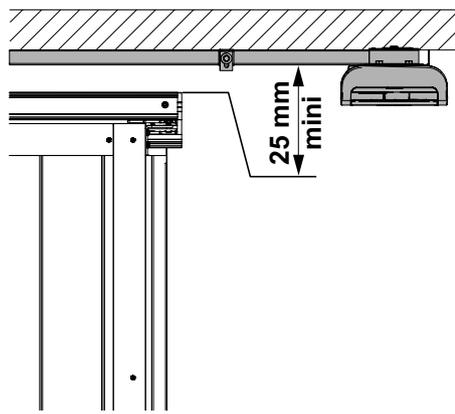
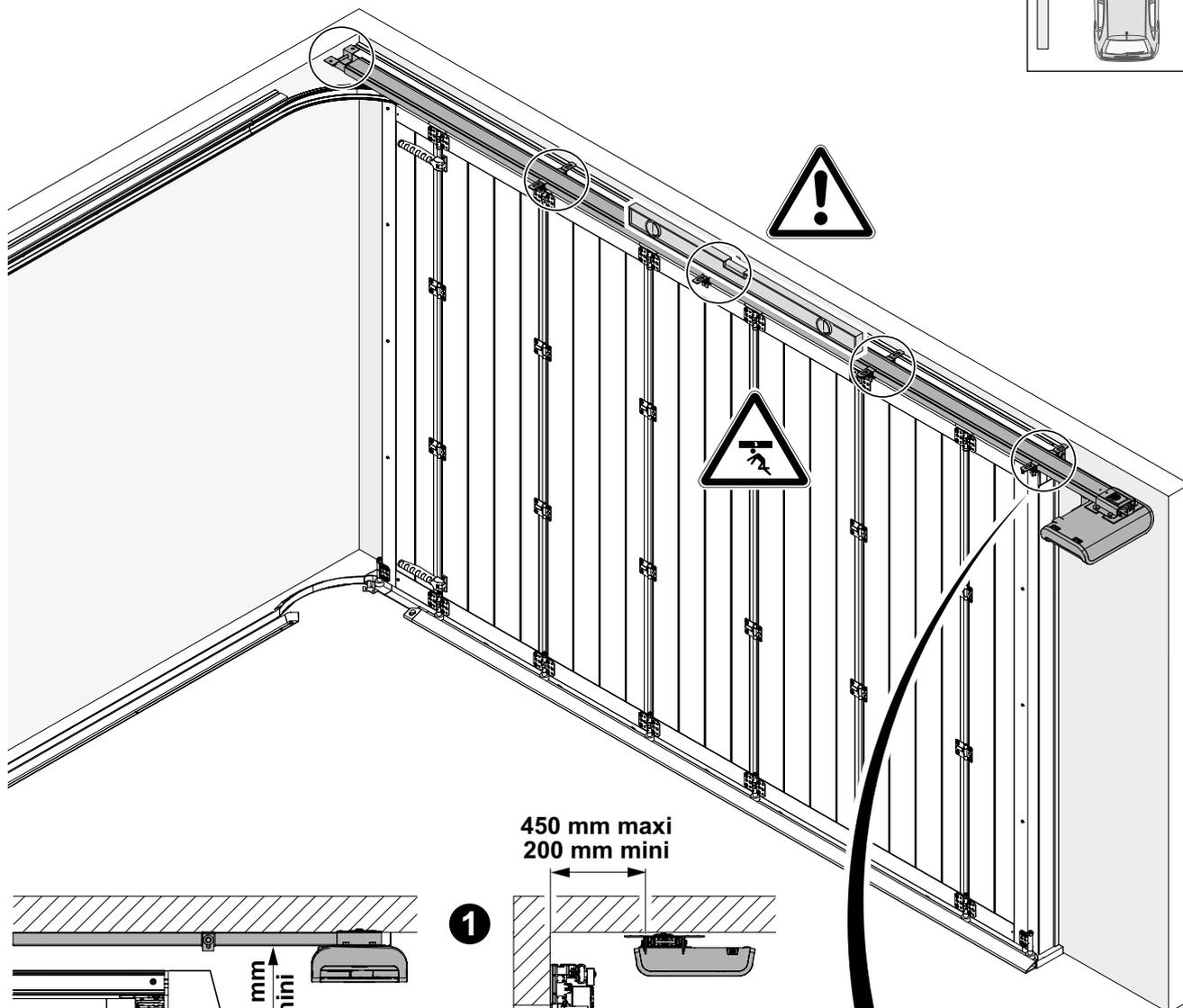
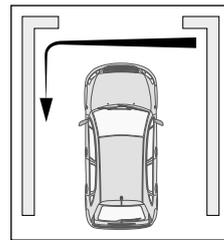
97

Fixation des équerres sur le rail



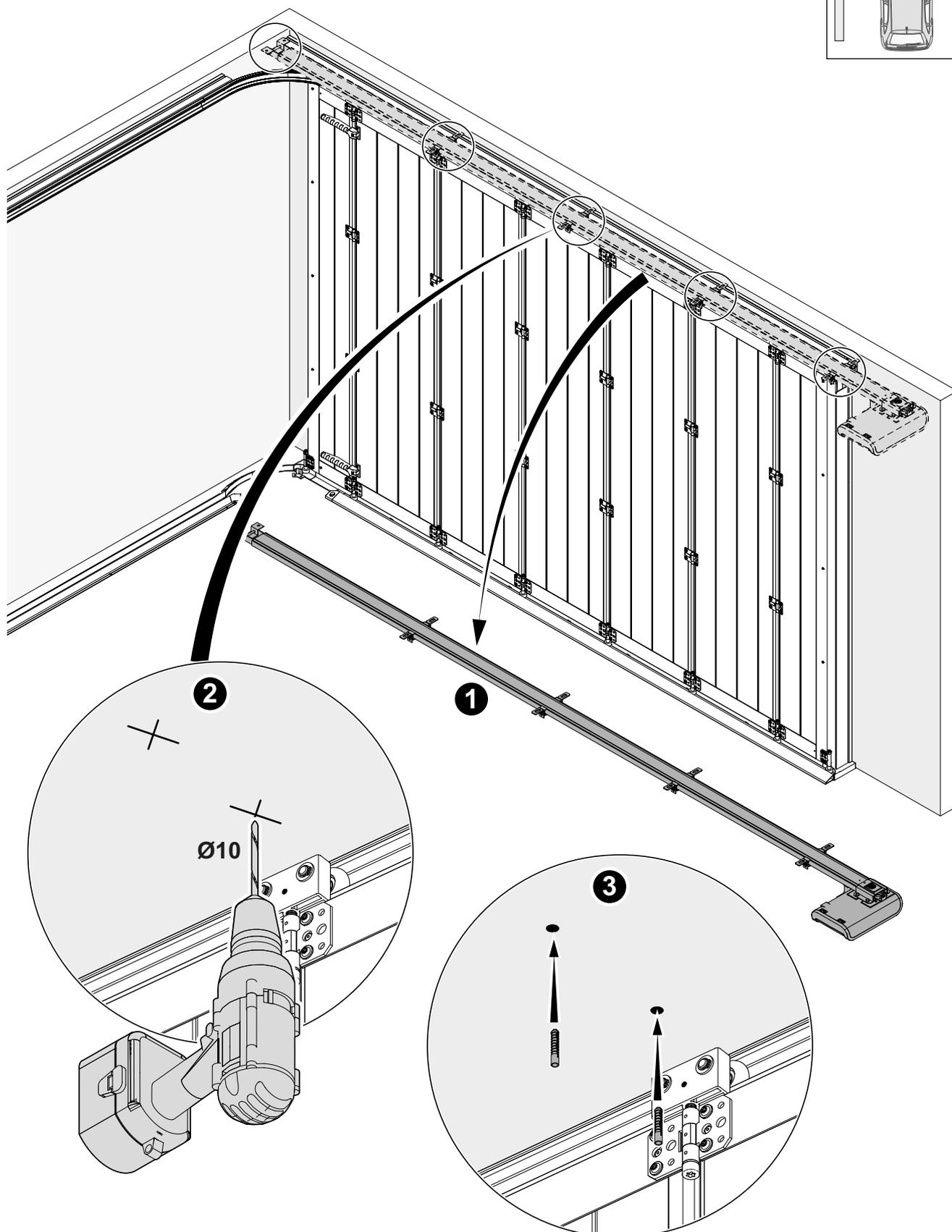
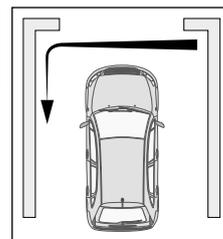
98

Positionnement du rail et repérage des perçages



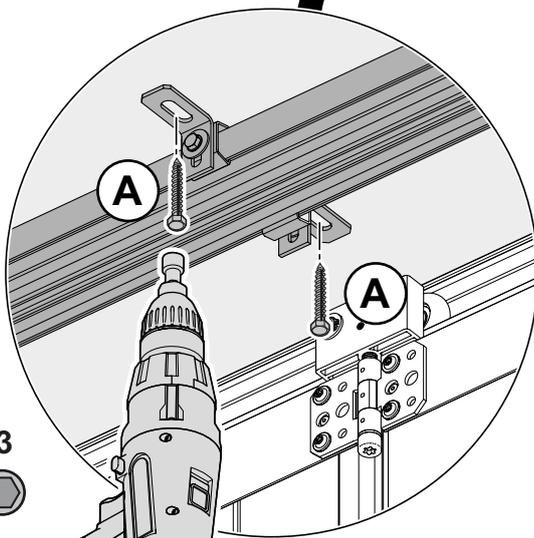
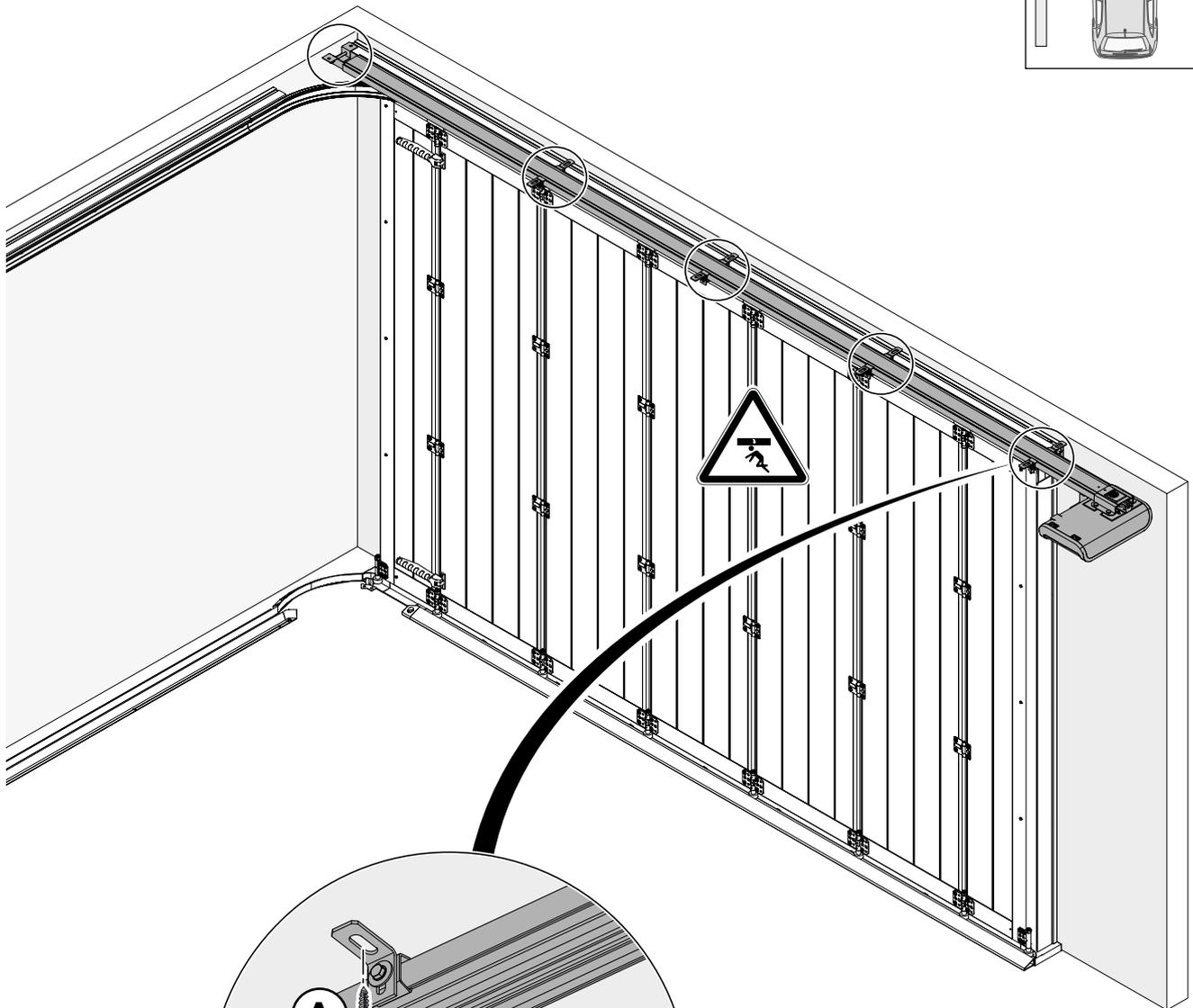
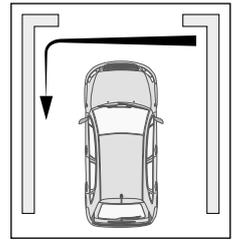
99

Perçage des trous pour la fixation du rail

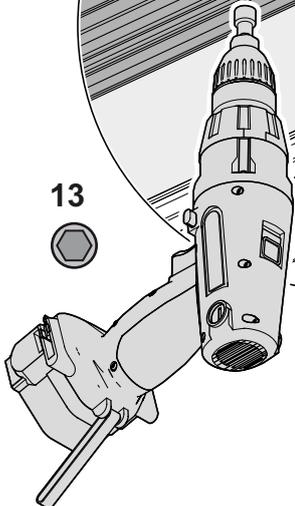


100

Fixation du rail

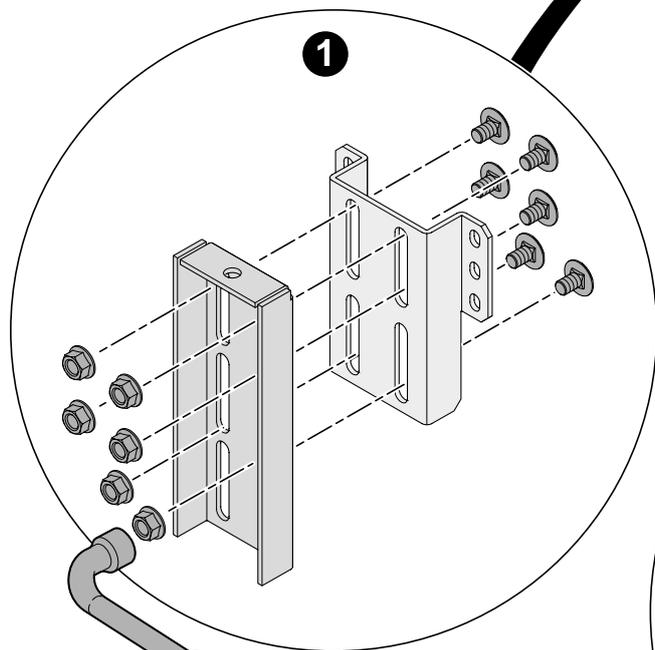
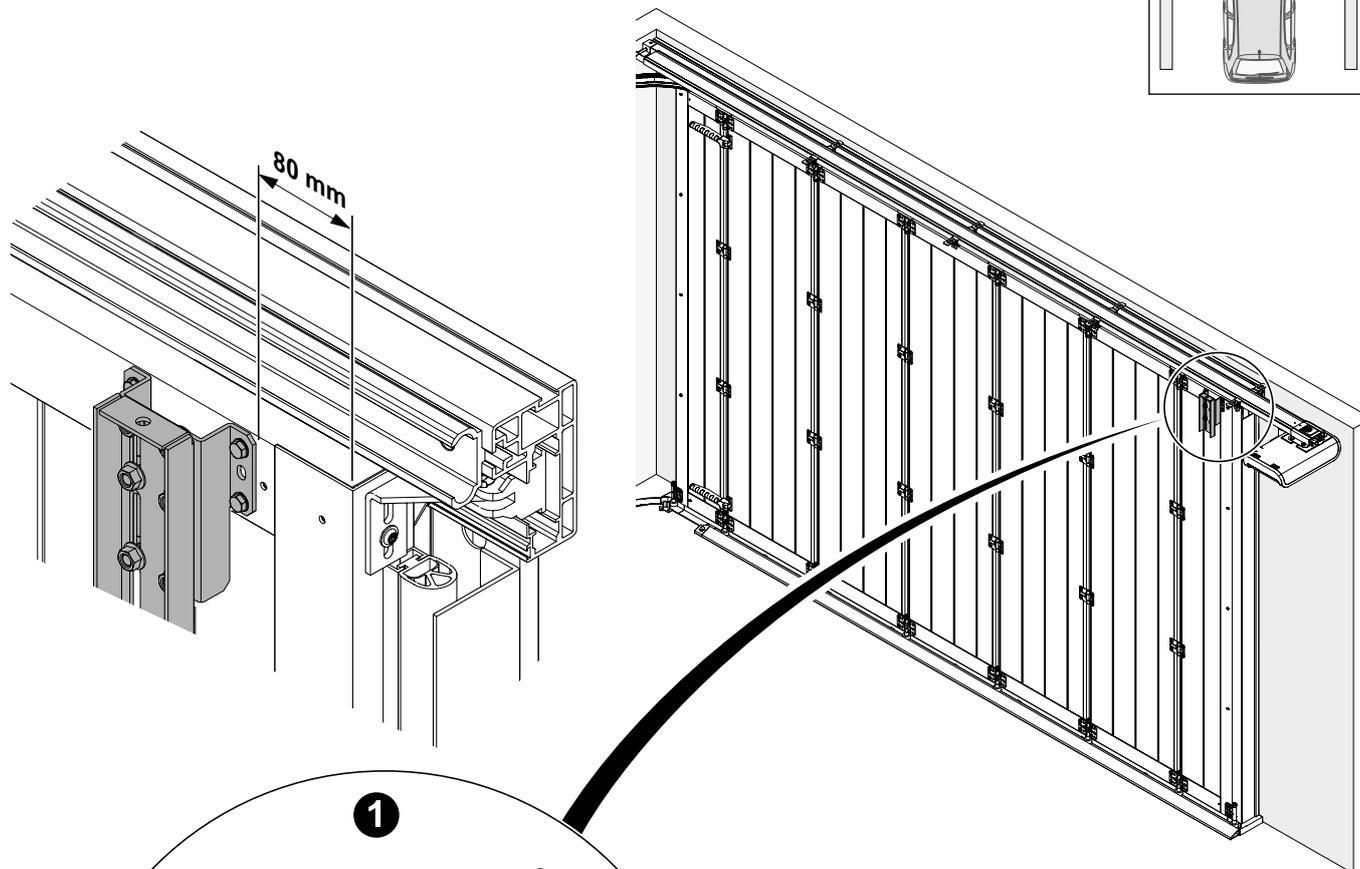
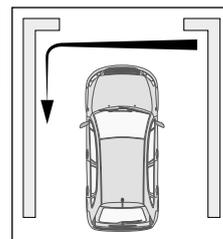


13

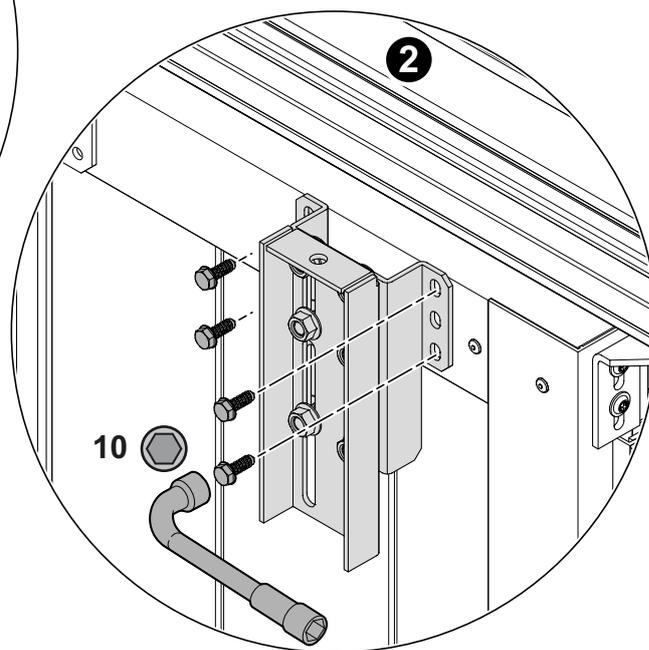


101

Mise en place de la console sur le panneau



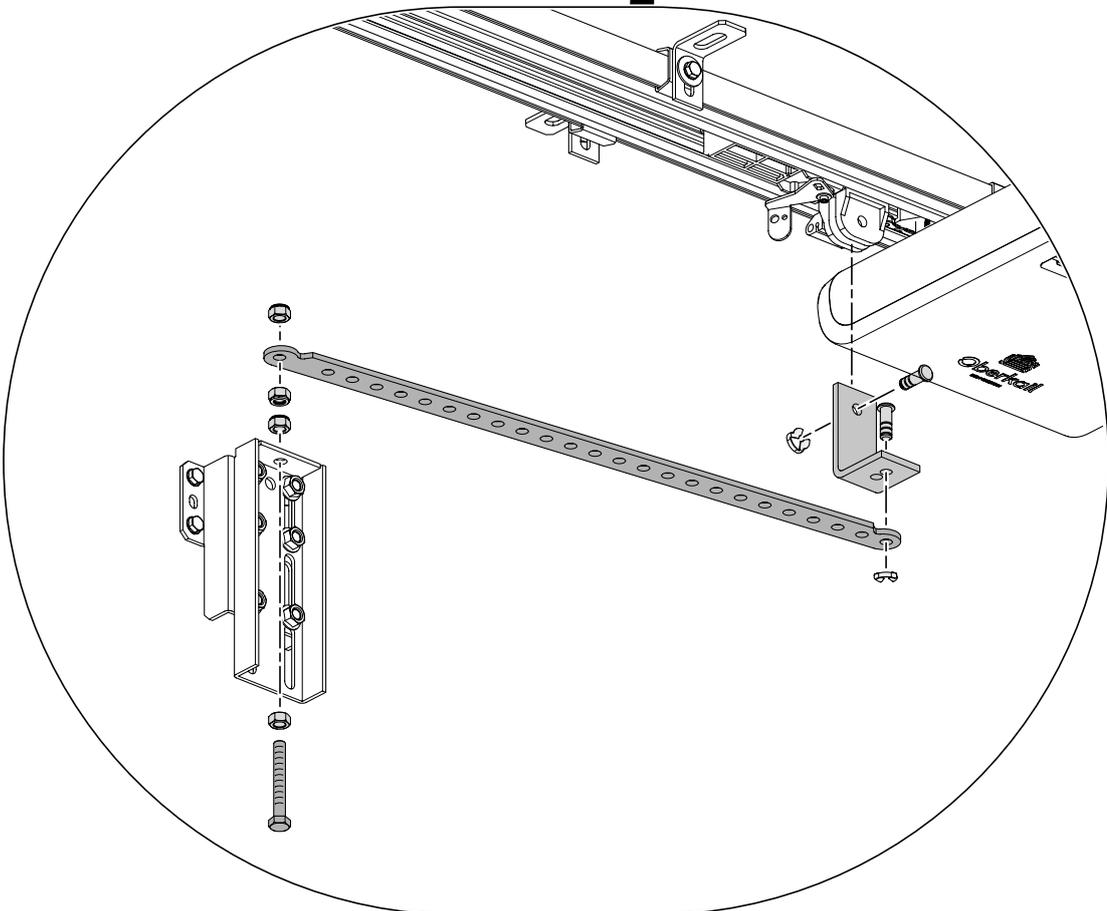
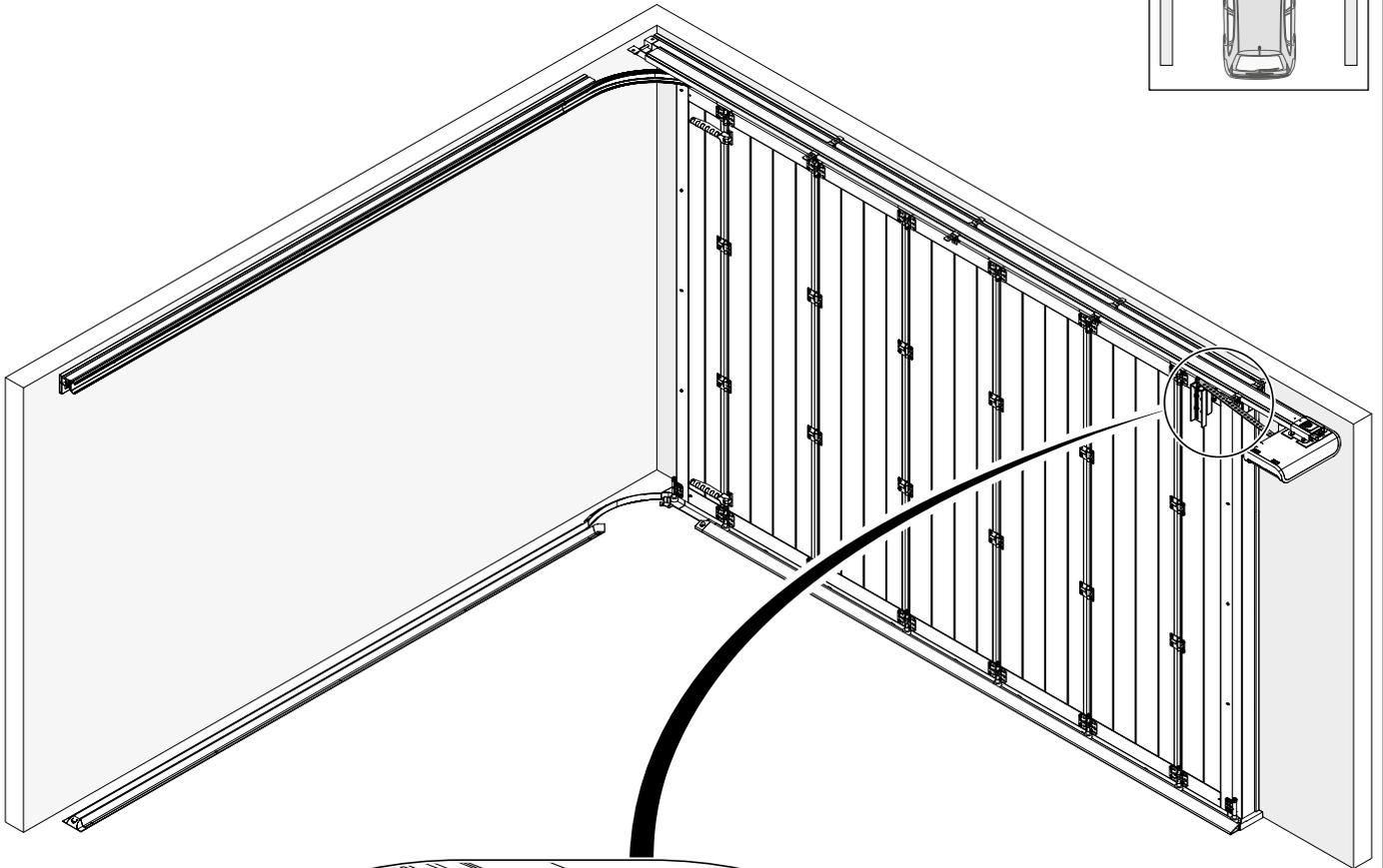
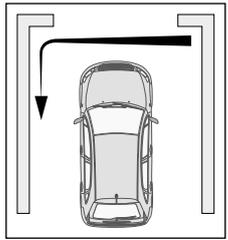
13



10

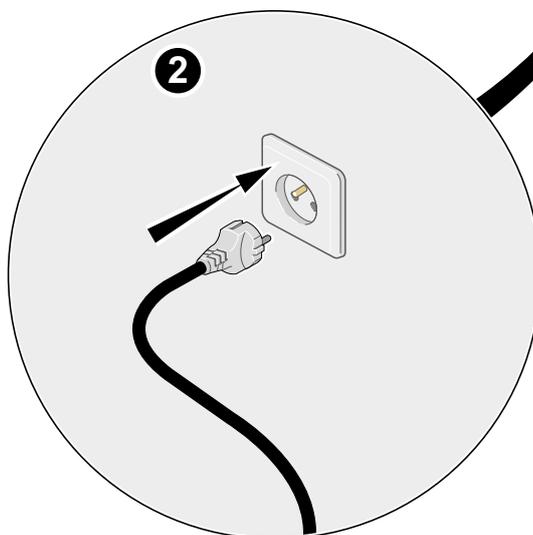
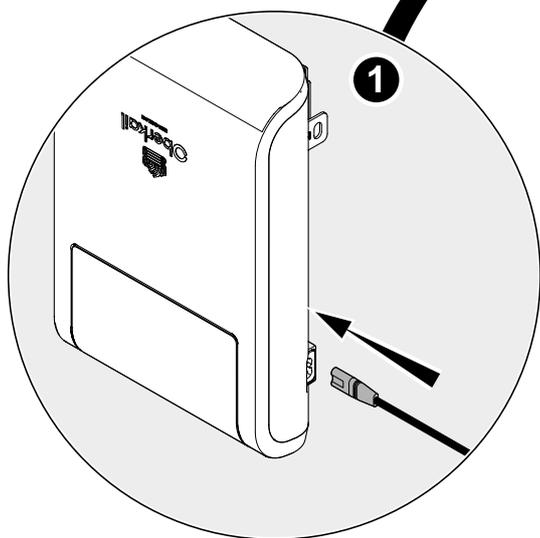
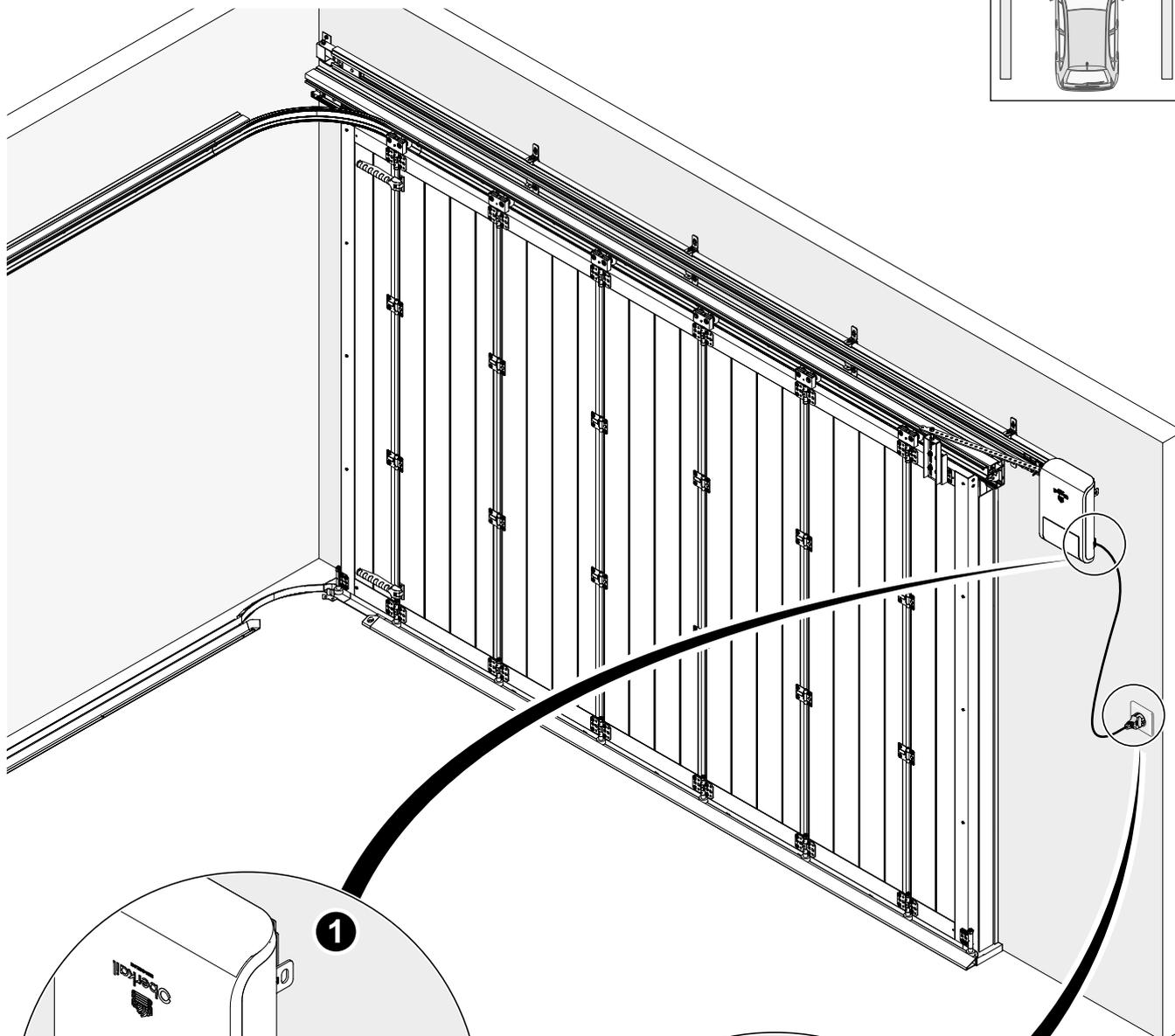
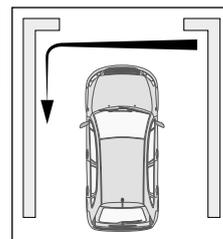
102

Assemblage de la console avec le rail



103

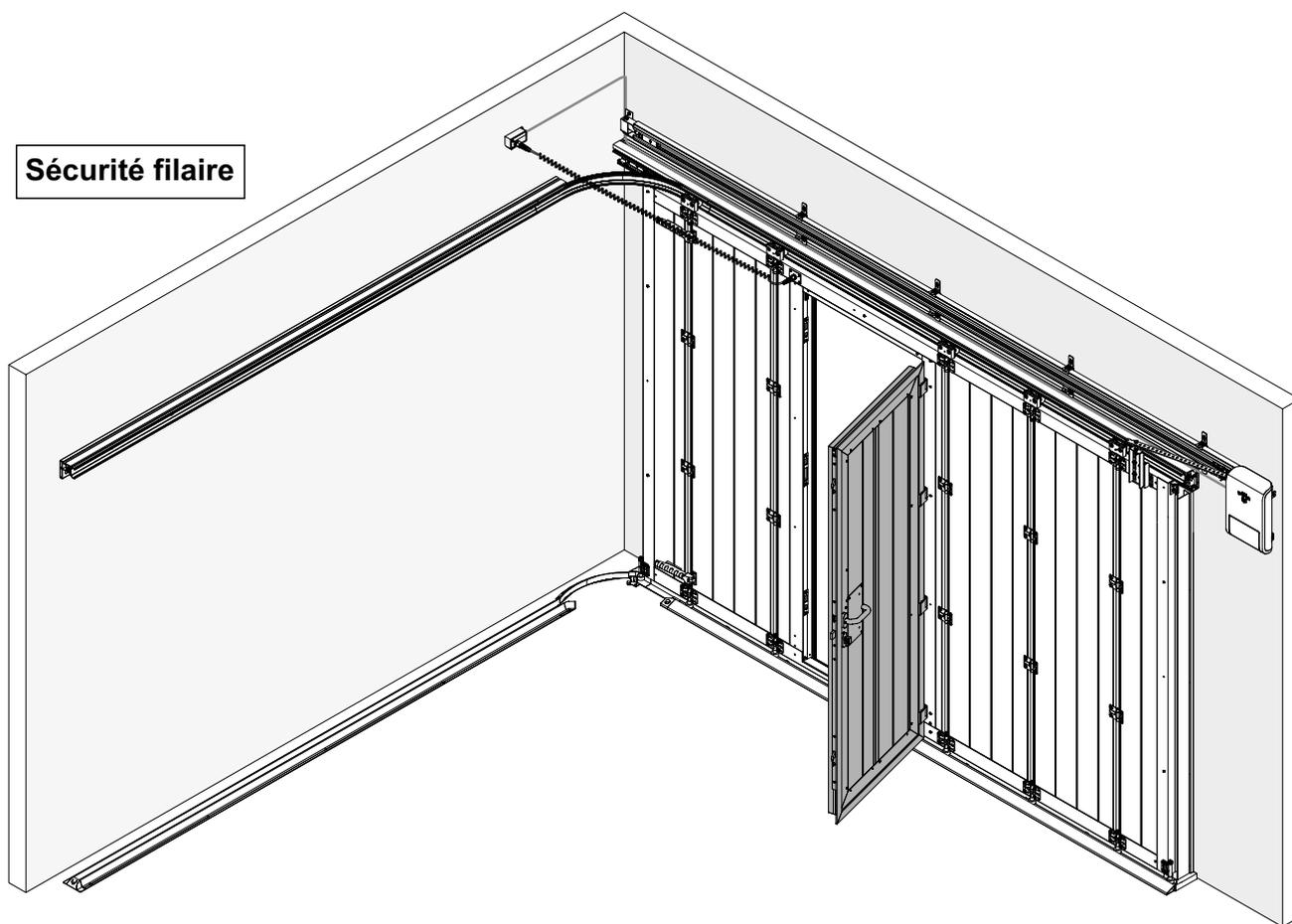
Branchement de la tête motrice



Option portillon sécurité filaire

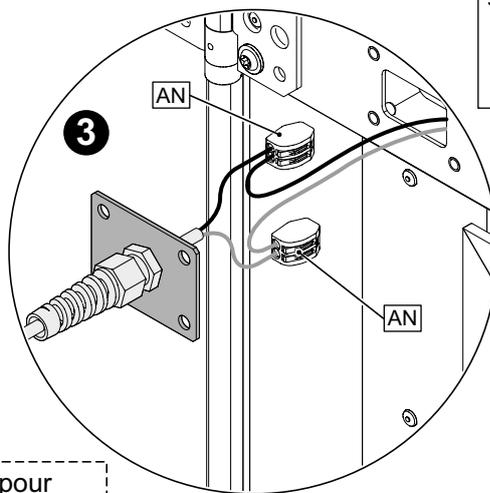
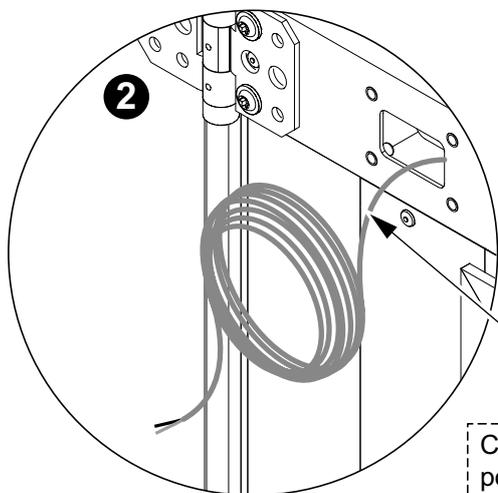
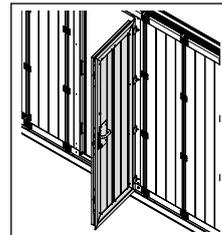
👁️ 104 → 109

Sécurité filaire

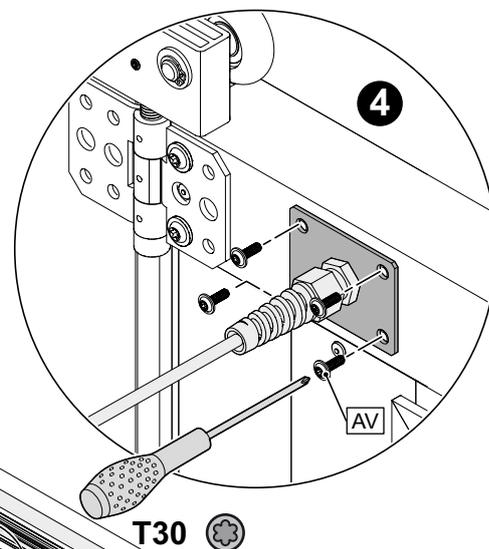
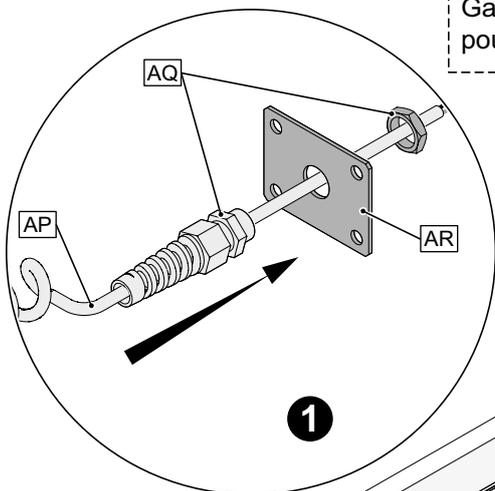


104

Montage de la sécurité filaire du portillon



Couper le câble pour pouvoir aisément raccorder les Wago (AN). Garder le câble coupé pour l'étape 106



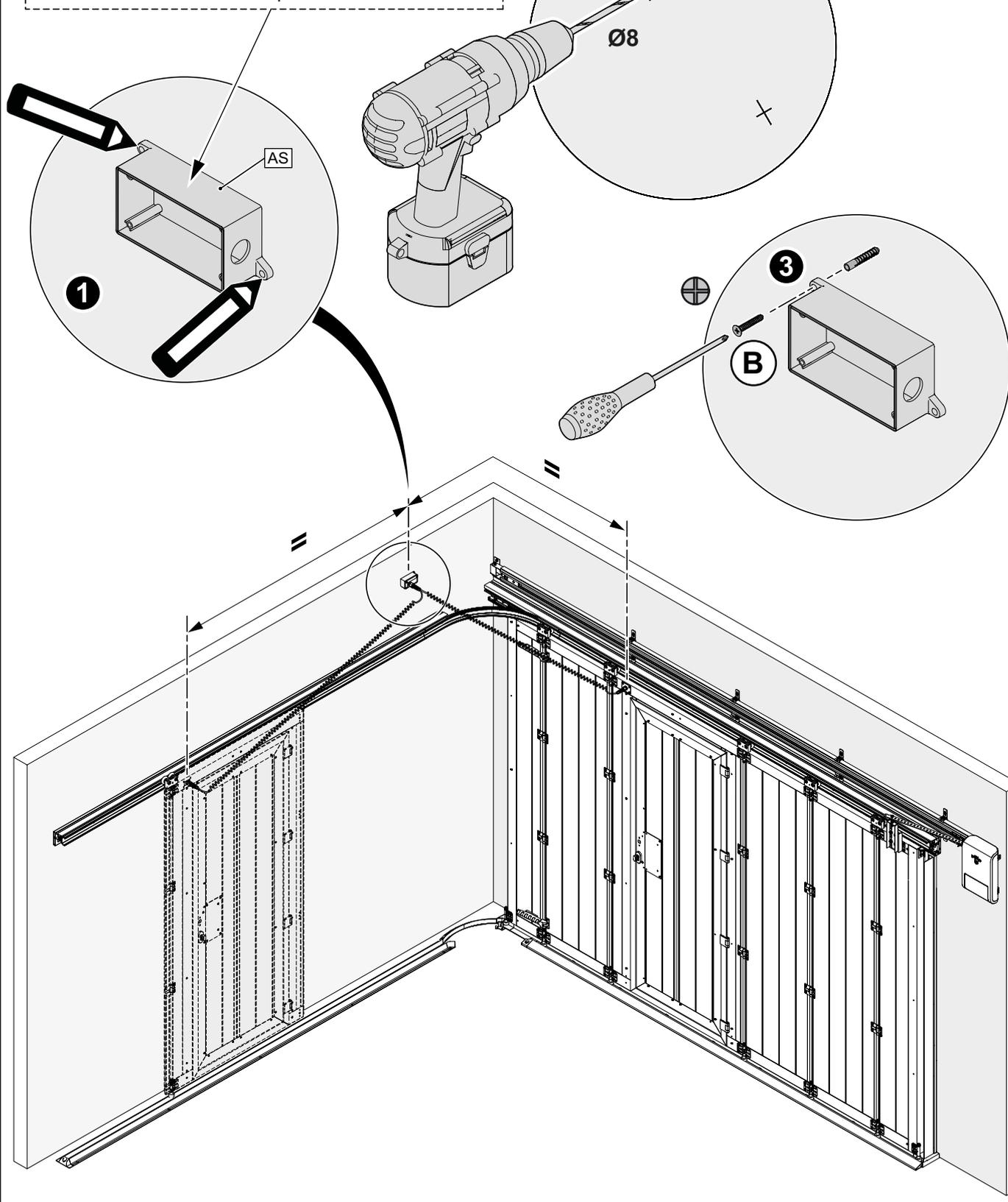
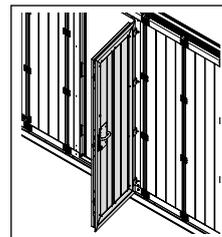
T30

105

Fixation de la boîte de dérivation de sécurité filaire du portillon

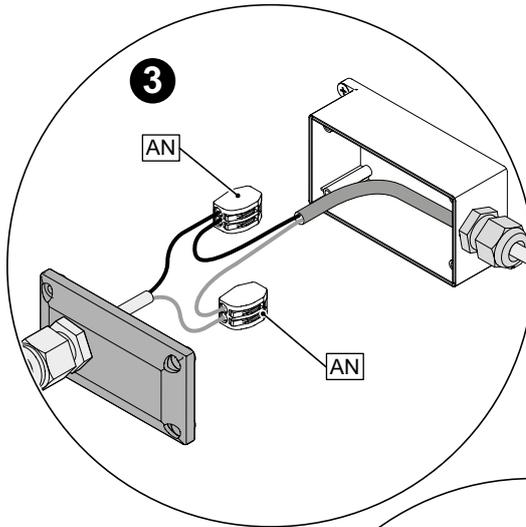
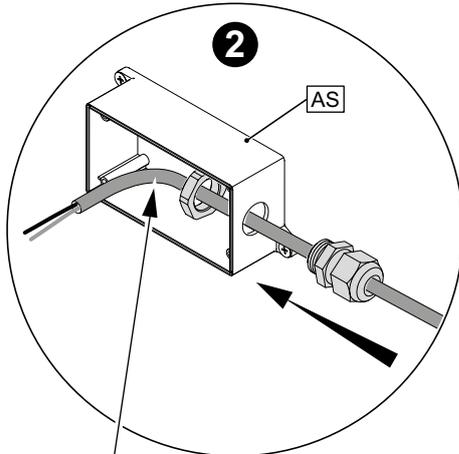
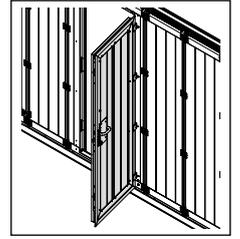
La boîte de dérivation doit être positionnée au linteau ou au plafond selon l'espace disponible.

Fixer la boîte de dérivation à mi-course d'ouverture/fermeture de la porte

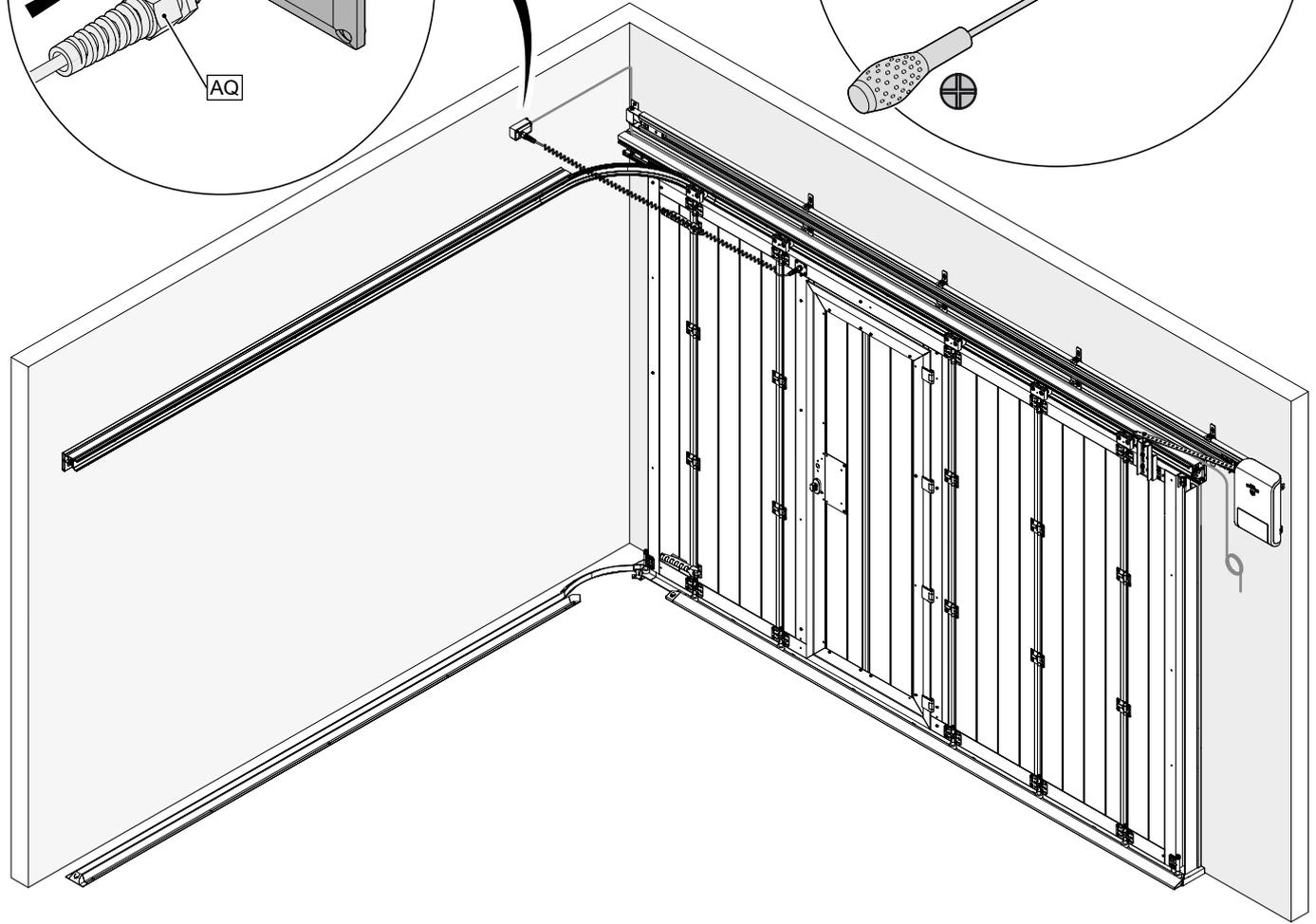
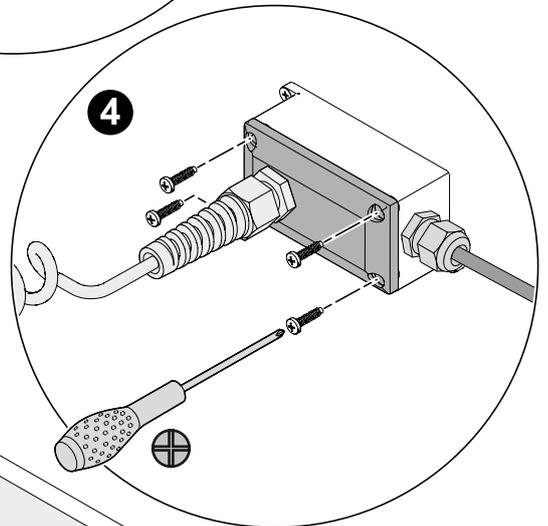
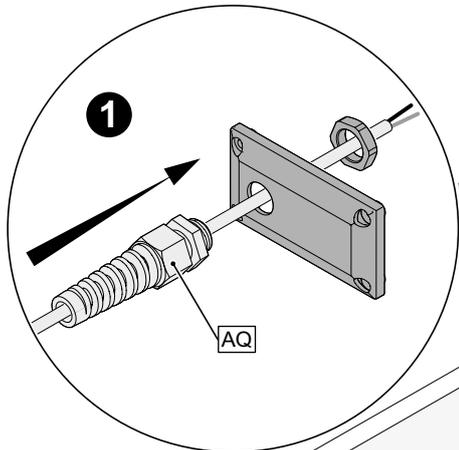


106

Raccordement au boîtier de dérivation

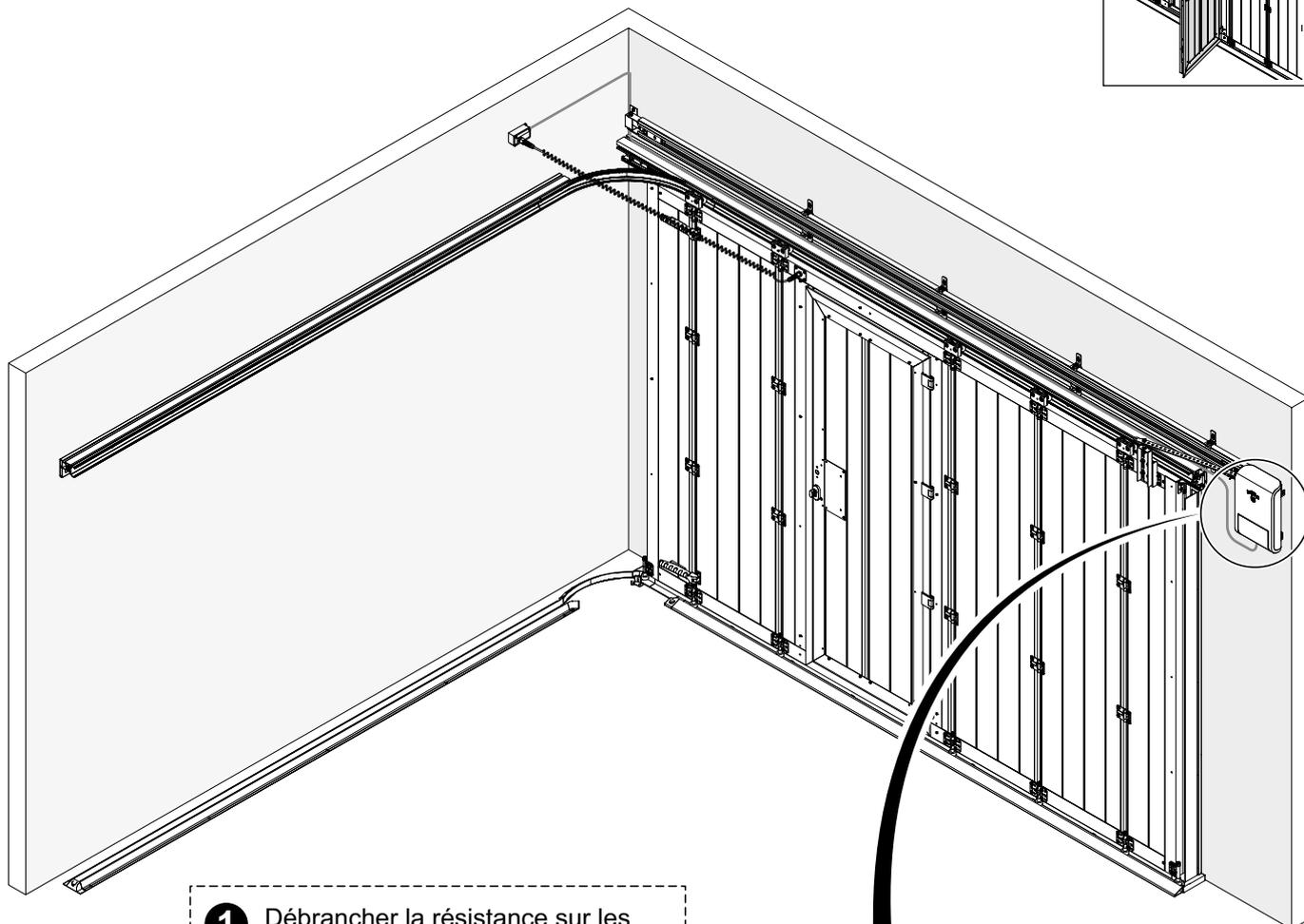
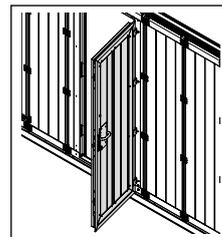


Récupérer le câble préalablement coupé à l'étape **104**

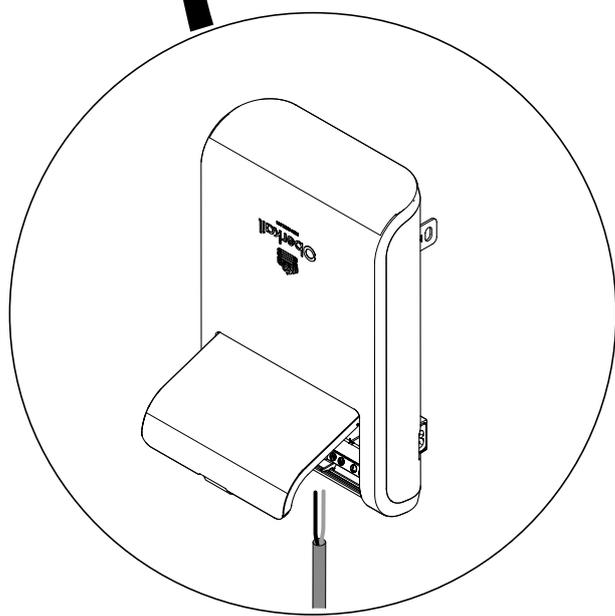
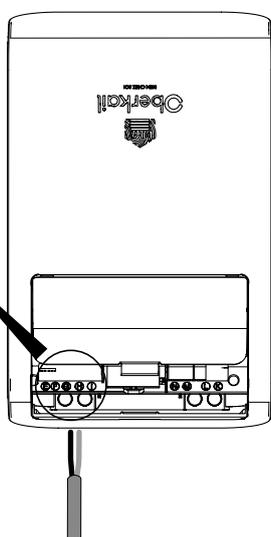
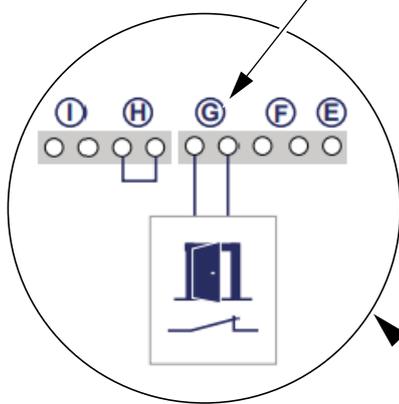


107

Raccordement de la sécurité filaire du portillon

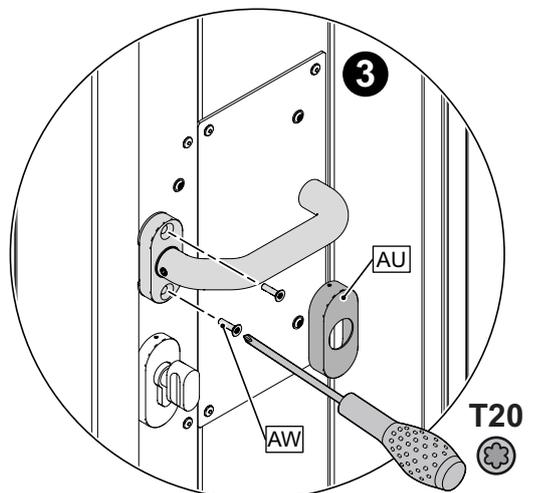
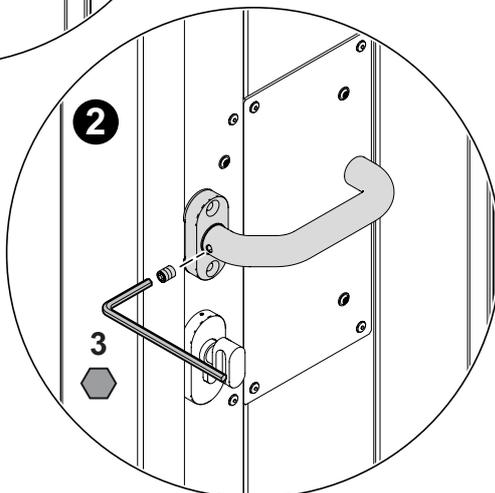
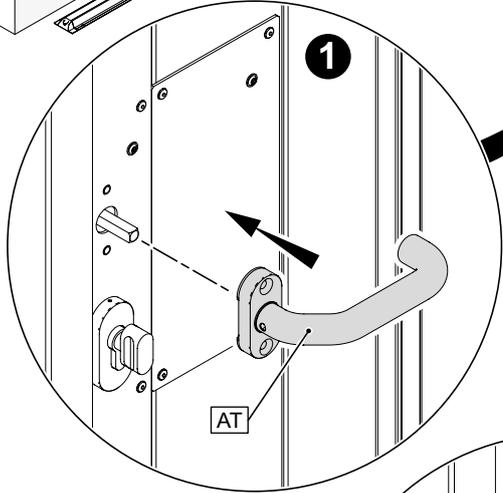
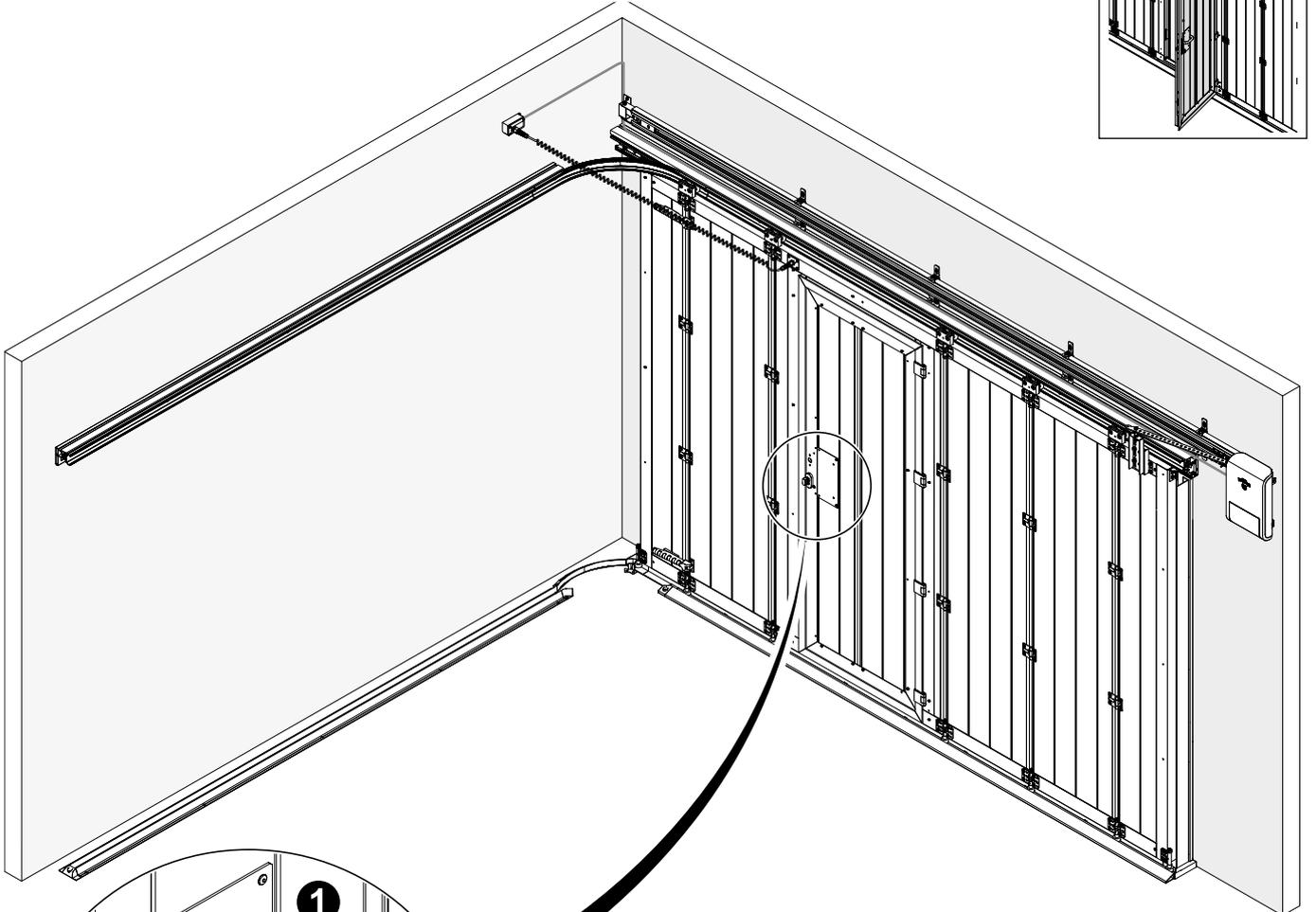
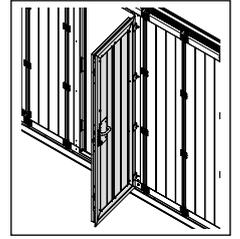


- 1 Débrancher la résistance sur les bornes repérées G.
- 2 Brancher le câble de sécurité du portillon sur les bornes repérées G.



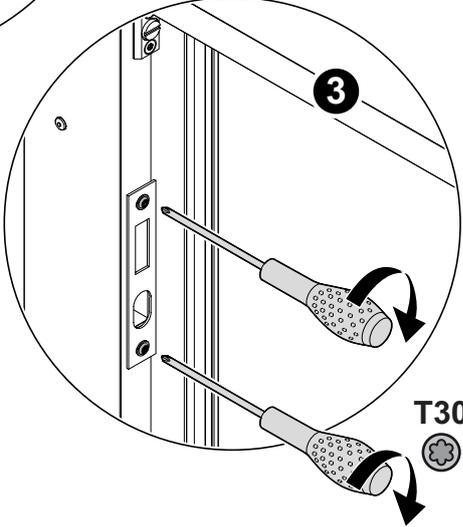
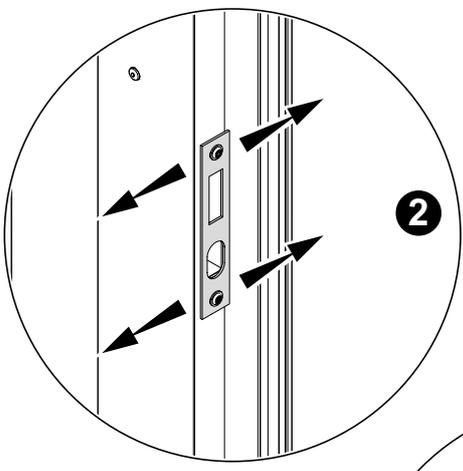
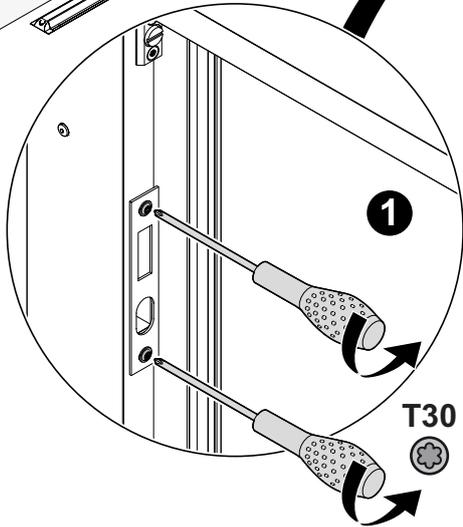
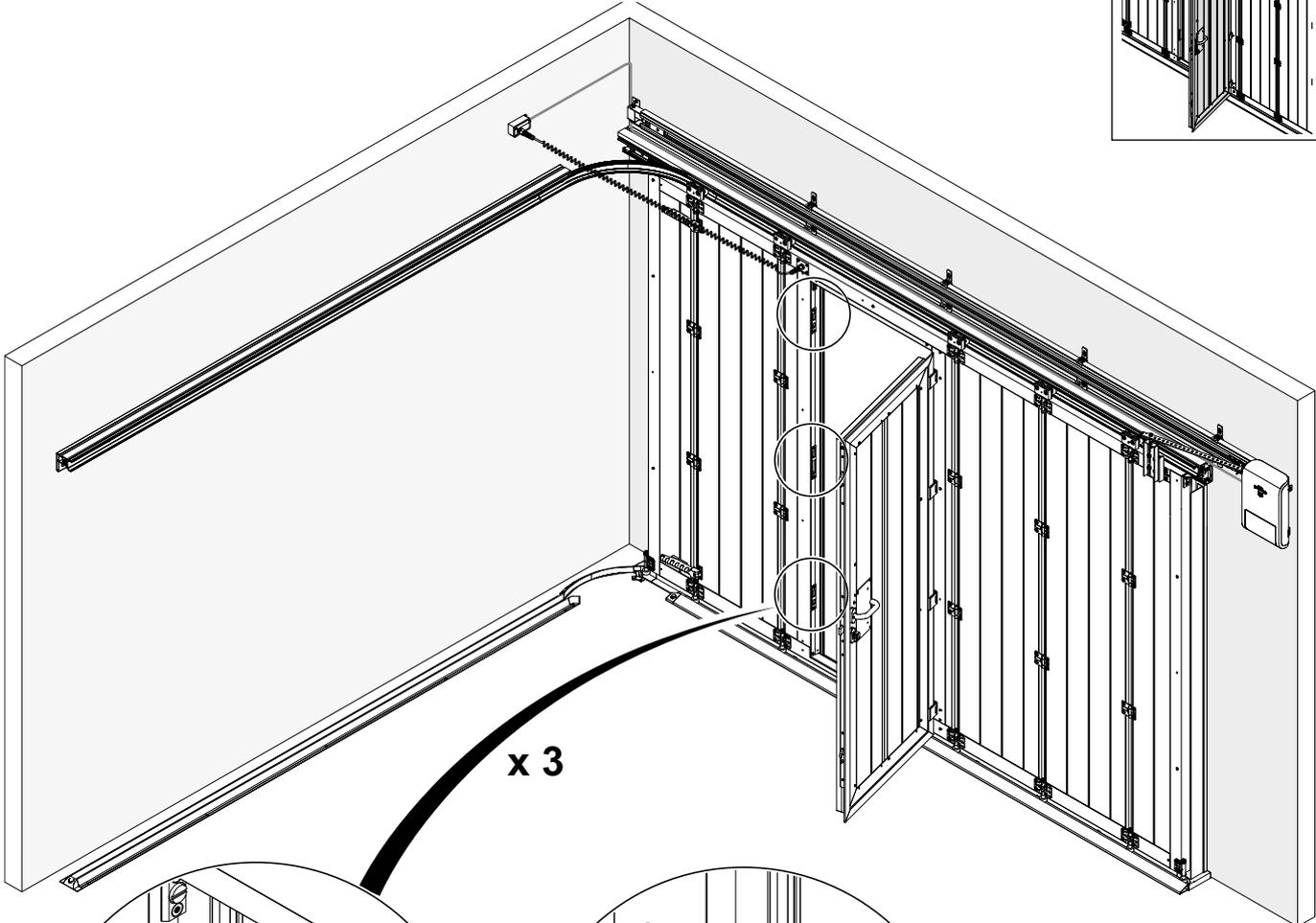
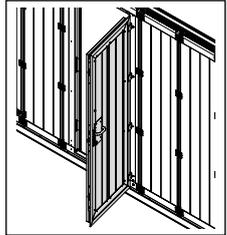
108

Montage de la poignée du portillon



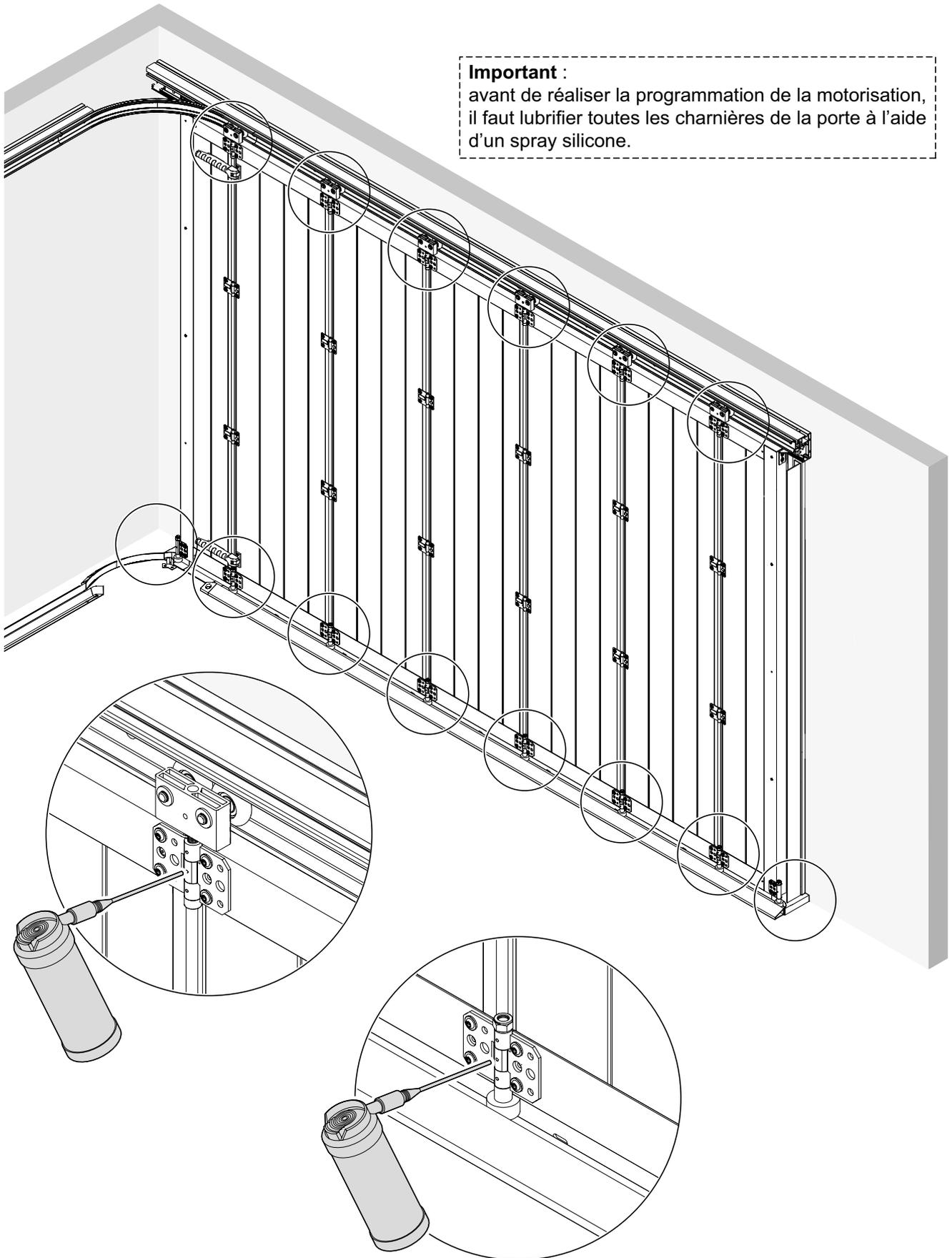
109

Réglage du portillon



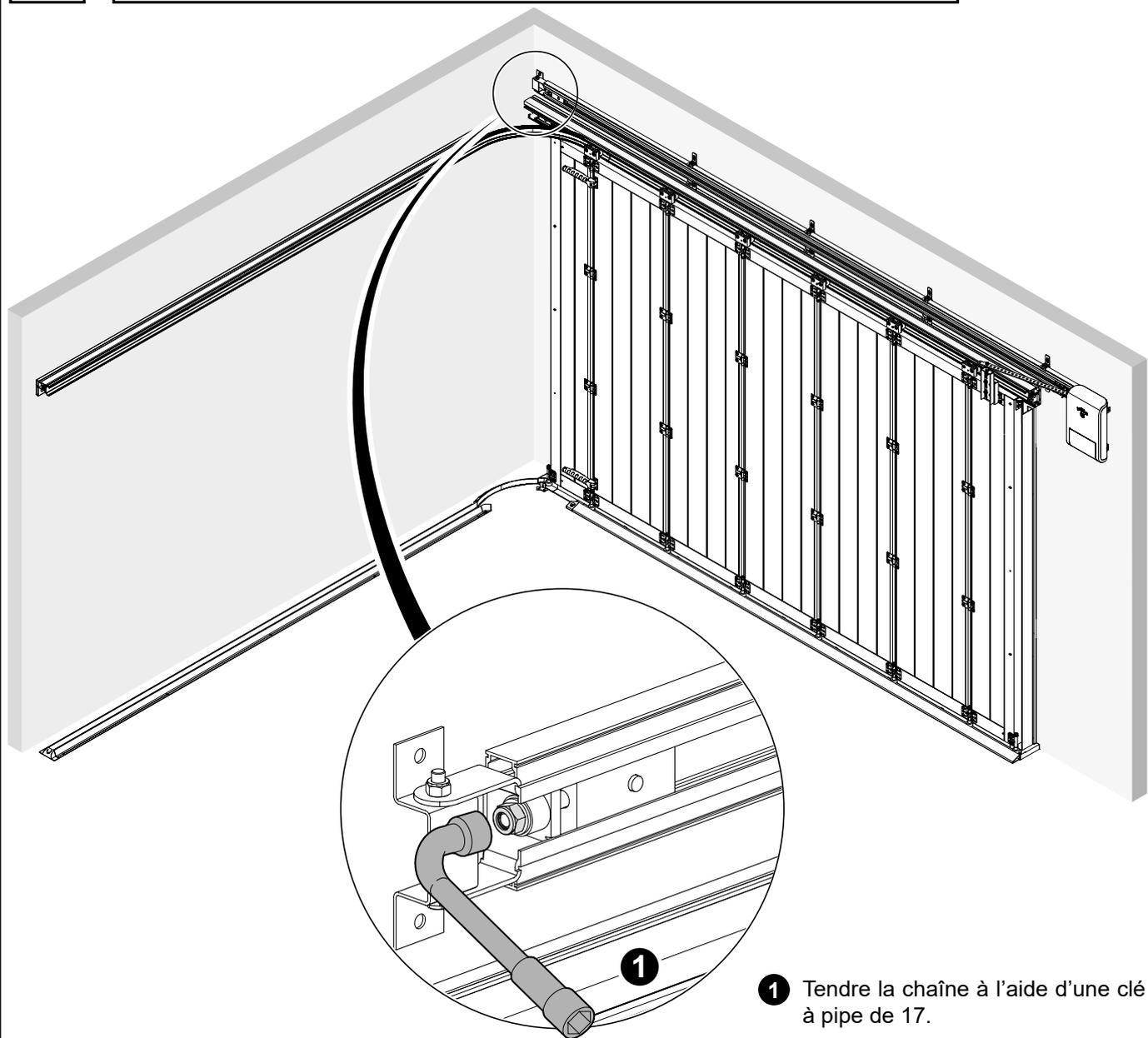
110**Lubrification charnières****Important :**

avant de réaliser la programmation de la motorisation, il faut lubrifier toutes les charnières de la porte à l'aide d'un spray silicone.

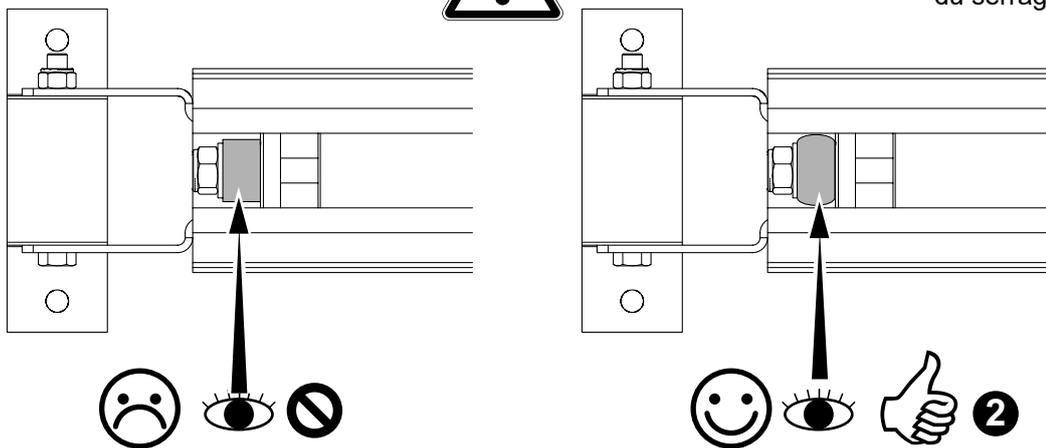


111

Tension de la chaîne

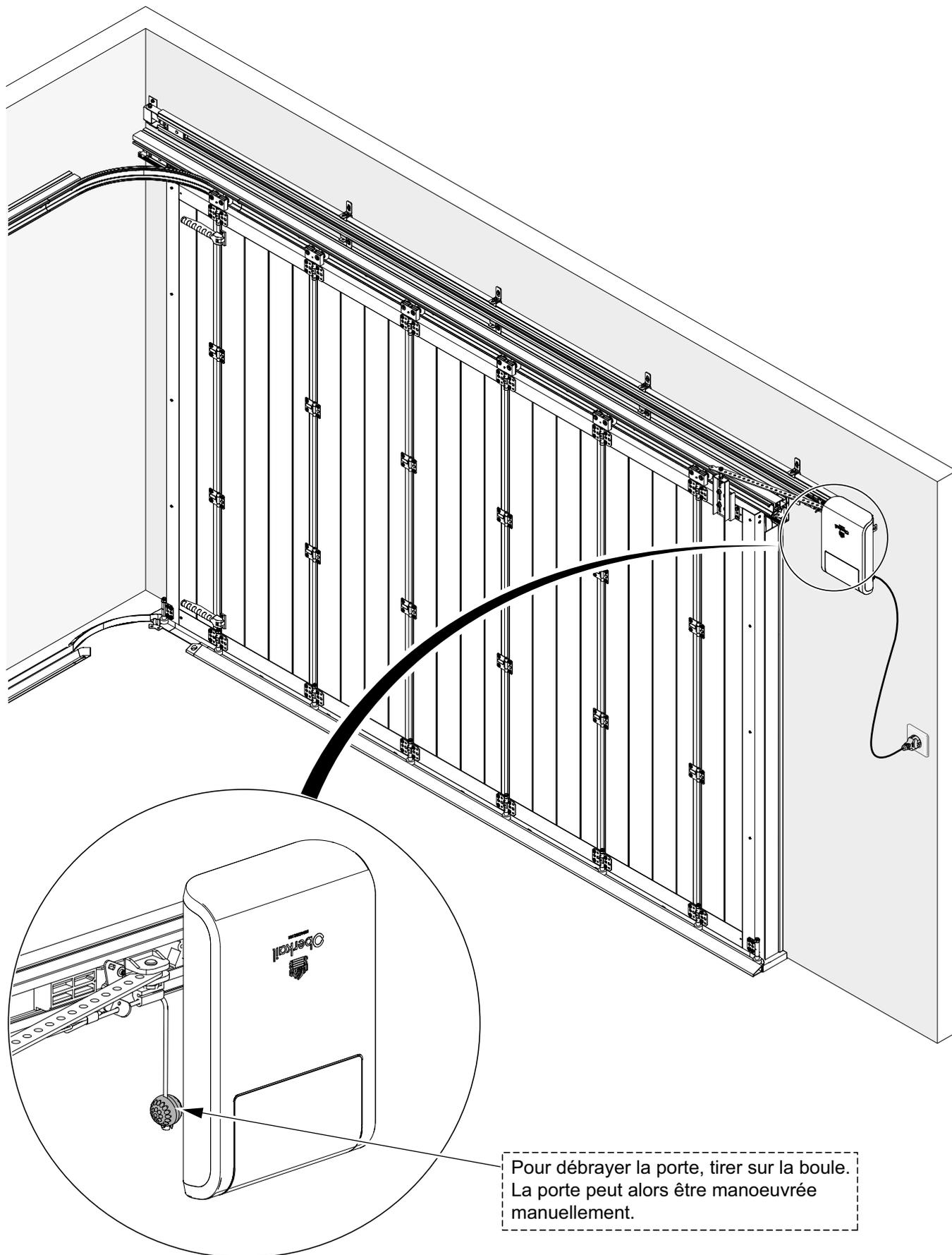


- 1 Tendre la chaîne à l'aide d'une clé à pipe de 17.
- 2 La bonne tension est obtenue lorsque la bague noire caoutchouc est légèrement bombée sous l'effet du serrage.



112

Débrayage de la tête motrice



Programmation motorisation

Programmation simplifiée de la motorisation

1 - Programmation des fins de course



Départ porte fermée

- Appuyer 3 secondes sur la touche  jusqu'à l'affichage du chiffre **3** qui clignote.
- Appuyer en continu sur la touche  jusqu'à l'ouverture désirée de la porte.
- Appuyer une impulsion sur la touche  pour valider, le chiffre **4** clignote sur l'afficheur.
- Appuyer en continu sur la touche  jusqu'à la fermeture complète de la porte.
- Appuyer une impulsion sur la touche  pour valider, le chiffre **0** apparaît fixe sur l'afficheur.
- Appuyer une impulsion sur la touche , la porte s'ouvre (attendre l'arrêt de la porte).
- Appuyer une nouvelle impulsion sur la touche , la porte se ferme.
- État de l'afficheur : .

Fin de programmation - Si les conditions ne sont pas réunies reprendre à l'étape 1.

2 - Programmation émetteur

- Appuyer une impulsion sur la touche , le chiffre **1** apparaît et clignote.
- Appuyer 2 secondes sur la touche de l'émetteur.
- Le point rouge sur l'afficheur clignote puis le chiffre **1** disparaît.

Fin de programmation - Reprendre cette procédure pour toute autre programmation d'émetteur.

3 - Effacement de la mémoire des émetteurs.

- Débranchez et rebranchez l'alimentation en appuyant simultanément sur la touche .

